

Calphad Optimizer: SQL Insights on Refining, ML, and Quality Metrics

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GTT-Technologies

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Thermodynamic Software



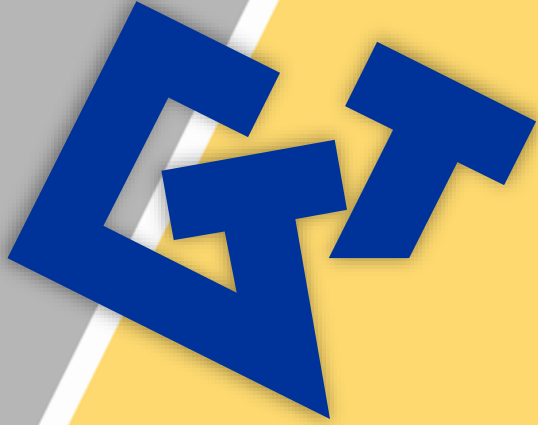
Thermodynamic Databases



Consulting Services

Outline

- Introduction to Calphad Optimizer
- The SQLite results database
- Command line interface
- 1st Analysis: Optimization performance
- 2nd Analysis: Exploratory data analysis
- 3rd Analysis: Machine learning
- Conclusion



Introduction to Calphad Optimizer



Thermodynamic Software



Thermodynamic Databases



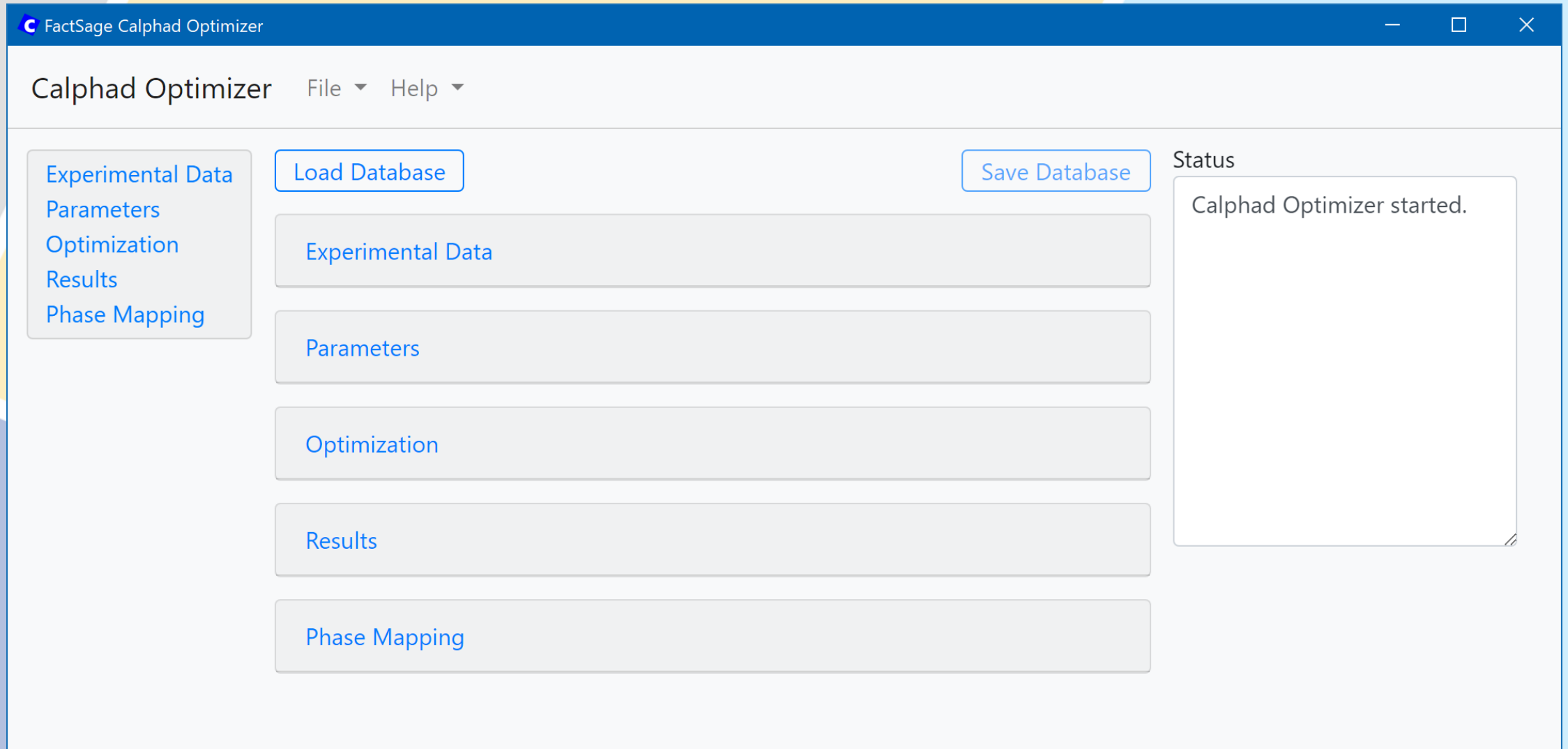
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Why does GTT develop Calphad Optimizer

- Calphad should be accessible to more users
 - A GUI tool that can be understood by any material scientists
 - Yet, no power user should be lost
- FAIR data! Responsibility of GTT:
 - I: Interoperability
 - Provide data structures suited for open and accessible tools and workflows
 - R: Reproducibility
 - Make the outcome of optimizations reliably deterministic
- Higher throughput than established tools
 - Minimize necessary interaction during optimization

Calphad Optimizer

Start-up screen



Calphad Optimizer

Optimization control

Optimization

Selected experiments [All](#) [Clear](#)

- Hmix liquid [Go To](#)
- Hmix bcc [Go To](#)
- Hmix fcc [Go To](#)
- Solidus fcc (Ni) [Go To](#)
- Solidus bcc (Cr) [Go To](#)
- Liquidus bcc (Cr) [Go To](#)
- Liquidus fcc (Ni) [Go To](#)
- Ni solubility in BCC (Cr) _ reversed [Go To](#)
- Cr solubility in FCC (Ni) [Go To](#)
- Activity 1873 K - Cr in liquid [Go To](#)
- Activity 1273 K - Cr in bcc [Go To](#)

Selected parameters [All](#) [Clear](#)

	Variable	Identifier	Parameter	Value	Minimum	Maximum	Coupling (?)
<input checked="" type="checkbox"/>	V1	LIQUID	$L^0_{Cr,Ni} A$	-1.23200e+4	-1.00000e+5	1.00000e+5	<input type="checkbox"/>
<input checked="" type="checkbox"/>	V2	LIQUID	$L^0_{Cr,Ni} B$	-1.12000e+0	-1.00000e+2	1.00000e+2	<input type="checkbox"/>
<input checked="" type="checkbox"/>	V3	LIQUID	$L^1_{Cr,Ni} A$	5.01000e+3	-1.00000e+5	1.00000e+5	<input type="checkbox"/>
<input checked="" type="checkbox"/>	V4	LIQUID	$L^1_{Cr,Ni} B$	2.01000e+0	-1.00000e+2	1.00000e+2	<input type="checkbox"/>
<input checked="" type="checkbox"/>	V5	FCC_A1	$L^0_{Cr,Ni:Var} A$	6.50000e+3	-1.00000e+5	1.00000e+5	<input type="checkbox"/>
<input checked="" type="checkbox"/>	V6	FCC_A1	$L^0_{Cr,Ni:Var} B$	-1.28200e+1	-1.00000e+2	1.00000e+2	<input type="checkbox"/>
<input checked="" type="checkbox"/>	V7	FCC_A1	$L^1_{Cr,Ni:Var} A$	2.61400e+4	-1.00000e+5	1.00000e+5	<input type="checkbox"/>
<input checked="" type="checkbox"/>	V8	FCC_A1	$L^1_{Cr,Ni:Var} B$	-9.29000e+0	-1.00000e+2	1.00000e+2	<input type="checkbox"/>
<input checked="" type="checkbox"/>	V9	BCC_A2	$L^0_{Cr,Ni:Var} A$	2.15700e+4	-1.00000e+5	1.00000e+5	<input type="checkbox"/>
<input checked="" type="checkbox"/>	V10	BCC_A2	$L^0_{Cr,Ni:Var} B$	-1.60400e+1	-1.00000e+2	1.00000e+2	<input type="checkbox"/>
<input checked="" type="checkbox"/>	V11	BCC_A2	$L^1_{Cr,Ni:Var} A$	2.43700e+4	-1.00000e+5	1.00000e+5	<input type="checkbox"/>
<input checked="" type="checkbox"/>	V12	BCC_A2	$L^1_{Cr,Ni:Var} B$	-4.92000e+0	-1.00000e+2	1.00000e+2	<input type="checkbox"/>

Legend: [Show](#)

Optimizer settings

NOMAD

Hyperparameters

Optimization control

Calphad Optimizer

Comprehensive results in real-time

Results

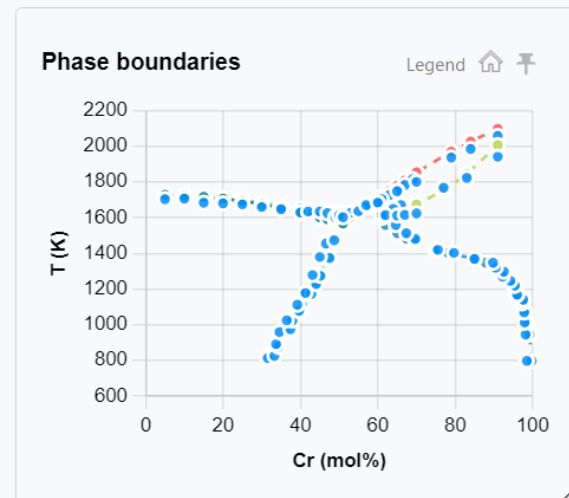
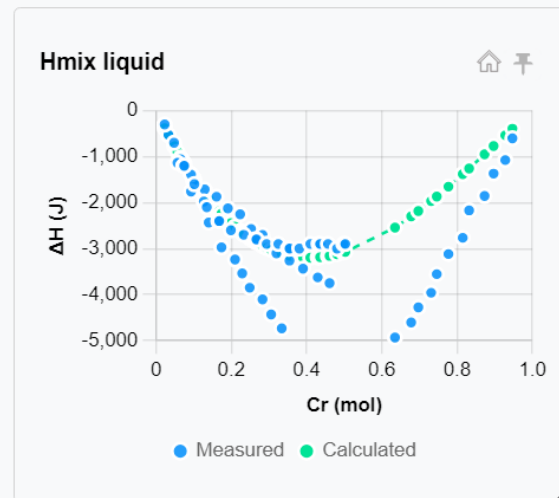
Summary

Data Group	No.	Error
★ Hmix liquid	Total: 62	2.08539e-2
★ Hmix bcc	Total: 11	1.21896e-1
★ Hmix fcc	Total: 15	2.04642e-1
★ Solidus fcc (Ni)	Total: 14	3.30316e-2
★ Solidus bcc (Cr)	Total: 10	1.55185e-2
★ Liquidus bcc (Cr)	Total: 16	2.49819e-2
★ Liquidus fcc (Ni)	Total: 13	1.60629e-2
★ Ni solubility in BCC (Cr) _ reversed	Total: 23	5.29259e-2
★ Cr solubility in FCC (Ni)	Total: 31	5.64063e-1
★ Activity 1873 K - Cr in liquid	Total: 53	3.39488e-2
★ Activity 1273 K - Cr in bcc	Total: 20	2.93893e-3

Optimization progress

• Chart: All evaluations

Measured vs calculated



Status

Testing experiments...
All successful.
Starting optimization...
Optimization saved as
/history/2024-05-06_12-33-36-
start.opt.
Optimization started.
Best evaluation 1: 7.06599e+1
Best evaluation 16: 3.38212e+1
Best evaluation 19: 1.77858e+1

Current evaluation: 26
Current error: 4.73527e+1
Elapsed time: 0:00:15
Successful evaluations: 26

Stop

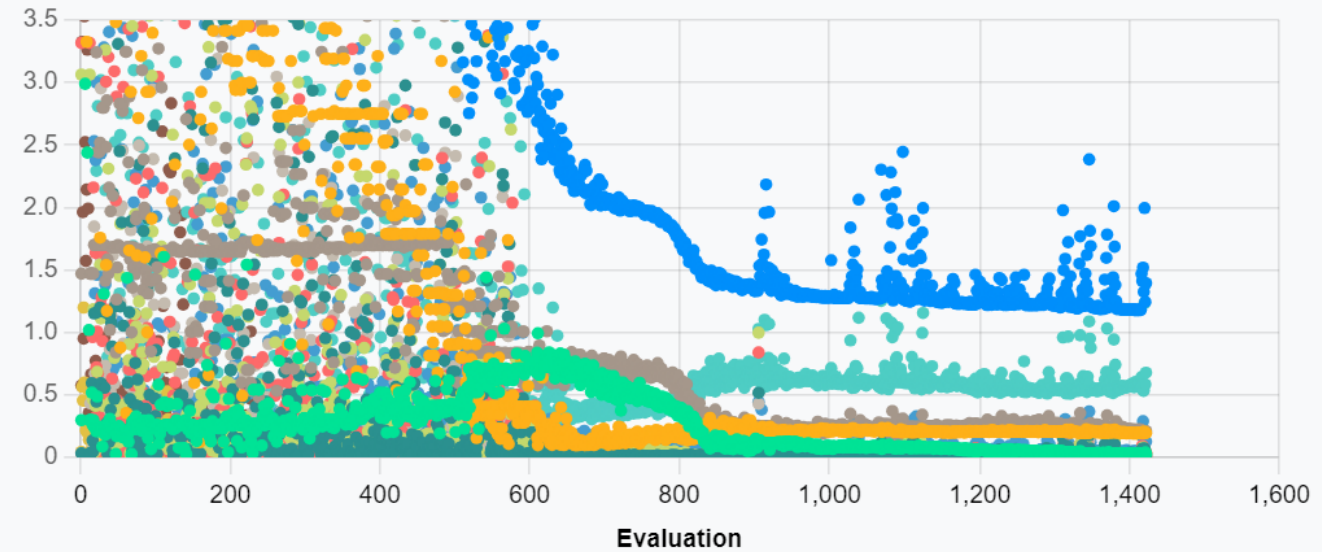
Calphad Optimizer

Comprehensive results in real-time

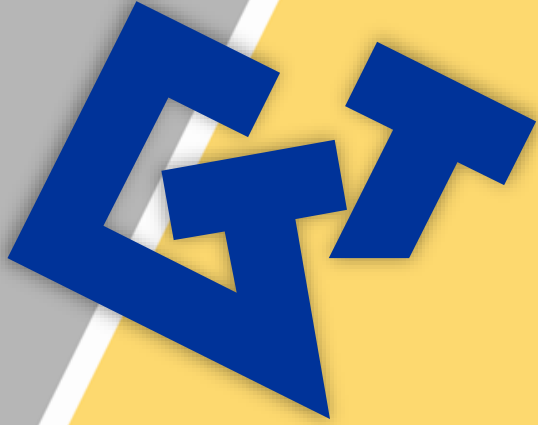
Optimization progress

• Chart: All evaluations

All evaluations



- Overall
- Hmix liquid
- Hmix bcc
- Hmix fcc
- Solidus fcc (Ni)
- Solidus bcc (Cr)
- Liquidus bcc (Cr)
- Liquidus fcc (Ni)
- Ni solubility in BCC (Cr) _ reversed
- Cr solubility in FCC (Ni)
- Activity 1873 K - Cr in liquid
- Activity 1273 K - Cr in bcc



The SQLite results database



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The SQLite results database

- What is SQLite?
 - A lightweight, file-based and relational database management system
- Benefits
 - Structure: well-defined schema organizes data into tables, rows, and columns
 - Tables: variables, errors, experiments results vs iteration



The SQLite results database

DB Browser for SQLite - C:\FactSage83\CalphadOptimizer\history\2024-05-27_09-01-29-optresults.db

File Edit View Tools Help

New Database Open Database Write Changes Revert Changes Open Project Save Project Attach Database Close Database

Database Structure Browse Data Edit Pragmas Execute SQL

Table: variables Filter in any column

	iteration	V1	V2	V3	V4	V5	V6	V7	
	Filter	Filter	Filter	Filter	Filter	Filter	Filter	Filter	Filter
1	1.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
2	2.0	27885.3596915765	-94.9978489545166	-44994.1363261757	-55.3578523696819	47294.242832802	35.3398974842289	78435.9135409683	-82.612
3	3.0	-94692.8060632263	-60.232469862068	29976.8875559043	8.98829612055346	-55911.8755918601	17.8531367750032	61886.0913355647	-98.700
4	4.0	91442.6144413553	-32.6810909771478	-81450.8313239696	-80.6567246325006	69498.8732694913	20.7452062731708	61425.6546548754	45.946
5	5.0	65880.9328505983	23.7039504726122	72341.3800621547	15.4704290511977	40914.3672429843	-90.8351232679592	-54420.3448696901	-42.122
6	6.0	27136.8888528798	-27.0335642057128	-25963.8065766232	-58.0985938451215	-46604.4355901769	87.3309175416255	29607.0770493184	21.826
7	7.0	97904.670127318	27.9999519705386	11389.9487549291	36.9228501976057	68570.3840379612	55.199982308697	-54190.3856071786	-93.579
8	8.0	75273.525294533	-37.0644238399338	31087.7330589757	-20.8736197876584	82909.5179481079	-8.22962948243794	-47023.966700389	-50.674
9	9.0	-20119.8989719203	-56.135848167982	99507.521299021	1.90525873527385	-81818.1175652404	-90.5767249141473	-78070.1739298674	25.489
10	10.0	99224.2760480183	5.82286901976917	94215.6755227227	72.1559404461781	-97703.7956114351	44.1443638715975	36342.0738053146	7.394
11	11.0	-9255.25873415862	90.7631855033084	75170.5880756381	-47.3221898493086	117.22261005966	-64.269623893331	82525.5678689633	74.103

1 - 11 of 2940 Go to: 1 UTF-8

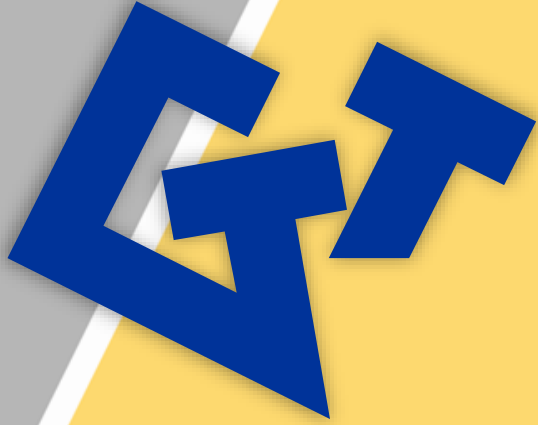
The SQLite results database

- What is SQLite?
 - A lightweight, file-based and relational database management system
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 - Structure: well-defined schema organizes data into tables, rows, and columns
 - Tables: variables, errors, experiments results vs iteration
 - Portability: self-contained, single file
 - Easy copying and sharing

The SQLite results database

- What is SQLite?
 - A lightweight, file-based and relational database management system
- Benefits
 - Structure: well-defined schema organizes data into tables, rows, and columns
 - Tables: variables, errors, experiments results vs iteration
 - Portability: self-contained, single file
 - Easy copying and sharing
 - Simplicity: minimal configuration setup
 - Python example:

```
engine = sqlalchemy.create_engine('sqlite:///2024-05-06_14-30-17-optresults.db')
var_df = pandas.read_sql_table('variables', engine)
```



Command line interface



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Command line interface

Command Prompt



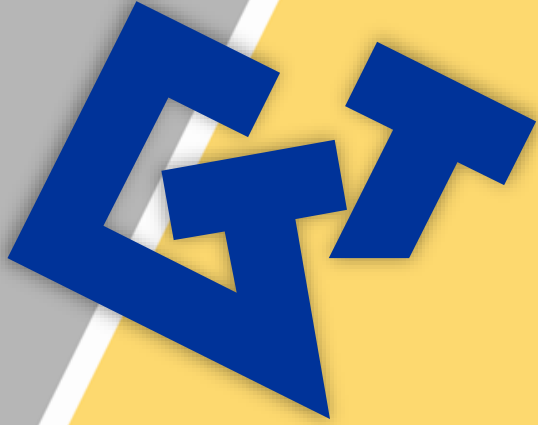
```
C:\FactSage83\CalphadOptimizer\lib>launcher.os C:\FactSage83\CalphadOptimizer\examples\Cr-Ni.opt
Reading file: C:\FactSage83\CalphadOptimizer\examples\Cr-Ni.opt

Optimization saved as /history/Cr-Ni-start.opt

Optimized parameters:
Variable          ID          Value    Minimum  Maximum
V1    L(LIQUID;Cr,Ni;0)A  -12320.00 -100000  100000
V2    L(LIQUID;Cr,Ni;0)B    -1.12     -100     100
V3    L(LIQUID;Cr,Ni;1)A   5010.00  -100000  100000
V4    L(LIQUID;Cr,Ni;1)B     2.01     -100     100
V5  L(FCC_A1;Cr,Ni:Va;0)A   6500.00  -100000  100000
V6  L(FCC_A1;Cr,Ni:Va;0)B   -12.82   -100     100
V7  L(FCC_A1;Cr,Ni:Va;1)A  26140.00 -100000  100000
V8  L(FCC_A1;Cr,Ni:Va;1)B    -9.29   -100     100
V9  L(BCC_A2;Cr,Ni:Va;0)A   21570.00 -100000  100000
V10 L(BCC_A2;Cr,Ni:Va;0)B   -16.04   -100     100
V11 L(BCC_A2;Cr,Ni:Va;1)A   24370.00 -100000  100000
V12 L(BCC_A2;Cr,Ni:Va;1)B    -4.92   -100     100

C:\FactSage83\CalphadOptimizer\lib>
```

```
6 # Define the paths
7 lib_directory = r"C:\FactSage83\CalphadOptimizer\lib"
8 history_directory = r"C:\FactSage83\CalphadOptimizer\history"
9 file_name = "Cr-Ni"
10 opt_file = rf"C:\FactSage83\CalphadOptimizer\examples\{file_name}.opt"
11 co_executable = "launcher.os"
12
13 # Change the current working directory
14 os.chdir(lib_directory)
15
16 # Execute the optimization with CLI
17 subprocess.run(f'"{co_executable}" "{opt_file}"', check=True, shell=True)
18
19 # Change the current working directory
20 os.chdir(history_directory)
21
22 # Load SQLite results
23 engine = sqlalchemy.create_engine(f"sqlite:/// {file_name}-optresults.db")
24 var_df = pd.read_sql_table("variables", engine)
```

1st Analysis: Optimization performance



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1st Analysis: Optimization performance

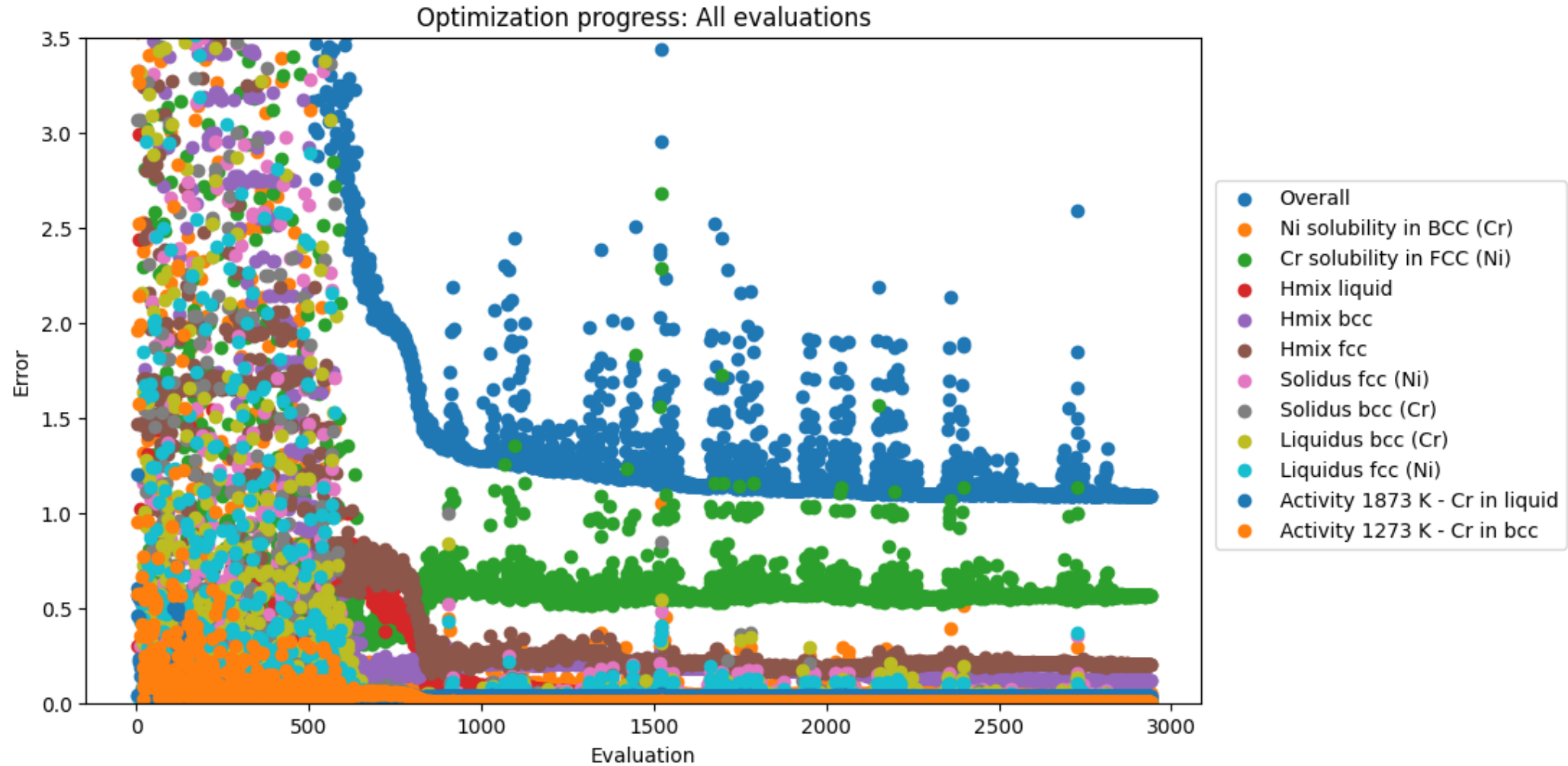
Error vs evaluation



```
2 # Load SQLite results
3 engine = sqlalchemy.create_engine(f"sqlite:///file_name-optsresults.db")
4 df = pd.read_sql_table("errors", engine)
5
6 # Plotting
7 def plot_dispersion(df):
8     y_col = df.columns[0]
9     x_cols = df.columns[1:]
10
11     plt.figure(figsize=(10, 6))
12
13     for col in x_cols:
14         plt.scatter(df[y_col], df[col], label=name_mapping.get(col, col))
15
16     plt.xlabel('Evaluation')
17     plt.ylabel('Error')
18     plt.ylim(bottom=0, top=3.5)
19     plt.title(f'Optimization progress: All evaluations')
20     plt.legend(loc='upper center', bbox_to_anchor=(1.17, 0.8), ncol=1)
21     plt.show()
22
23 plot_dispersion(df)
```

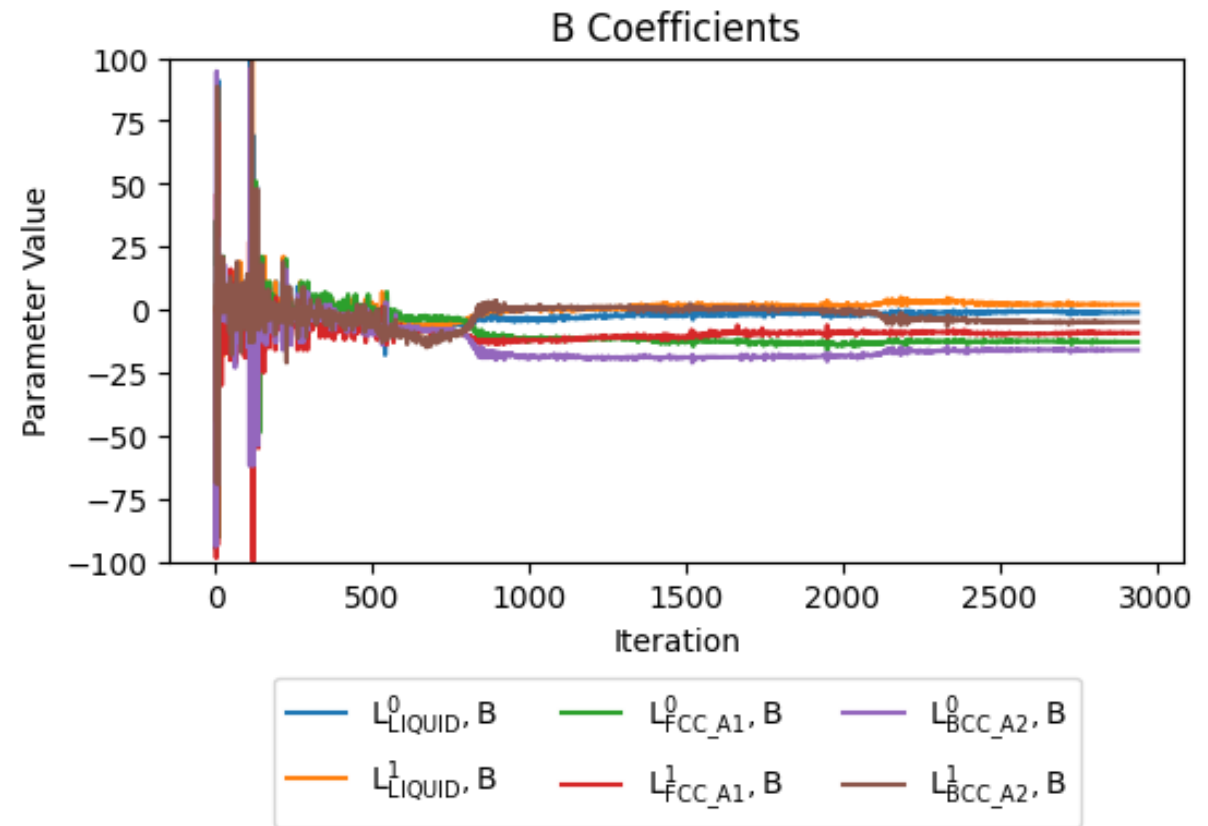
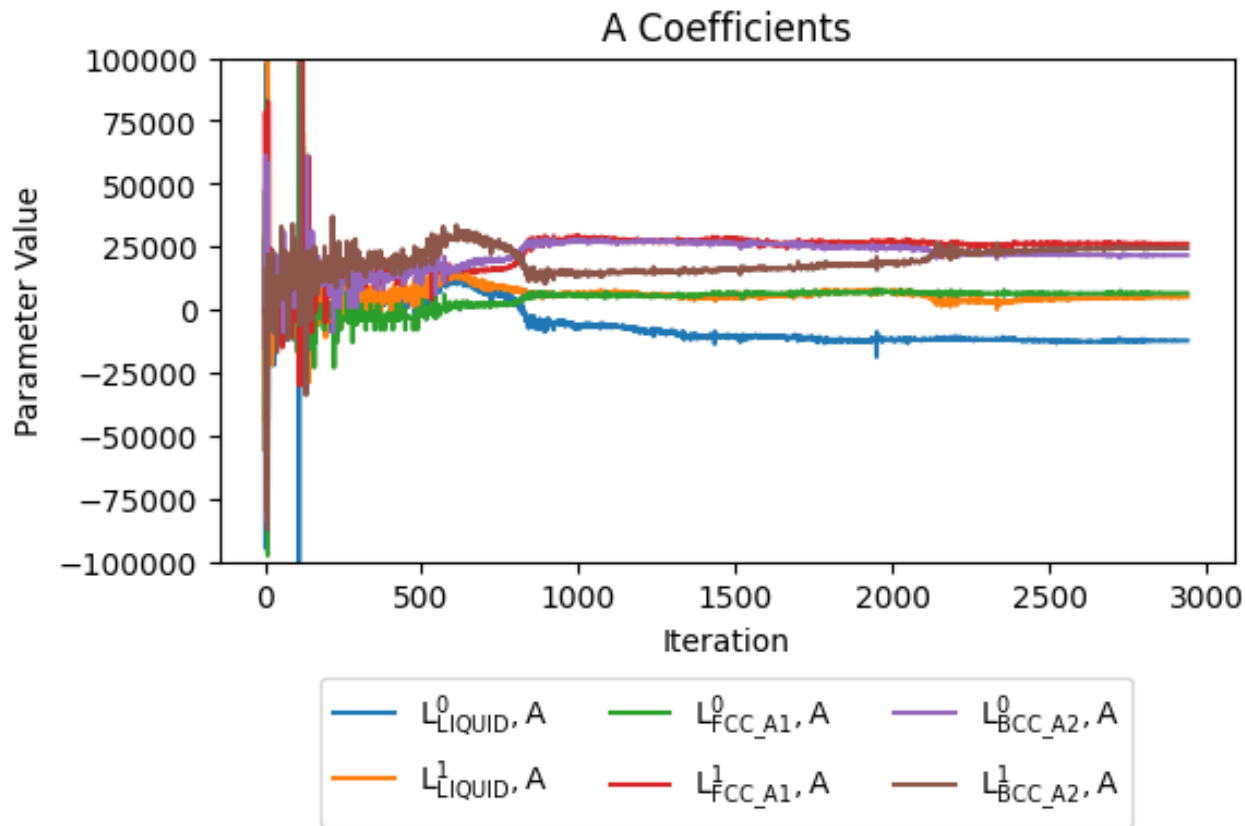
1st Analysis: Optimization performance

Error vs evaluation



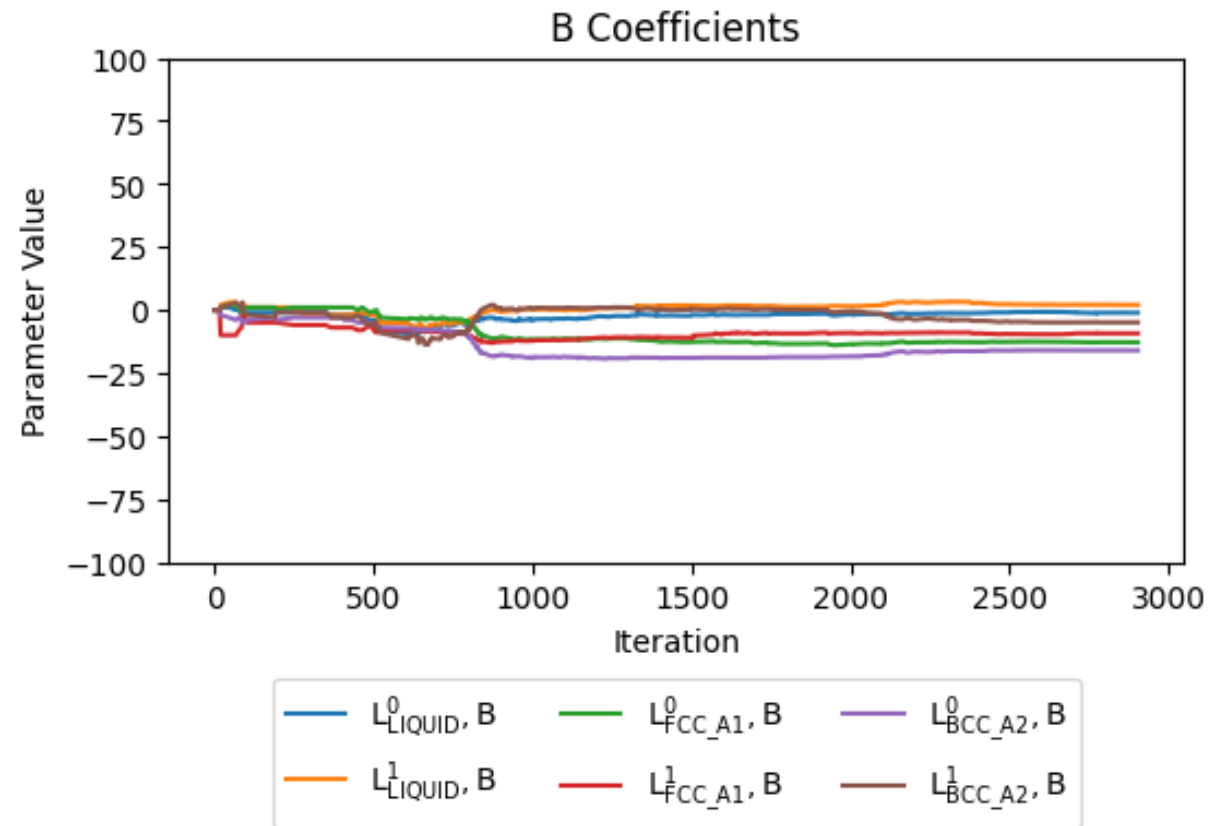
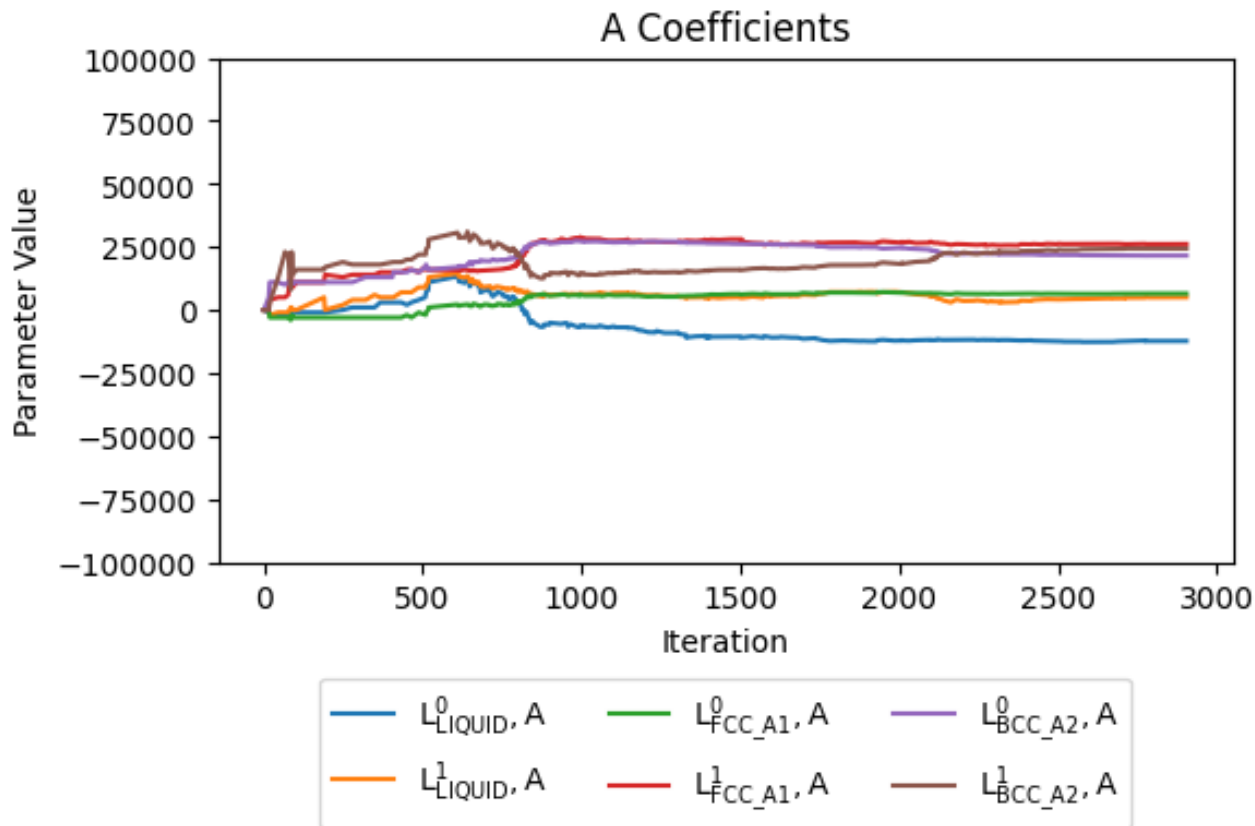
1st Analysis: Optimization performance

Parameter convergence



1st Analysis: Optimization performance

Parameter convergence – only improvements

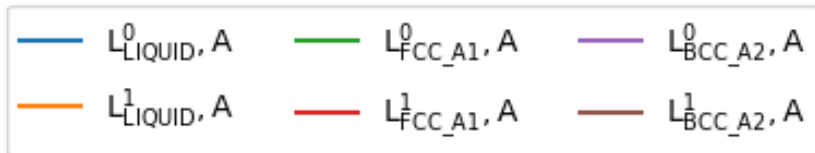
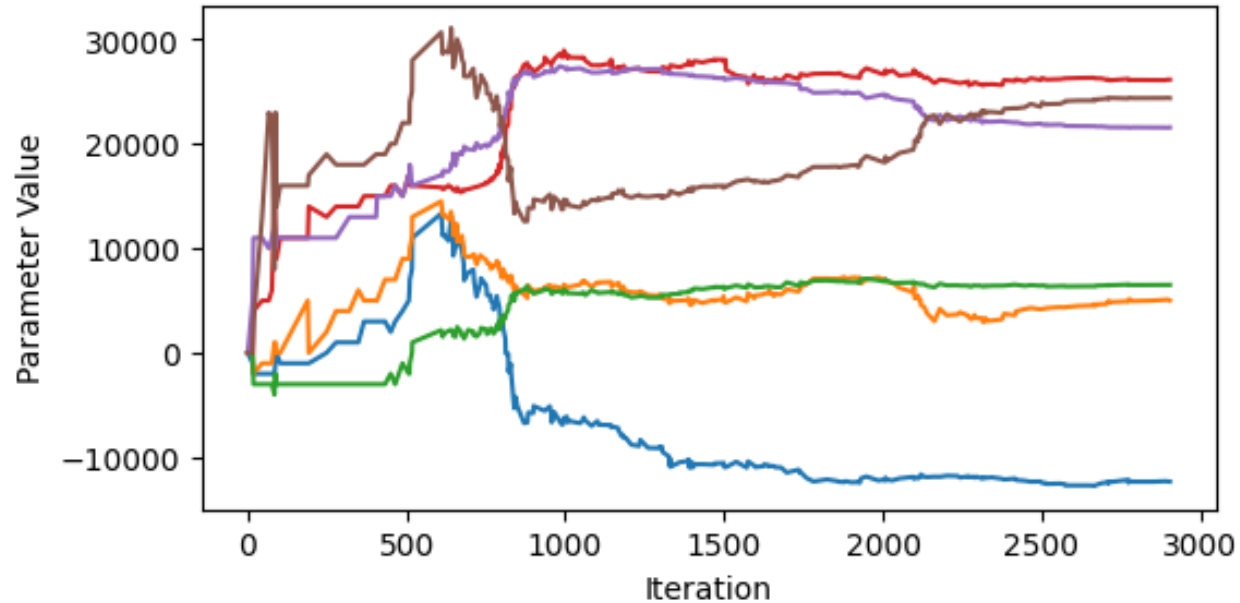


1st Analysis: Optimization performance

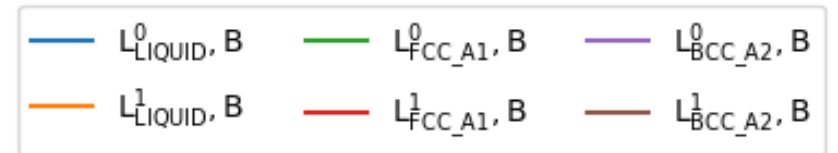
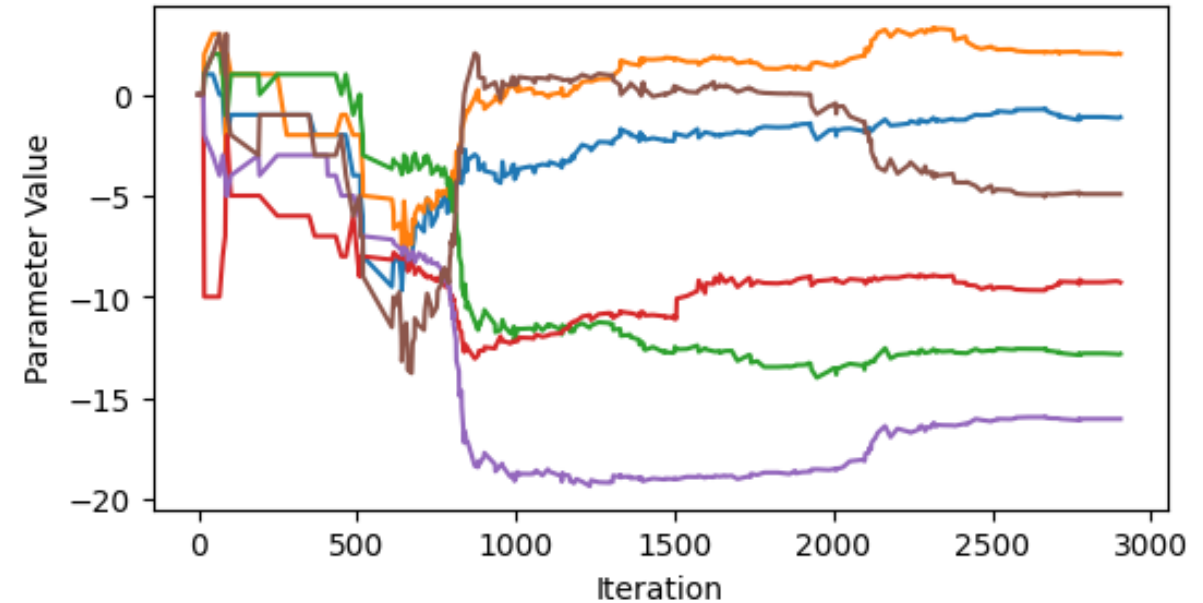
Parameter convergence – only improvements



A Coefficients

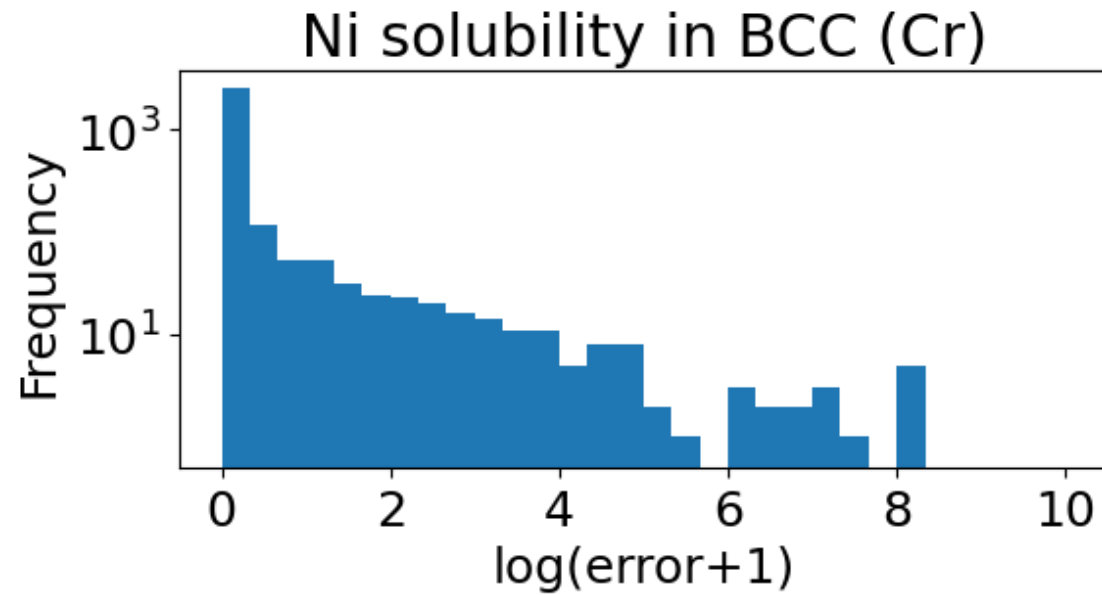


B Coefficients



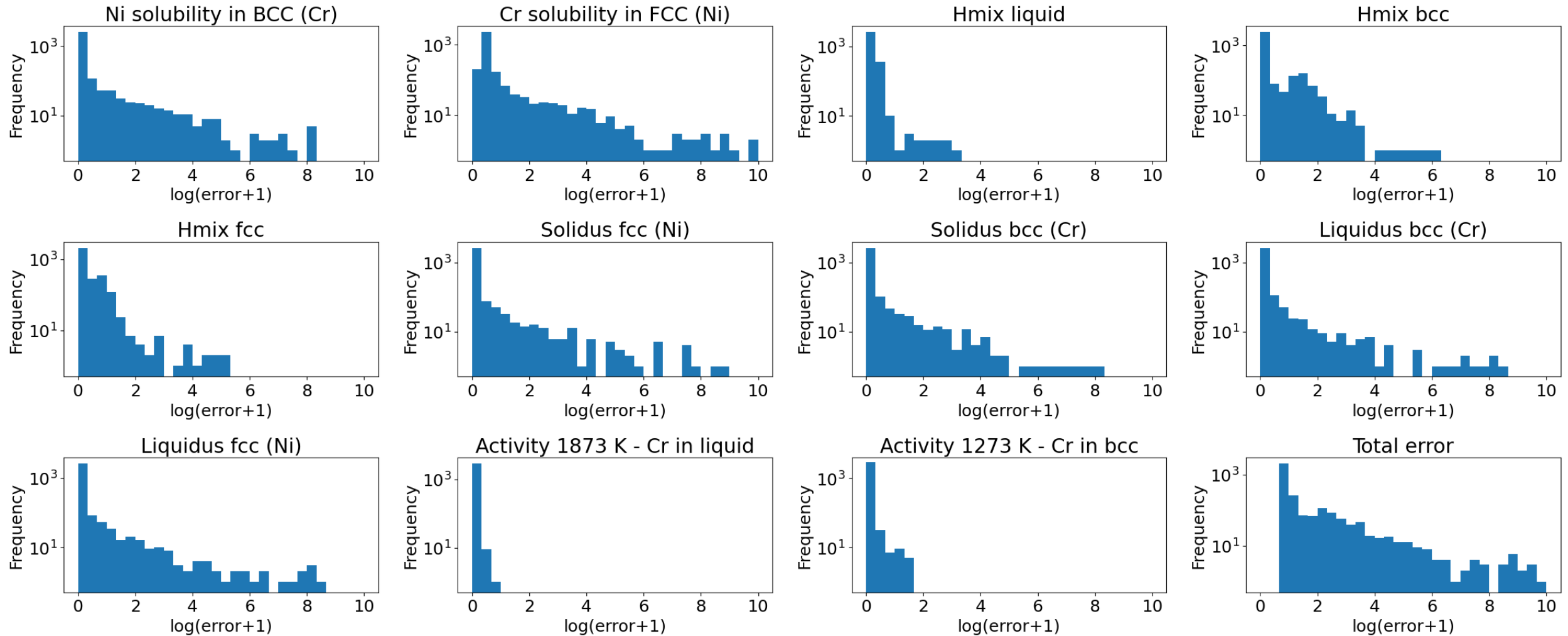
1st Analysis: Optimization performance

Error distribution for Ni solubility in BCC



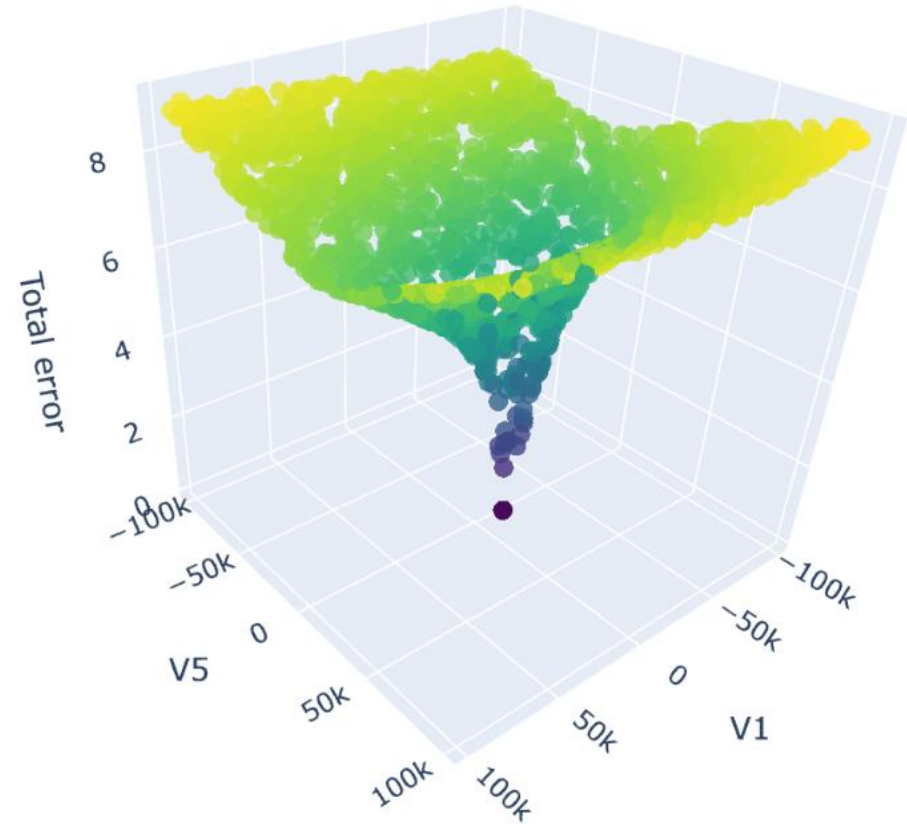
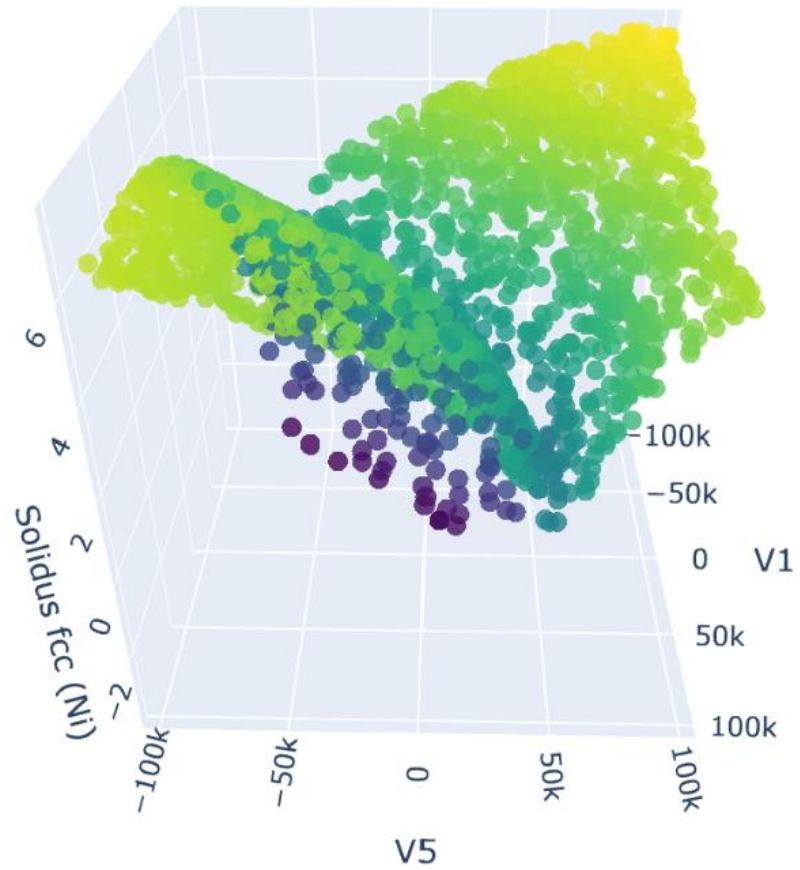
1st Analysis: Optimization performance

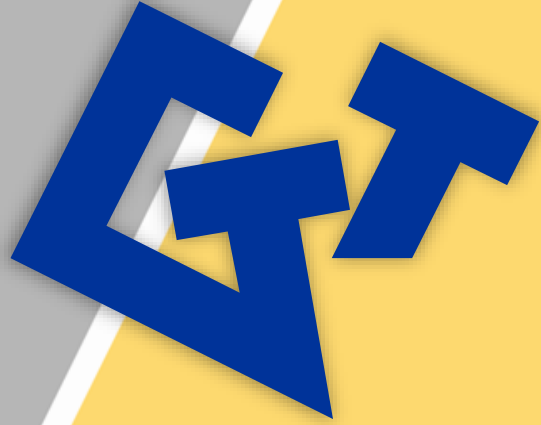
Error distribution per experiment



1st Analysis: Optimization performance

3D shape of the error function





2nd Analysis: Exploratory data analysis



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2nd Analysis: Exploratory data analysis

Cr-Ni experimental data	Sample Size
Activity of Cr in BCC_A2	20
Activity of Cr in liquid	53
Heat of mixing of liquid	62
Heat of mixing of BCC_A2	11
Heat of mixing of FCC_A1	15
Solidus (FCC_A1)	14
Solidus (BCC_A2)	10
Liquidus (FCC_A1)	13
Liquidus (BCC_A2)	16
Solvus (BCC_A2)	23
Solvus (FCC_A1)	31
Total	268

Time/iteration = **1.2 s**

2nd Analysis: Exploratory data analysis

Cr-Ni experimental data	Sample Size
Activity of Cr in BCC_A2	20
Activity of Cr in liquid	53
Heat of mixing of liquid	62
Heat of mixing of BCC_A2	11
Heat of mixing of FCC_A1	15
Solidus (FCC_A1)	14
Solidus (BCC_A2)	10
Liquidus (FCC_A1)	13
Liquidus (BCC_A2)	16
Solvus (BCC_A2)	23
Solvus (FCC_A1)	31
Total	268



EDA:

- Data Collection
- Data Cleaning
- Statistical Analysis
- Grouping
- Thresholding

Time/iteration = **1.2 s**

2nd Analysis: Exploratory data analysis

Cr-Ni experimental data	Sample Size
Activity of Cr in BCC_A2	20
Activity of Cr in liquid	53
Heat of mixing of liquid	62
Heat of mixing of BCC_A2	11
Heat of mixing of FCC_A1	15
Solidus (FCC_A1)	14
Solidus (BCC_A2)	10
Liquidus (FCC_A1)	13
Liquidus (BCC_A2)	16
Solvus (BCC_A2)	23
Solvus (FCC_A1)	31
Total	268



EDA:

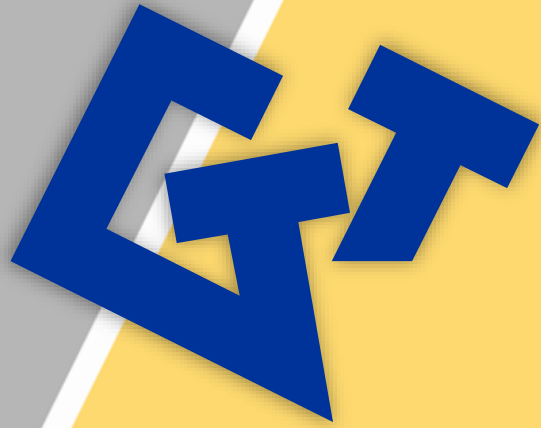
- Data Collection
- Data Cleaning
- Statistical Analysis
- Grouping
- Thresholding



Cr-Ni experimental data	Sample Size
Activity of Cr in BCC_A2	0
Activity of Cr in liquid	0
Heat of mixing of liquid	39
Heat of mixing of BCC_A2	3
Heat of mixing of FCC_A1	5
Solidus (FCC_A1)	7
Solidus (BCC_A2)	4
Liquidus (FCC_A1)	6
Liquidus (BCC_A2)	6
Solvus (BCC_A2)	14
Solvus (FCC_A1)	15
Total	99

Time/iteration = 1.2 s

Time/iteration = 0.5 s



3rd Analysis: Machine learning



Thermodynamic Software



Thermodynamic Databases



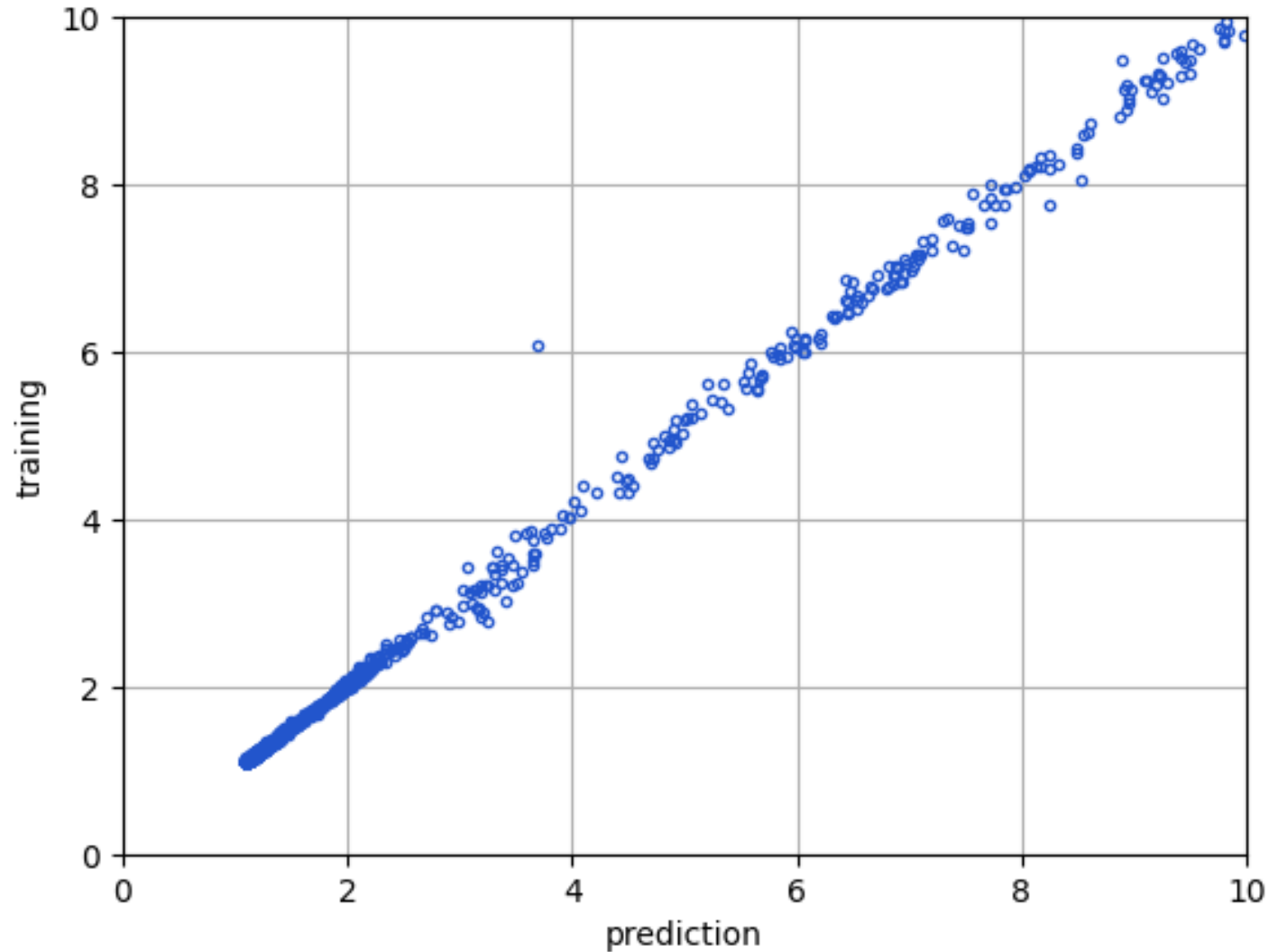
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3rd Analysis: Machine learning

```
6 # read SQLite results
7 engine = sqlalchemy.create_engine(f"sqlite:///Cr-Ni-optresults.db")
8 y_df = pd.read_sql_query("SELECT error FROM errors", engine)
9 x_df = pd.read_sql_query("SELECT * FROM variables", engine)
10
11 # create neural network
12 model = Sequential()
13 model.add(Input(shape=(len(x_df.columns),), dtype='float32'))
14 normalization = Normalization(name="normalization")
15 normalization.adapt(x)
16 model.add(normalization)
17 nodes = 512
18 for _ in range(4)
19     model.add(Dense(nodes, activation='relu'))
20 model.add(Dense(nodes, activation='linear'))
21 model.add(Dense(1, activation='linear'))
22
23 # compile
24 model.compile(optimizer=keras.optimizers.Adam(learning_rate=0.001), loss="mean_squared_error")
25
26 # fit
27 model.fit(x_df, y_df, epochs=300)
```

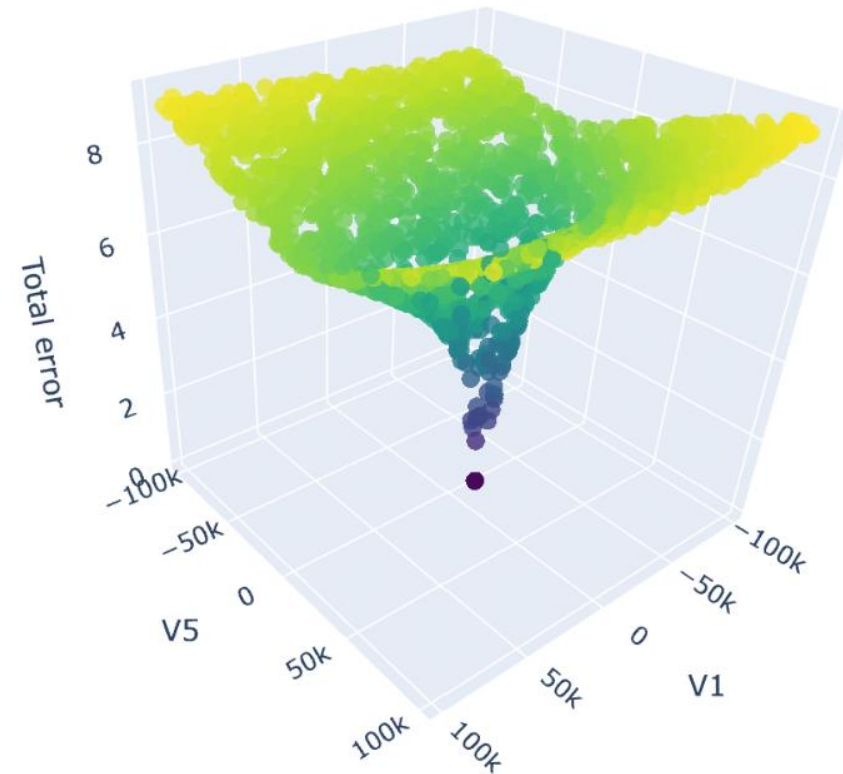
3rd Analysis: Machine learning

Fit of the error function using a deterministic neural network

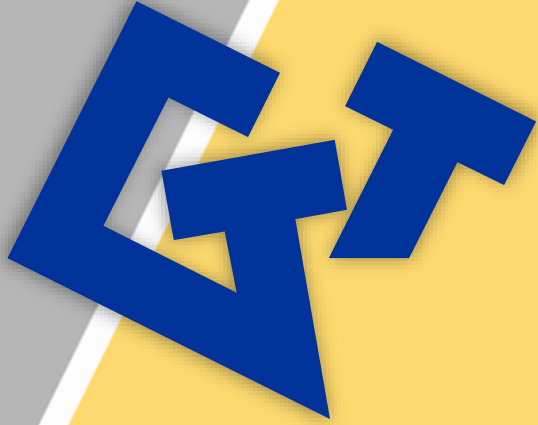


Conclusion

- Calphad Optimizer
 - User-friendly GUI
 - Real-time responsiveness
 - Robust optimization algorithms
 - FAIR-compliant
 - Interoperable
 - Reusable
 - CLI-compatible
 - SQLite post-processing analysis
 - Optimization performance
 - Exploratory data analysis
 - Machine learning
 - And much more!



Stay tuned for our publication on demonstrating the performance of Calphad Optimizer in details!



Thank You!

Bruno Reis
br@gtt-technologies.de



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