

# PCM Screening: current state of experimental work on high temperature PCMs

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B. Reis<sup>2</sup>, M. to Baben<sup>2</sup>, K. Hack<sup>2</sup>

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- 2 - GTT-Technologies, Germany

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# PCM-Screening:

## Evaluation of Eutectic Mixtures for Use as PCM: Thermodynamic Modelling and Experimental Methods

High Temperature PCMs  
(anhydrous salts)



Low Temperature PCMs  
(salt hydrates)



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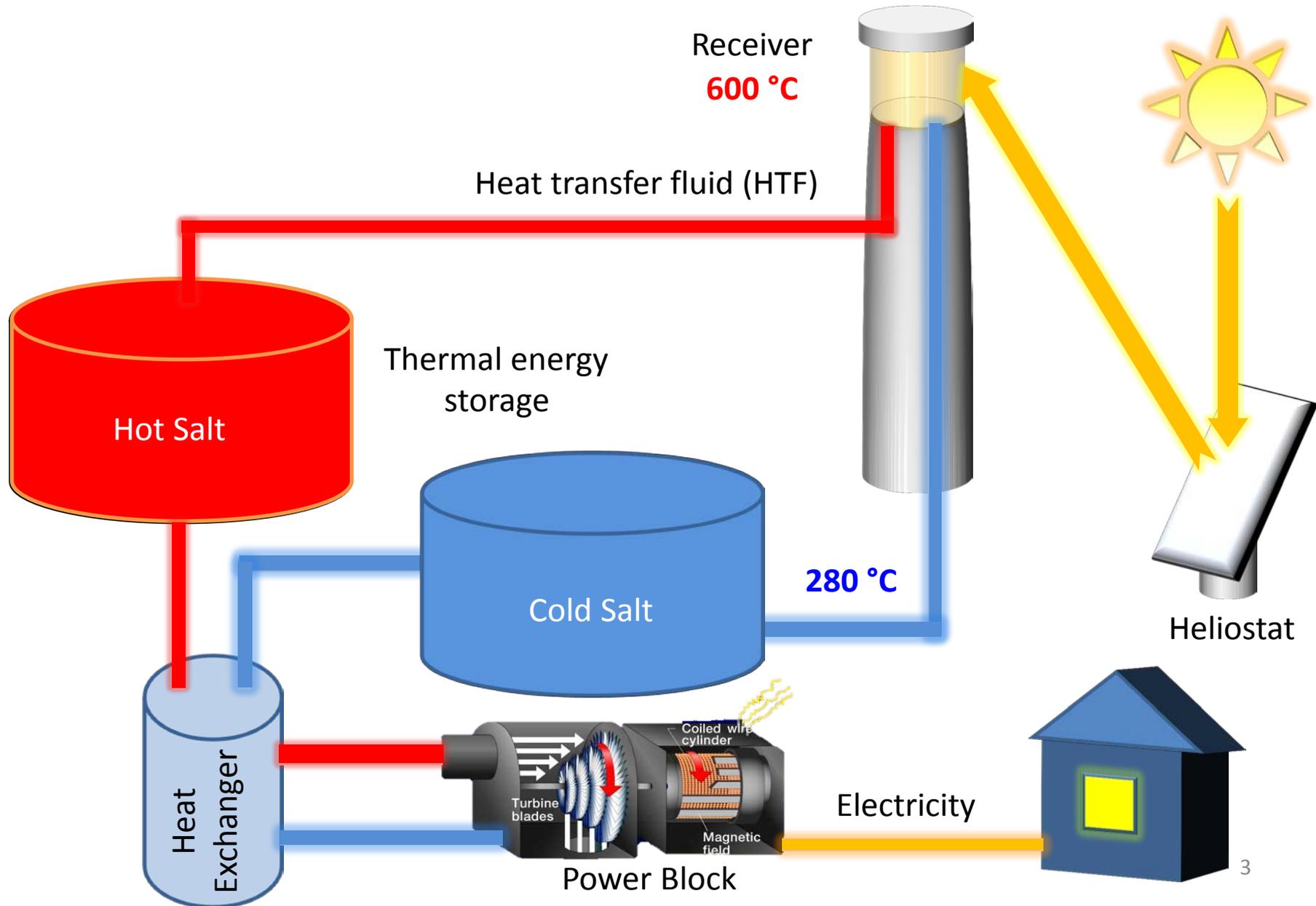
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Modelling

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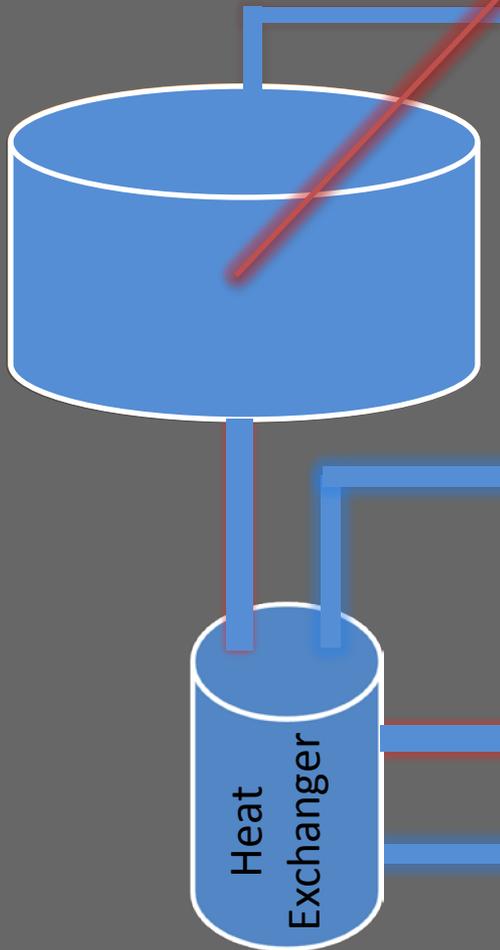
# Scheme of Solar Power Plant



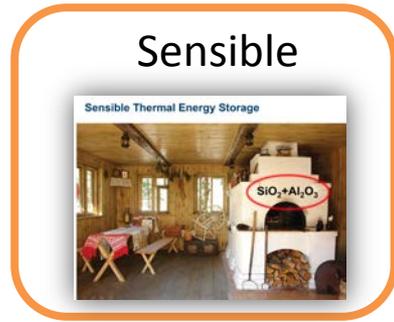
# Scheme of Solar Power Plant

Sensible Thermal Energy Storage

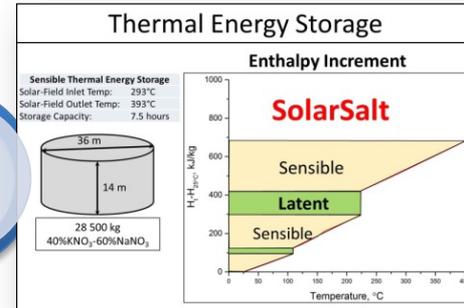
Heat transfer fluid



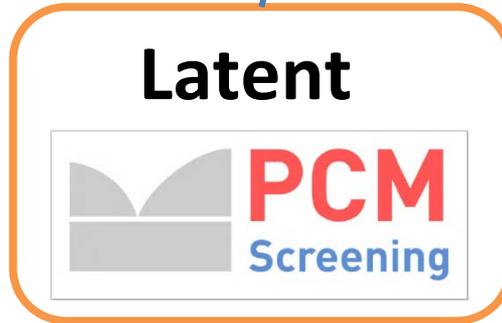
# Thermal Energy Storage



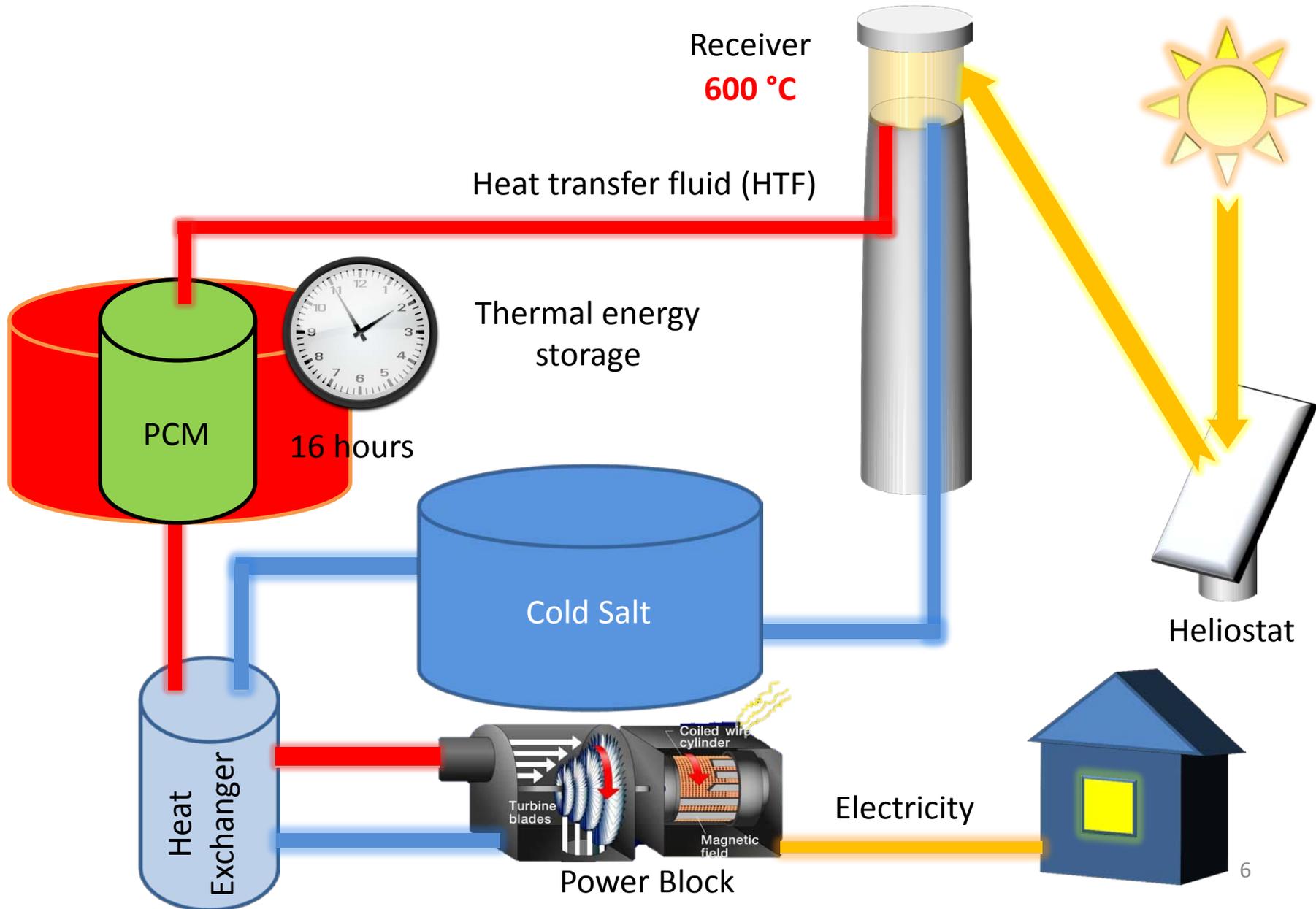
TES



Thermal Reactions

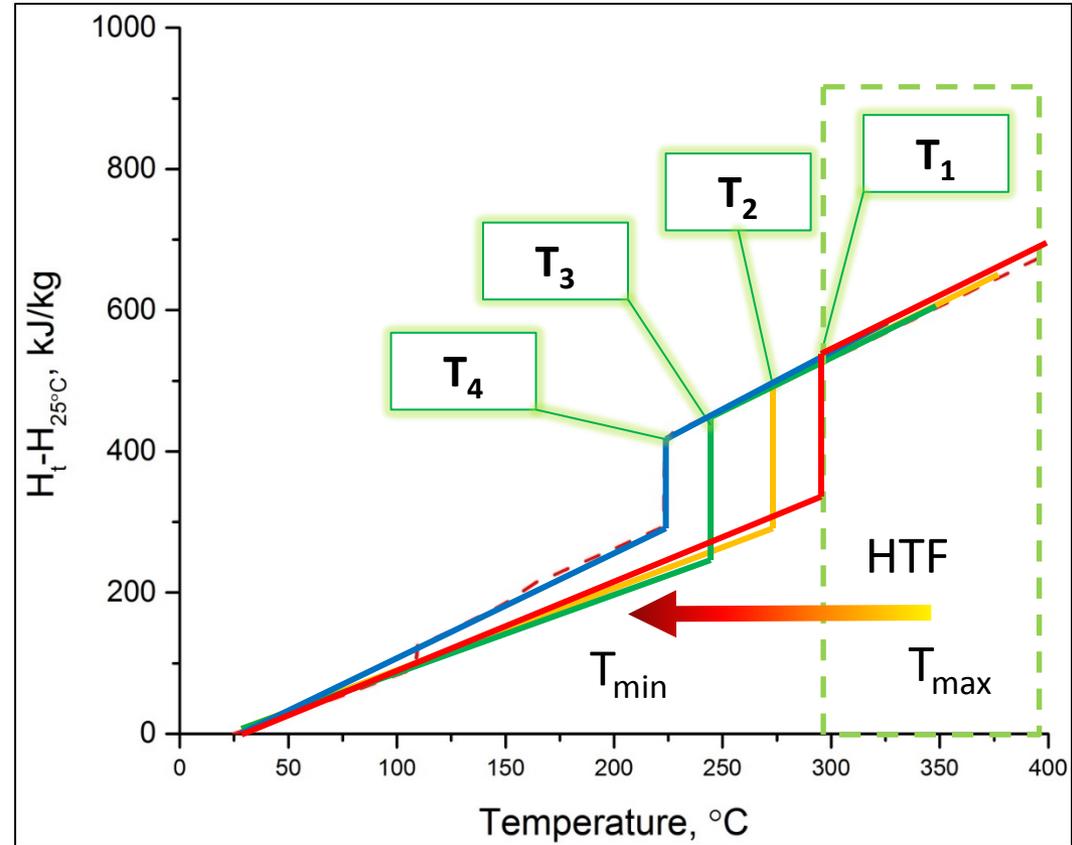
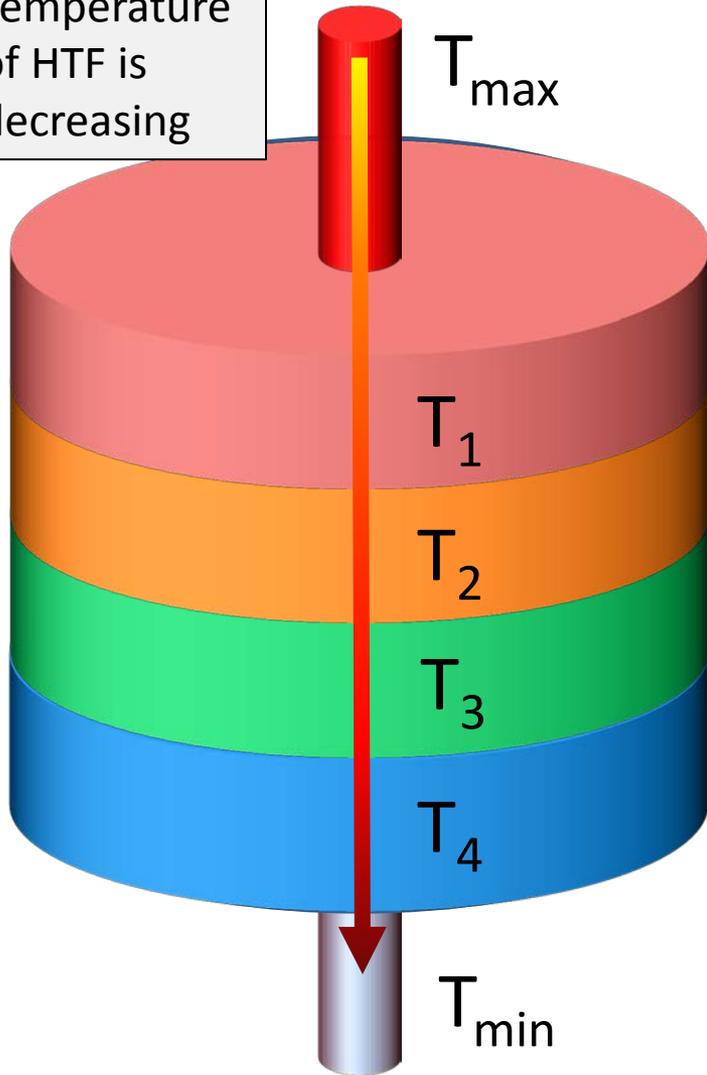


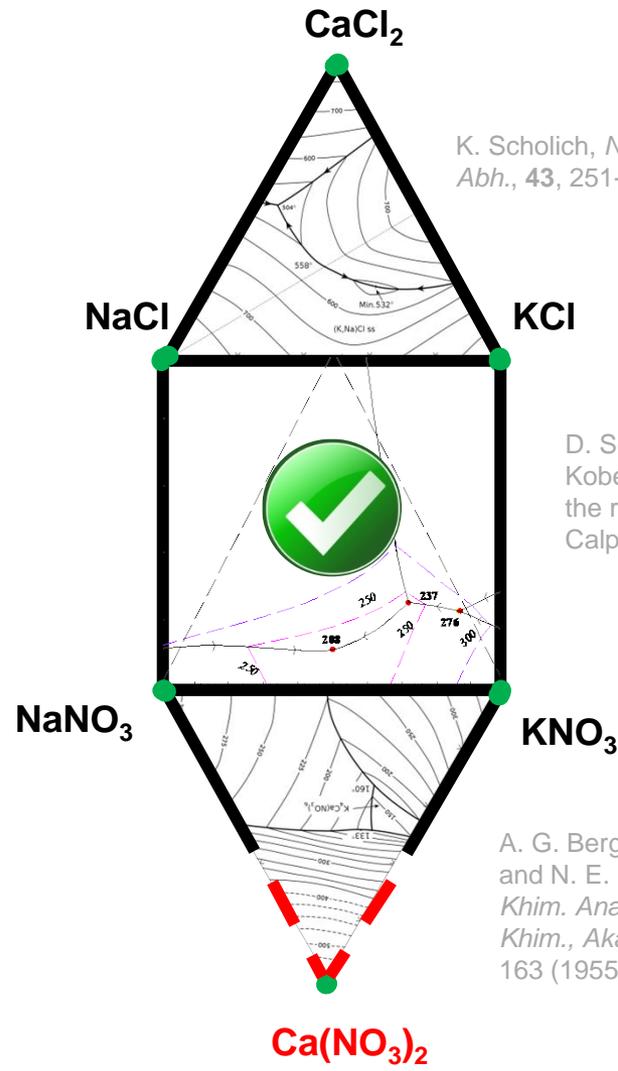
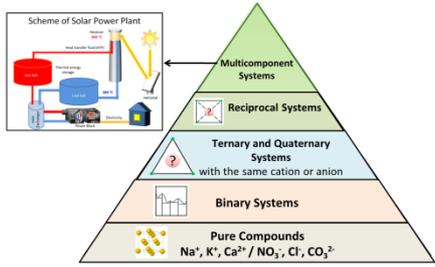
# Scheme of Solar Power Plant



# Cascaded Latent Heat Storage

Temperature of HTF is decreasing

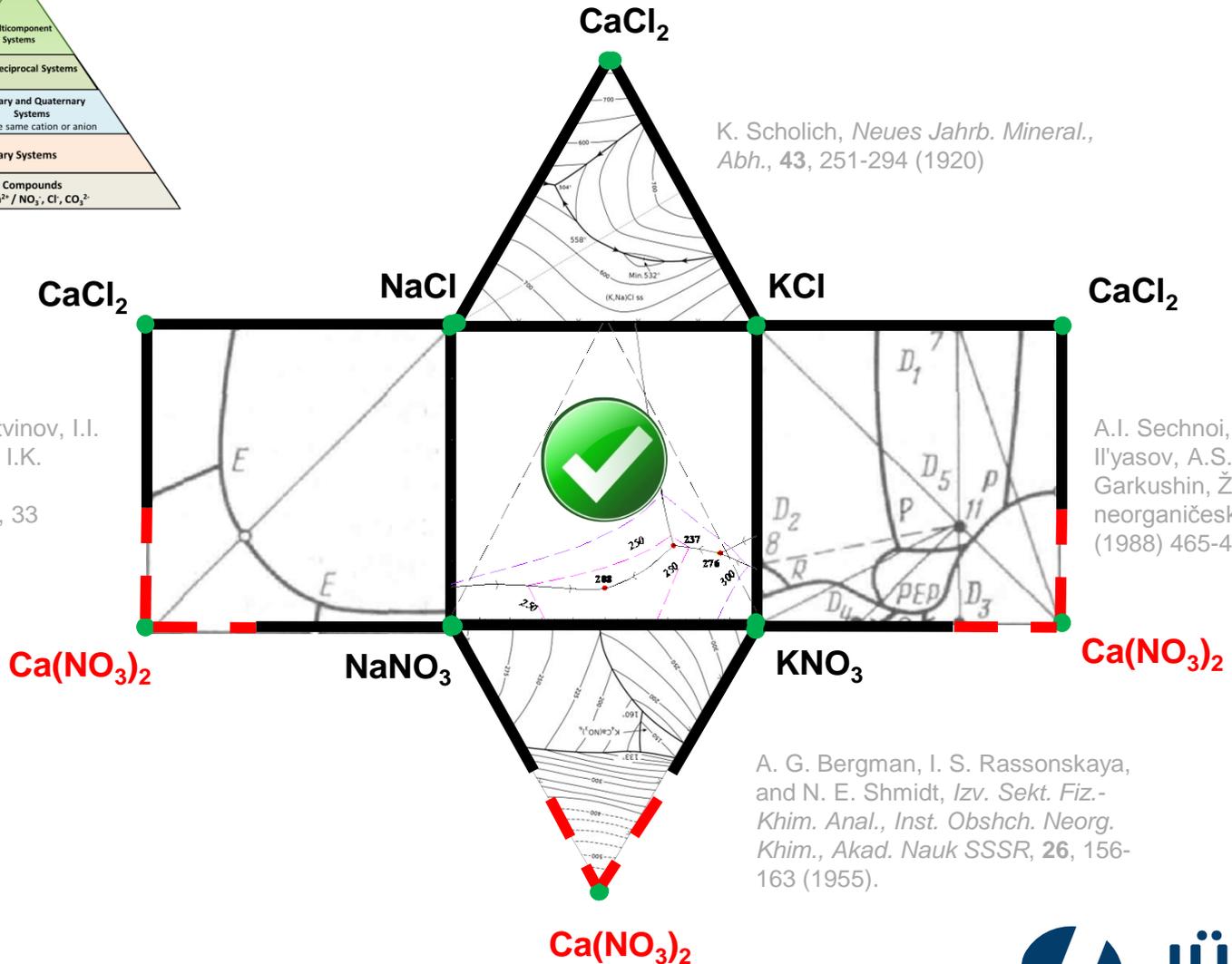
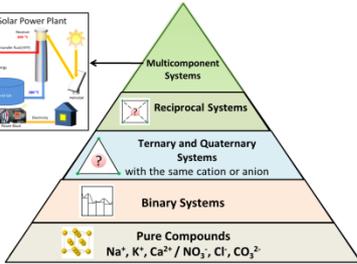
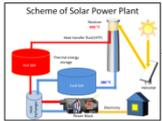




K. Scholich, *Neues Jahrb. Mineral., Abh.*, **43**, 251-294 (1920)

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A. G. Bergman, I. S. Rassonskaya, and N. E. Shmidt, *Izv. Sek. Fiz.-Khim. Anal., Inst. Obshch. Neorg. Khim., Akad. Nauk SSSR*, **26**, 156-163 (1955).

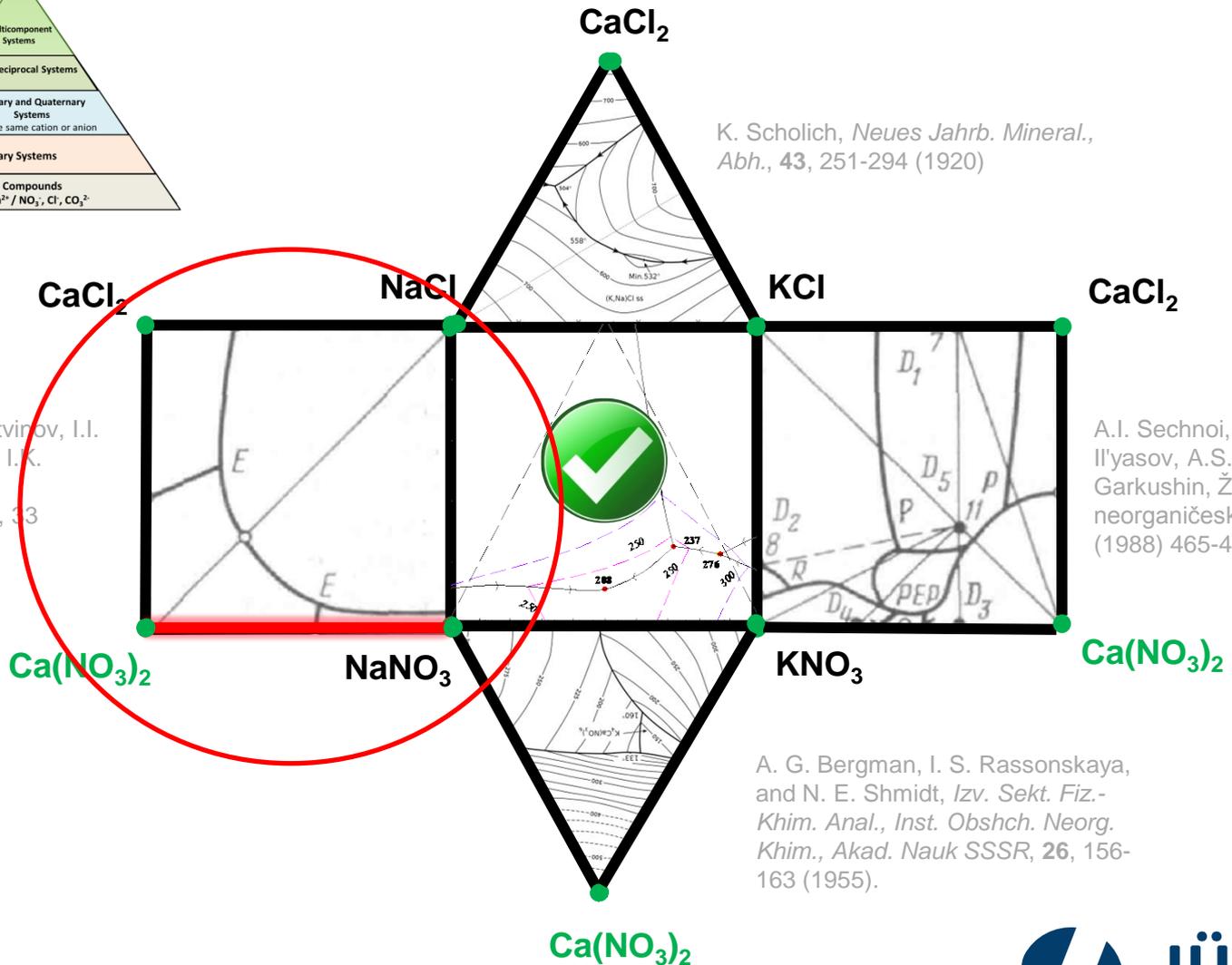
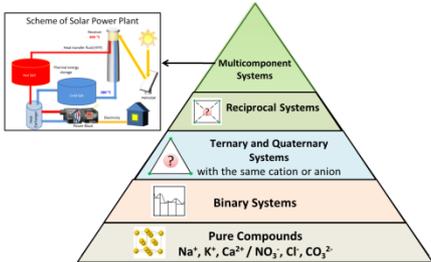


K. Scholich, *Neues Jahrb. Mineral., Abh.*, **43**, 251-294 (1920)

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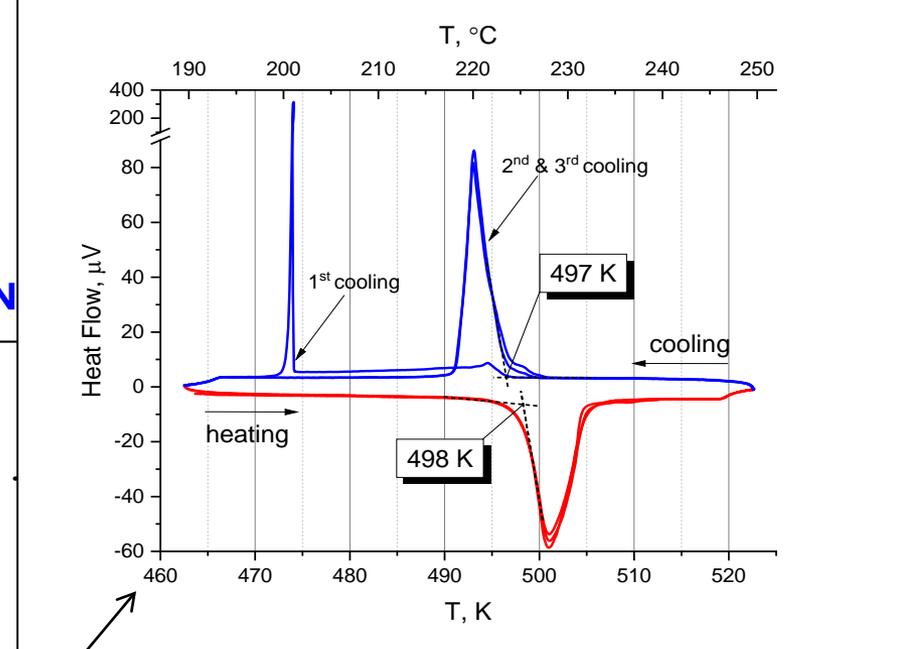
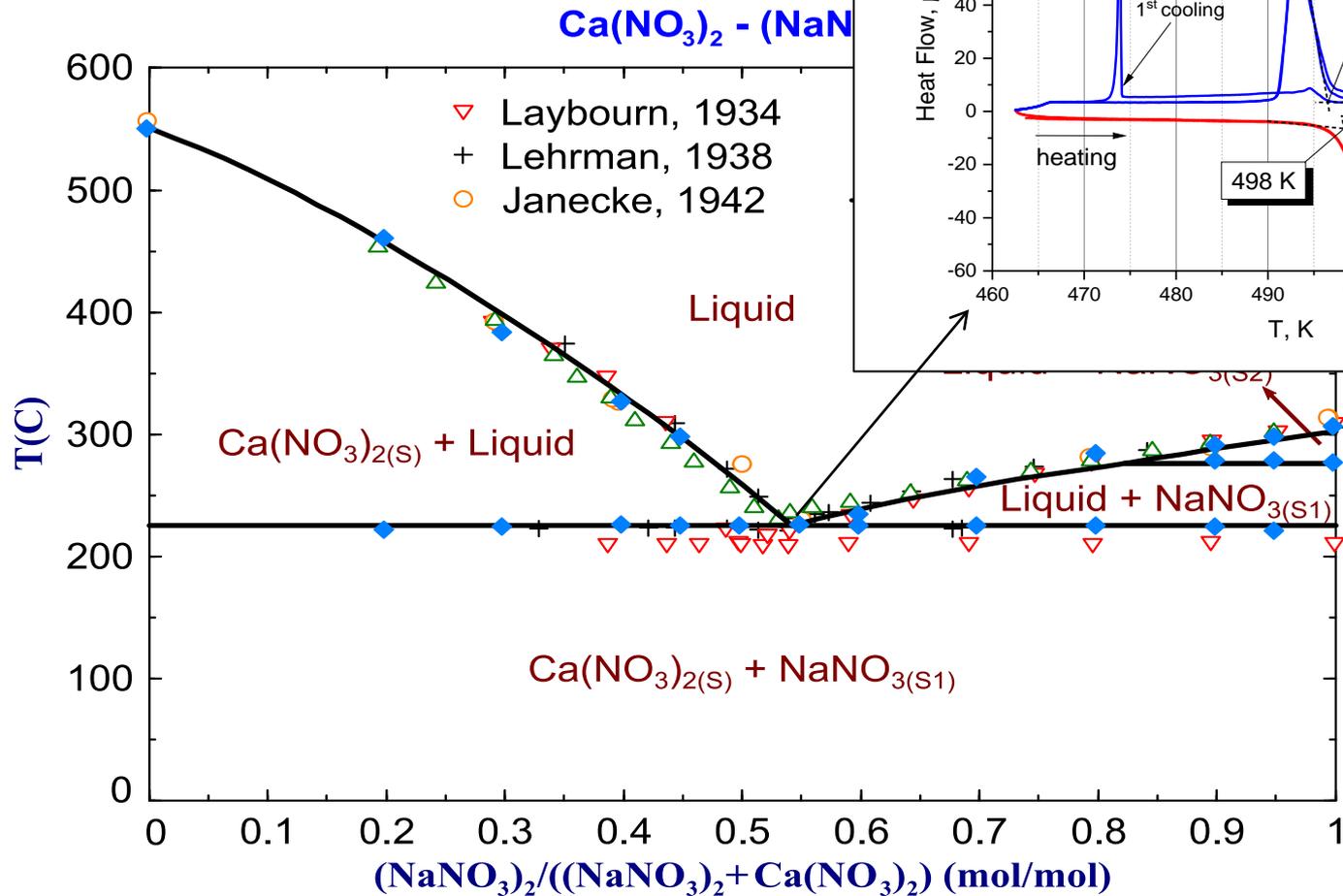
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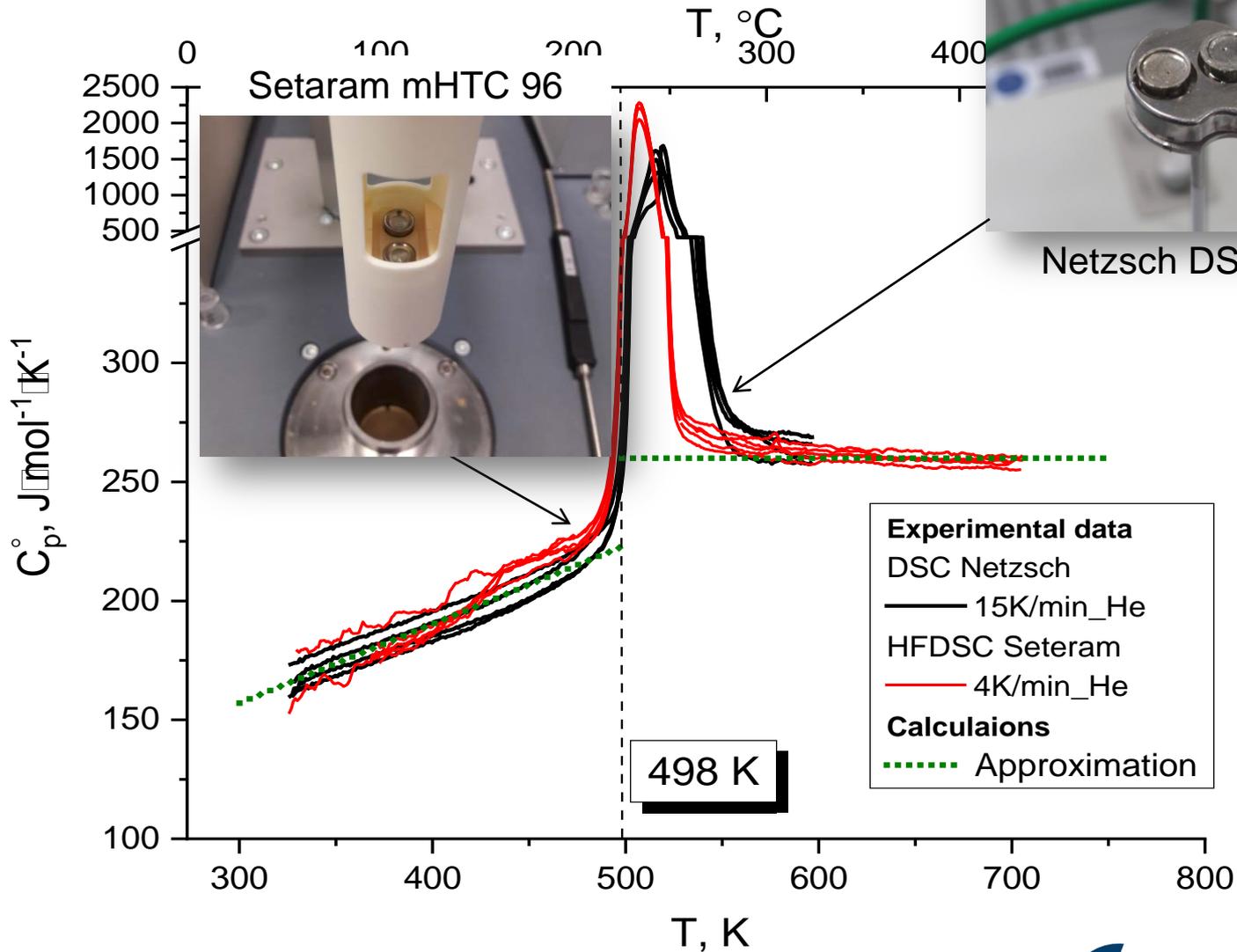
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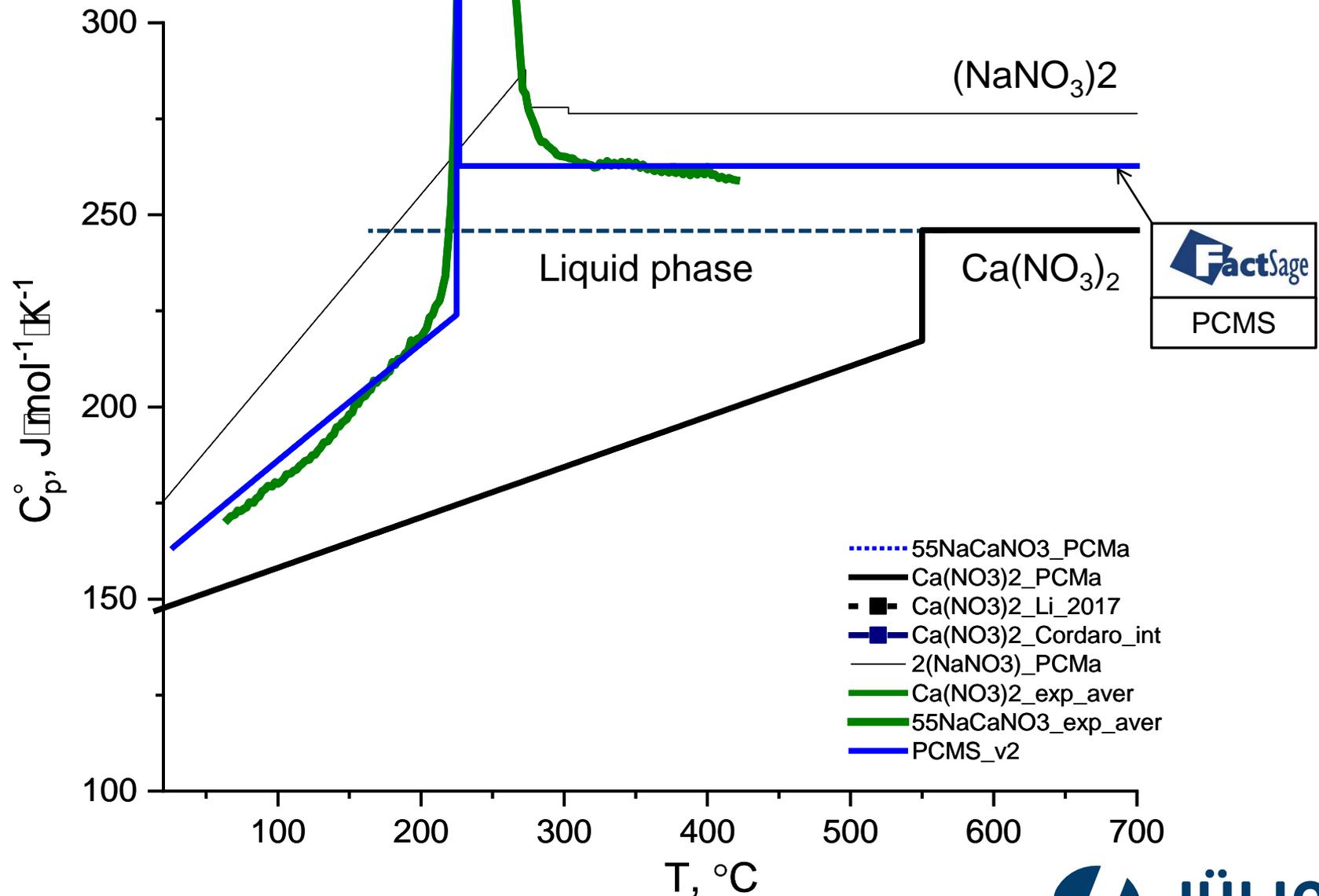
# Ca(NO<sub>3</sub>)<sub>2</sub>-2(NaNO<sub>3</sub>)



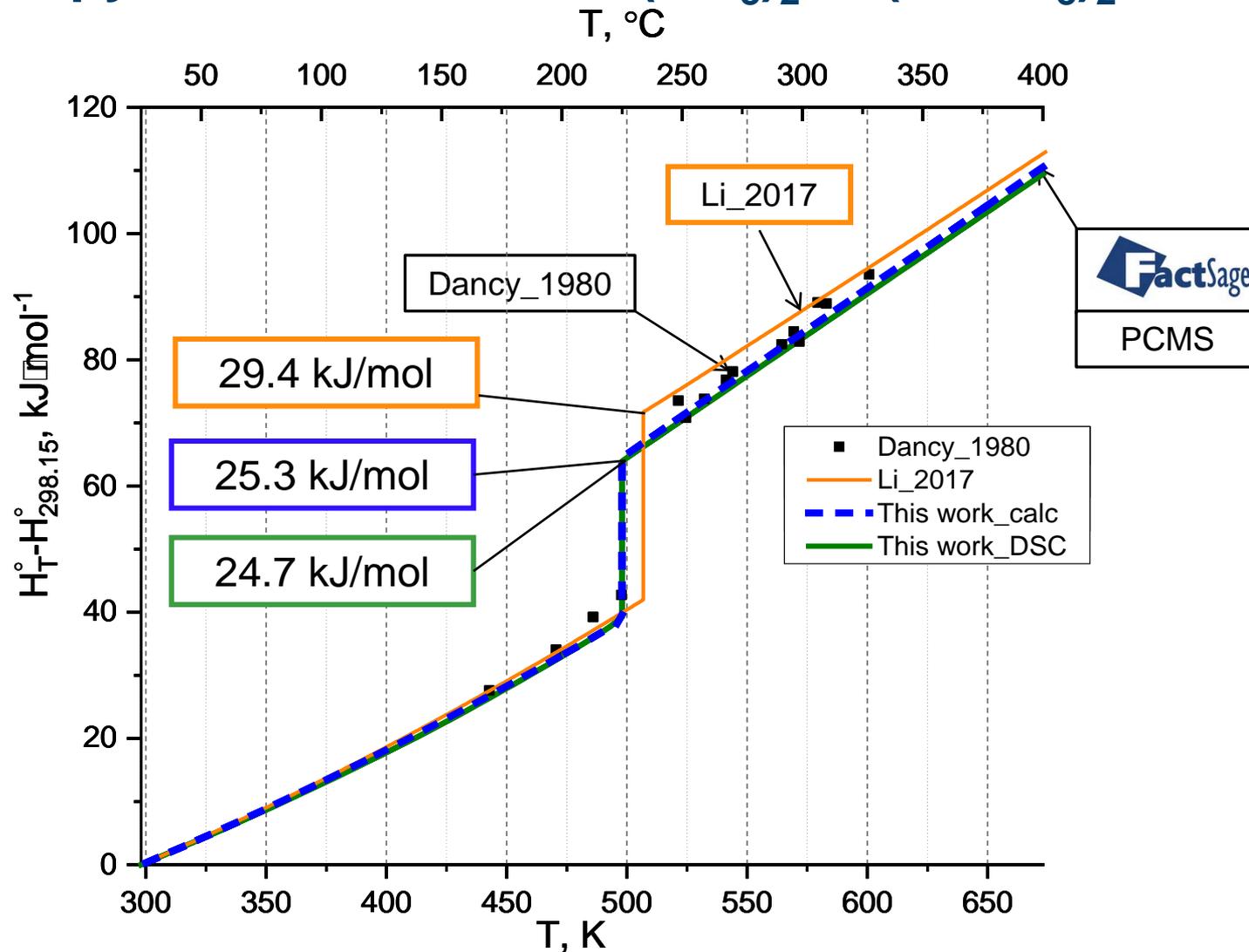
# Heat capacity of $45\text{Ca}(\text{NO}_3)_2$ - $55(\text{NaNO}_3)_2$



# Heat capacity of $45\text{Ca}(\text{NO}_3)_2$ - $55(\text{NaNO}_3)_2$

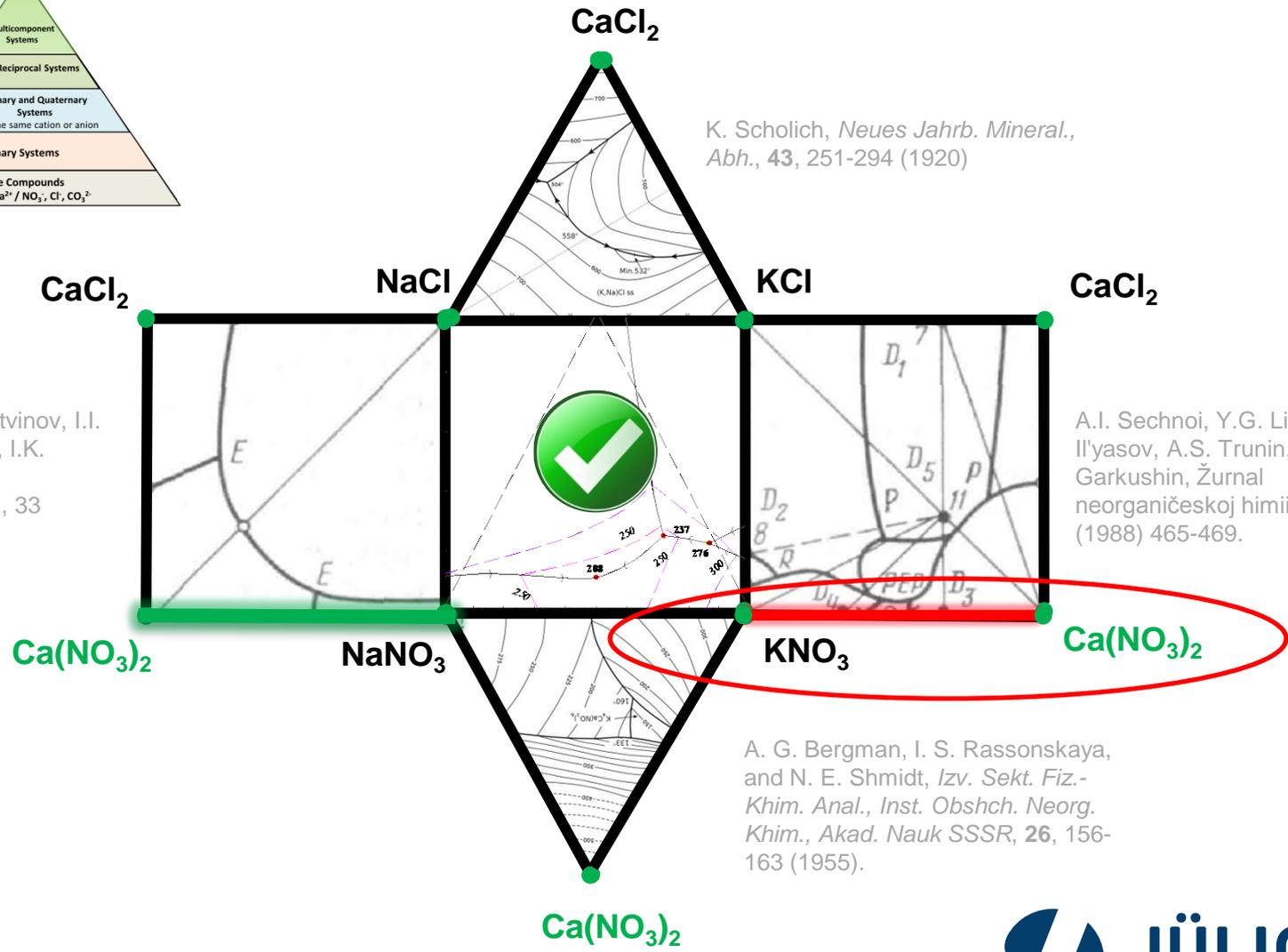
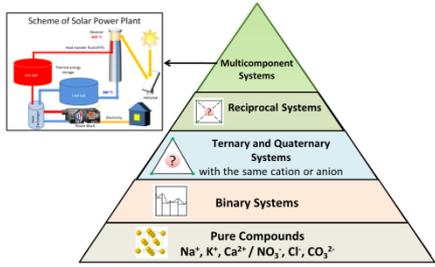


# Enthalpy Increment of $45\text{Ca}(\text{NO}_3)_2\text{-}55(\text{NaNO}_3)_2$



E.A. Dancy, P. Nguyen-Duy, Calorimetric determination of the thermodynamic properties of the binary eutectics in the  $\text{NaNO}_3\text{-Ca}(\text{NO}_3)_2$  and  $\text{KNO}_3\text{-Ca}(\text{NO}_3)_2$  systems, *Thermochimica Acta*, 42 (1980) 59-63.

X. Li, K. Wang, M. Shen, Z. Wu, L. Xie, Thermodynamic modeling of the  $\text{Ca}(\text{NO}_3)_2\text{-MNO}_3$  (M: alkali metal) systems, *Calphad*, 59 (2017) 90-98.



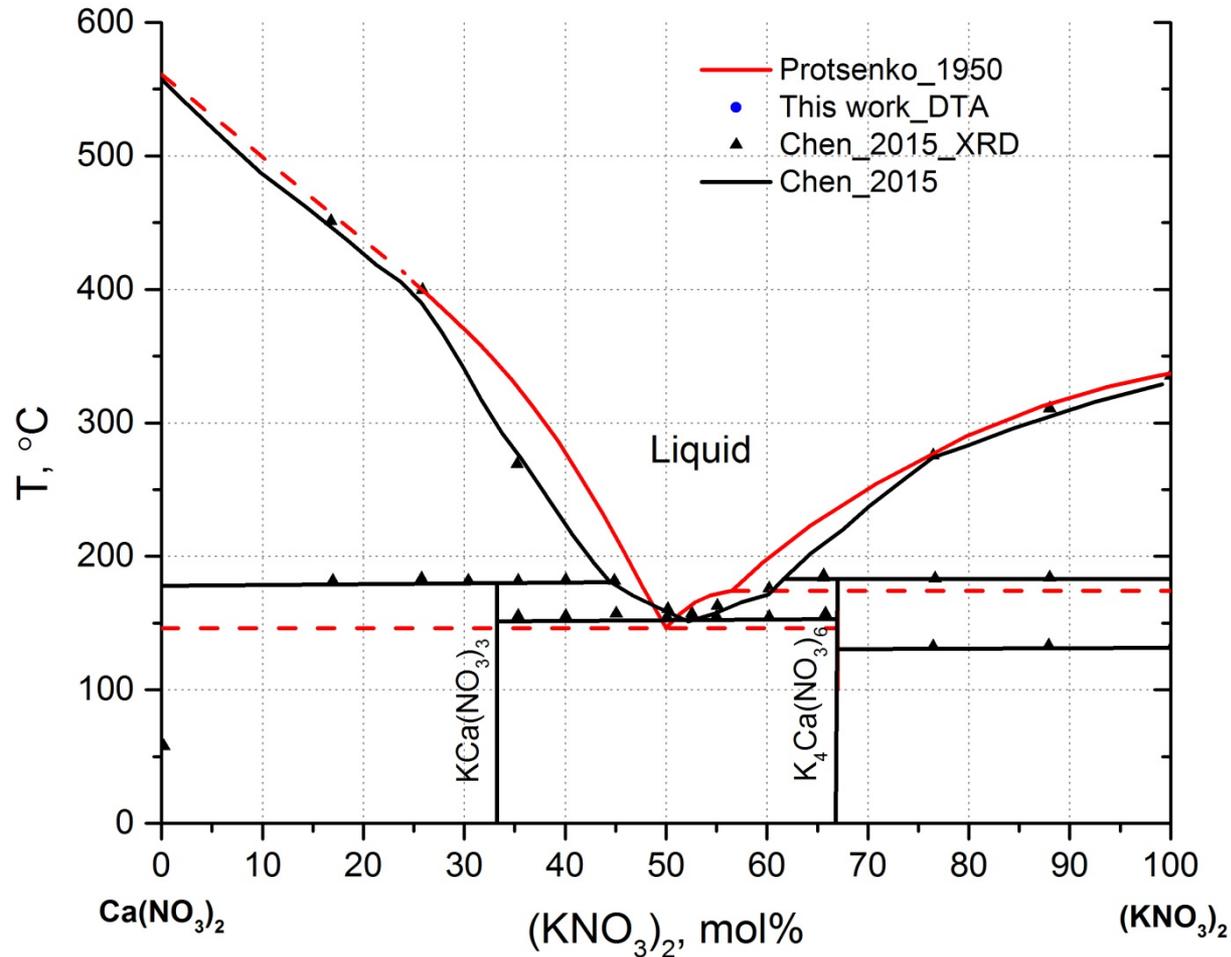
K. Scholich, *Neues Jahrb. Mineral., Abh.*, **43**, 251-294 (1920)

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# Phase Diagram of the $\text{Ca}(\text{NO}_3)_2$ - $(\text{KNO}_3)_2$ System



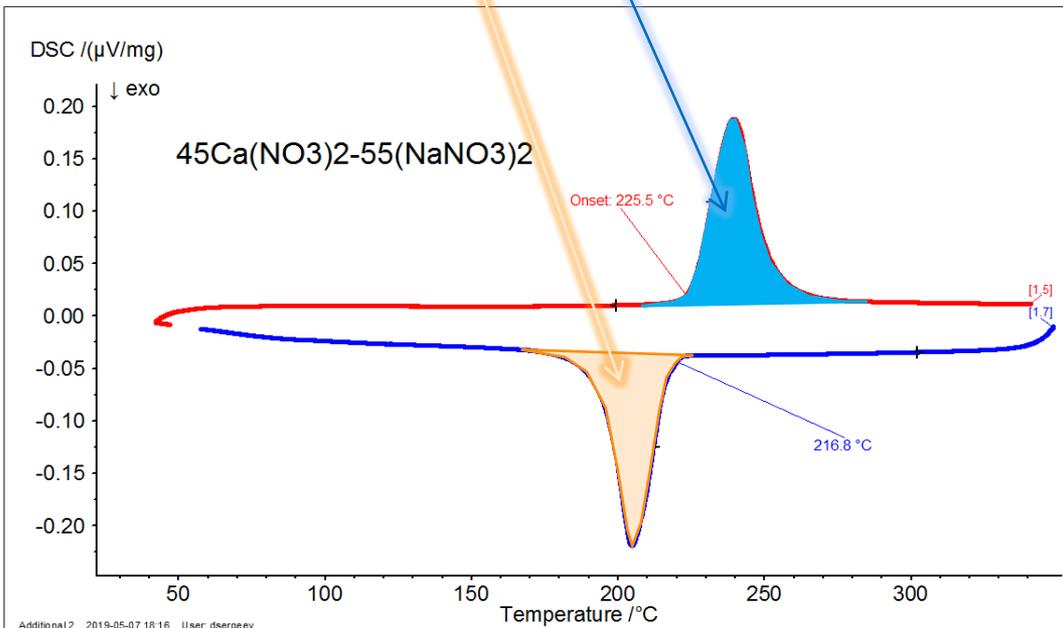
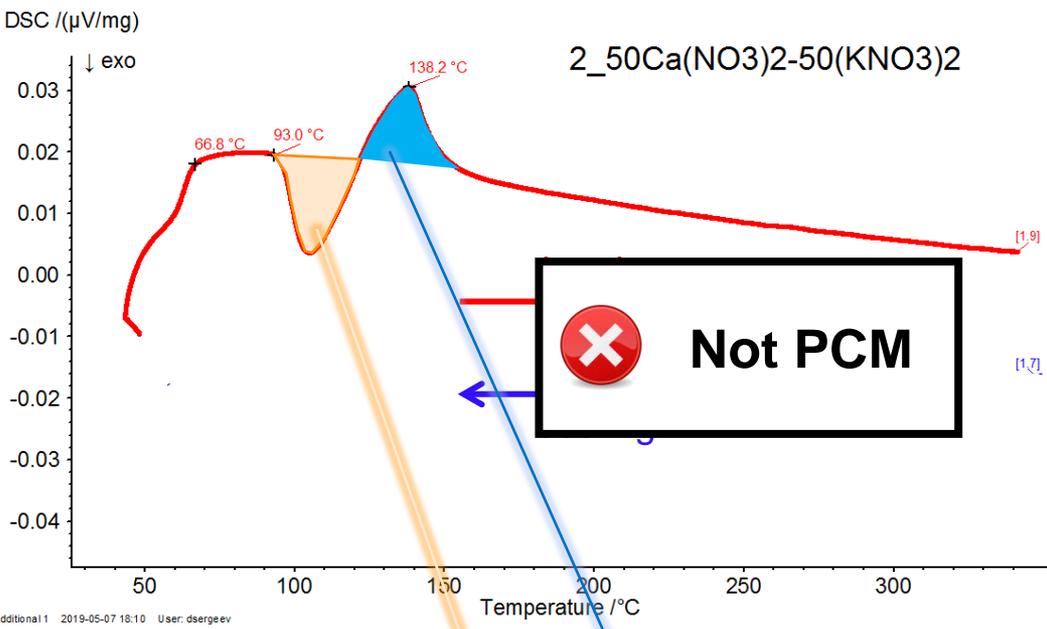
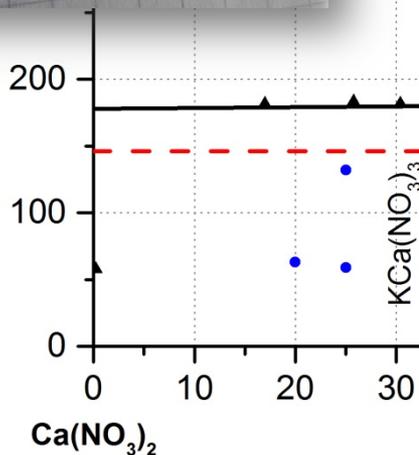
J. Chen, D.W. Zeng, D.D. Li, J.T. Wang, H.J. Han, L.J. Guo, Phase diagram and thermal stability of  $\text{KNO}_3$ - $\text{Ca}(\text{NO}_3)_2$  binary system, *Inorg. Chem. Ind.* 47 (11), (2015) 38–41.

P.I. Protsenko, A.G. Bergman, Ternary system of fused nitrates of calcium, potassium, and sodium, *Zhurnal Obshchei Khimii*, 20 (1950) 1365-1375.

# Phase

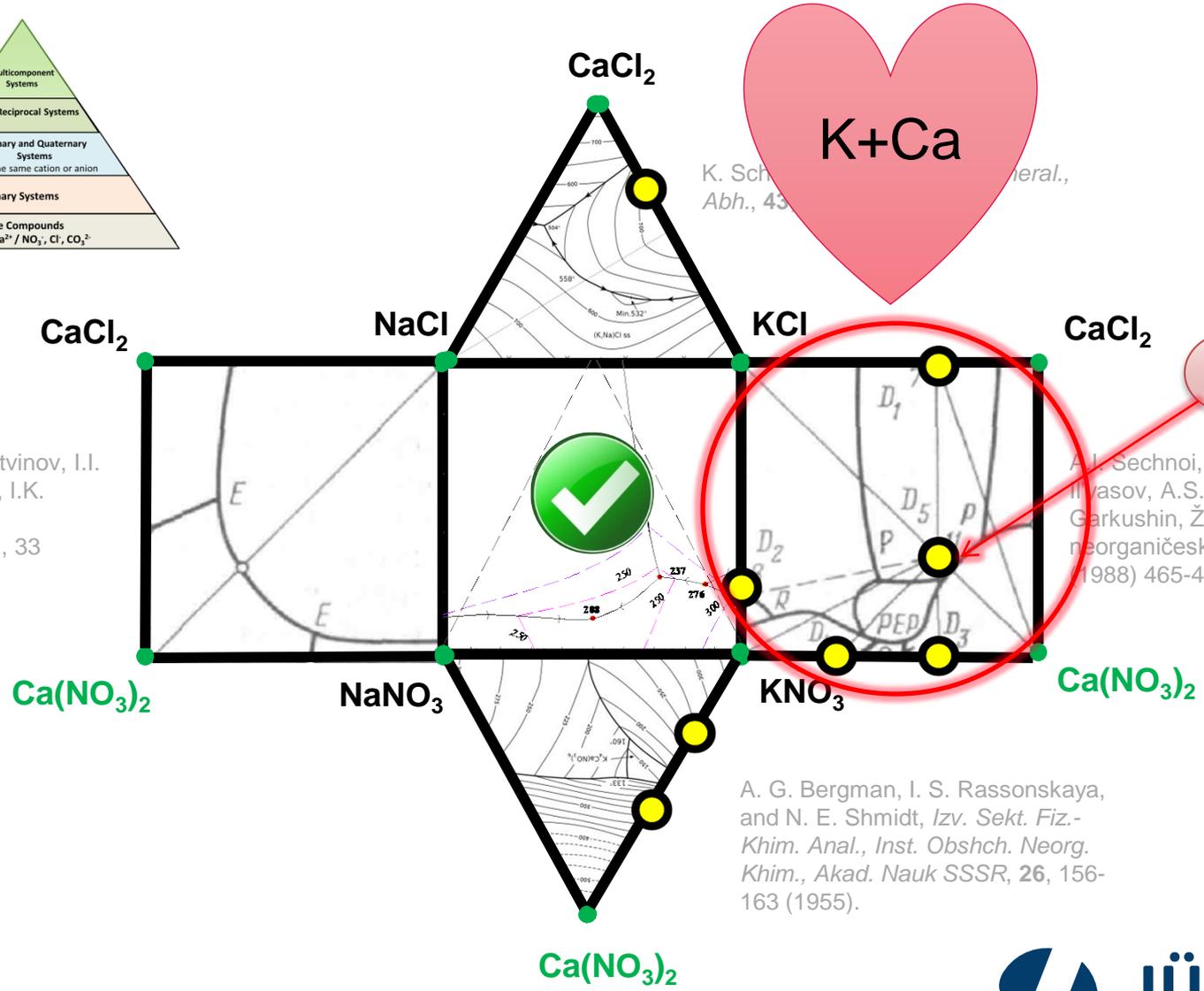
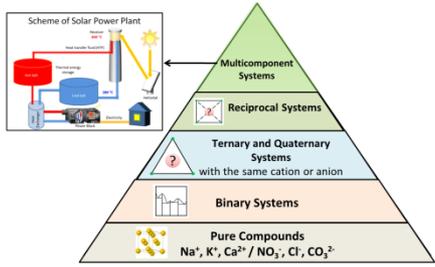


Nitrate glass



J. Chen, D.W. Zeng, D.D. Li, J.T. Wang, H.J. Han, L.J. Guo, *Journal of Materials* 47 (11), (2015) 38–41.

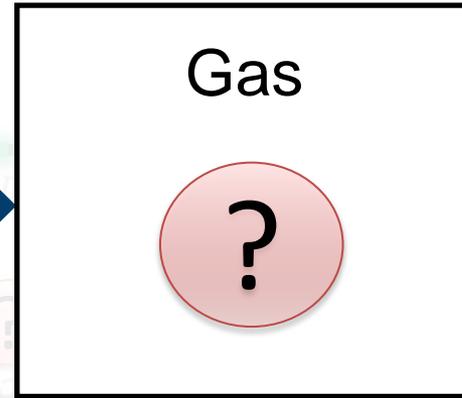
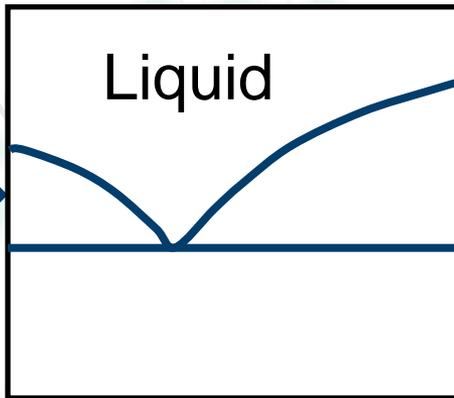
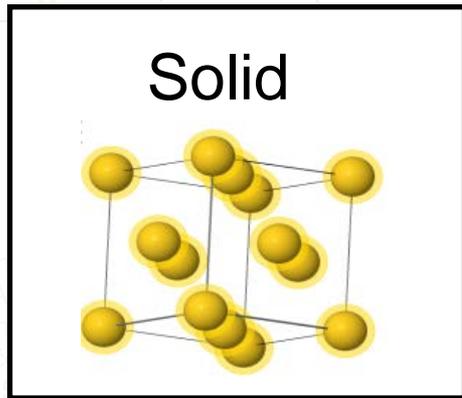
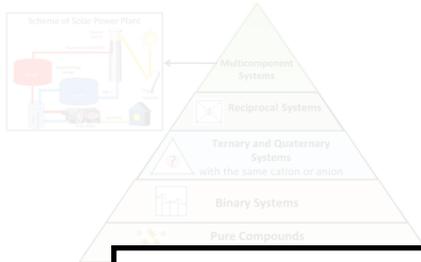
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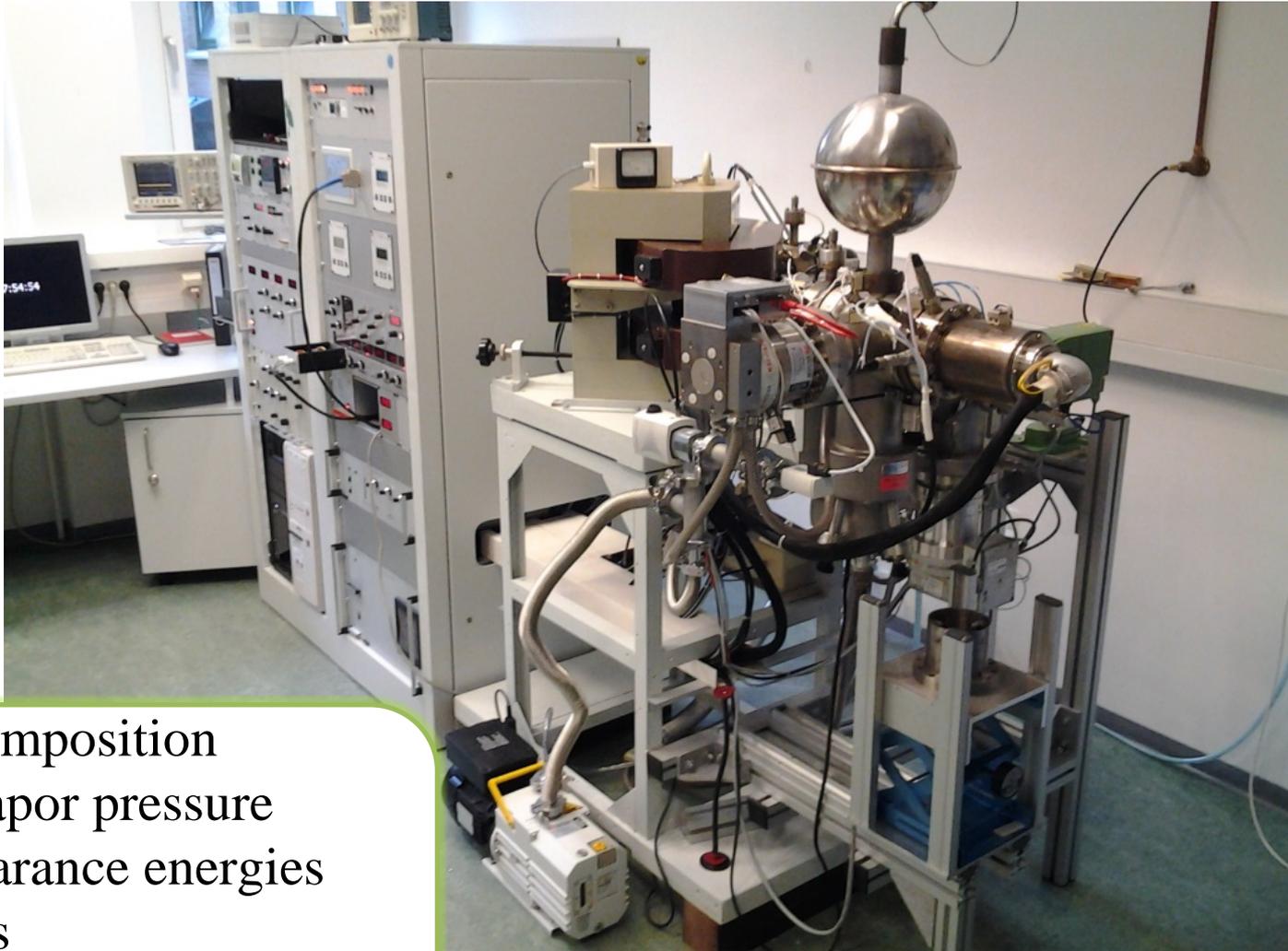
A.I. Sechenov, I.I. Il'yasov, V.I. Garkushin, *Neorganicheskaya Khimiya* (1988) 46

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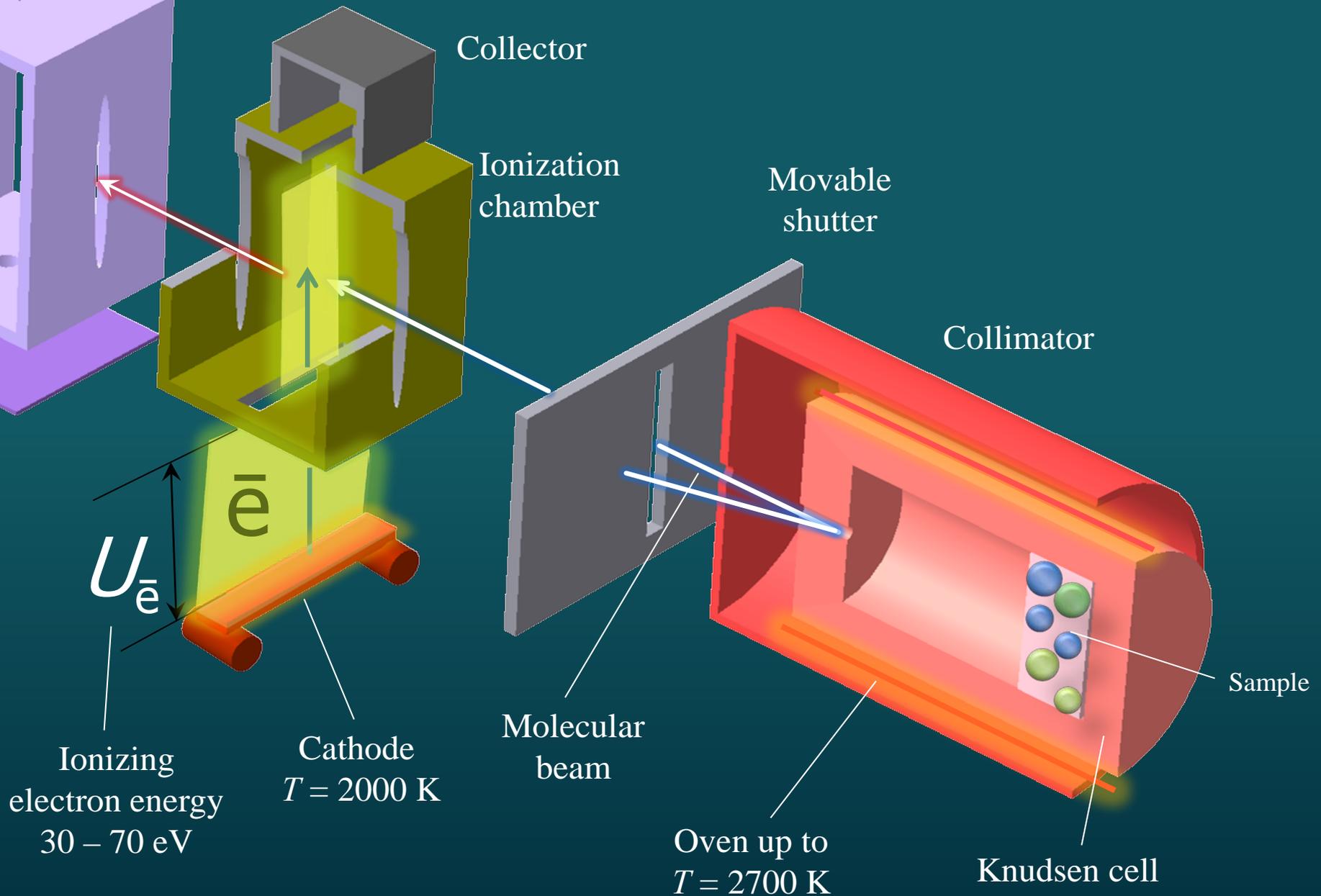
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# Knudsen Effusion Mass Spectrometry

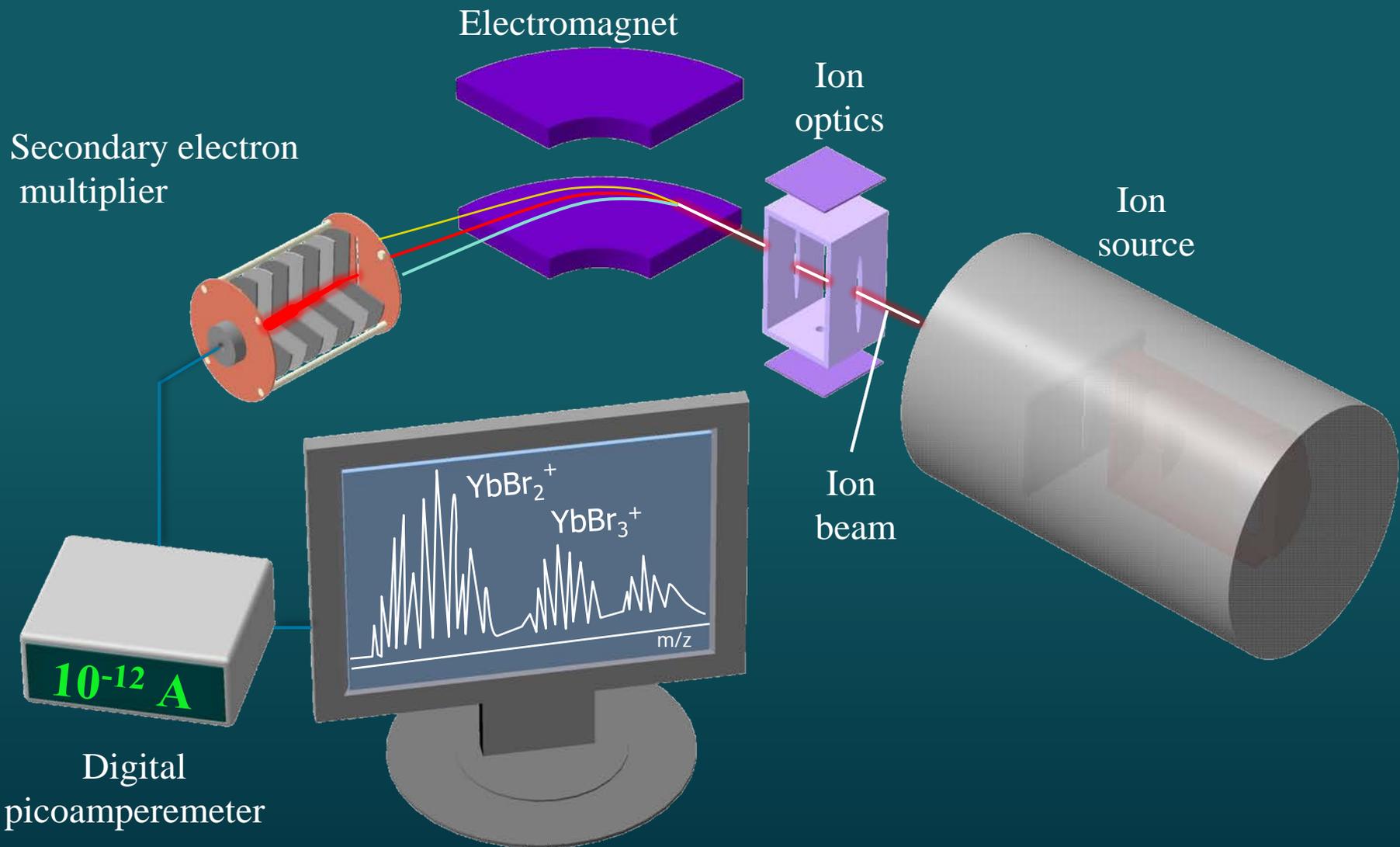


- Vapor composition
- Partial vapor pressure
- Ion appearance energies
- Activities
- Equilibrium constants
- Reaction enthalpies

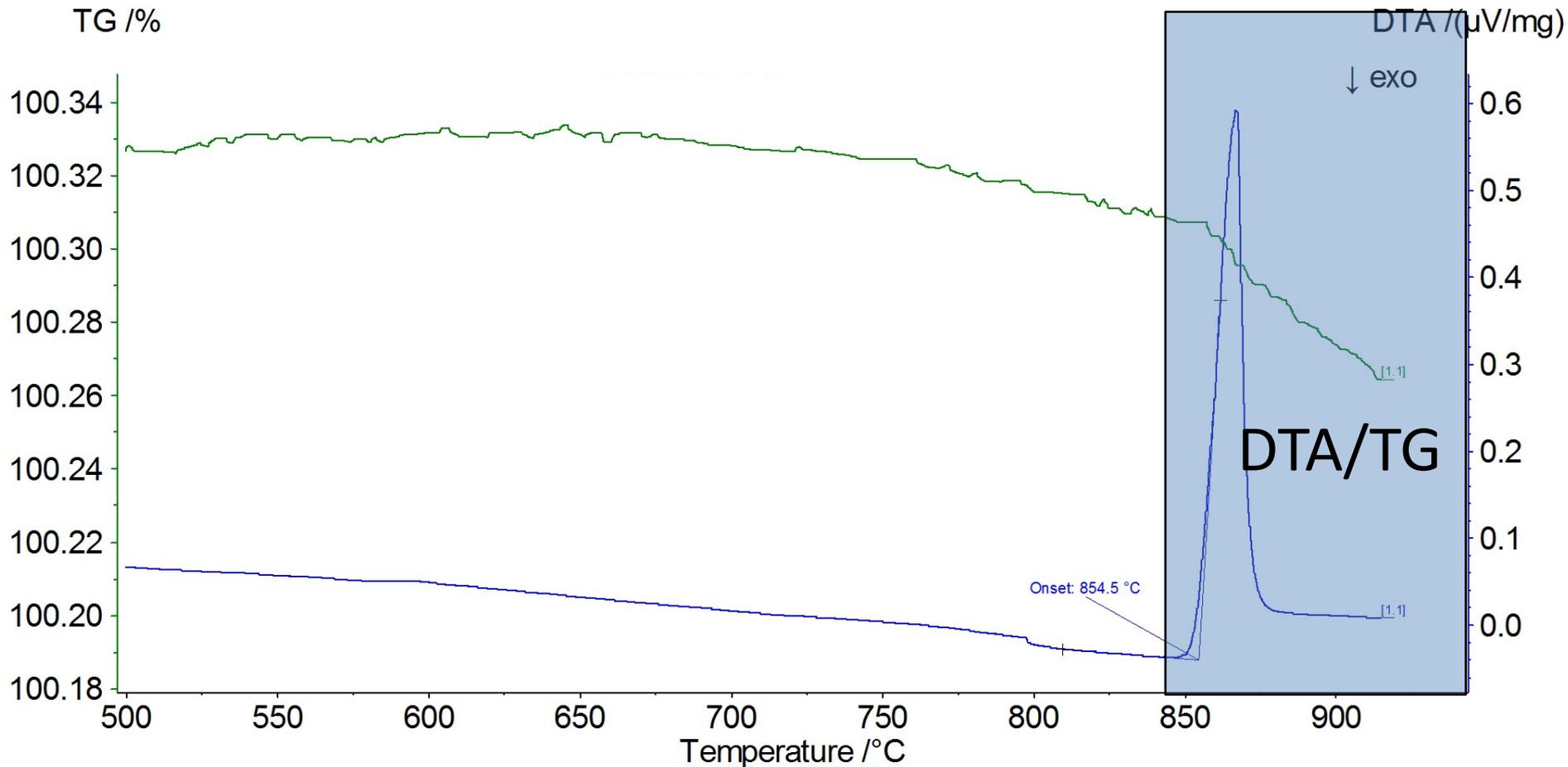
# Electron Ionization Mode



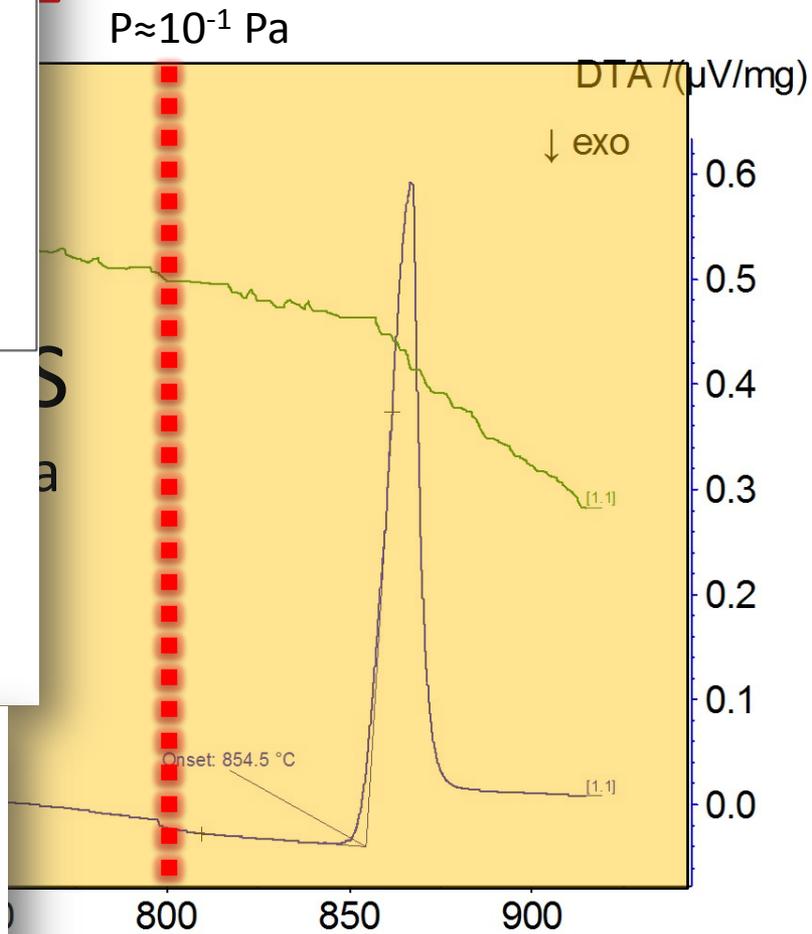
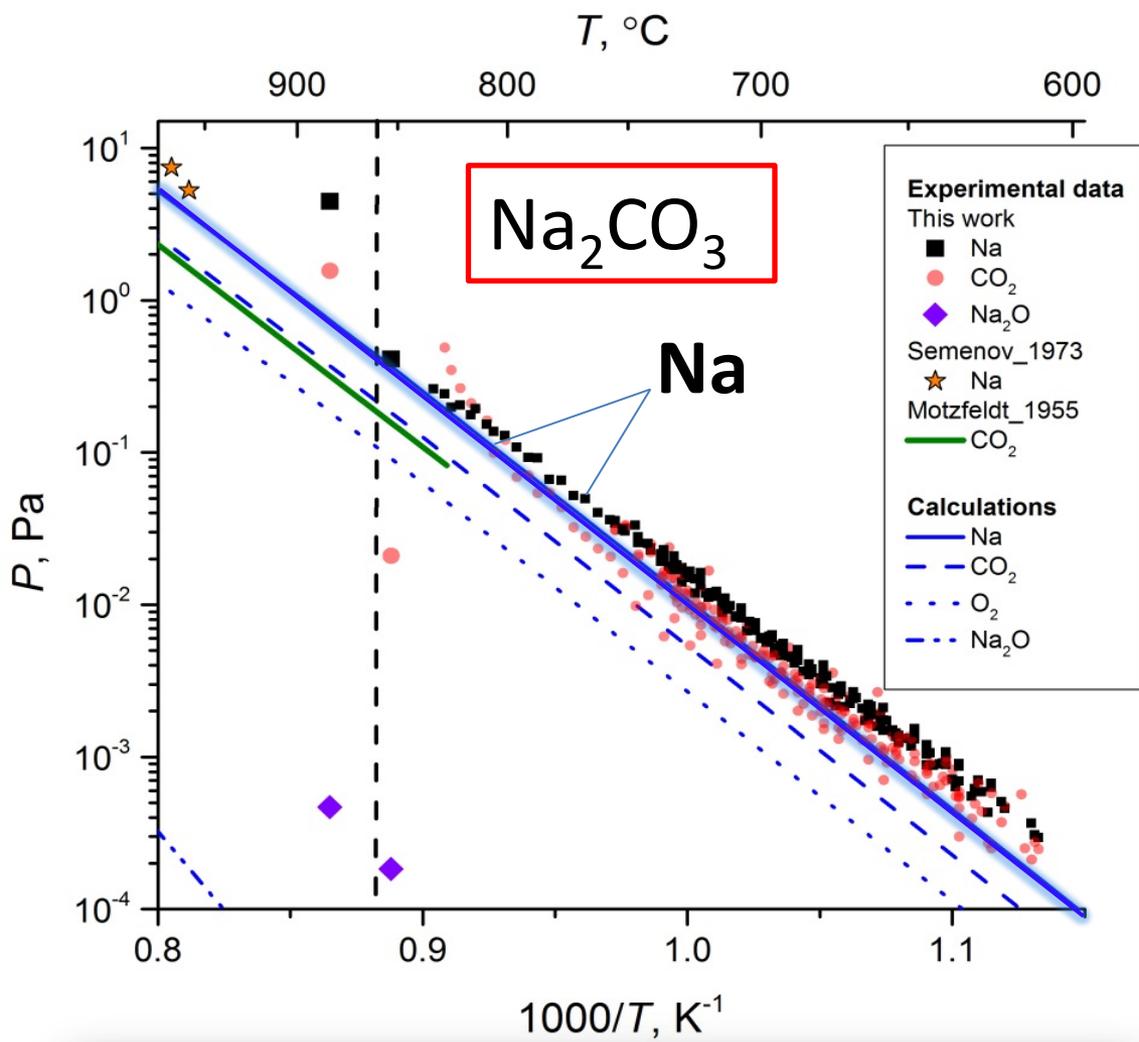
# Mass Spectrometry



# Sensibility of TG and KEMS



# and KEMS



Calphad 65 (2019) 42–49

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Vaporization behavior of Na<sub>2</sub>CO<sub>3</sub> and K<sub>2</sub>CO<sub>3</sub>

D. Sergeev\*, E. Yazhenskikh, D. Kobertz, M. Müller

Forschungszentrum Jülich GmbH, IEK-2, D-52425, Germany



# Ca(NO<sub>3</sub>)<sub>2</sub>: Vapour Pressure

Equilib - Results 400 C (page 18/38)

Output Edit Show Pages

T(C) P(Pa) Energy(J) Mass(mol) Vol(litre)

250 C | 258.01 C | 258.01 C | 260 C | 270 C | 280 C | 290 C | 300 C | 310 C | 320 C | 330 C |  
 450 C | 460 C | 470 C |  
 340 C | 350 C | 360 C | 370 C | 380 C | 390 C | - 400 C | 410 C | 420 C | 430 C | 440 C |

FactSage 7.2

T = 400 C  
 P = 1.0132E+05 Pa  
 V = 193.33 dm3

STREAM CONSTITUENTS AMOUNT/mol

Ca(NO3)2	1.0000E+00
N2	0.0000E+00
O2	0.0000E+00

PHASE: gas\_ideal

	EQUIL AMOUNT mol	MOLE FRACTION	FUGACITY Pa
O2	2.5000E+00	7.1429E-01	7.2375E+04
N2	1.0000E+00	2.8571E-01	2.8950E+04
NO2	1.7523E-06	5.0065E-07	5.0729E-02
NO	5.8417E-07	1.6691E-07	1.6912E-02
N2O	5.0094E-11	1.4313E-11	1.4502E-06
O	1.8787E-16	5.3677E-17	5.4388E-12
CaO	4.3736E-43	1.2496E-43	1.2662E-38
TOTAL:	3.5000E+00	1.0000E+00	1.0000E+00

System component	Amount/mol	Amount/gram	Mole fraction	Mass fraction
Ca	4.3736E-43	1.7528E-41	6.2480E-44	1.6229E-43
O	5.0000	79.997	0.71429	0.74064
N	2.0000	28.013	0.28571	0.25936

	mol	ACTIVITY
CaO_S1(s)	1.0000E+00	1.0000E+00
Ca(NO3)2_solid(s)	0.0000E+00	6.5009E-07
Ca(NO3)2_liquid(liq)	0.0000E+00	2.4525E-07

\*\*\*\*\*

Cp	H	S	G	V
J.K-1	J	J.K-1	J	dm3
1.62836E+02	-5.76728E+05	8.84998E+02	-1.17246E+06	1.93330E+02

\*\*\*\*\*

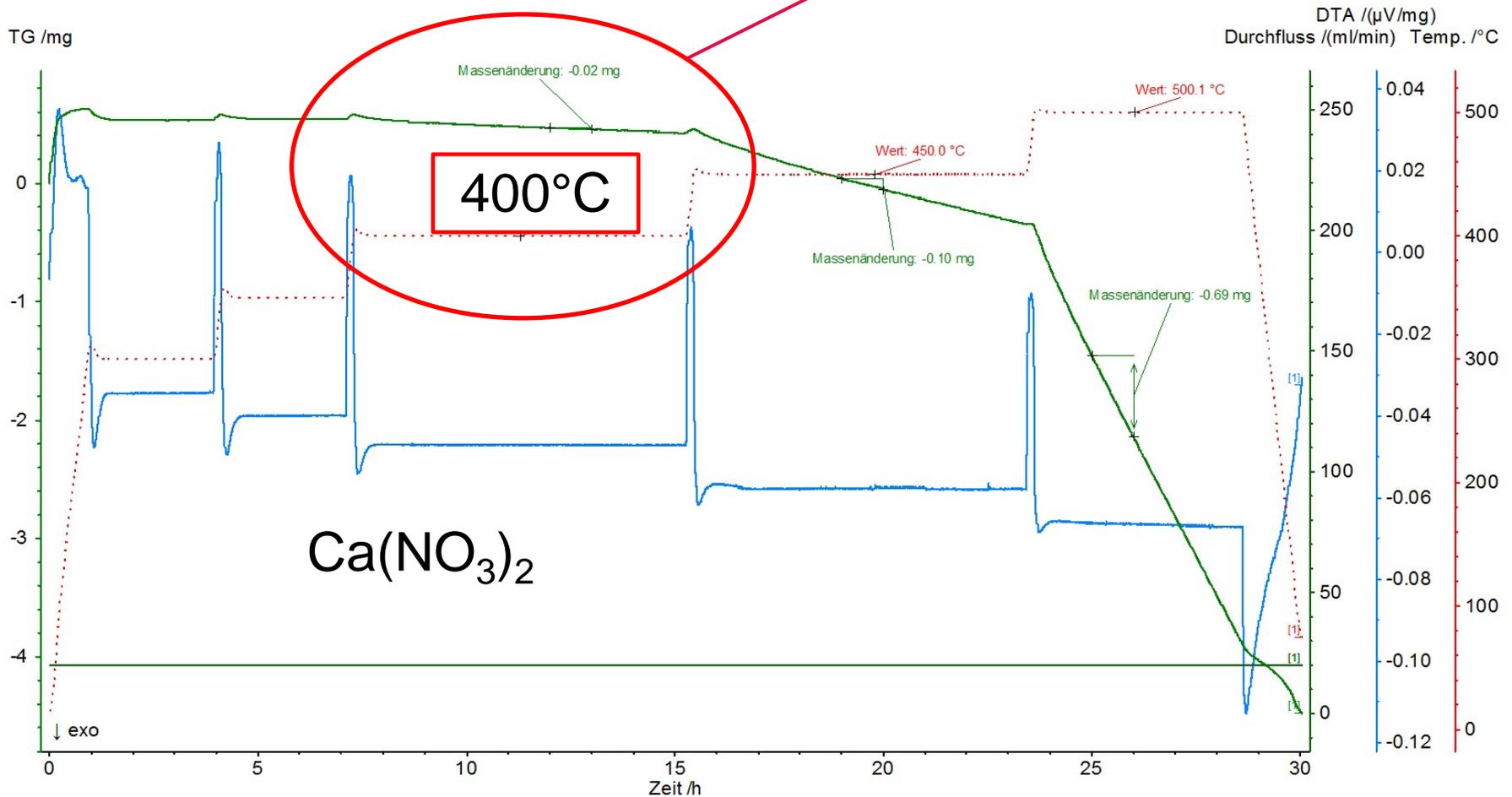
Cp	H	S	G
J.K-1	J	J.K-1	J

Gas phase

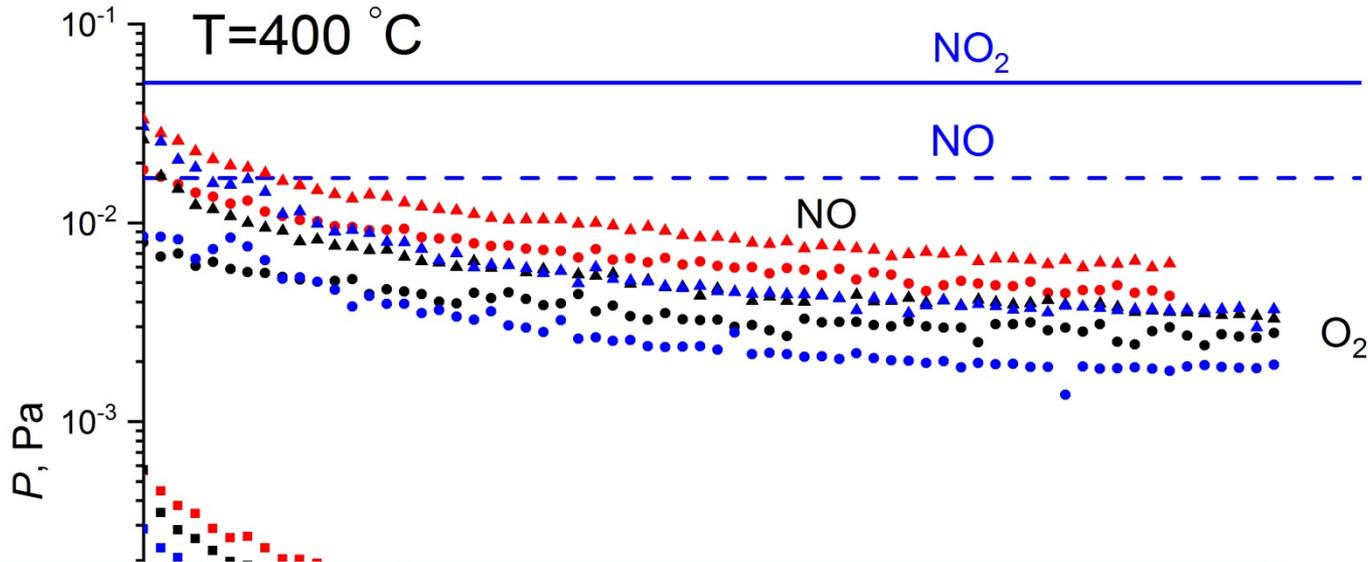
Solid phase

# Ca(NO<sub>3</sub>)<sub>2</sub>: Step-wise TG

Vaporisation rate  
0.02 mg/h

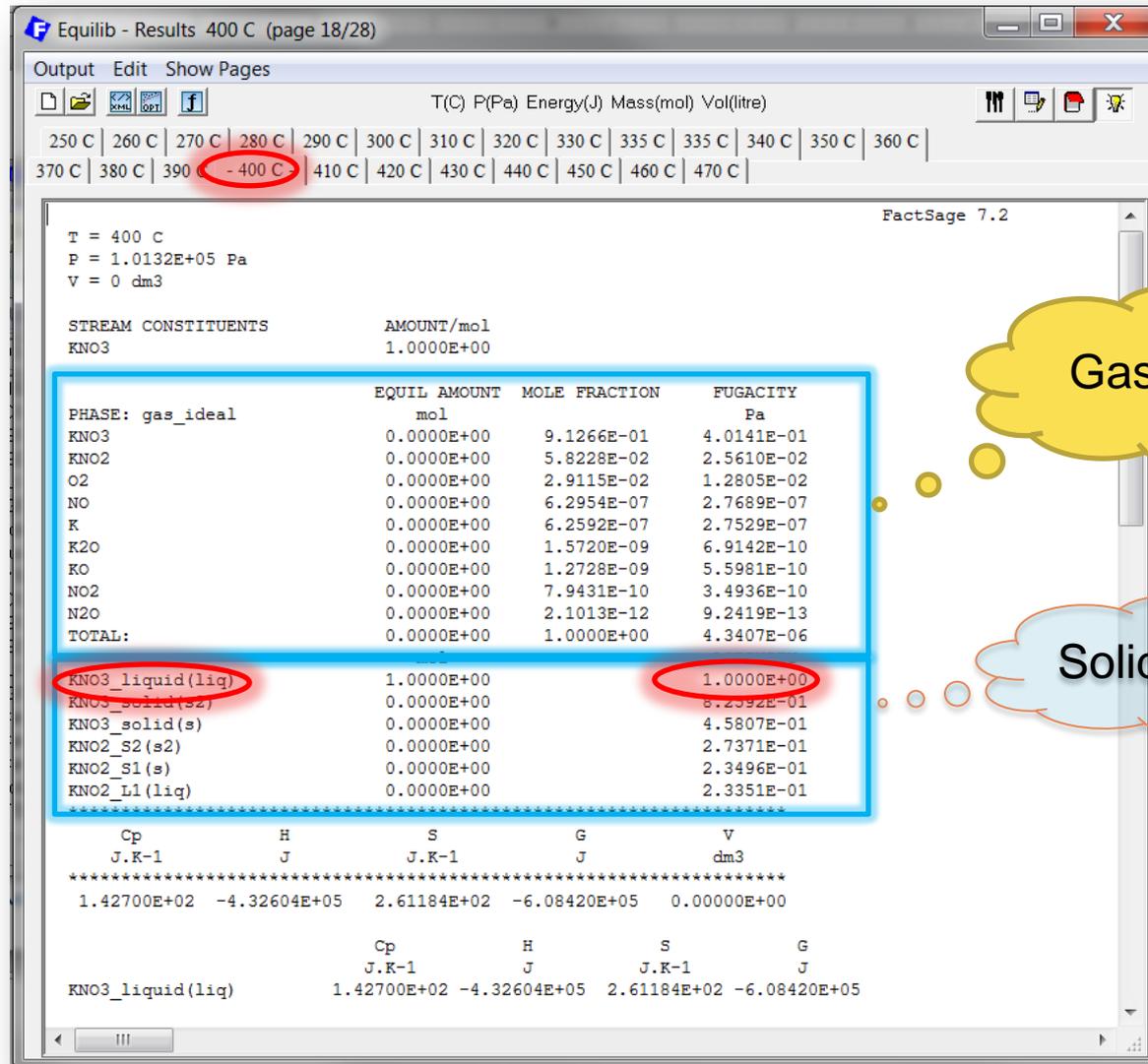


# Ca(NO<sub>3</sub>)<sub>2</sub>: Vapour Pressure



PHASE: gas_ideal	EQUIL AMOUNT mol	MOLE FRACTION	FUGACITY Pa
O <sub>2</sub>	2.5000E+00	7.1429E-01	7.2375E+04
N <sub>2</sub>	1.0000E+00	2.8571E-01	2.8950E+04
NO <sub>2</sub>	1.7523E-06	5.0065E-07	5.0729E-02
NO	5.8417E-07	1.6691E-07	1.6912E-02
N <sub>2</sub> O	5.0094E-11	1.4313E-11	1.4502E-06
O	1.8787E-16	5.3677E-17	5.4388E-12
CaO	4.3736E-43	1.2496E-43	1.2662E-38
TOTAL:	3.5000E+00	1.0000E+00	1.0000E+00

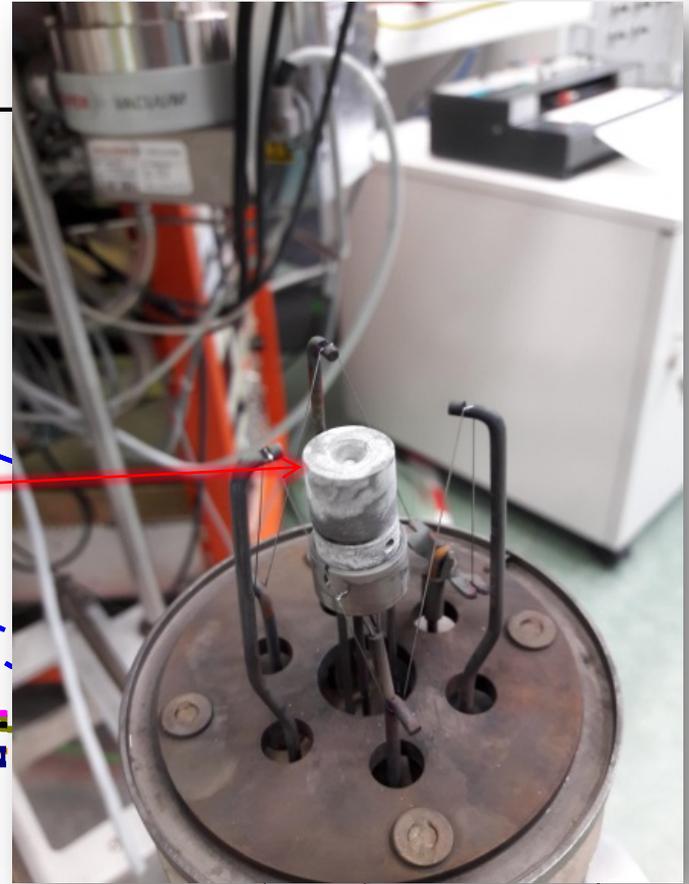
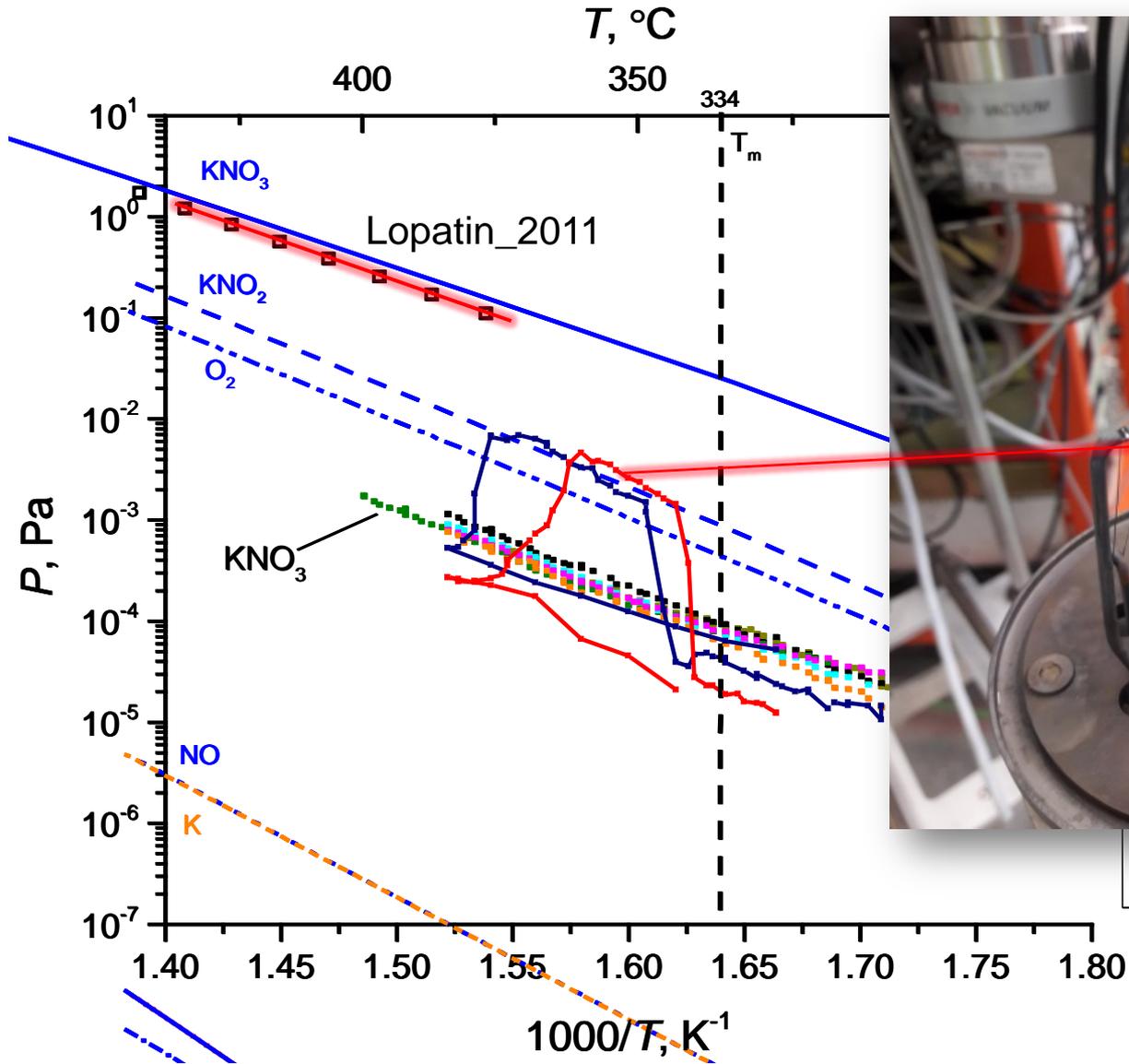
# KNO<sub>3</sub>: Vapour Pressure



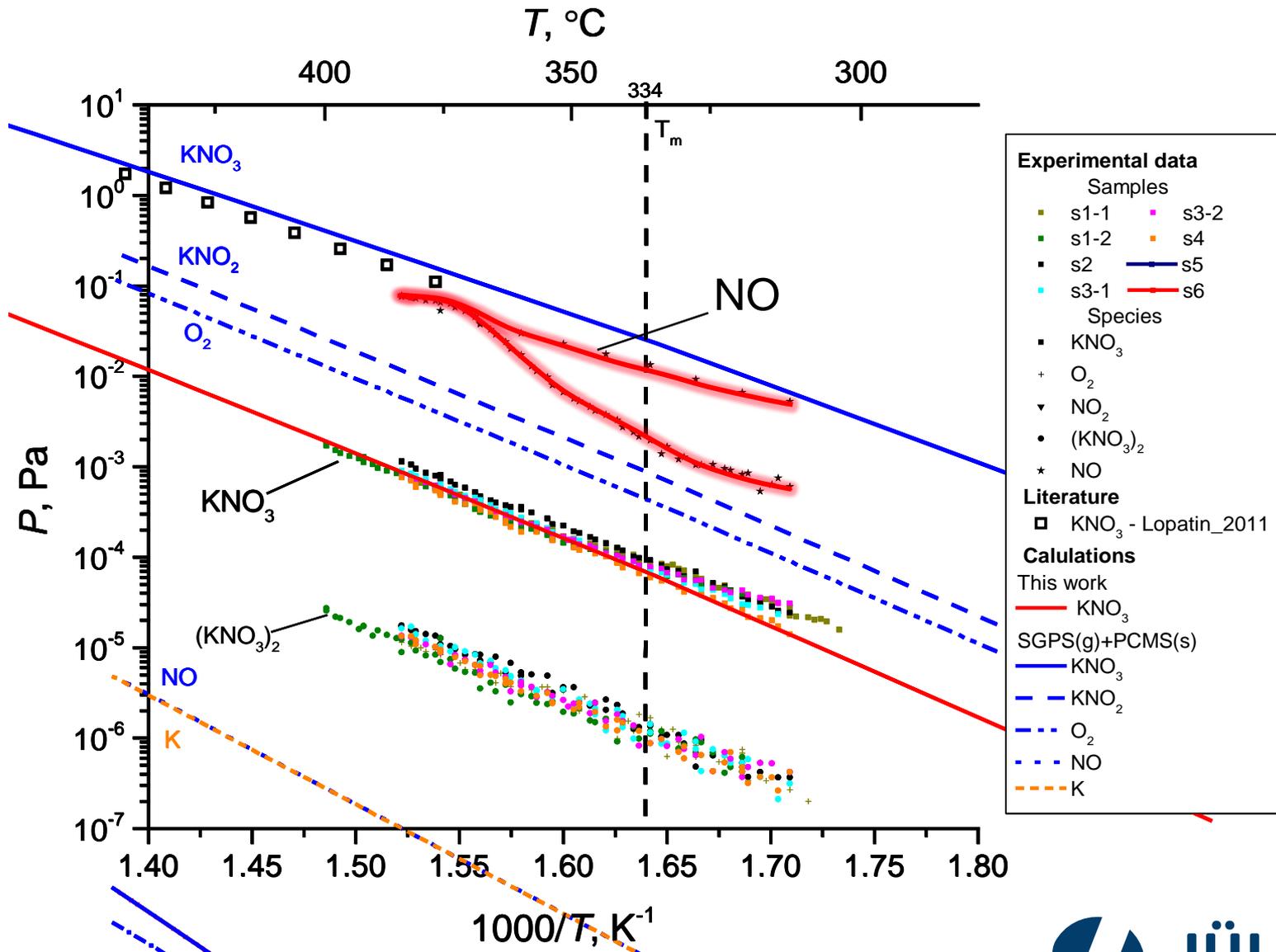
Gas phase

Solid phase

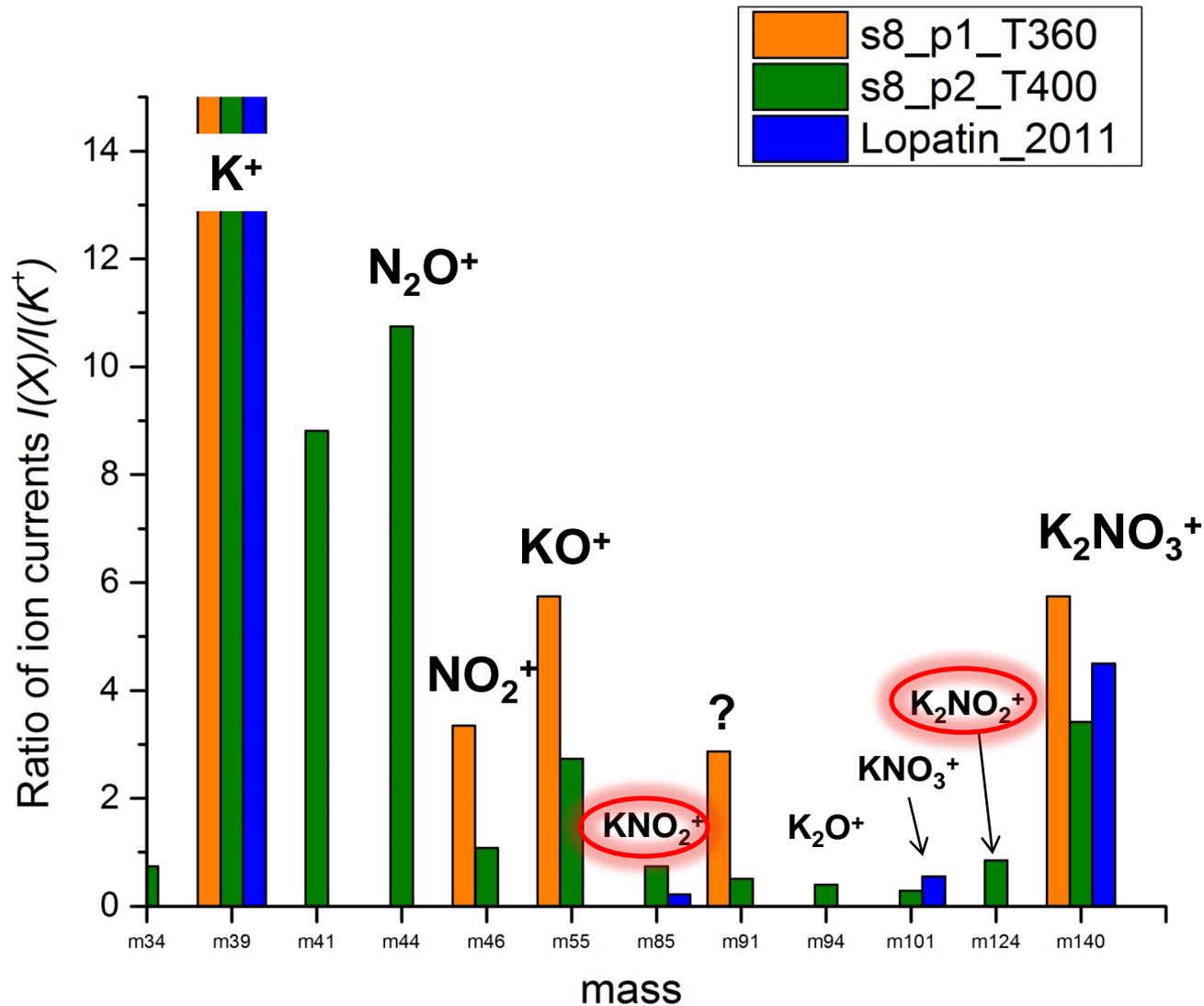
# KNO<sub>3</sub>: Vapour Pressure



# KNO<sub>3</sub>: Vapour Pressure



# KNO<sub>3</sub>: Mass Spectrum





# Jülich Solar Tower in NRW, Germany



Thank you for your kind attention!