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# **Materials Chemistry II**

## **-Applications 2-**

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# Outline

1. Understanding processes&materials based on  $G(x,T,p)$   
QUALITATIVE APPLICATION OF MC II
2. Modelling  $G(x,T,p)$  based on theory&experiment  
QUALITATIVE → QUANTITATIVE
3. Modelling processes&materials based on  $G(x,T,p)$   
QUANTITATIVE APPLICATION OF MC II

# Outline

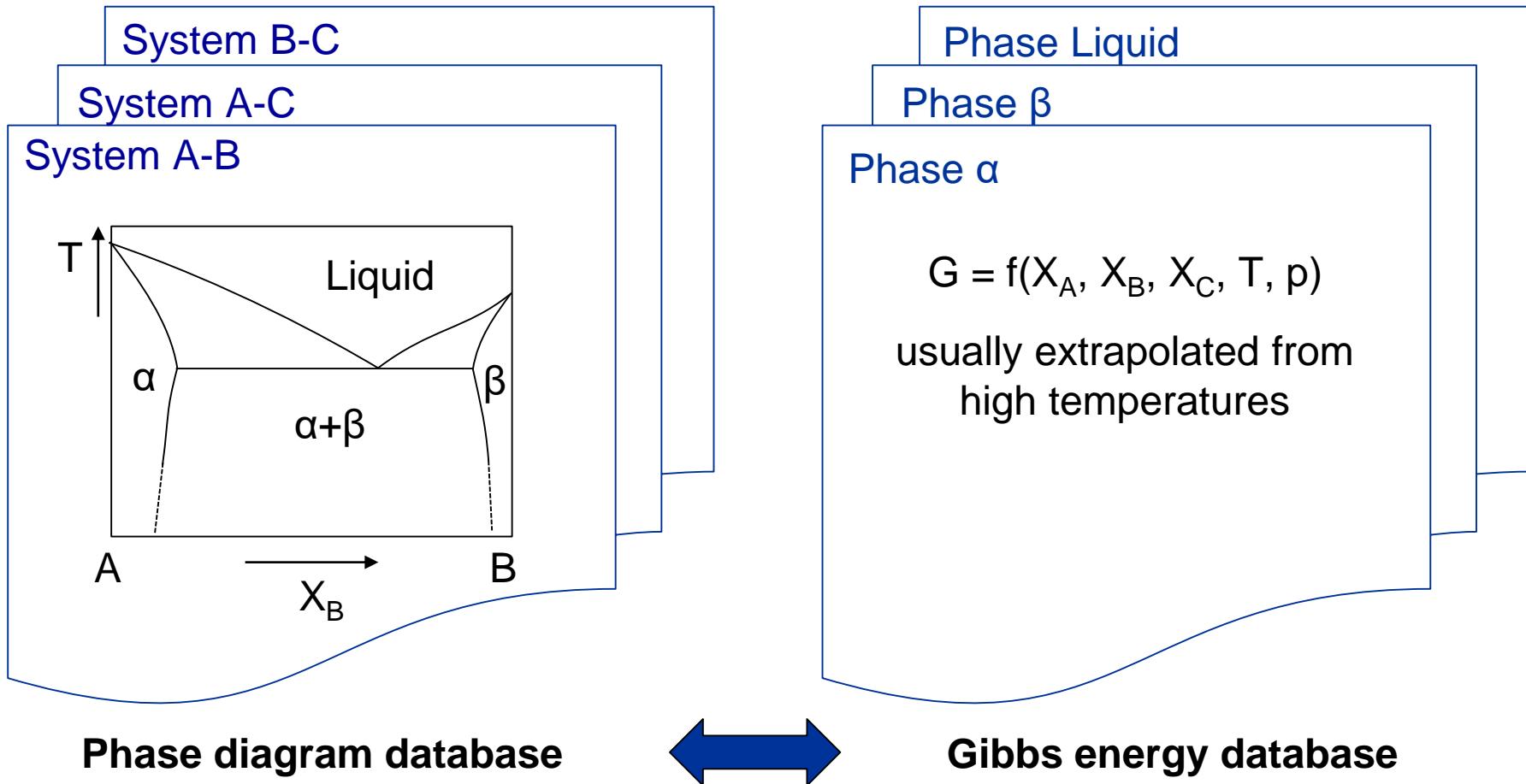
1. Understanding processes&materials based on  $G(x,T,p)$   
**QUALITATIVE APPLICATION OF MC II**

2. **CalPhaD method**  
**Calculation of Phase Diagrams**

3. Modelling processes&materials based on  $G(x,T,p)$   
**QUANTITATIVE APPLICATION OF MC II**

# CalPhiD

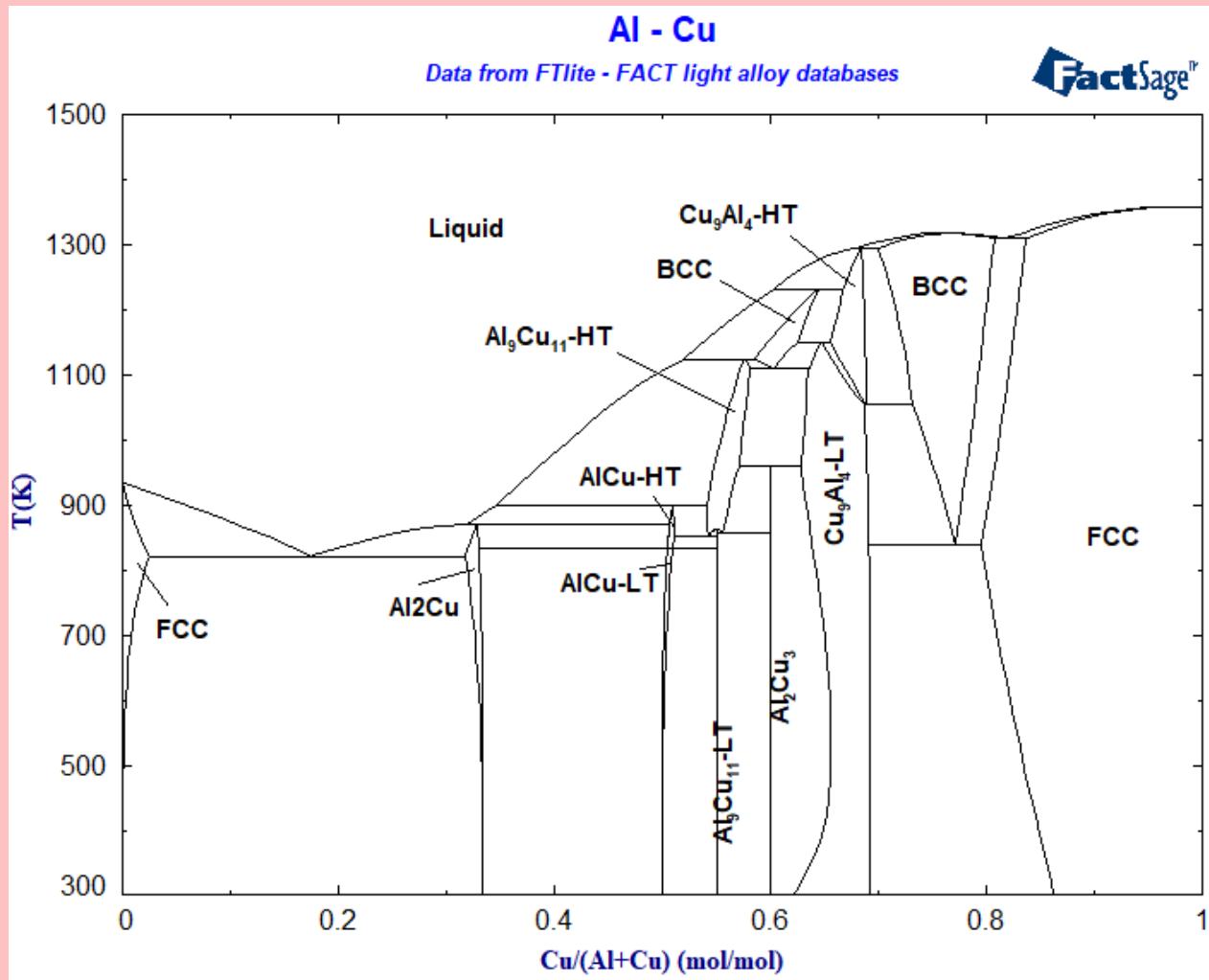
## (Calculation of Phase Diagrams)



# What information can be extracted from the Al-Cu phase diagram?

A)  $\Omega_{\text{fcc}} < \Omega_{\text{bcc}}$

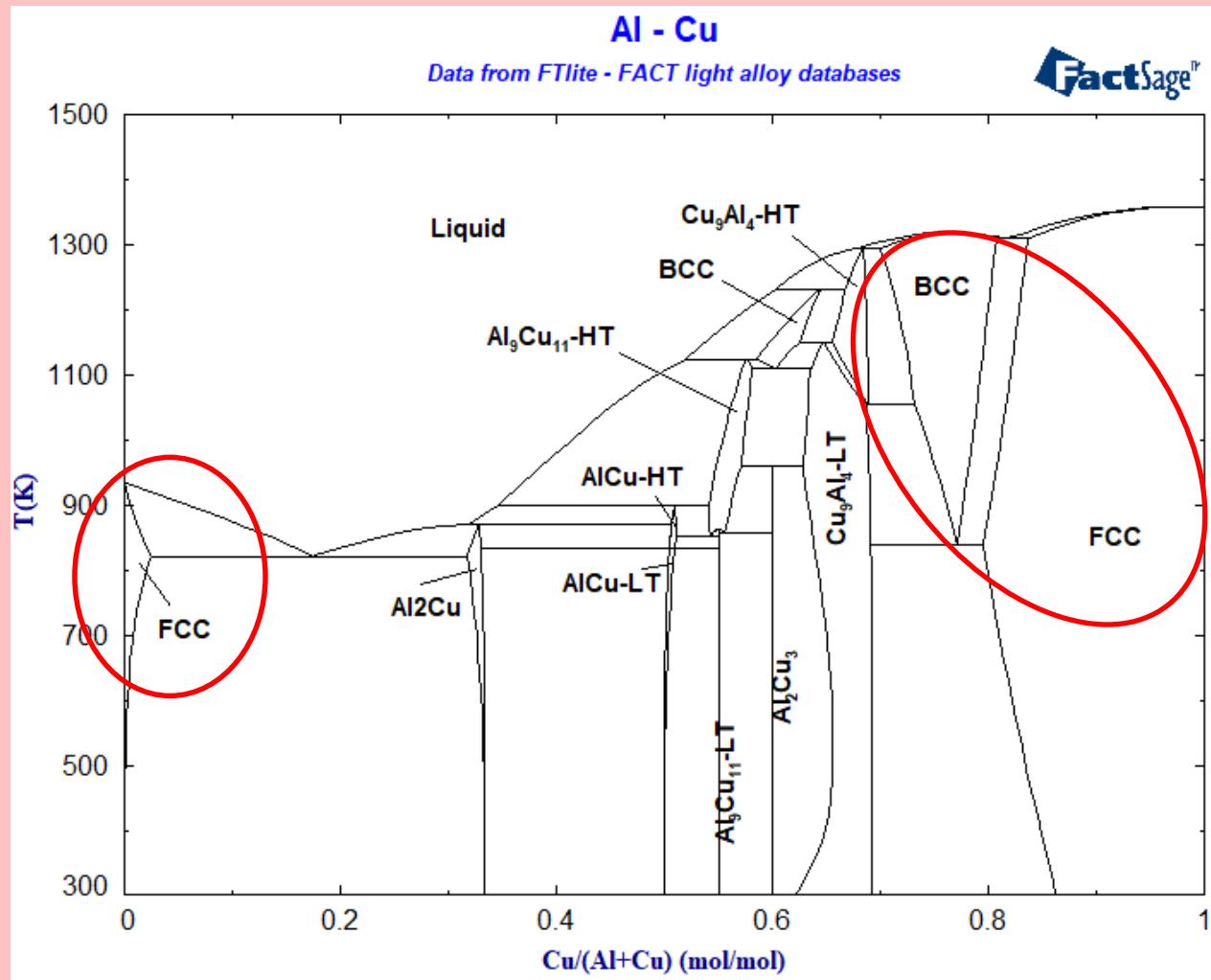
B)  $\Omega_{\text{fcc}} > \Omega_{\text{bcc}}$



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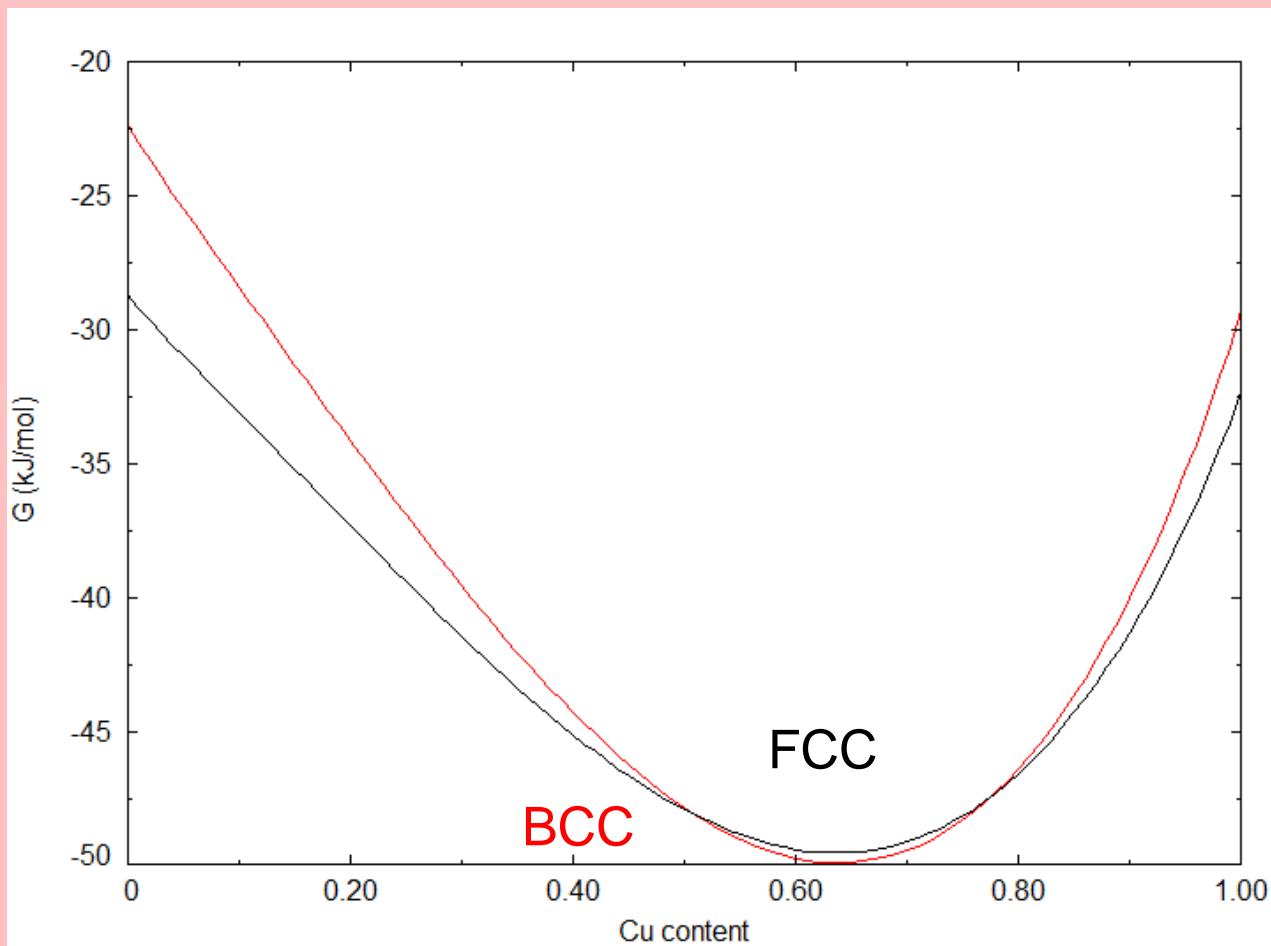
B)  $\Omega_{\text{fcc}} > \Omega_{\text{bcc}}$



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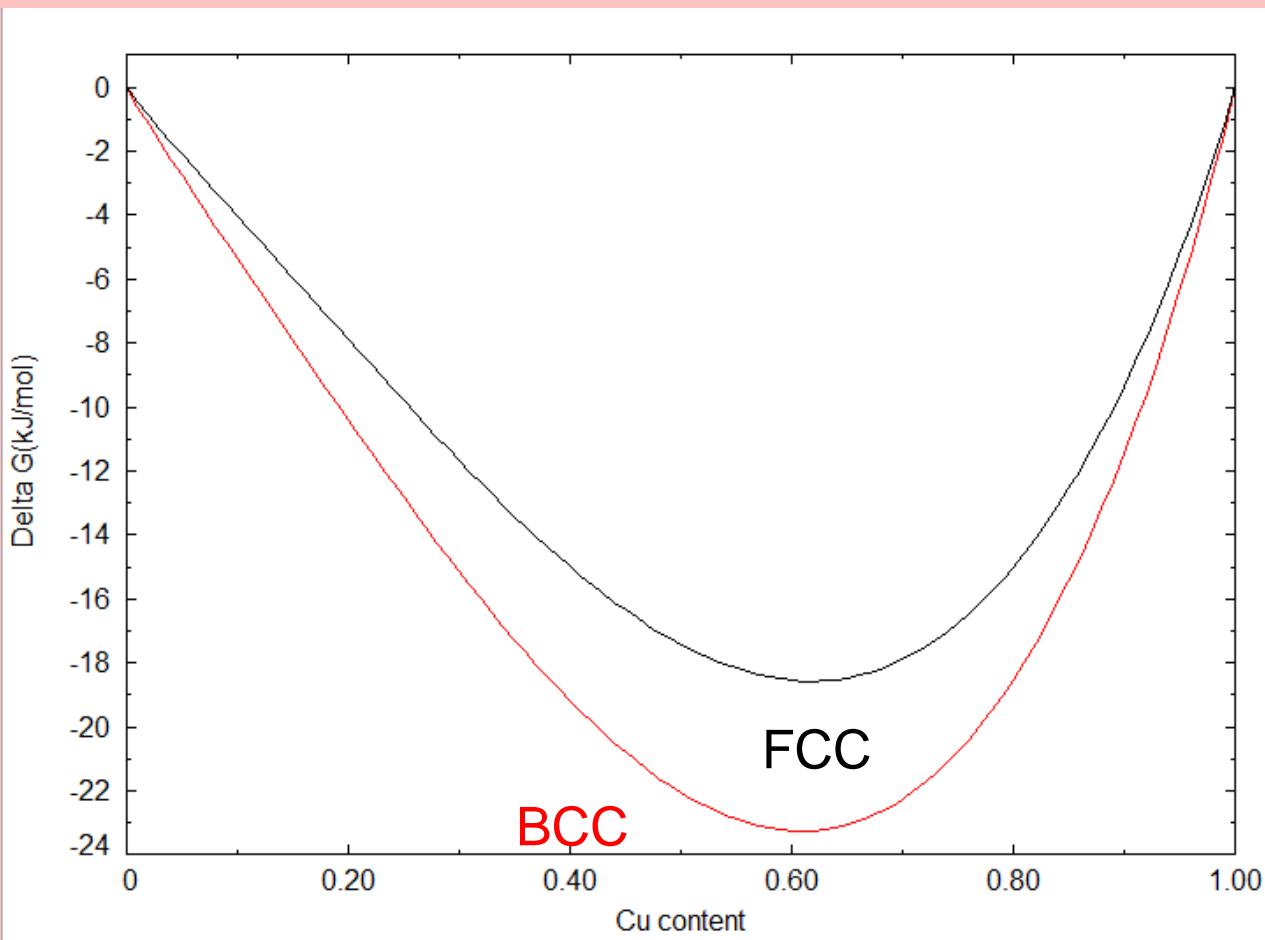
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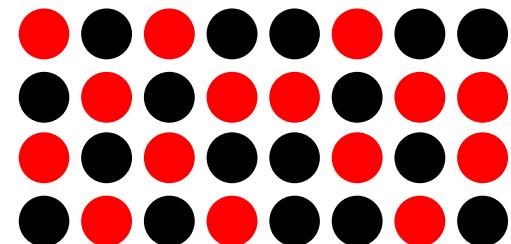
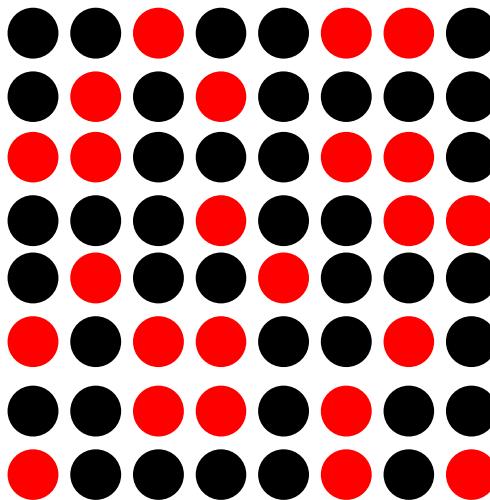
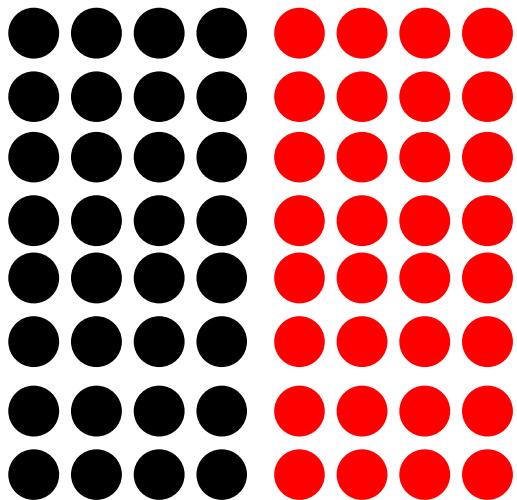
B)  $\Omega_{\text{fcc}} > \Omega_{\text{bcc}}$



# Strategy:

$$\Delta G_{\text{mix}} = \Delta H_{\text{mix}} - T\Delta S_{\text{mix}}$$

Think about bonds & configurations



mechanical mixture  
(two powders)

→ ideal/regular solution  
mixed

→ real solution  
ordering/clustering

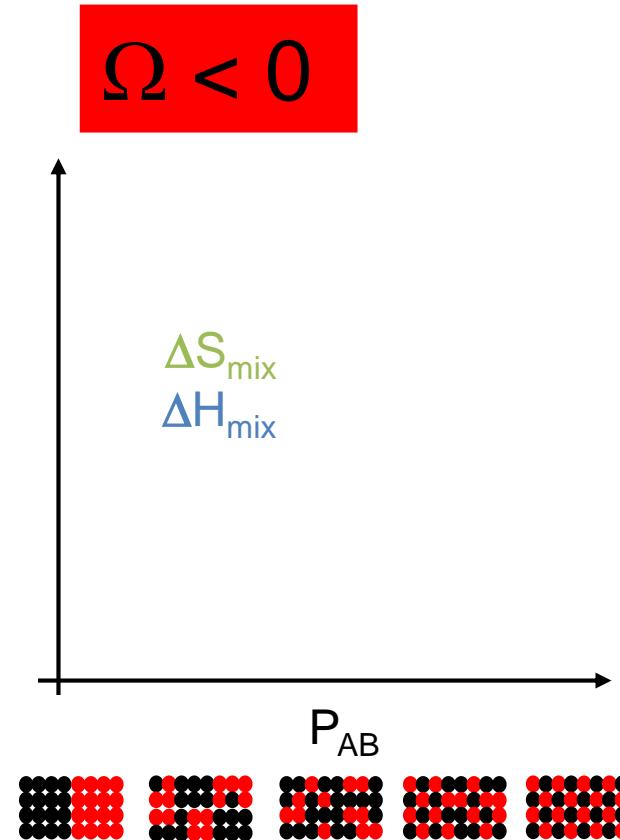
# What happens if $\Omega$ is significantly different from 0?

$$\Omega < 0$$

Example: Solution of 50% A and 50% B

$$\Delta G_{\text{mix}} = \Delta H_{\text{mix}} - T \Delta S_{\text{mix}}$$

- $\Delta G_{\text{mix}}$  minimizes with **minimum  $\Delta H_{\text{mix}}$**  and **maximum  $\Delta S_{\text{mix}}$**

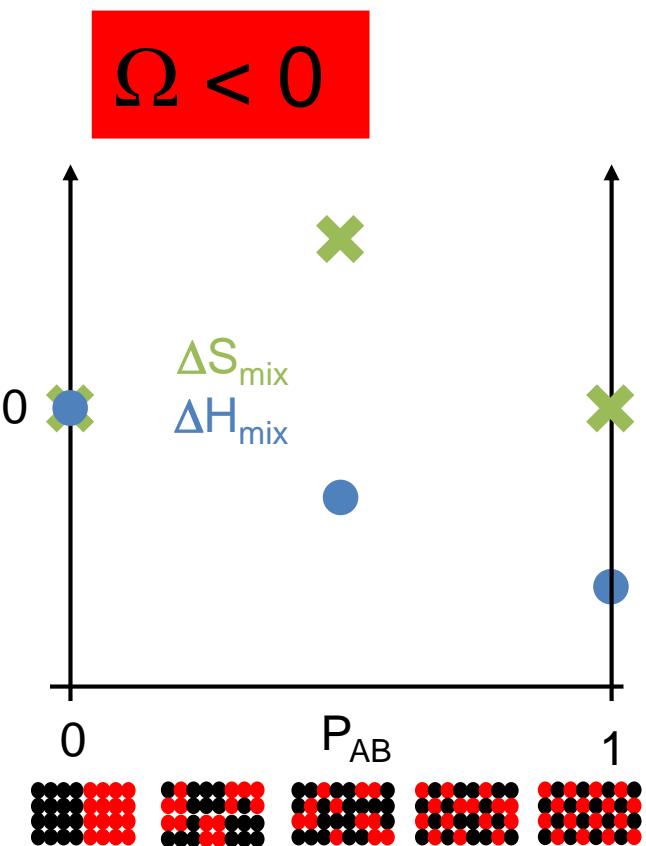


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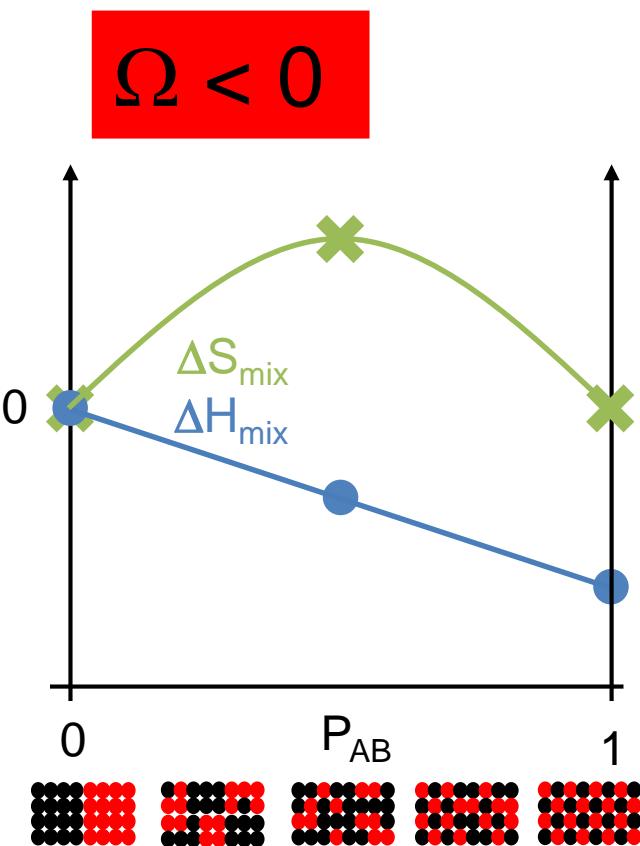


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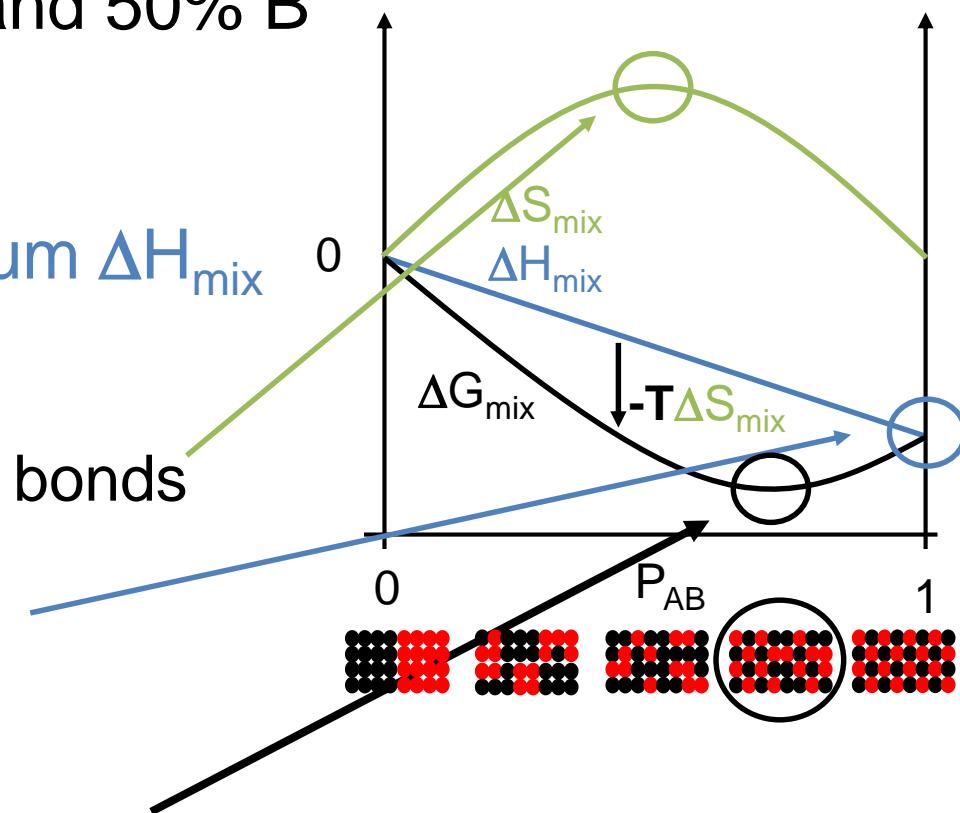
- $\Delta G_{\text{mix}}$  minimizes with **minimum  $\Delta H_{\text{mix}}$**  and **maximum  $\Delta S_{\text{mix}}$**

$\Delta S_{\text{mix}}$  maximizes when # of A-B bonds  
 $= 2 * X_A * X_B$

$\Delta H_{\text{mix}}$  minimizes with **maximum number of A-B bonds**

$\Delta G_{\text{mix}}$  minimizes between 0.5 and 1!

$$\Omega < 0$$



# What happens if $\Omega$ is significantly different from 0?

Example: Solution of **75% A and 25% B**

$$\Delta G_{\text{mix}} = \Delta H_{\text{mix}} - T \Delta S_{\text{mix}}$$

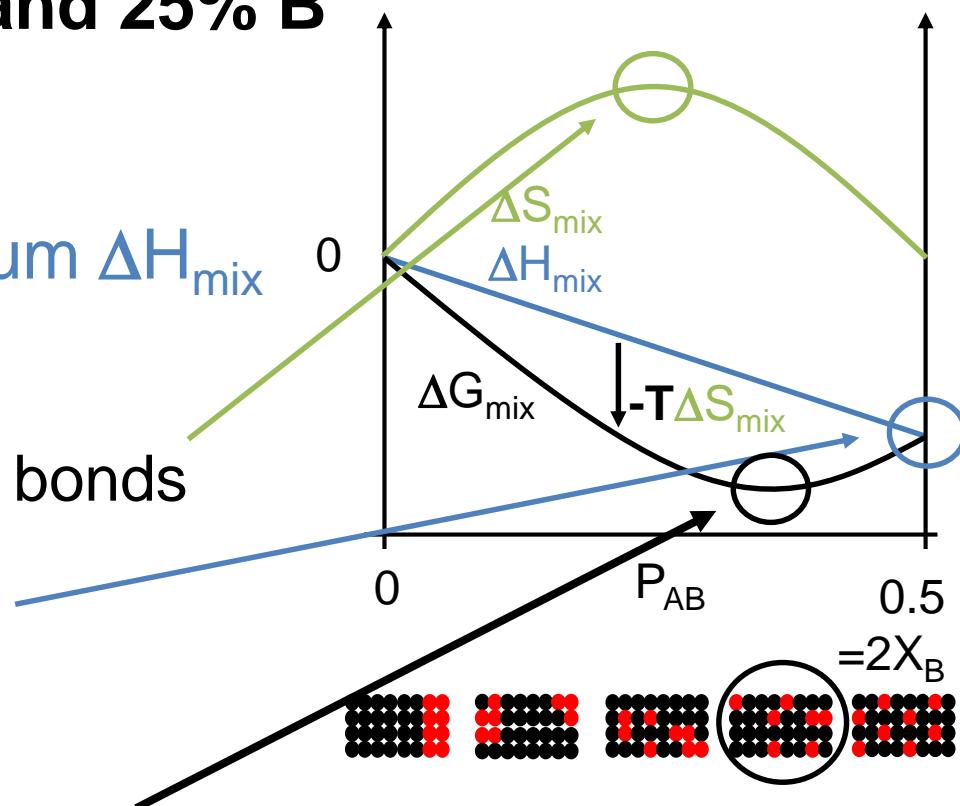
- $\Delta G_{\text{mix}}$  minimizes with **minimum  $\Delta H_{\text{mix}}$**  and **maximum  $\Delta S_{\text{mix}}$**

$\Delta S_{\text{mix}}$  maximizes when # of A-B bonds  
 $= 2 * X_A * X_B$

$\Delta H_{\text{mix}}$  minimizes with **maximum number of A-B bonds**

$\Delta G_{\text{mix}}$  minimizes between  $P_{AB,\text{random}}$  and  $P_{AB,\text{max}}$ !

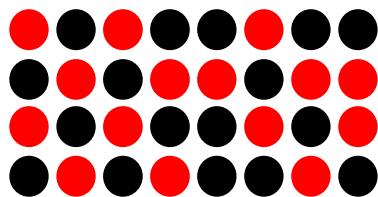
$$\Omega < 0$$



# Strategy:

$$\Delta G_{\text{mix}} = \Delta H_{\text{mix}} - T \Delta S_{\text{mix}}$$

Think about bonds & configurations



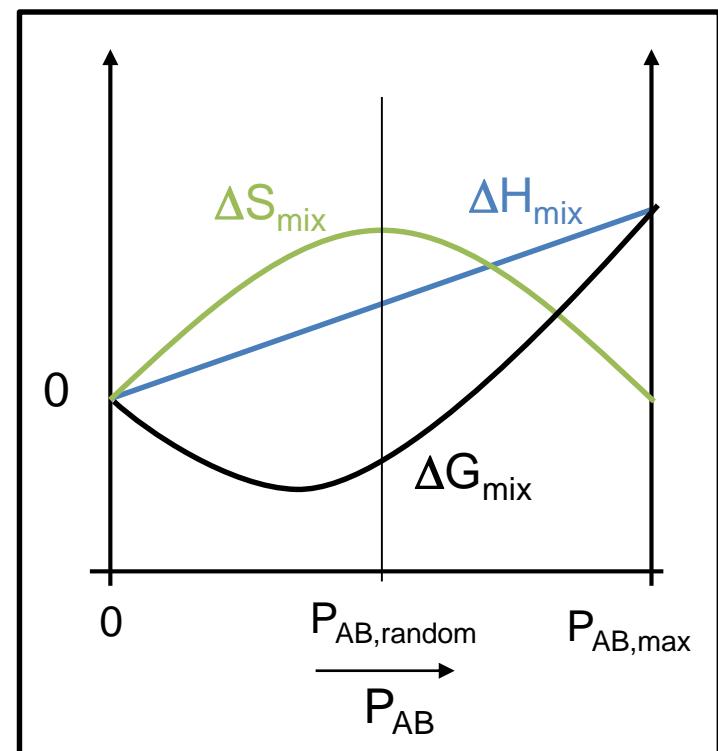
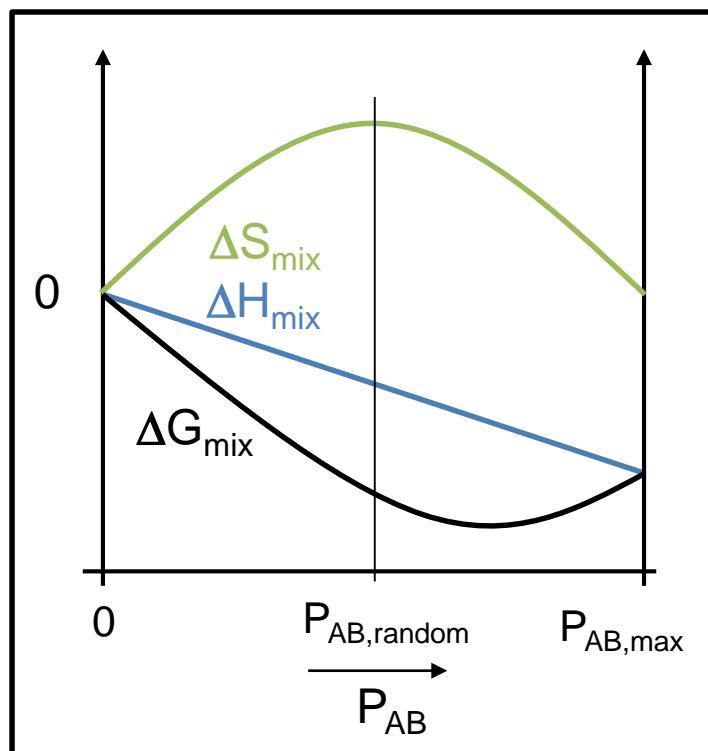
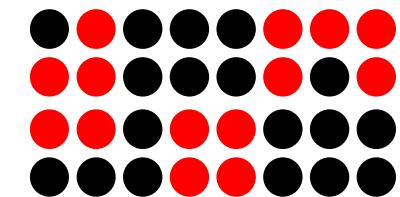
## REAL SOLUTIONS

$$\Omega < 0$$

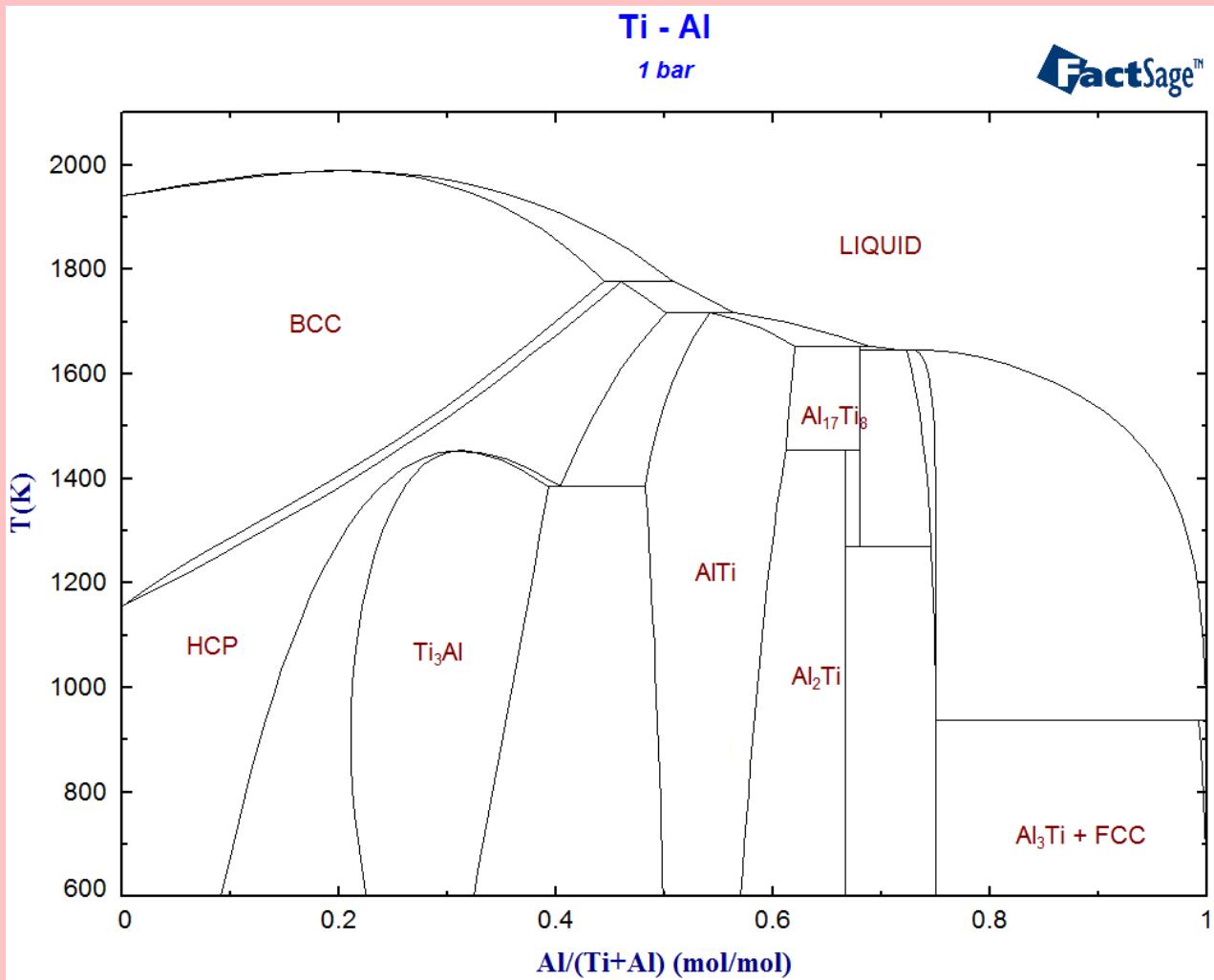
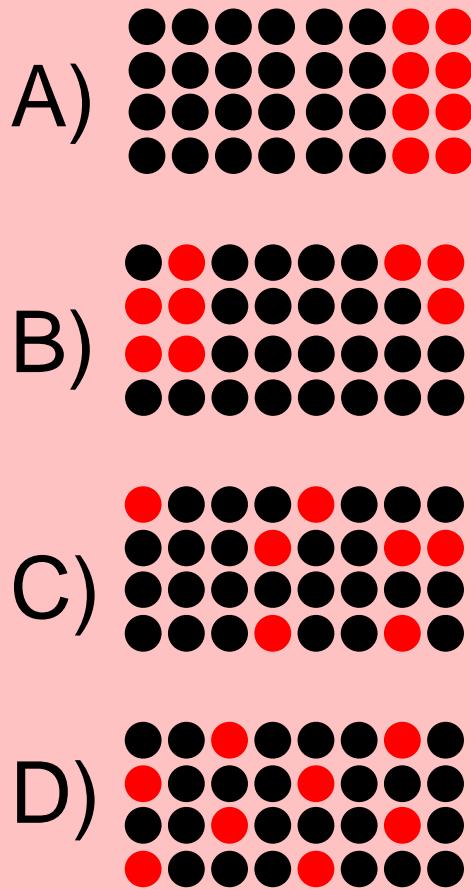
Ordering

$$\Omega > 0$$

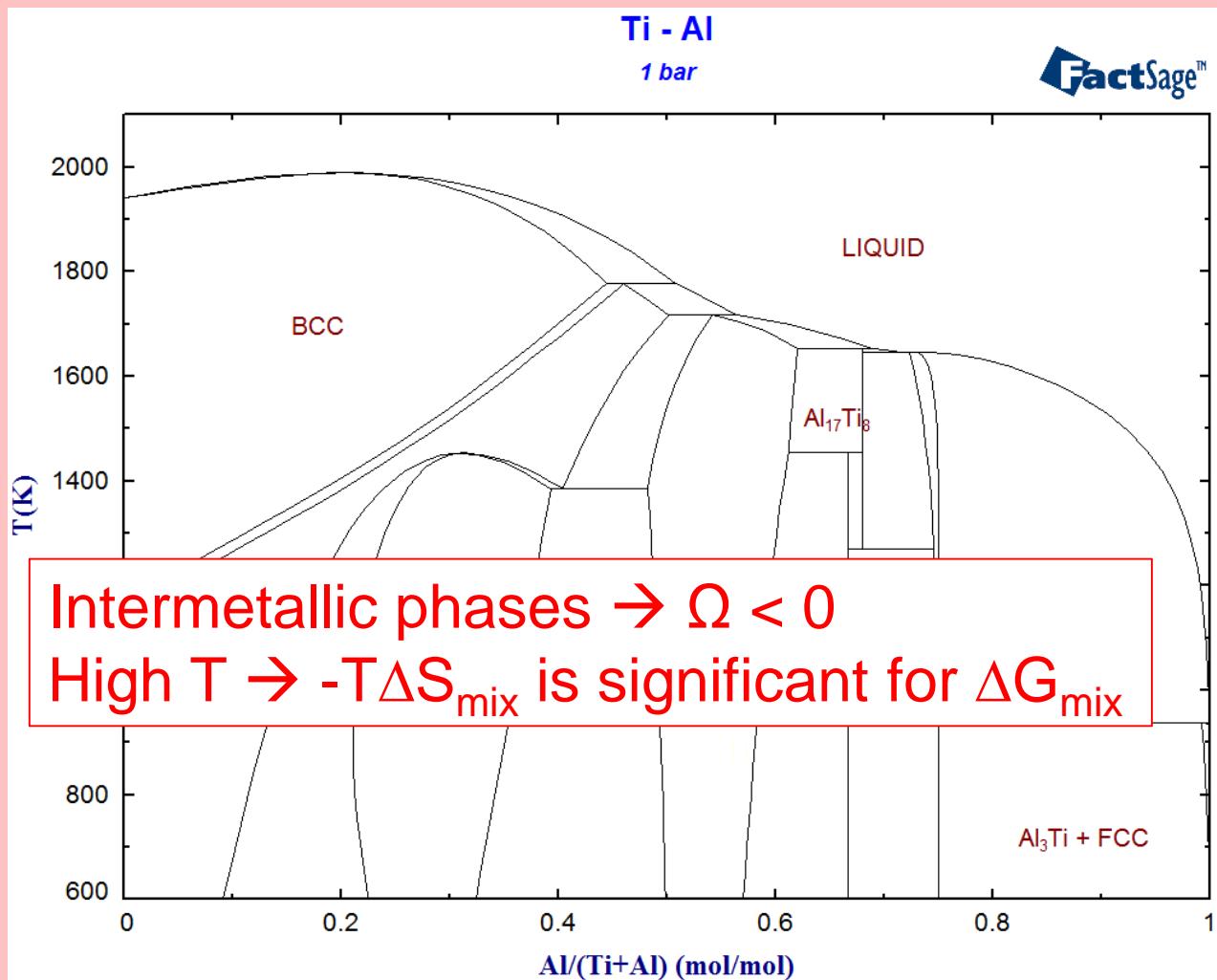
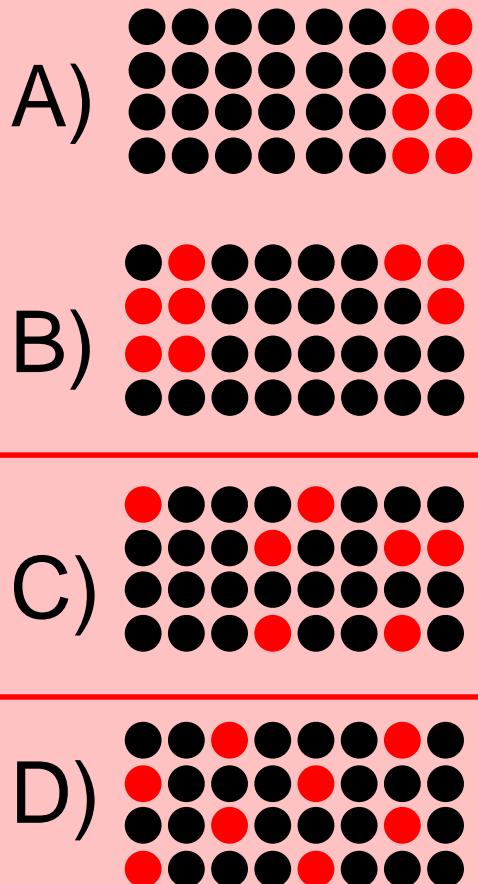
Clustering



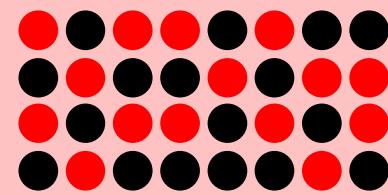
# What could be a sensible atomic arrangement for BCC-Ti<sub>0.75</sub>Al<sub>0.25</sub> at 1800K?



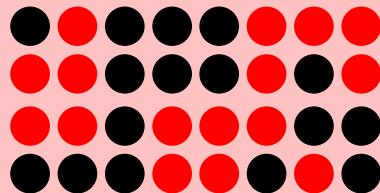
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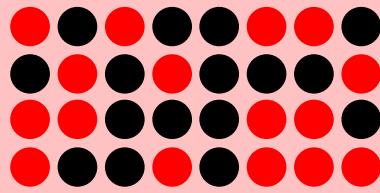
The following atomic arrangement is observed for an alloy at 1500K. What could be a sensible atomic arrangement at 300K?



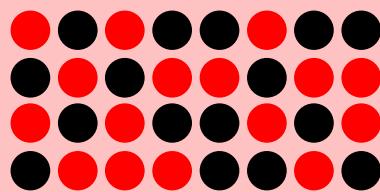
A)



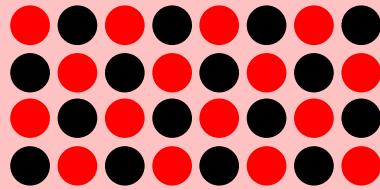
B)



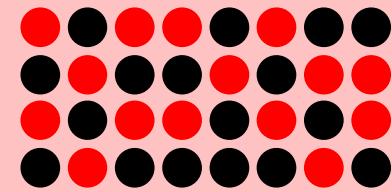
C)



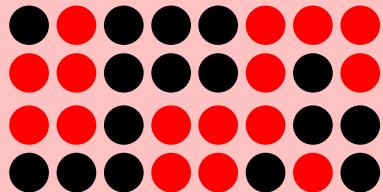
D)



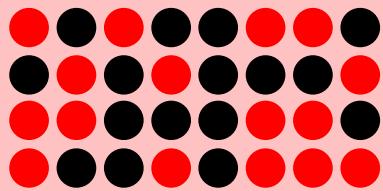
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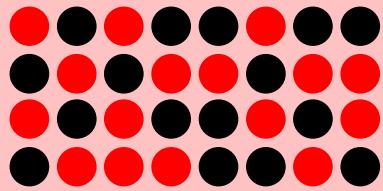
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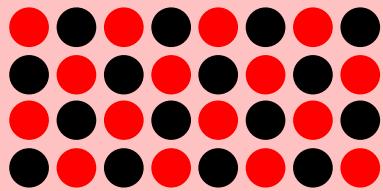
B)



C)



D)



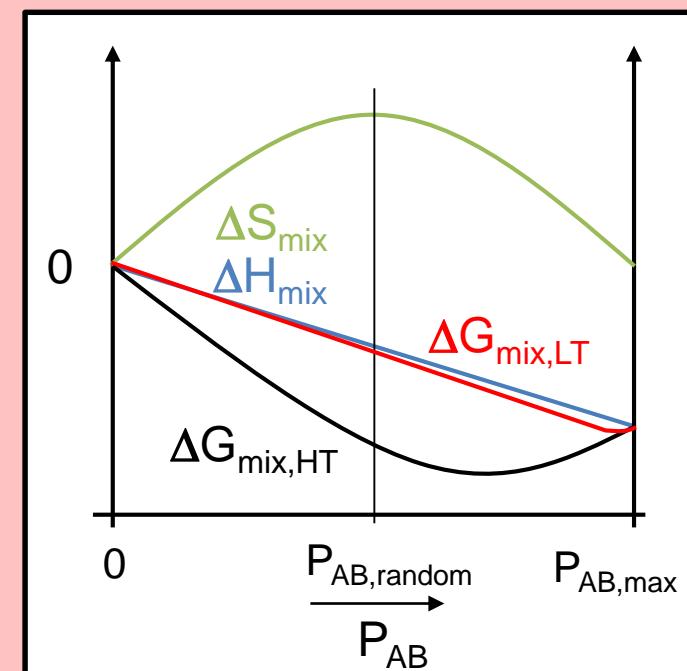
Ordering ( $P_{AB} > P_{AB,\text{random}}$ )

$\rightarrow \Omega < 0$

Lower T

$\rightarrow -T\Delta S_{\text{mix}}$  less significant for  $\Delta G_{\text{mix}}$

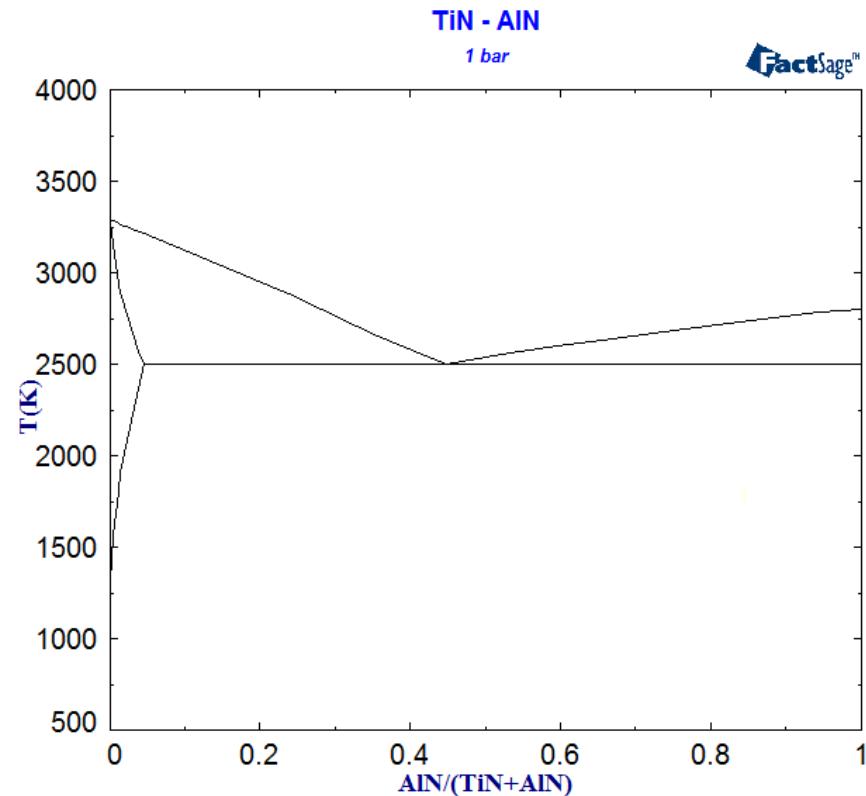
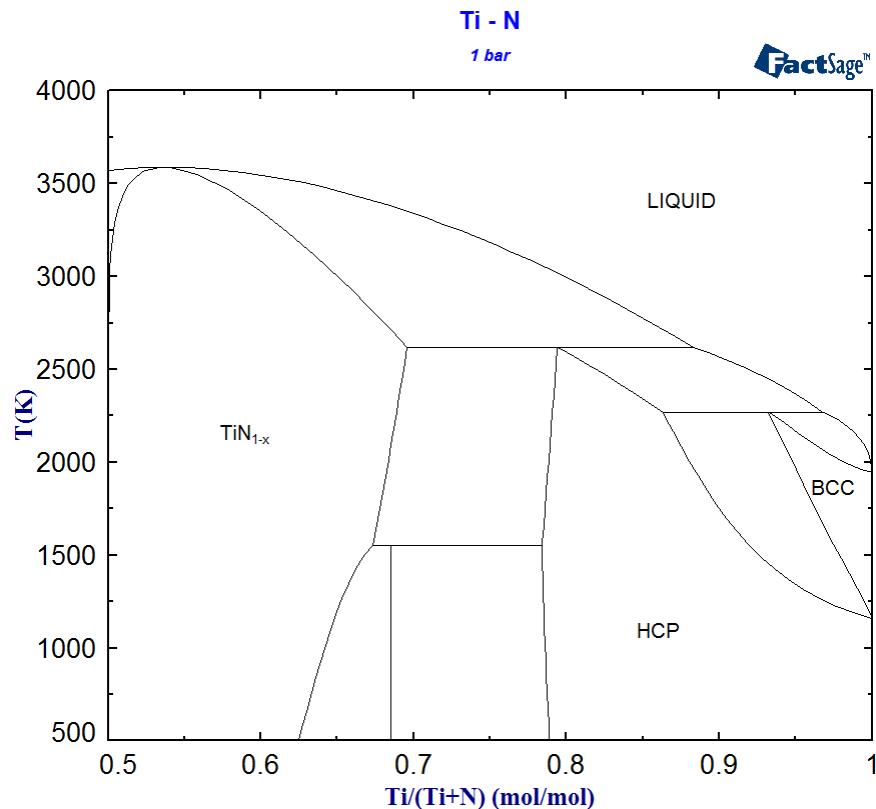
$\rightarrow \Delta H_{\text{mix}}$  minimization!



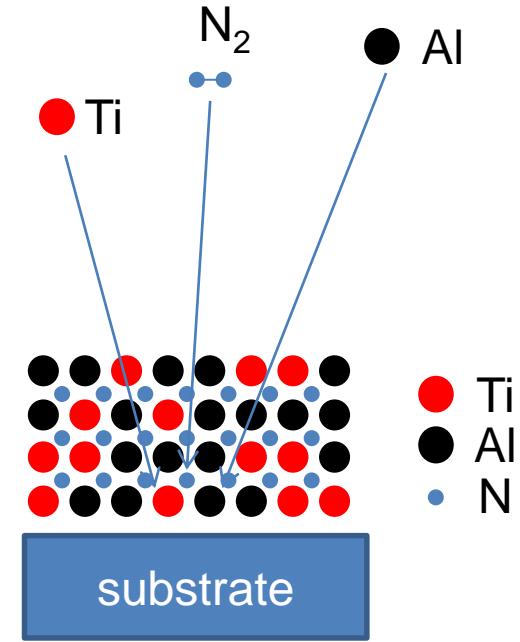
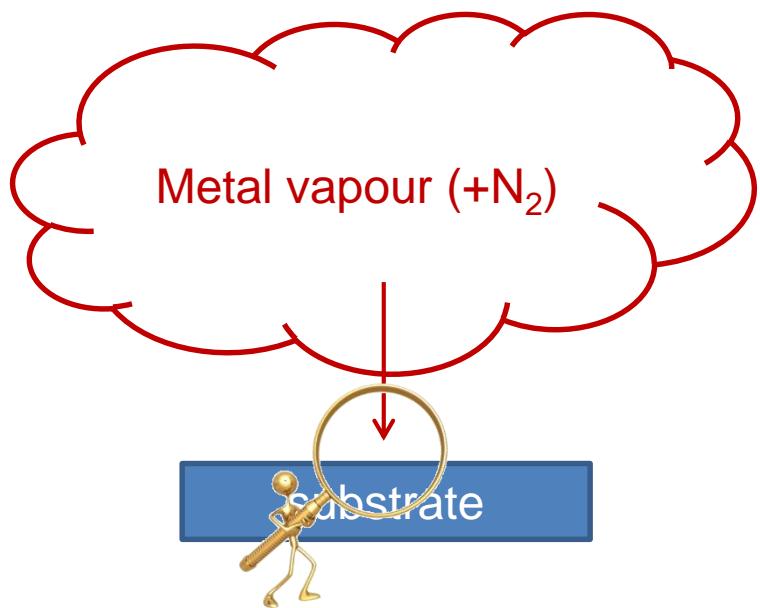
# Application: (Ti,Al)N coatings for cutting tools

State of the art for protective coatings on cutting tools :  
1980 - 2000 TiN  
Since ~2000 (Ti,Al)N coatings

WHY?

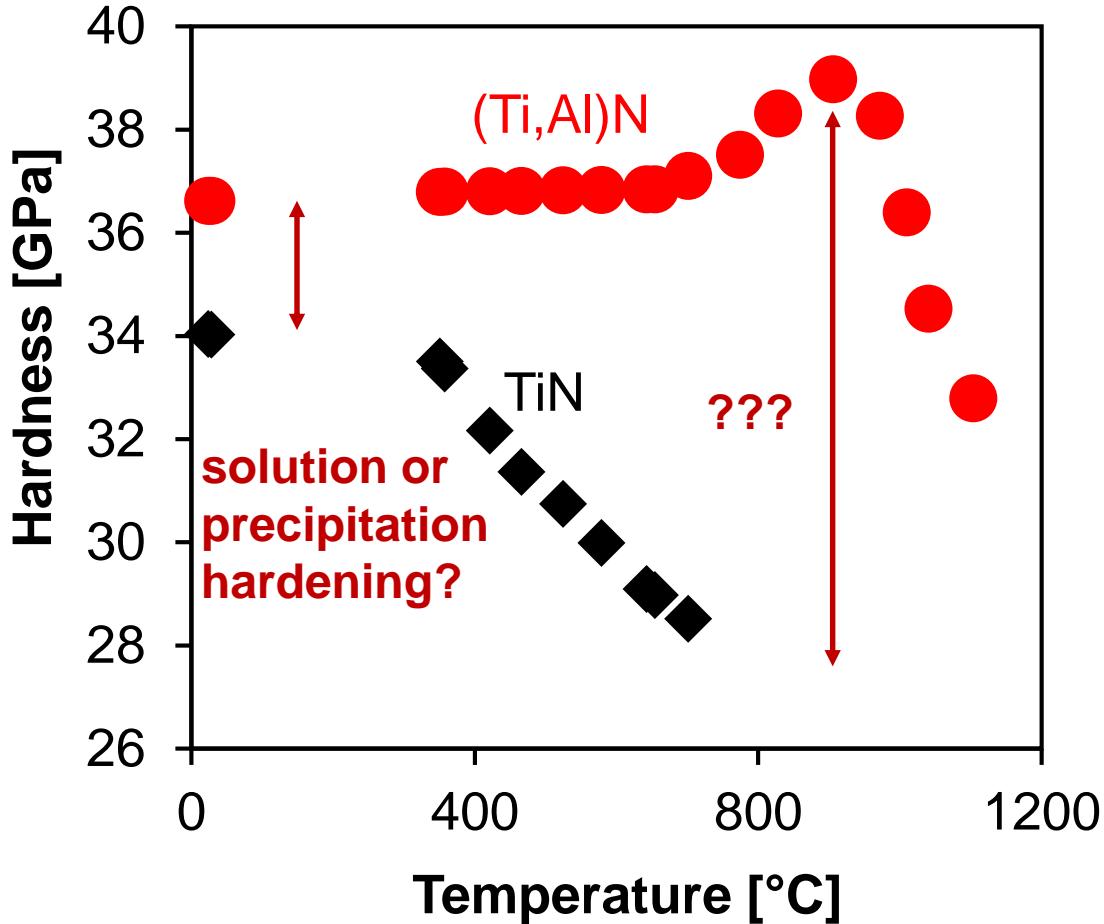


# Vapour phase condensation



From metal vapour to solid within a fraction of 1  $\mu$ s  
→ Extreme quenching rates ( $>> 10^{10} \text{ }^{\circ}\text{C/s}$ !)

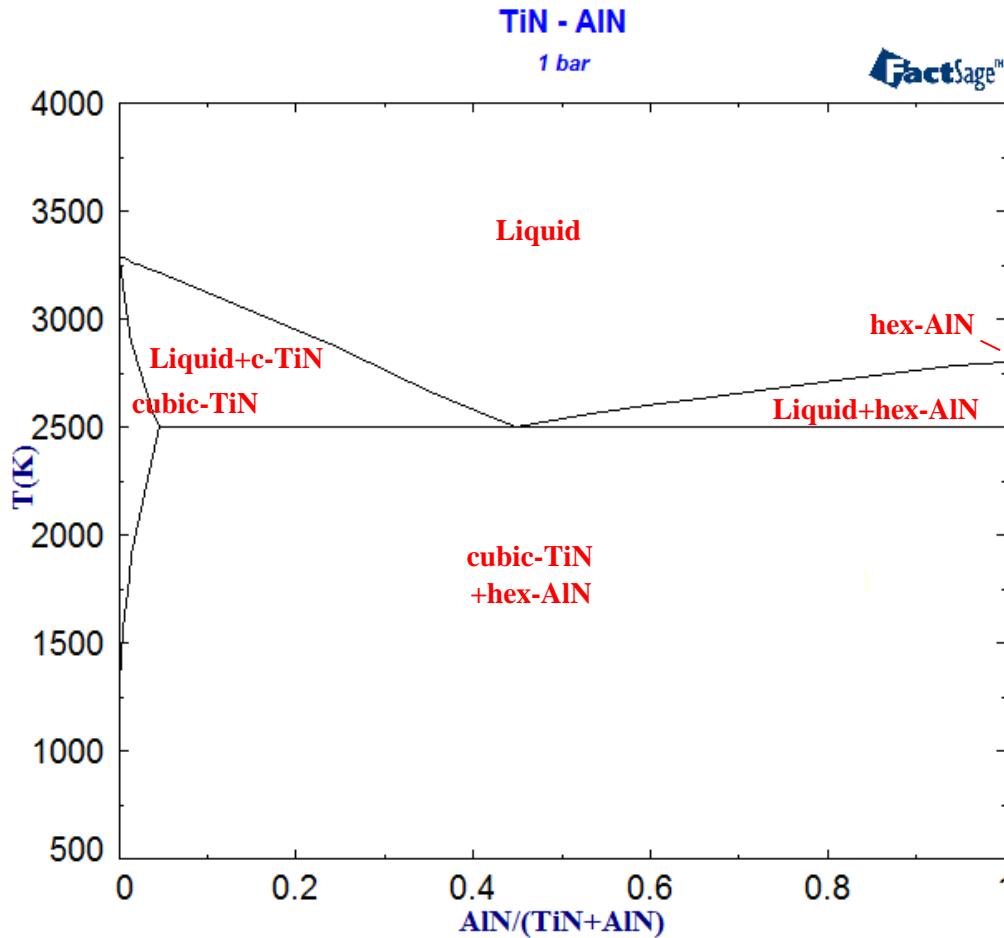
# Application: (Ti,Al)N coatings for cutting tools



H increases by Al addition!

But WHY?

# Vapour phase condensation

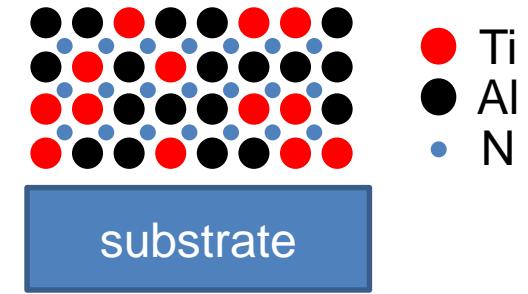


Atoms cannot form two phases  $\text{TiN}+\text{AlN}$  because of limited mobility (non-equilibrium processing).

What do we learn from the phase diagram?

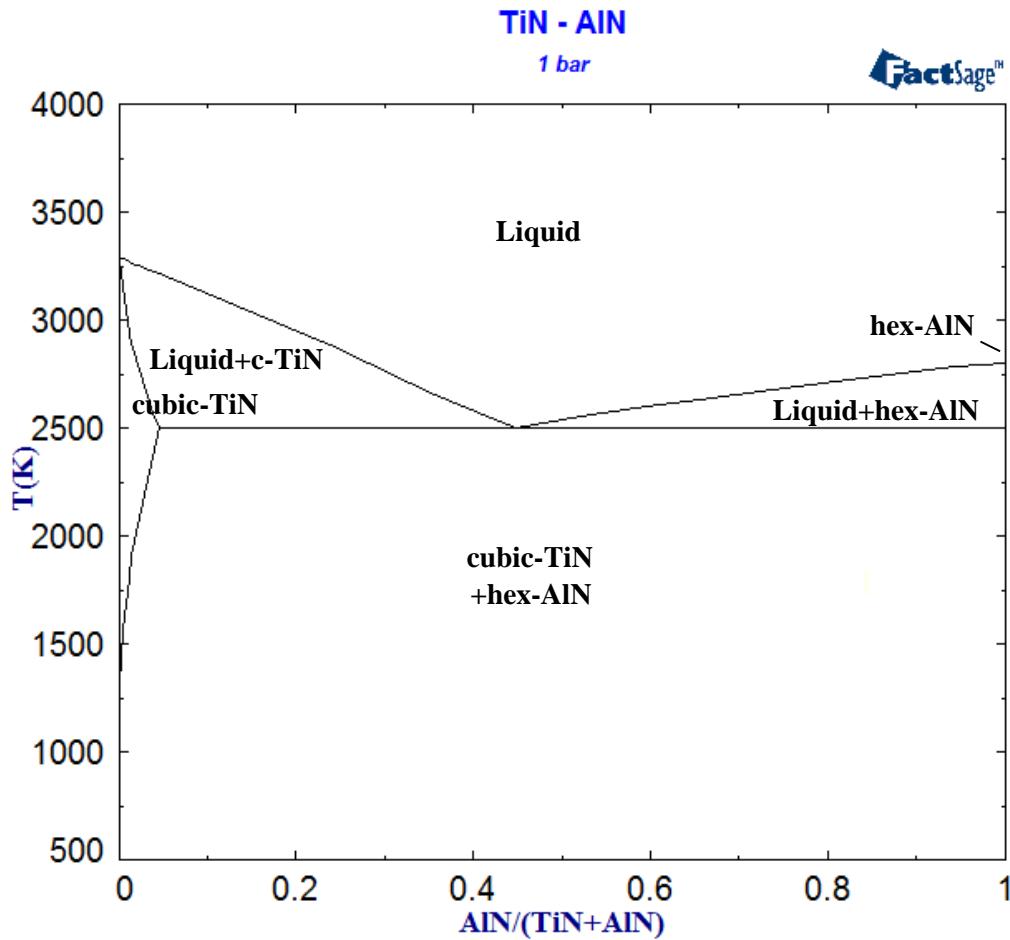
NOTHING AT ALL!?

Wait: Please sketch the  $G(x)$  curves at  $T = 250^\circ\text{C}$ .



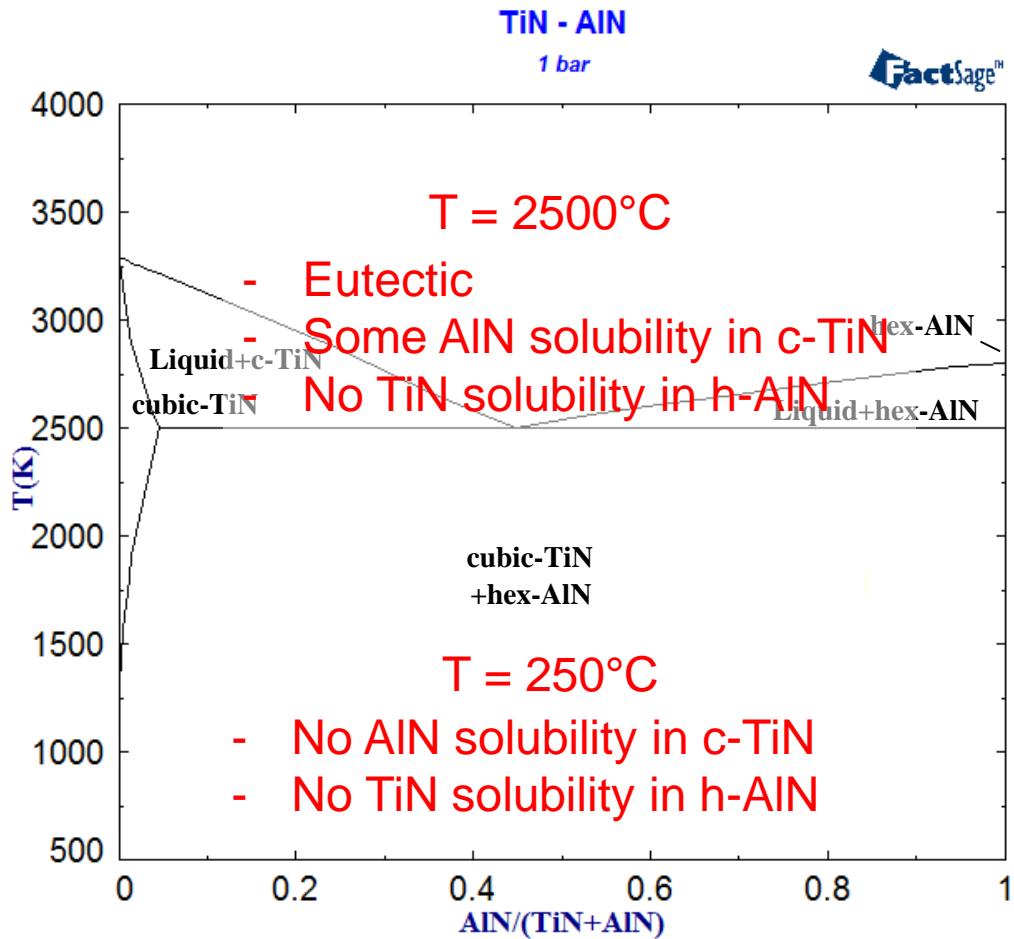
From metal vapour to solid within a fraction of 1  $\mu\text{s}$   
→ Extreme quenching rates ( $>> 10^{10} \text{ }^\circ\text{C/s}$ )!

# Draw G(x) @ 250°C and 2500°C



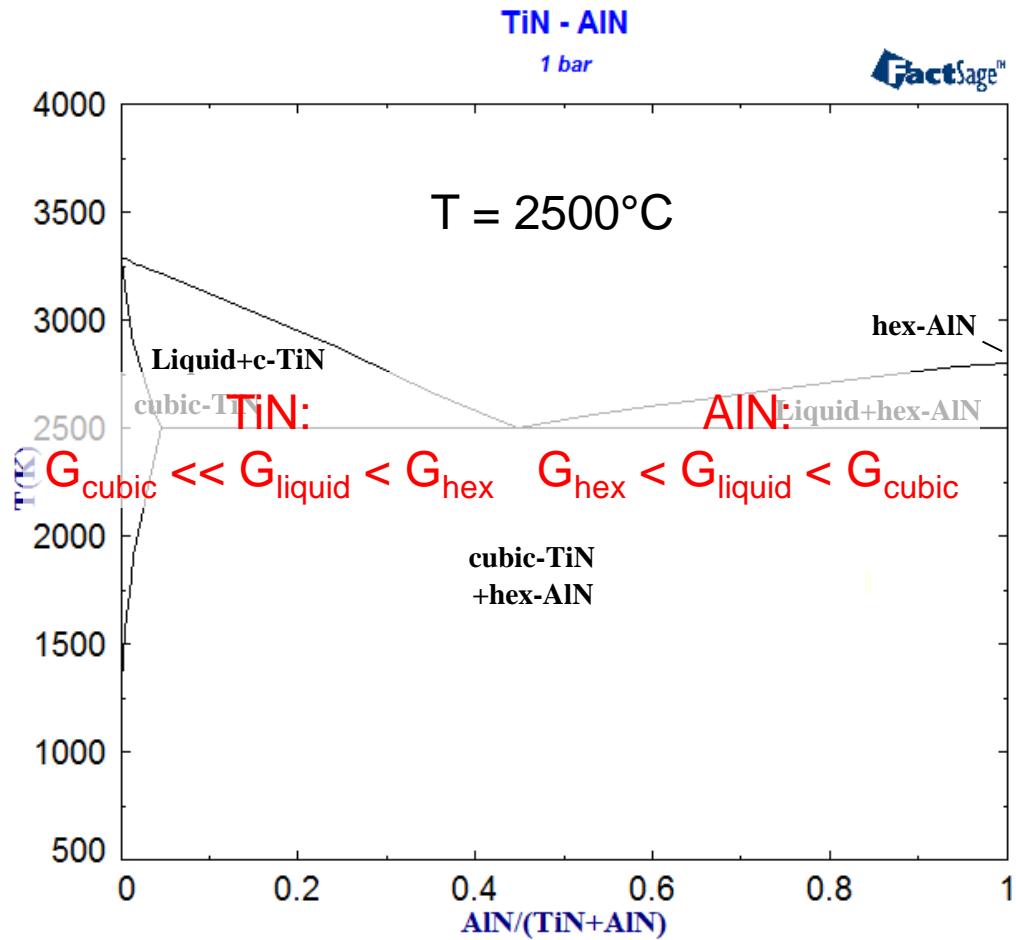
1. Choose the temperature at which you find more information in the phase diagram!
2. Order the Gibbs energy of the pure components in the different phases.
3. Think about  $\Omega$  for solid phases (cubic and hex): Do you expect  $\Omega_{c/h} < 0$  or  $\Omega_{c/h} > 0$ ? If you cannot judge  $\Omega$  for one phase, assume  $\Omega_c = \Omega_h$ .
4. Do you expect  $|\Delta H_{\text{mix}}| < |T\Delta S_{\text{mix}}|$  or  $|\Delta H_{\text{mix}}| > |T\Delta S_{\text{mix}}|$ ?
5. Draw  $\Delta H_{\text{mix}}$ ,  $-T\Delta S_{\text{mix}}$  and  $\Delta G_{\text{mix}}$  for all phases. Assume  $\Delta H_{\text{mix}}(\text{liquid}) \approx 0$ .
6. Draw  $G(x)$  for the solid phases.
7. Draw  $G(x)$  for the liquid phase, taking into account position of the eutectic. Eventually adjust  $G(x)$  for the solid phases to match solubility limits.
8. Repeat the steps for the other temperature.

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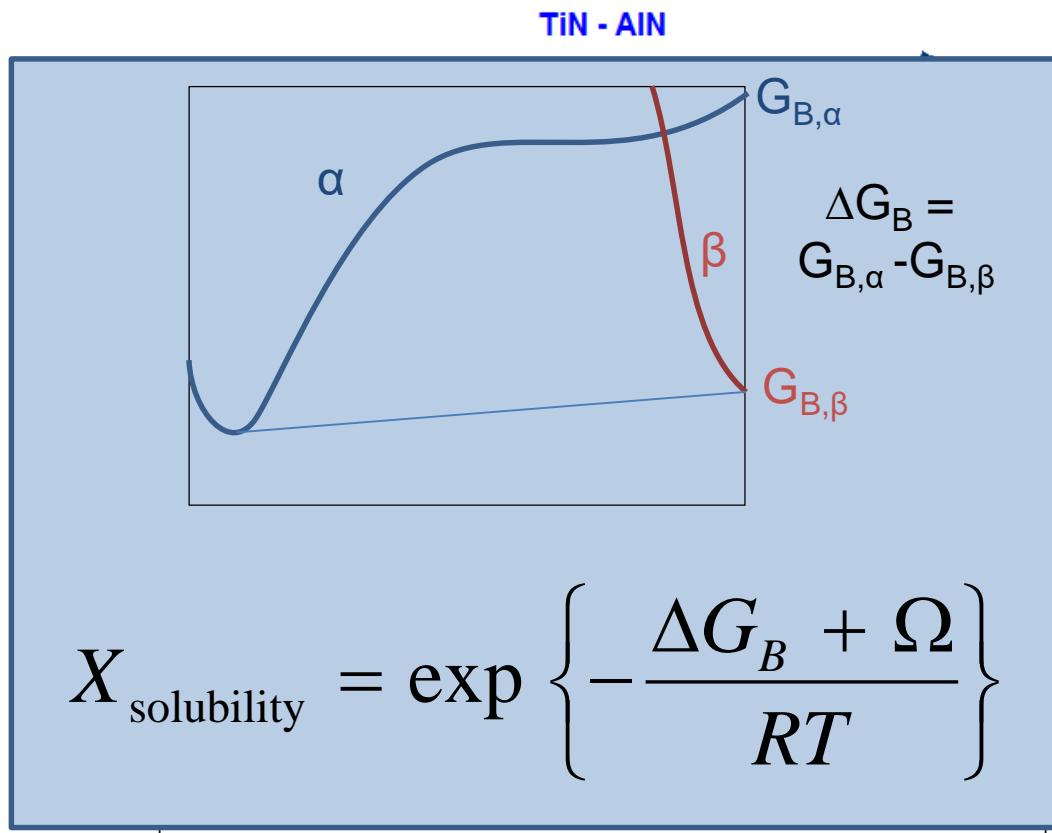
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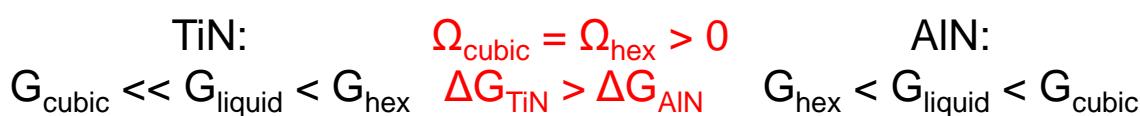


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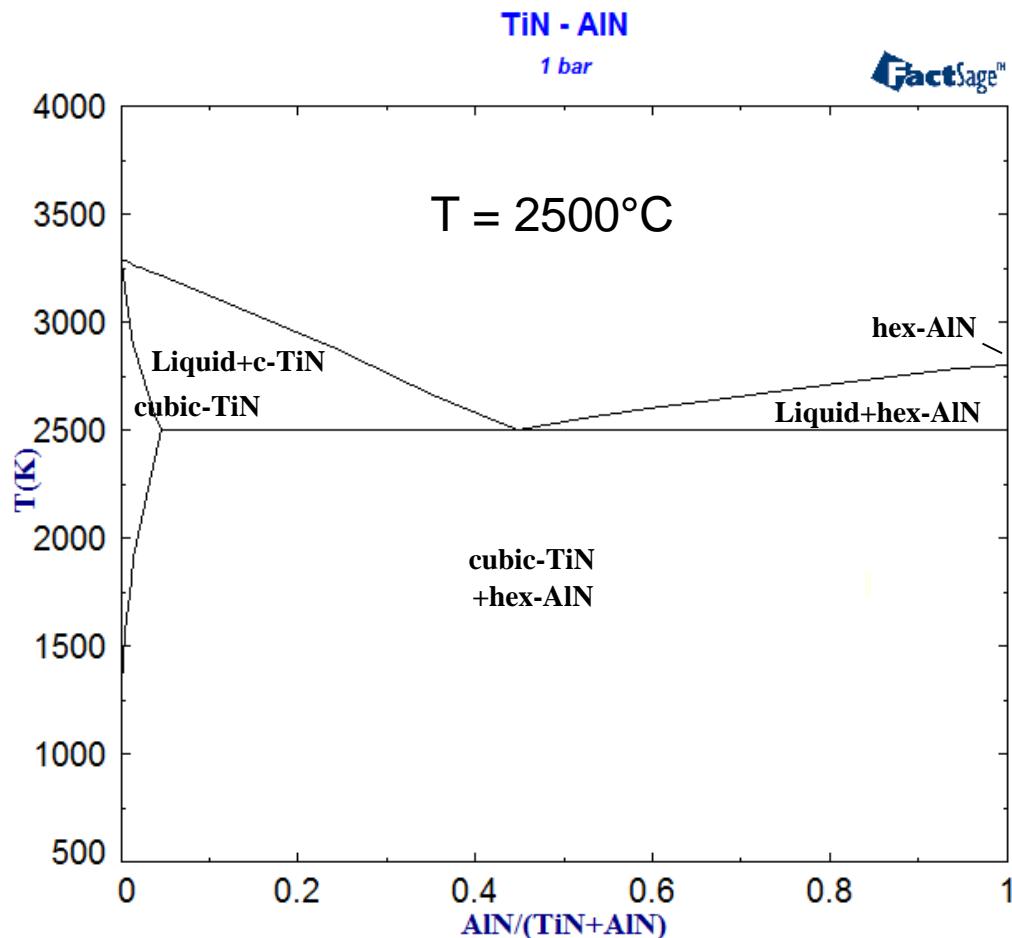


small solubility limit  $\rightarrow$  either  $\Delta G_B$  or  $\Omega > 0$   
 virtually no solubility limit  $\rightarrow$  both  $\Delta G_B$  or  $\Omega > 0$   
 $\rightarrow \Omega_{\text{cubic}}$  or  $\Delta G_{\text{AlN}} > 0$   
 $\rightarrow \Omega_{\text{hex}}$  and  $\Delta G_{\text{TiN}} > 0$



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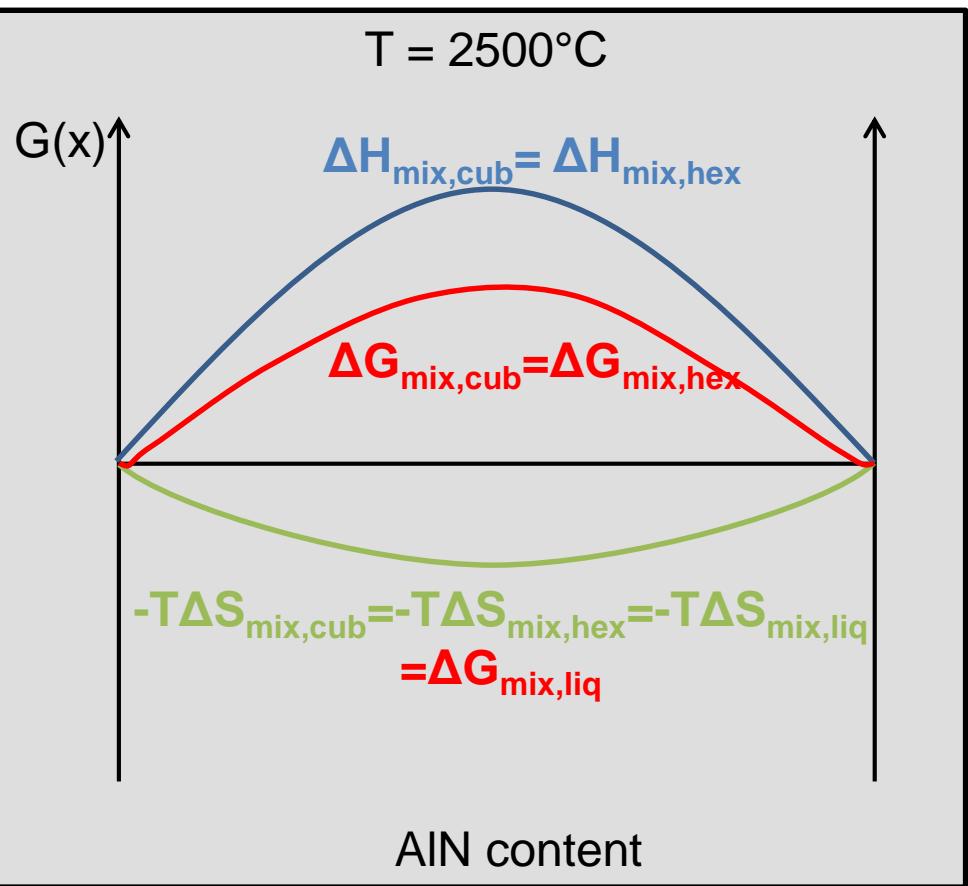


Low/virtually no solubility  $\rightarrow |\Delta H_{\text{mix}}| > |T \Delta S_{\text{mix}}|$

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8. Repeat the steps for the other temperature.

$$\begin{array}{lll}
 \text{TiN: } & \Omega_{\text{cubic}} = \Omega_{\text{hex}} > 0 & \text{AlN: } \\
 G_{\text{cubic}} << G_{\text{liquid}} < G_{\text{hex}} & \Delta G_{\text{TiN}} > \Delta G_{\text{AlN}} & G_{\text{hex}} < G_{\text{liquid}} < G_{\text{cubic}}
 \end{array}$$

# Draw G(x) @ 250°C and 2500°C



Low/virtually no solubility  $\rightarrow |\Delta H_{\text{mix}}| > |T\Delta S_{\text{mix}}|$

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3. Think about  $\Omega$  for solid phases (cubic and hex): Do you expect  $\Omega_{\text{c/h}} < 0$  or  $\Omega_{\text{c/h}} > 0$ ? If you cannot judge  $\Omega$  for one phase, assume  $\Omega_{\text{c}} = \Omega_{\text{h}}$ .
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5. Draw  $\Delta H_{\text{mix}}$ ,  $-T\Delta S_{\text{mix}}$  and  $\Delta G_{\text{mix}}$  for all phases. Assume  $\Delta H_{\text{mix}}(\text{liquid}) \approx 0$ .
6. Draw  $G(x)$  for the solid phases.
7. Draw  $G(x)$  for the liquid phase, taking into account position of the eutectic. Eventually adjust  $G(x)$  for the solid phases to match solubility limits.
8. Repeat the steps for the other temperature.

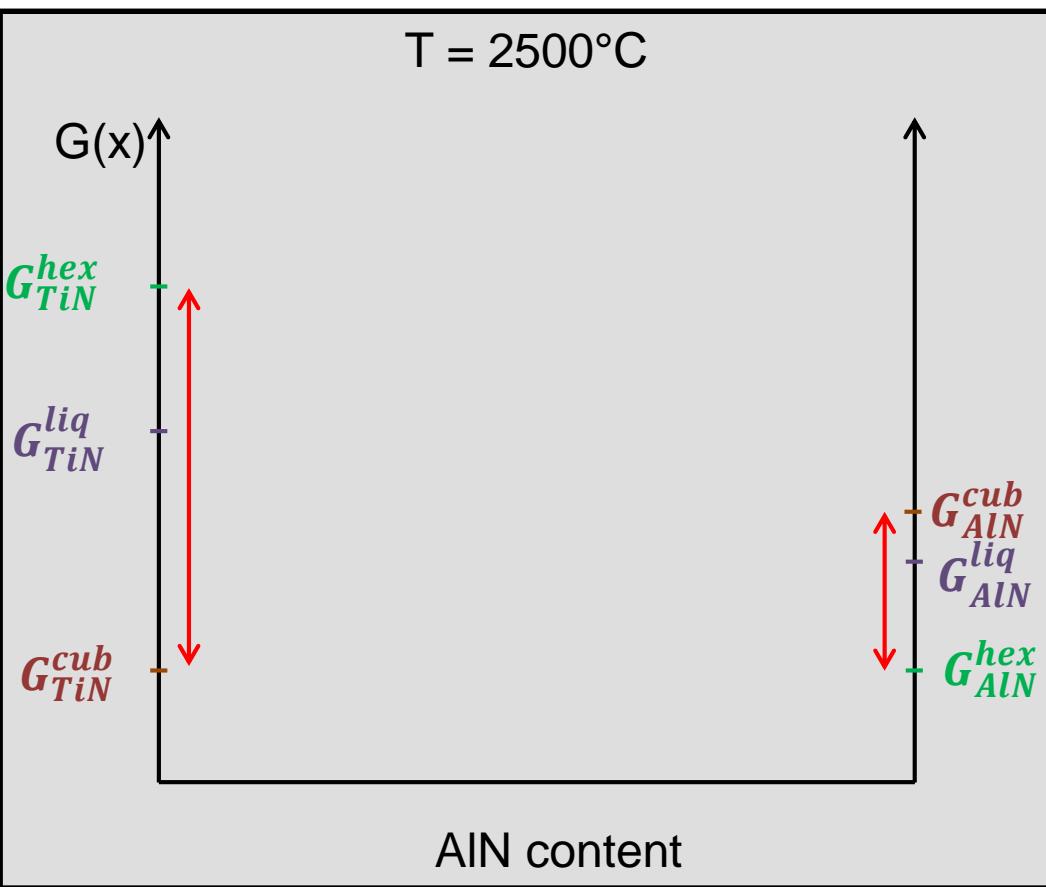
TiN:

$$G_{\text{cubic}} \ll G_{\text{liquid}} < G_{\text{hex}} \quad \Omega_{\text{cubic}} = \Omega_{\text{hex}} > 0 \quad \text{AlN:}$$

$$\Delta G_{\text{TiN}} > \Delta G_{\text{AlN}}$$

$$G_{\text{hex}} < G_{\text{liquid}} < G_{\text{cubic}}$$

# Draw G(x) @ 250°C and 2500°C



Low/virtually no solubility  $\rightarrow |\Delta H_{mix}| > |T\Delta S_{mix}|$

1. Choose the temperature at which you find more information in the phase diagram!
2. Order the  $G(x)$  energy of the pure components in the different phases.
3. Think about  $\Omega_c/h$  for solid phases (cubic and hex): Do you expect  $\Omega_{ch} < 0$  or  $\Omega_{ch} > 0$ ? If you cannot calculate  $\Omega$  for one phase, assume  $\Omega_c = \Omega_h$ .
4. Do you expect  $|\Delta H_{mix}| < |T\Delta S_{mix}|$  or  $|\Delta H_{mix}| > |T\Delta S_{mix}|$ ?
5. Draw  $\Delta H_{mix}$ ,  $-T\Delta S_{mix}$  and  $\Delta G_{mix}$  for all phases. Assume  $\Delta H_{mix}(\text{liquid}) \approx 0$ .
6. **Draw  $G(x)$  for the solid phases.**
7. Draw  $G(x)$  for the liquid phase, taking into account position of the eutectic. Eventually adjust  $G(x)$  for the solid phases to match solubility limits.
8. Repeat the steps for the other temperature.

TiN:

$$\Omega_{cubic} = \Omega_{hex} > 0$$

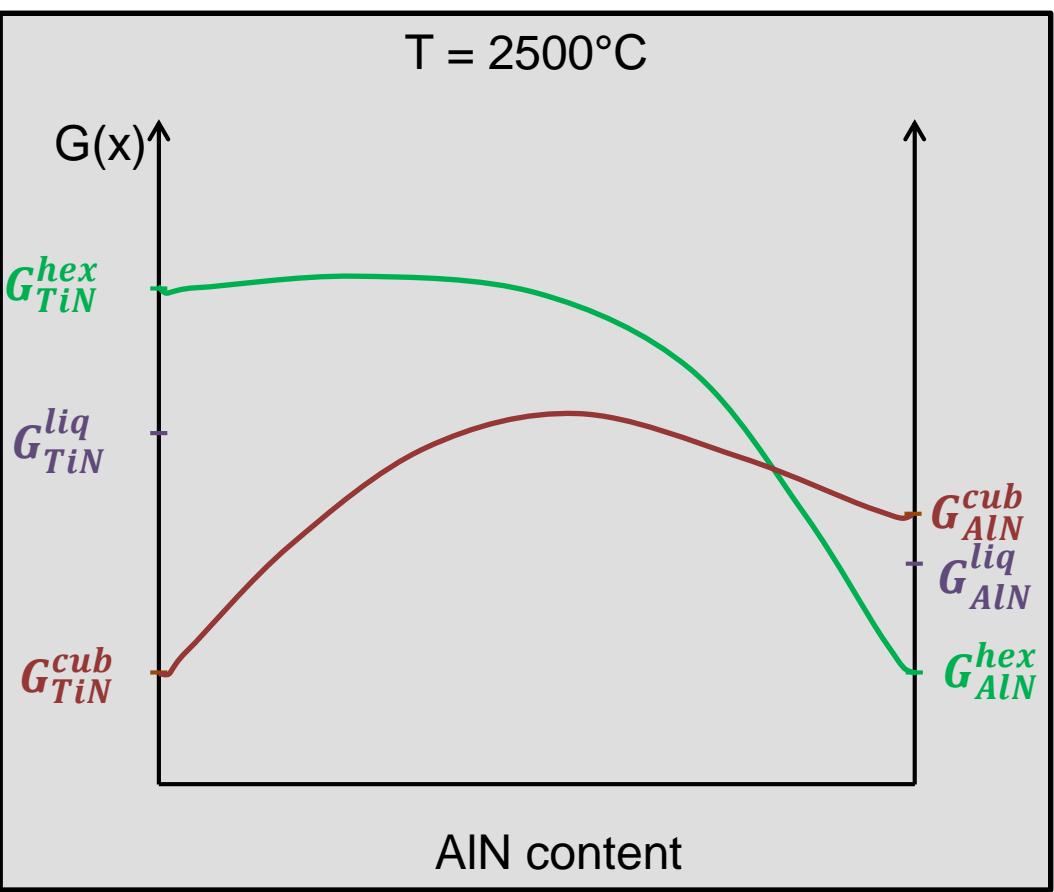
$$\Delta G_{TiN} > \Delta G_{AlN}$$

AlN:

$$G_{hex} < G_{liquid} < G_{cubic}$$

$$G_{cubic} << G_{liquid} < G_{hex}$$

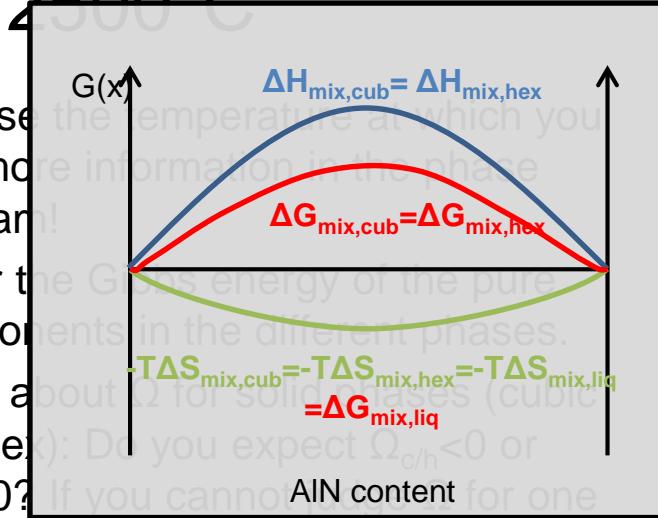
# Draw G(x) @ 250°C and 2500°C



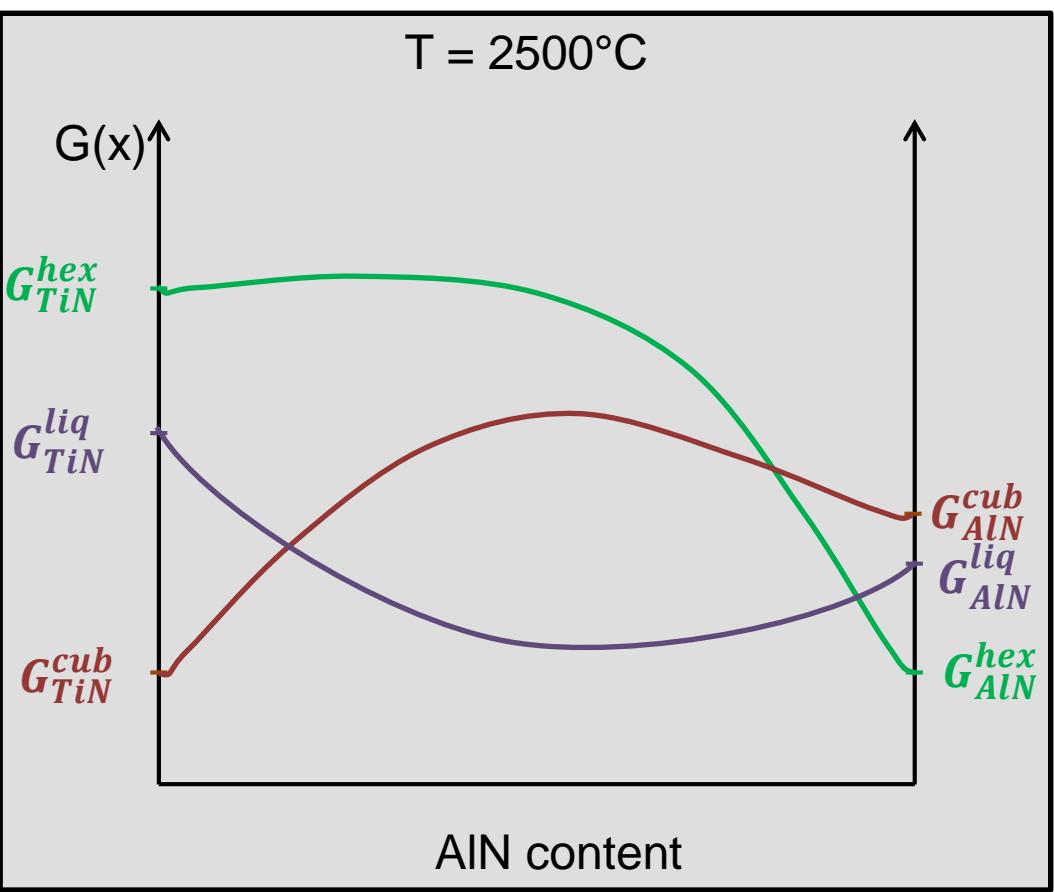
Low/virtually no solubility  $\rightarrow |\Delta H_{mix}| > |T\Delta S_{mix}|$

TiN:	$\Omega_{cubic} = \Omega_{hex} > 0$	AlN:
$G_{cubic} << G_{liquid} < G_{hex}$	$\Delta G_{TiN} > \Delta G_{AlN}$	$G_{hex} < G_{liquid} < G_{cubic}$

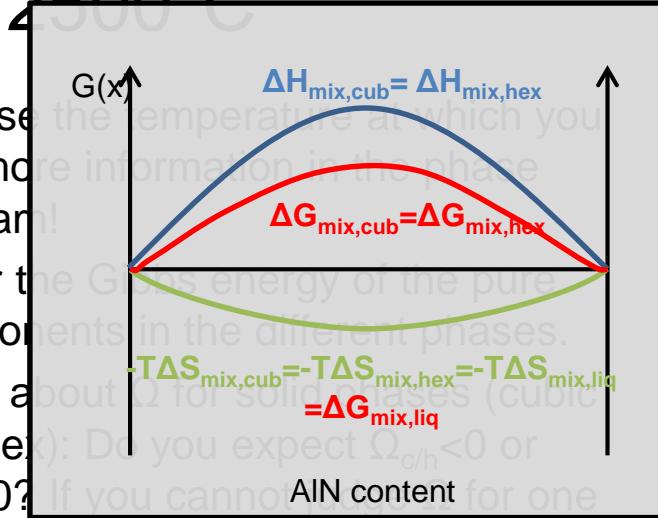
1. Choose the temperature at which you find more information in the phase diagram!
2. Order the Gibbs energy of the pure components in the different phases.
3. Think about  $\Omega$  for solid phases (cubic and hex): Do you expect  $\Omega_{c/h} < 0$  or  $\Omega_{c/h} > 0$ ? If you cannot  $\Omega_c = \Omega_h$ .
4. Do you expect  $|\Delta H_{mix}| < |T\Delta S_{mix}|$  or  $|\Delta H_{mix}| > |T\Delta S_{mix}|$ ?
5. Draw  $\Delta H_{mix}$ ,  $-T\Delta S_{mix}$  and  $\Delta G_{mix}$  for all phases. Assume  $\Delta H_{mix}(\text{liquid}) \approx 0$ .
6. **Draw  $G(x)$  for the solid phases.**
7. Draw  $G(x)$  for the liquid phase, taking into account position of the eutectic. Eventually adjust  $G(x)$  for the solid phases to match solubility limits.
8. Repeat the steps for the other temperature.



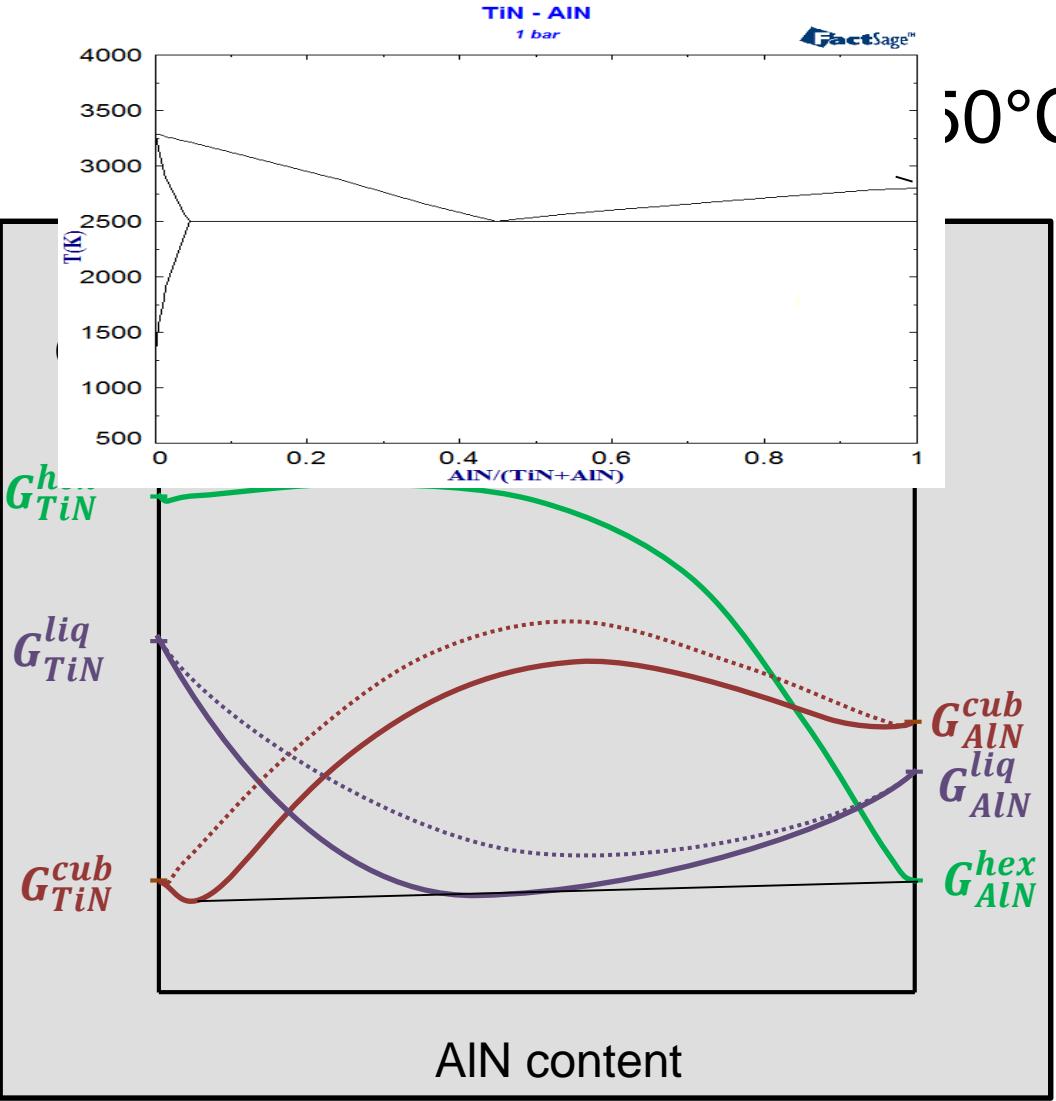
# Draw G(x) @ 250°C and 2500°C



1. Choose the temperature at which you find more information in the phase diagram!
2. Order the  $G(x)$  energy of the pure components in the different phases.
3. Think about  $\Omega$  for solid phases (cubic and hex): Do you expect  $\Omega_{c/h} < 0$  or  $\Omega_{c/h} > 0$ ? If you cannot  $\Omega$  for one phase, assume  $\Omega_c = \Omega_h$ .
4. Do you expect  $|\Delta H_{\text{mix}}| < |T\Delta S_{\text{mix}}|$  or  $|\Delta H_{\text{mix}}| > |T\Delta S_{\text{mix}}|$ ?
5. Draw  $\Delta H_{\text{mix}}$ ,  $-T\Delta S_{\text{mix}}$  and  $\Delta G_{\text{mix}}$  for all phases. Assume  $\Delta H_{\text{mix}}(\text{liquid}) \approx 0$ .
6. Draw  $G(x)$  for the solid phases.
7. **Draw  $G(x)$  for the liquid phase**, taking into account position of the eutectic. Eventually adjust  $G(x)$  for the solid phases to match solubility limits.
8. Repeat the steps for the other temperature.



TiN:	$\Omega_{\text{cubic}} = \Omega_{\text{hex}} > 0$	AlN:
$G_{\text{cubic}} \ll G_{\text{liquid}} < G_{\text{hex}}$	$\Delta G_{\text{TiN}} > \Delta G_{\text{AlN}}$	$G_{\text{hex}} < G_{\text{liquid}} < G_{\text{cubic}}$

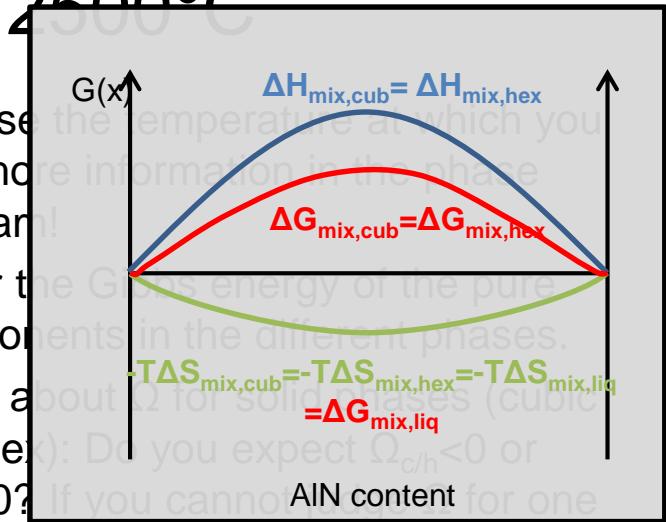


Low/virtually no solubility  $\rightarrow |\Delta H_{mix}| > |T\Delta S_{mix}|$

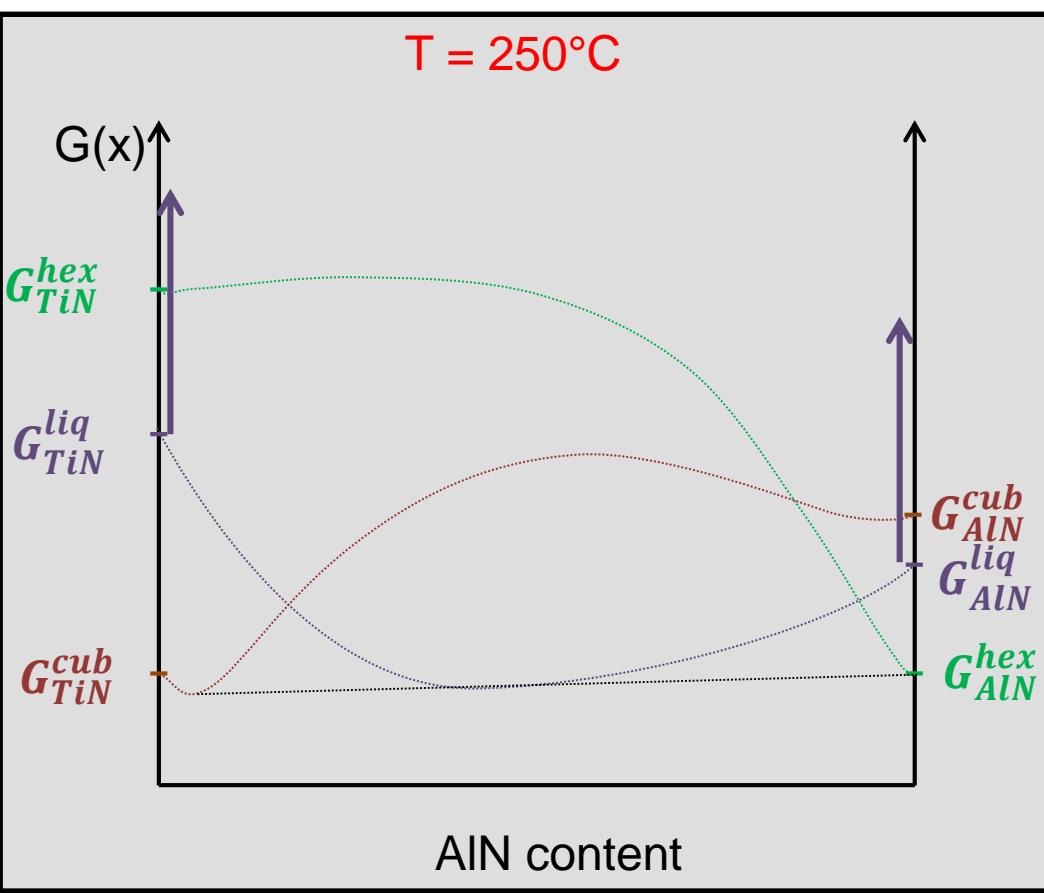
$$\begin{array}{lll} \text{TiN: } & \Omega_{\text{cubic}} = \Omega_{\text{hex}} > 0 & \text{AlN: } \\ G_{\text{cubic}} << G_{\text{liquid}} < G_{\text{hex}} & \Delta G_{\text{TiN}} > \Delta G_{\text{AlN}} & G_{\text{hex}} < G_{\text{liquid}} < G_{\text{cubic}} \end{array}$$

50°C and 2500°C

1. Choose the temperature at which you find more information in the phase diagram!
2. Order the  $G(x)$  energy of the pure components in the different phases.
3. Think about  $\Omega_c/h$  for solid phases (cubic and hex): Do you expect  $\Omega_{c/h} < 0$  or  $\Omega_{c/h} > 0$ ? If you cannot  $\Omega_c = \Omega_h$  for one phase, assume  $\Omega_c = \Omega_h$ .
4. Do you expect  $|\Delta H_{mix}| < |T\Delta S_{mix}|$  or  $|\Delta H_{mix}| > |T\Delta S_{mix}|$ ?
5. Draw  $\Delta H_{mix}$ ,  $-T\Delta S_{mix}$  and  $\Delta G_{mix}$  for all phases. Assume  $\Delta H_{mix}(\text{liquid}) \approx 0$ .
6. Draw  $G(x)$  for the solid phases.
7. Draw  $G(x)$  for the liquid phase, taking into account position of the eutectic. Eventually adjust  $G(x)$  for the solid phases to match solubility limits.
8. Repeat the steps for the other temperature.



# Draw G(x) @ 250°C and 2500°C



Low/virtually no solubility  $\rightarrow |\Delta H_{\text{mix}}| > |T\Delta S_{\text{mix}}|$

1. Choose the temperature at which you find more information in the phase diagram!
2. Order the Gibbs energy of the pure components in the different phases.
3. Think about  $\Omega$  for solid phases (cubic and hex): Do you expect  $\Omega_{\text{c/h}} < 0$  or  $\Omega_{\text{c/h}} > 0$ ? If you cannot judge  $\Omega$  for one phase, assume  $\Omega_{\text{c}} = \Omega_{\text{h}}$ .
4. Do you expect  $|\Delta H_{\text{mix}}| < |T\Delta S_{\text{mix}}|$  or  $|\Delta H_{\text{mix}}| > |T\Delta S_{\text{mix}}|$ ?
5. Draw  $\Delta H_{\text{mix}}$ ,  $-T\Delta S_{\text{mix}}$  and  $\Delta G_{\text{mix}}$  for all phases. Assume  $\Delta H_{\text{mix}}(\text{liquid}) \approx 0$ .
6. Draw  $G(x)$  for the solid phases.
7. Draw  $G(x)$  for the liquid phase, taking into account position of the eutectic. Eventually adjust  $G(x)$  for the solid phases to match solubility limits.
8. Repeat the steps for the other temperature.

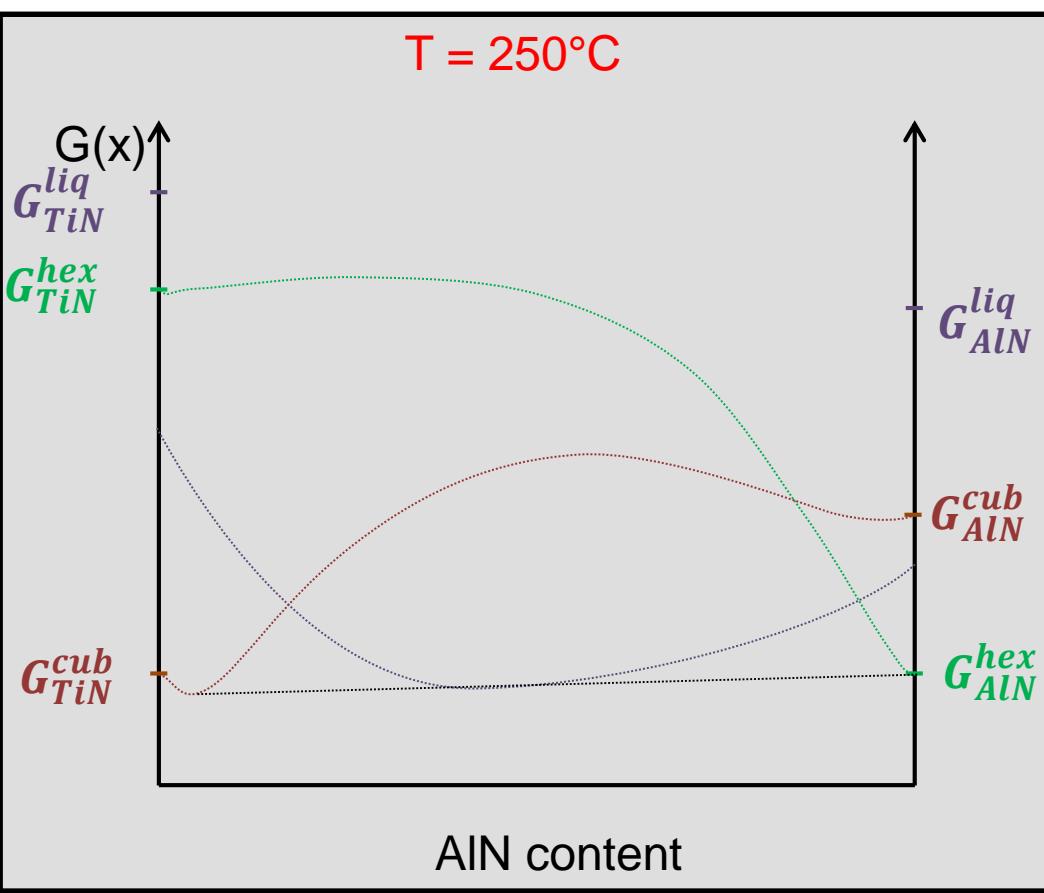
TiN:

$$G_{\text{cubic}} \ll G_{\text{liquid}} < G_{\text{hex}} \quad \Omega_{\text{cubic}} = \Omega_{\text{hex}} > 0 \quad \Delta G_{\text{TiN}} > \Delta G_{\text{AlN}}$$

AlN:

$$G_{\text{hex}} < G_{\text{liquid}} < G_{\text{cubic}}$$

# Draw G(x) @ 250°C and 2500°C



Low/virtually no solubility  $\rightarrow |\Delta H_{\text{mix}}| > |T\Delta S_{\text{mix}}|$

TiN:

$$G_{\text{cubic}} << G_{\text{hex}} < G_{\text{liquid}}$$

$$\Omega_{\text{cubic}} = \Omega_{\text{hex}} > 0$$

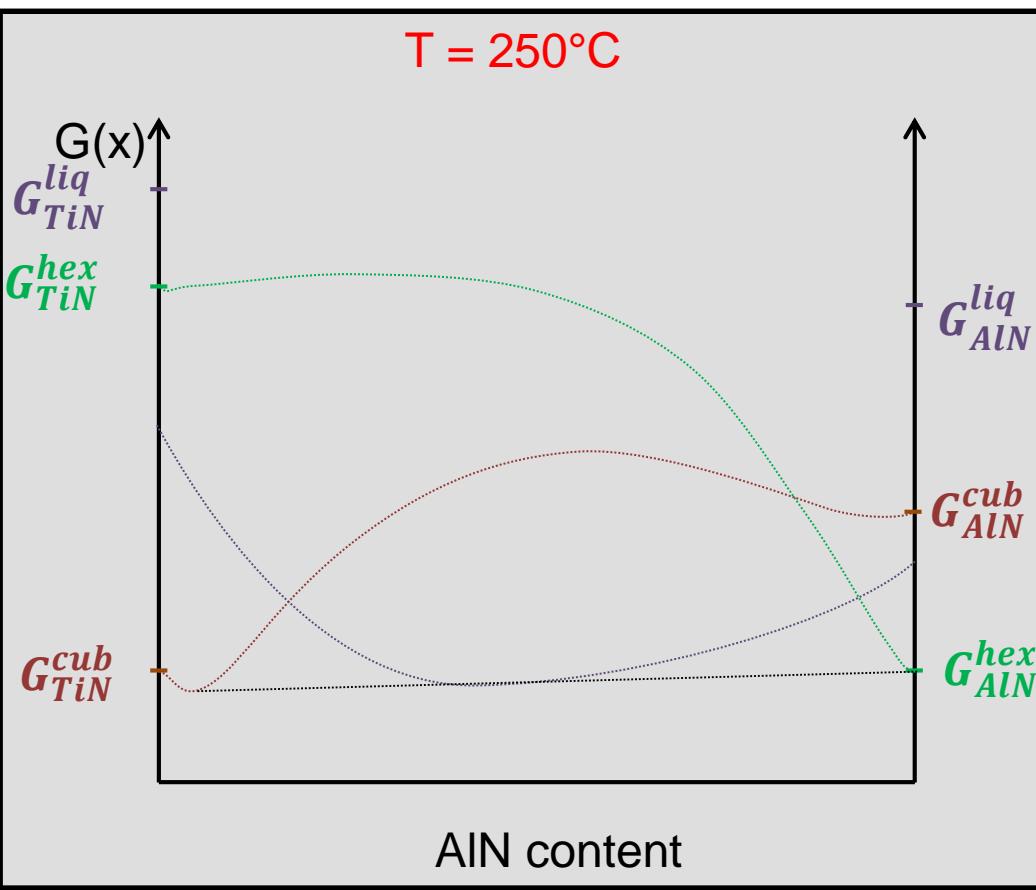
$$\Delta G_{\text{TiN}} > \Delta G_{\text{AlN}}$$

AlN:

$$G_{\text{hex}} < G_{\text{cubic}} < G_{\text{liquid}}$$

1. Choose the temperature at which you find more information in the phase diagram!
2. Order the Gibbs energy of the pure components in the different phases.
3. Think about  $\Omega$  for solid phases (cubic and hex): Do you expect  $\Omega_{\text{c/h}} < 0$  or  $\Omega_{\text{c/h}} > 0$ ? If you cannot judge  $\Omega$  for one phase, assume  $\Omega_{\text{c}} = \Omega_{\text{h}}$ .
4. Do you expect  $|\Delta H_{\text{mix}}| < |T\Delta S_{\text{mix}}|$  or  $|\Delta H_{\text{mix}}| > |T\Delta S_{\text{mix}}|$ ?
5. Draw  $\Delta H_{\text{mix}}$ ,  $-T\Delta S_{\text{mix}}$  and  $\Delta G_{\text{mix}}$  for all phases. Assume  $\Delta H_{\text{mix}}(\text{liquid}) \approx 0$ .
6. Draw  $G(x)$  for the solid phases.
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8. Repeat the steps for the other temperature.

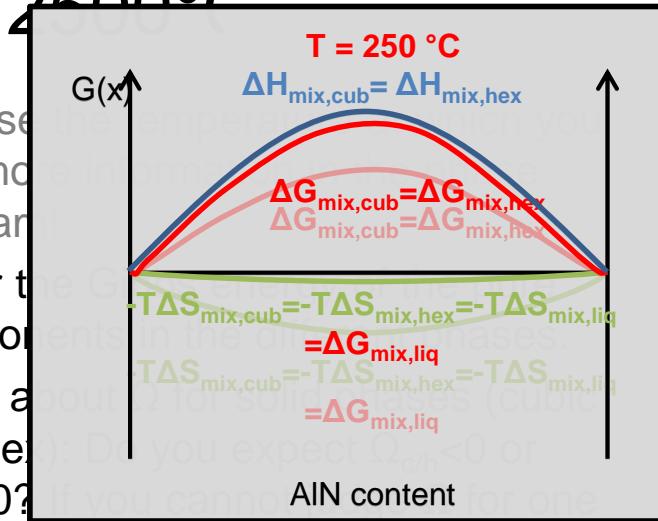
# Draw G(x) @ 250°C and 2500°C



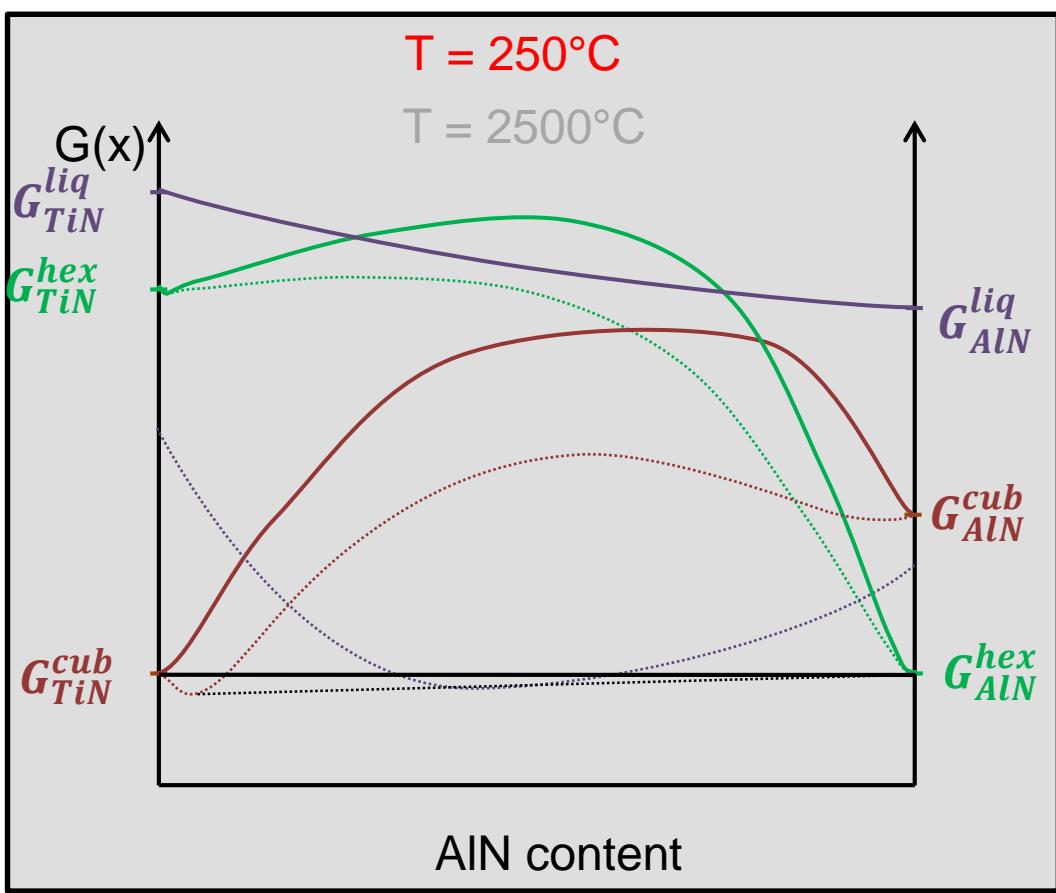
Low/virtually no solubility  $\rightarrow |\Delta H_{\text{mix}}| > |T\Delta S_{\text{mix}}|$

TiN:  $G_{\text{cubic}} << G_{\text{hex}} < G_{\text{liquid}}$     $\Omega_{\text{cubic}} = \Omega_{\text{hex}} > 0$     $\Delta G_{\text{TiN}} > \Delta G_{\text{AlN}}$    AlN:  $G_{\text{hex}} < G_{\text{cubic}} < G_{\text{liquid}}$

1. Choose components, find molal volumes, draw diagram.
2. Order the components.
3. Think about  $\Omega_c > 0$  and  $\Omega_h > 0$ ? If yes, choose phase, assume  $\Omega_c = \Omega_h$ .
4. Do you expect  $|\Delta H_{\text{mix}}| < |T\Delta S_{\text{mix}}|$  or  $|\Delta H_{\text{mix}}| > |T\Delta S_{\text{mix}}|$ ?
5. Draw  $\Delta H_{\text{mix}}$ ,  $-T\Delta S_{\text{mix}}$  and  $\Delta G_{\text{mix}}$  for all phases. Assume  $\Delta H_{\text{mix}}(\text{liquid}) \approx 0$ .
6. Draw  $G(x)$  for the solid phases.
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8. Repeat the steps for the other temperature.



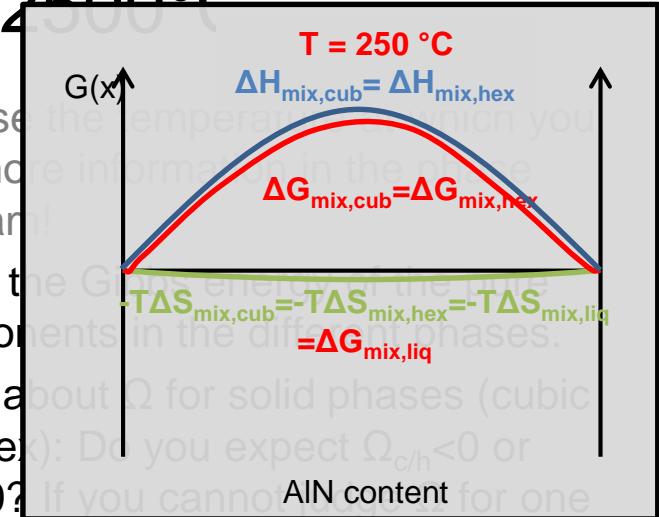
# Draw G(x) @ 250°C and 2500°C



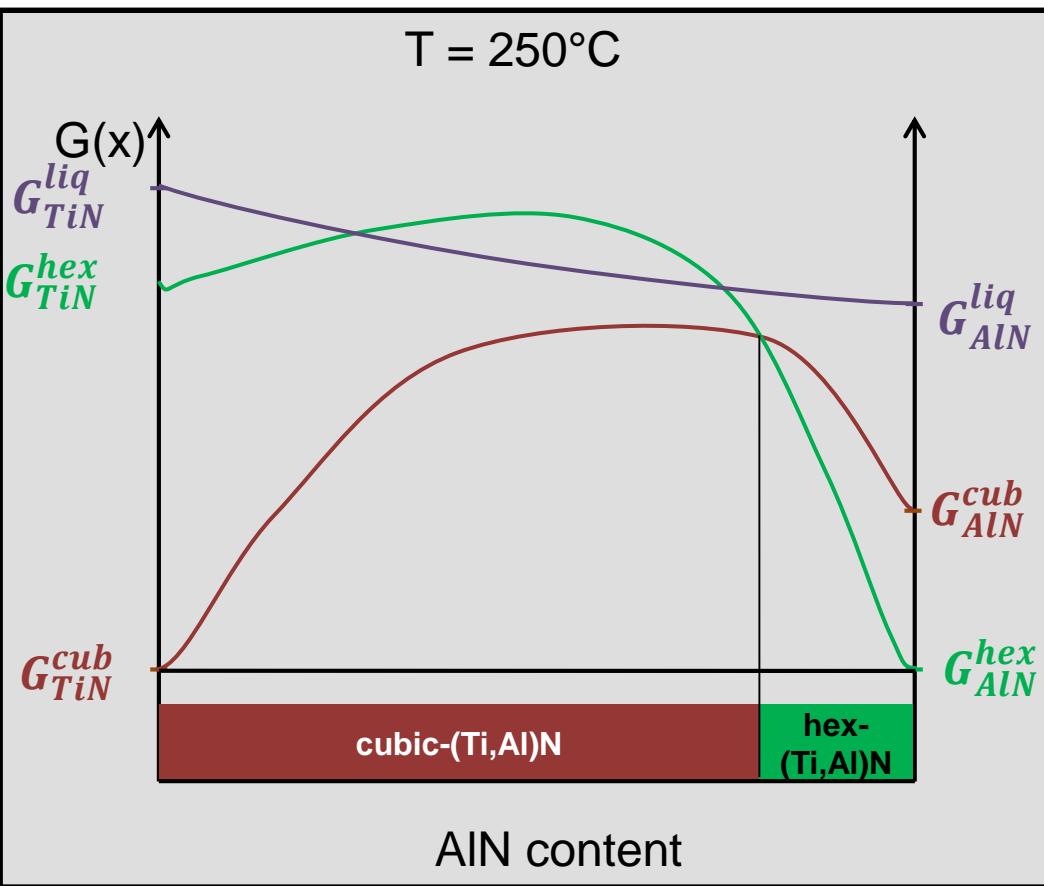
Low/virtually no solubility  $\rightarrow |\Delta H_{\text{mix}}| > |T\Delta S_{\text{mix}}|$



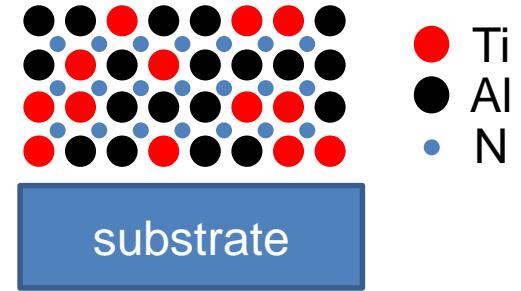
1. Choose the temperature at which you find more information in the phase diagram!
2. Order the  $G(x)$  energy in the different phases.
3. Think about  $Q$  for solid phases (cubic and hex): Do you expect  $\Omega_{\text{c/h}} < 0$  or  $\Omega_{\text{c/h}} > 0$ ? If you cannot for one phase, assume  $\Omega_{\text{c}} = \Omega_{\text{h}}$ .
4. Do you expect  $|\Delta H_{\text{mix}}| < |T\Delta S_{\text{mix}}|$  or  $|\Delta H_{\text{mix}}| > |T\Delta S_{\text{mix}}|$ ?
5. Draw  $\Delta H_{\text{mix}}$ ,  $-T\Delta S_{\text{mix}}$  and  $\Delta G_{\text{mix}}$  for all phases. Assume  $\Delta H_{\text{mix}}(\text{liquid}) \approx 0$ .
6. Draw  $G(x)$  for the solid phases.
7. Draw  $G(x)$  for the liquid phase, taking into account position of the eutectic. Eventually adjust  $G(x)$  for the solid phases to match solubility limits.
8. Repeat the steps for the other temperature.



# Vapour phase condensation

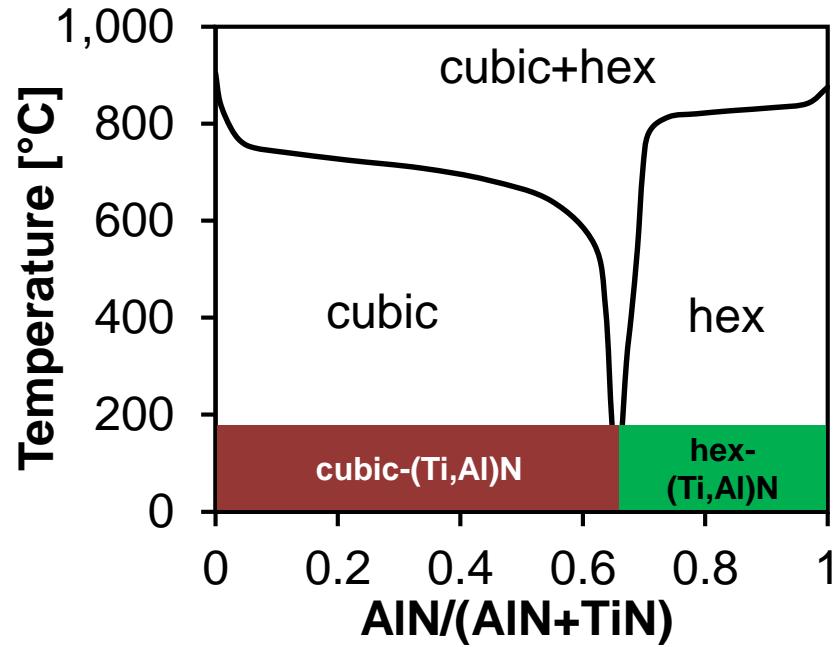
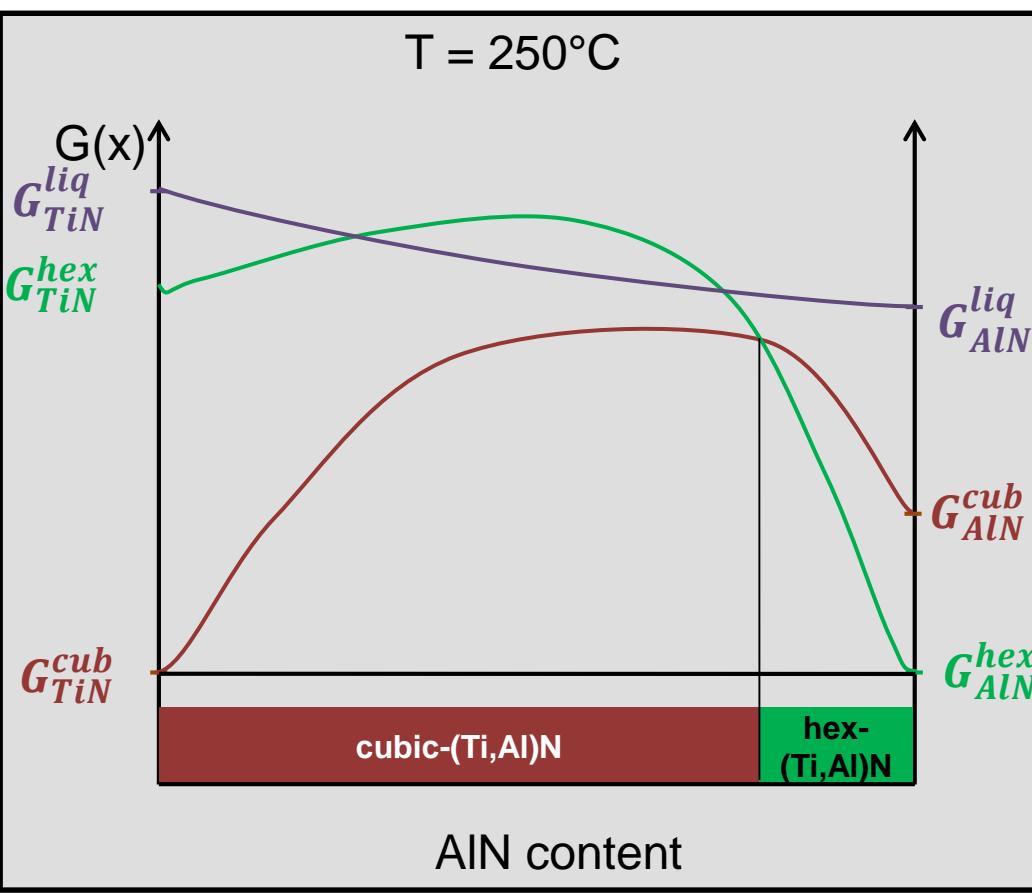


Atoms cannot form two phases TiN+AlN because of limited mobility (non-equilibrium processing). Therefore, only a single (Ti,Al)N phase can form.  
→ What is the single phase with lowest energy?



From metal vapour to solid within a fraction of 1  $\mu$ s  
→ Extreme quenching rates ( $>> 10^{10}$  °C/s)!

# Vapour phase condensation



Experimental non-equilibrium  
(metastable) TiN-AlN phase diagram  
[Spencer, Z. Metallk. 92 (2001) 10]

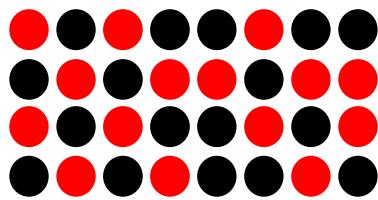
→  $G(x)$  curves can predict  
metastable phase formation!

From metal vapour to solid within a fraction of 1  $\mu\text{s}$   
→ Extreme quenching rates ( $>> 10^{10} \text{ }^\circ\text{C/s}$ )!

# $Ti_{0.5}Al_{0.5}N$ : A real solution

$$\Delta G_{\text{mix}} = \Delta H_{\text{mix}} - T\Delta S_{\text{mix}}$$

Think about bonds & configurations



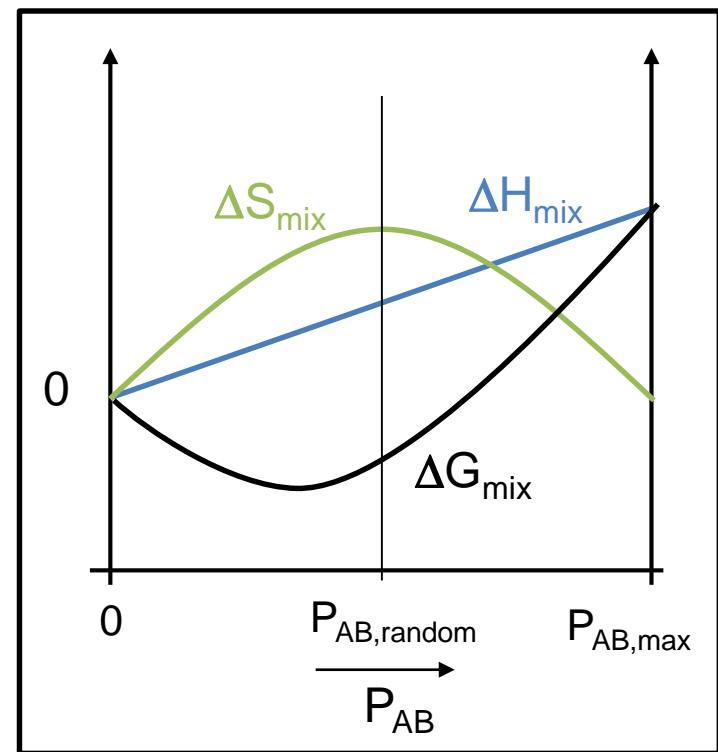
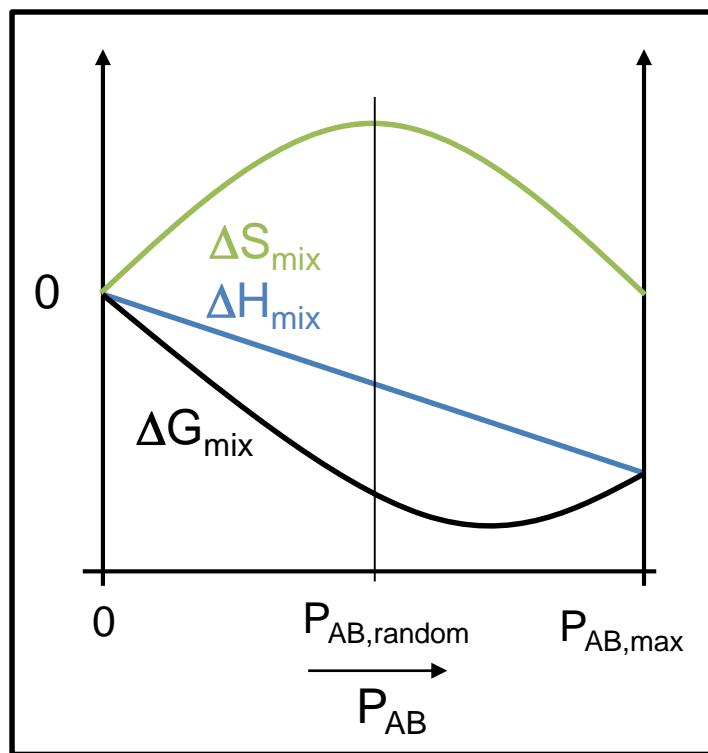
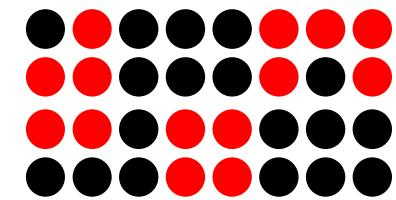
## REAL SOLUTIONS

$$\Omega < 0$$

Ordering

$$\Omega > 0$$

Clustering

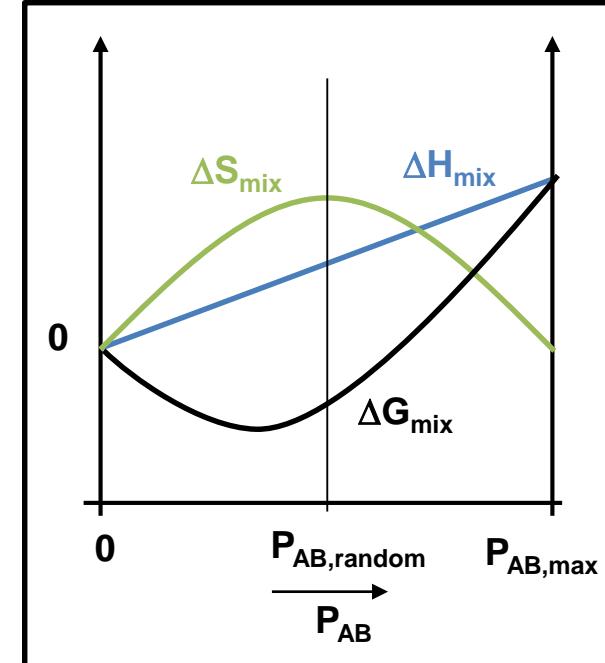
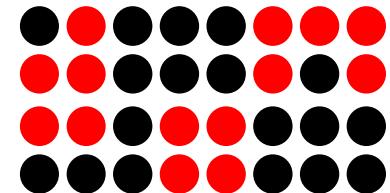


# $Ti_{0.5}Al_{0.5}N$ : A real solution

Visualizing atomic composition in 3D:  
3D atom probe tomography

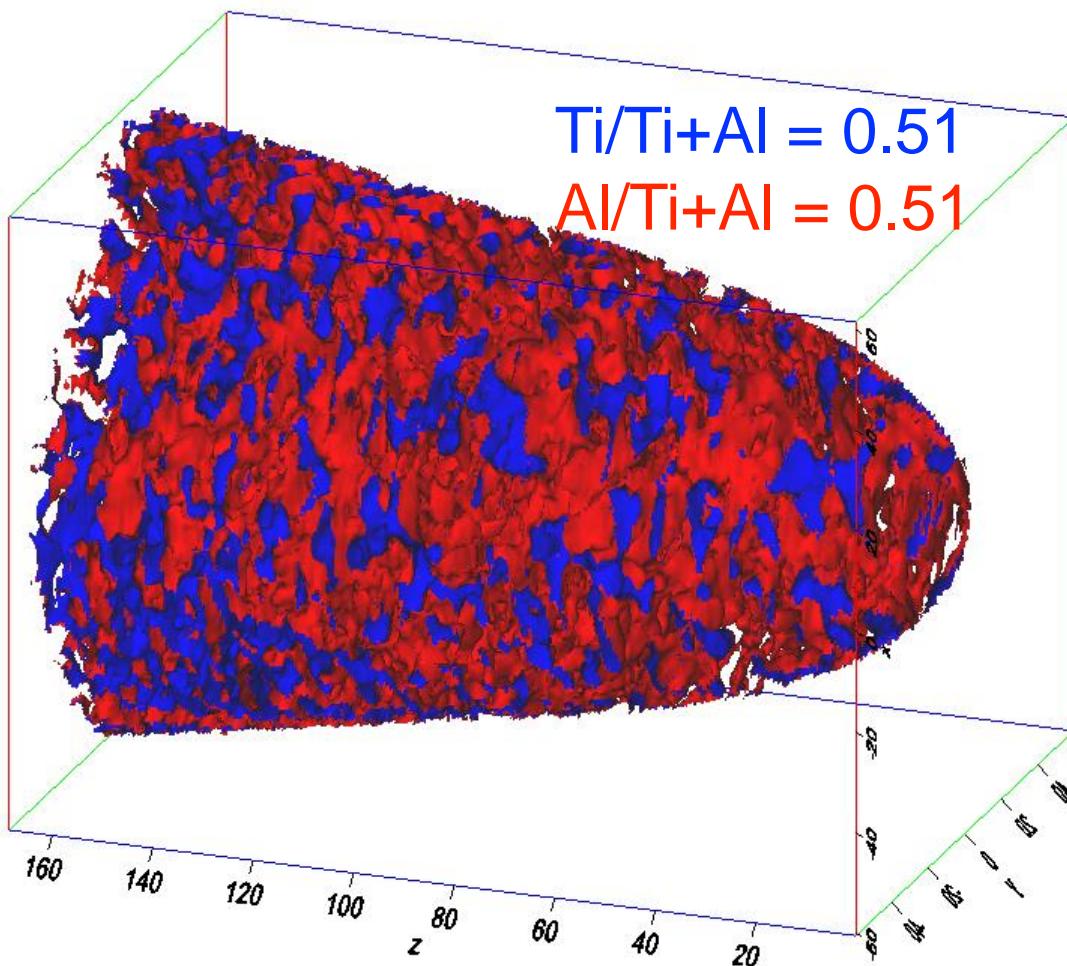


REAL SOLUTIONS  
↓ Clustering ↓

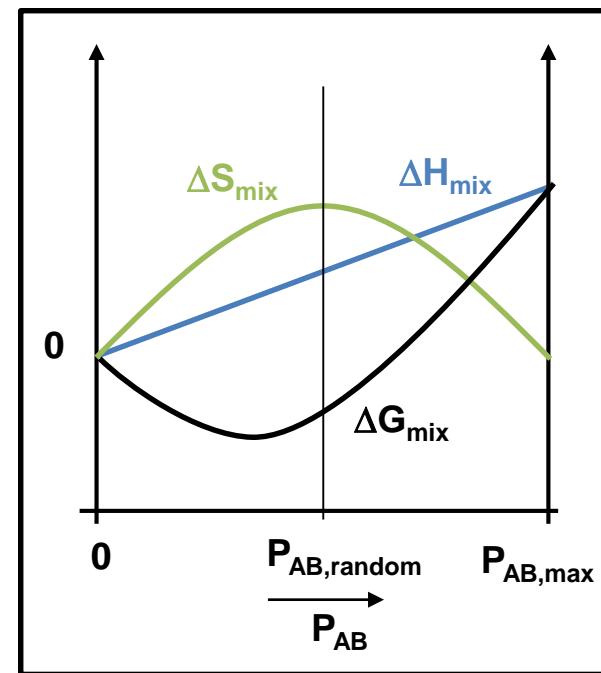
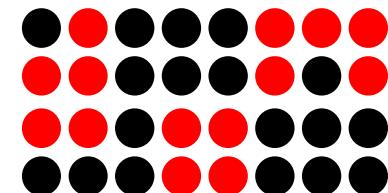


# $Ti_{0.5}Al_{0.5}N$ : A real solution

Visualizing atomic composition in 3D:  
3D atom probe tomography



REAL SOLUTIONS  
↓ Clustering ↓



# Concepts, key ideas

Strategy for predicting metastable phase formation in vapour phase condensation:

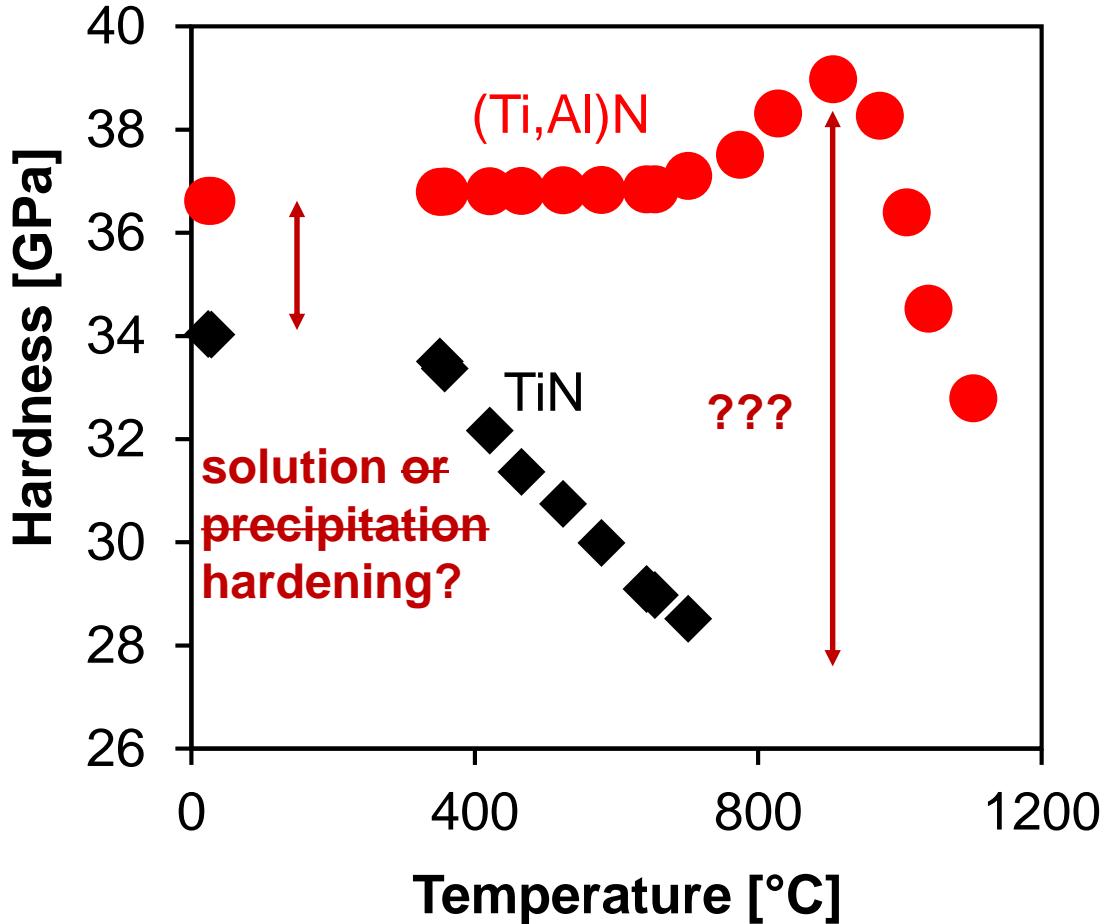
1. Derive  $G(x)$  curves from the stable phase diagram.
2. For each composition, the single phase with lowest Gibbs energy forms during vapour phase condensation.

In real solutions, atoms form short-range order to minimize  $G$ :

clustering in case of  $\Omega > 0$  or  
ordering in case of  $\Omega < 0$ .

This ordering can be observed!

# Application: (Ti,Al)N coatings for cutting tools

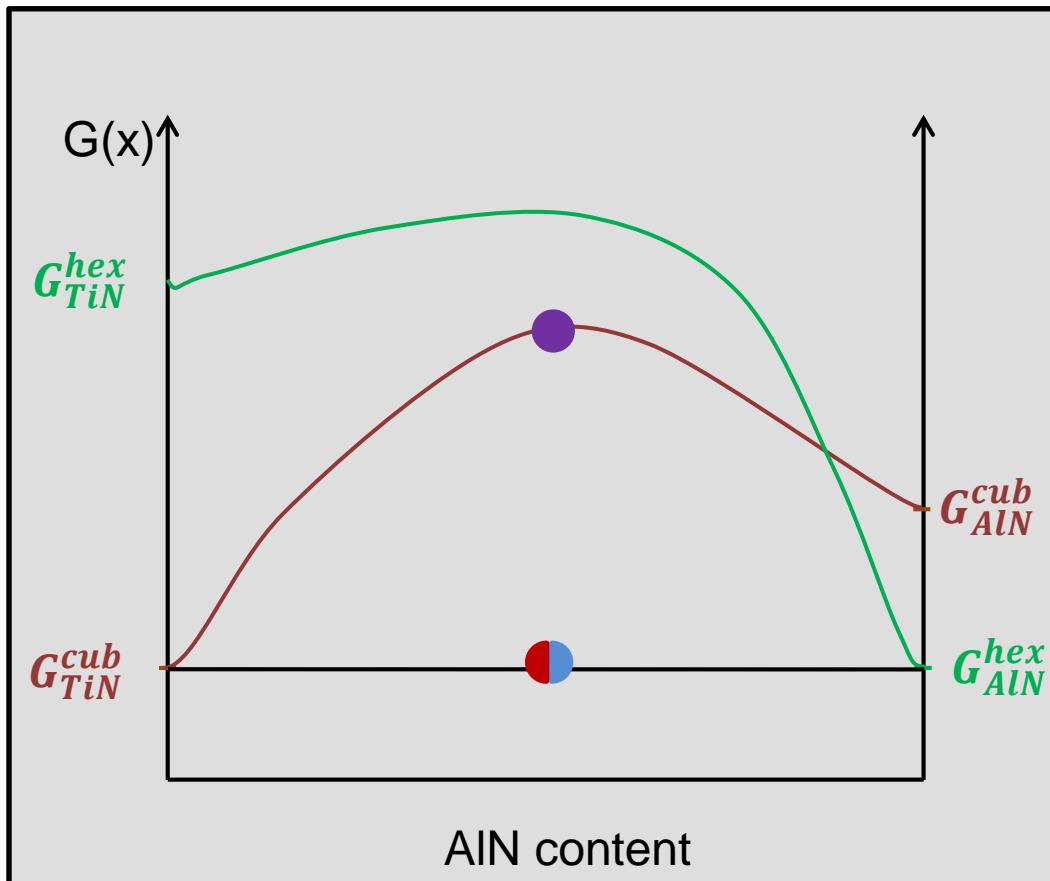


H increases by Al addition!

But WHY?

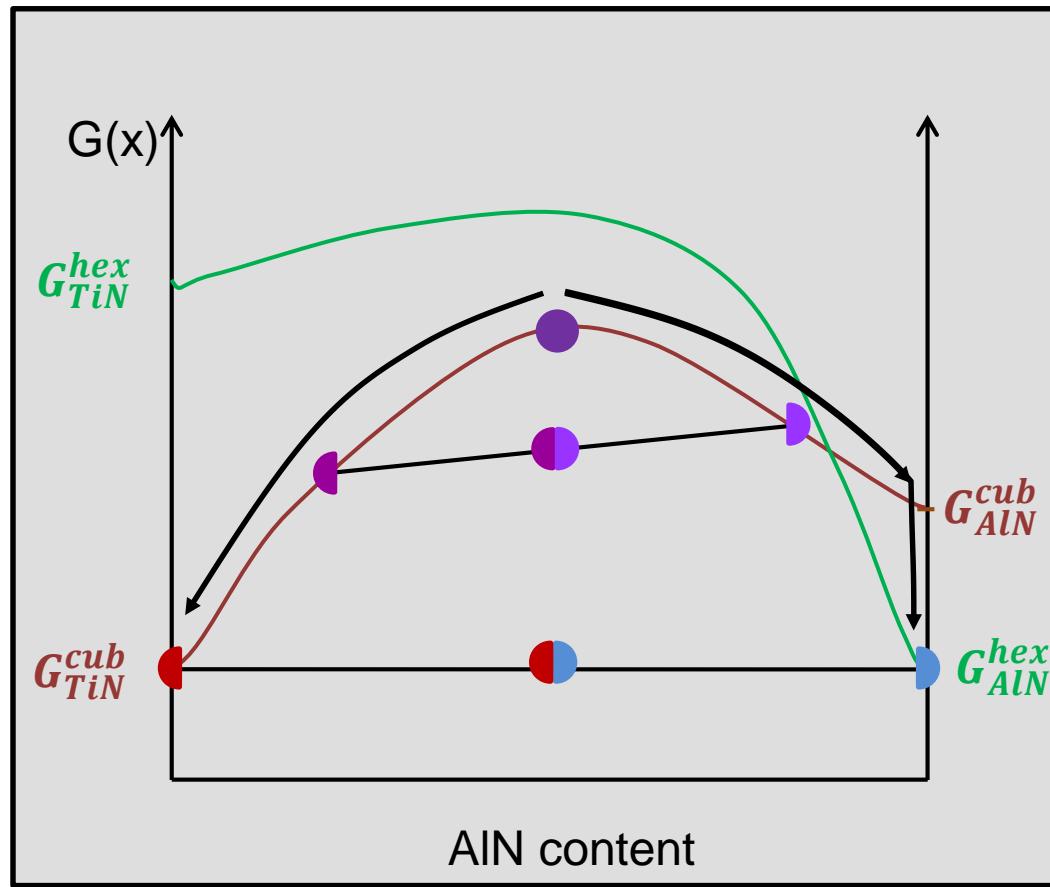
Let's look at  
G(x) curves!

# Annealing of a metastable phase: How can the Gibbs energy be lowered?

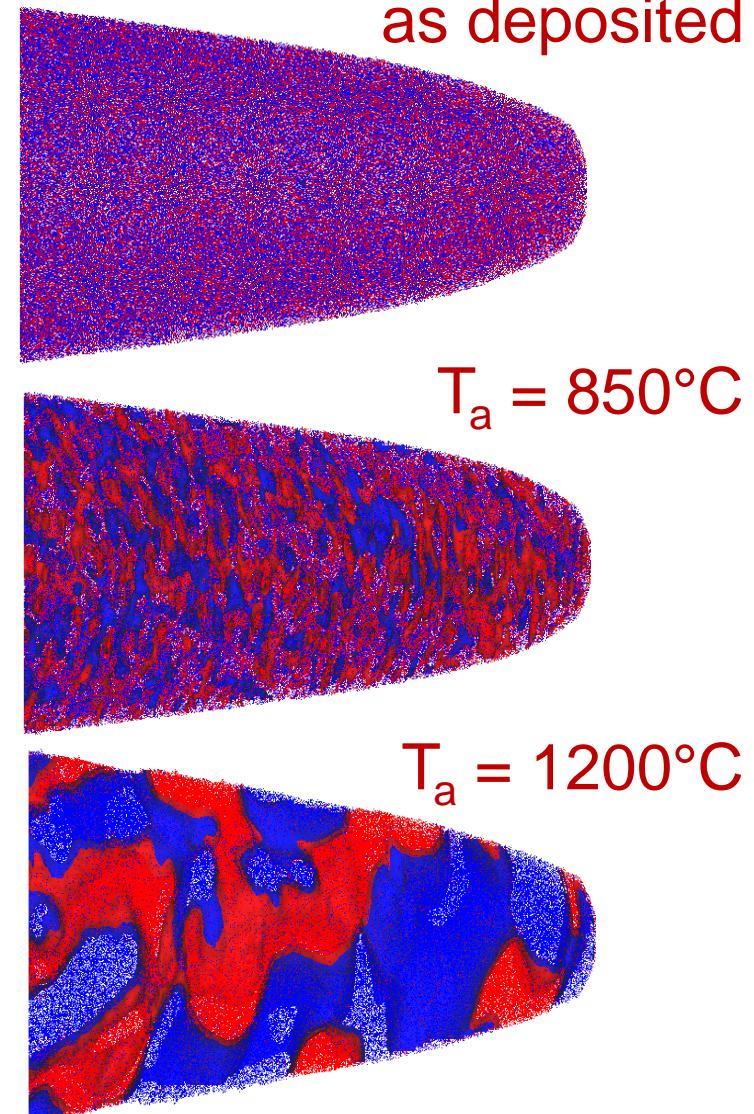


1. What is the stable state for  $Ti_{0.5}Al_{0.5}N$ ?  
→ cub-TiN + hex-AlN

# Annealing of a metastable phase: How can the Gibbs energy be lowered?

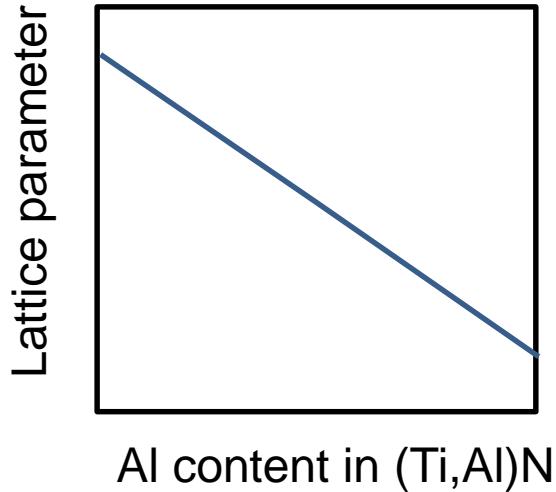


$$E_A(\text{de-mixing}) = E_A(\text{diffusion})$$

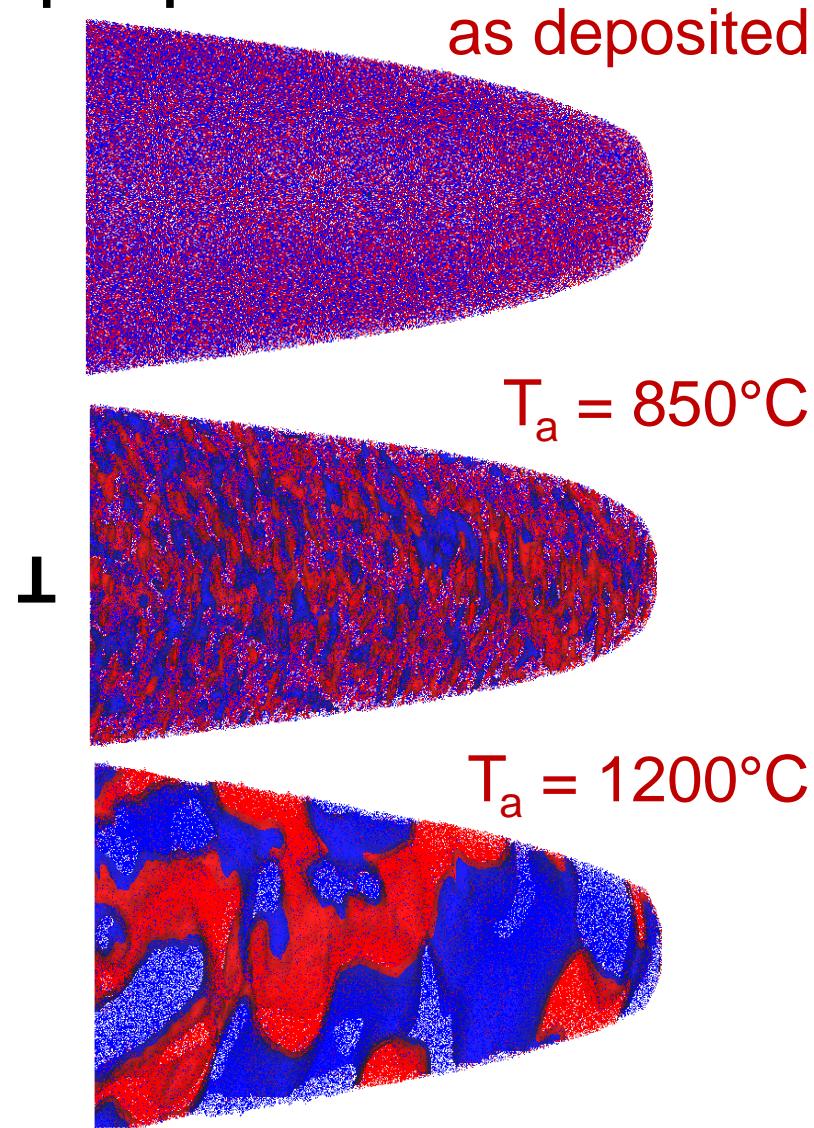


to Baben et al., Materials Research Letters (2016).

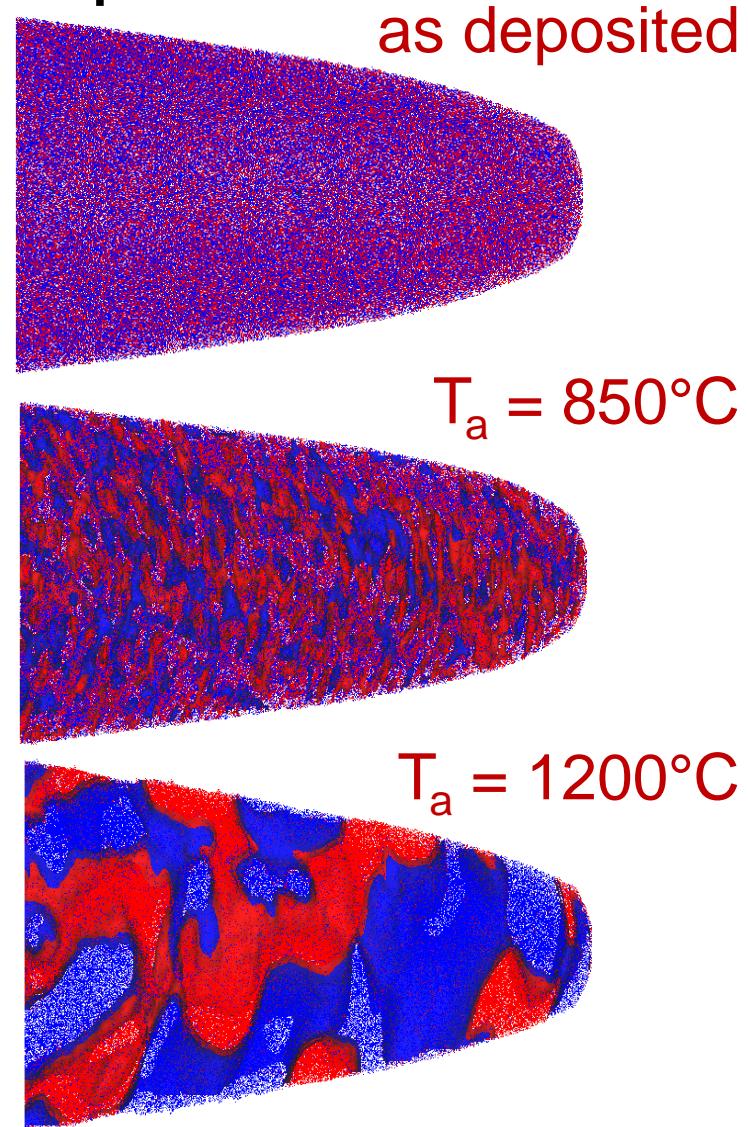
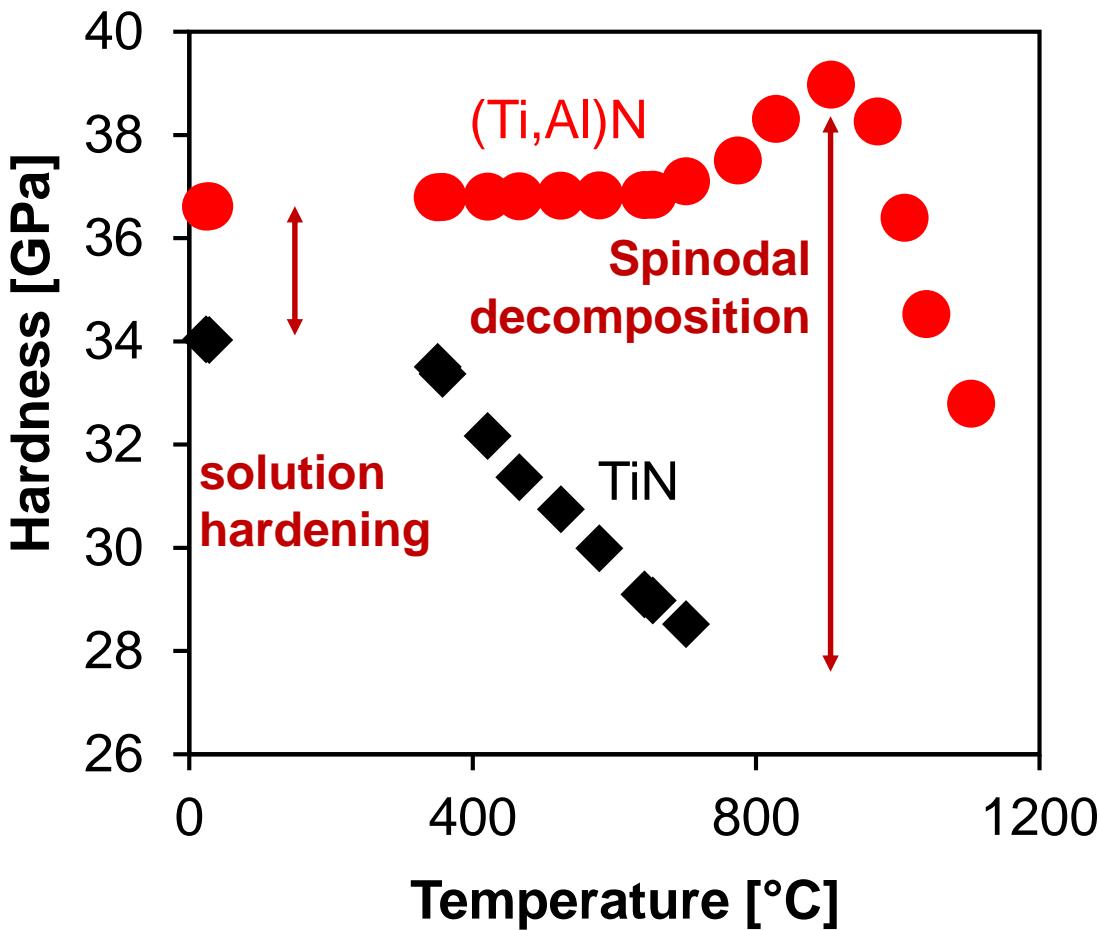
# Annealing of a metastable phase: Implications on mechanical properties



- Composition variation leads to variation of lattice parameter.
- Strain field!



# Annealing of a metastable phase: Implications on mechanical properties



# Outline

1. Understanding processes&materials based on  $G(x,T,p)$   
QUALITATIVE APPLICATION OF MC II
2. Modelling  $G(x,T,p)$  based on theory&experiment  
QUALITATIVE → QUANTITATIVE
3. Modelling processes&materials based on  $G(x,T,p)$   
QUANTITATIVE APPLICATION OF MC II

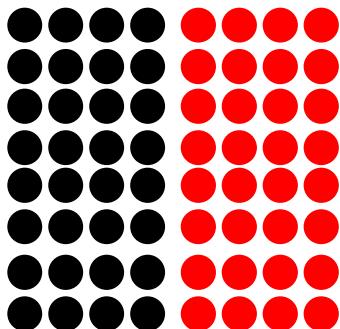
# Strategy:

$$G_{\text{total}} = X_A G_A + X_B G_B$$
$$= X_A(H_A - TS_A) + X_B(H_B - TS_B)$$

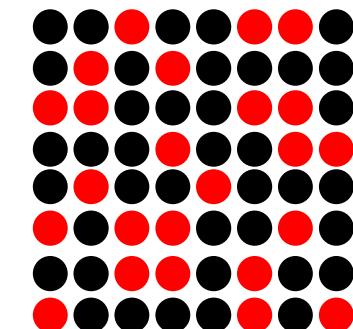
$$- T\Delta S_{\text{mix}}$$

$$+ \Delta H_{\text{mix}}$$

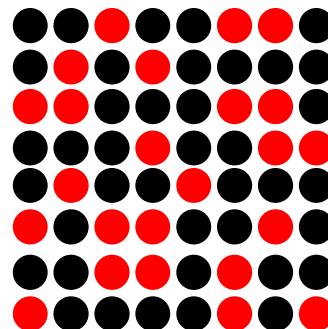
$$+ \Delta G_{\text{excess}}$$



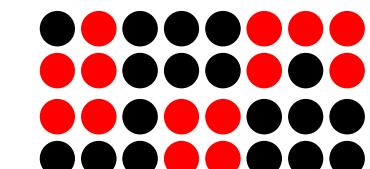
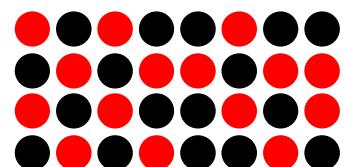
mechanical mixture  
(two powders)



ideal solution  
randomly mixed  
 $A-A+B-B = 2A-B$



regular solution  
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real solution  
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What thermodynamic property describes the temperature dependence of the enthalpy?

A) entropy

B) thermal expansion coefficient

C) heat capacity

D) volume

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A) entropy

B) thermal expansion coefficient

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D) volume

$$C_P = dH/dT$$

$$H(T) = H^{298K} + \int_{298K}^T C_P dT$$

What expression describes the temperature dependence of the entropy?

- A)  $dS/dT = C_P$
- B)  $dS/dT = T^*C_P$
- C)  $dS/dT = C_P/T$
- D)  $dS/dT = T^*\ln(C_P)$

What expression describes the temperature dependence of the entropy?

A)  $dS/dT = C_P$

B)  $dS/dT = T^*C_P$

C)  $dS/dT = C_P/T$

$$S(T) = S^{298K} + \int_{298K}^T \frac{C_P}{T} dT$$

D)  $dS/dT = T^*\ln(C_P)$

# CaIPhaD: Modelling G(T)

$$G(T) = H(T) - TS(T)$$

$$= H^{298K} + \int_{298K}^T C_P dT - T \left[ S^{298K} + \int_{298K}^T \frac{C_P}{T} dT \right]$$

What thermodynamic data is needed to model G(T)?

→ H<sup>298K</sup>, S<sup>298K</sup>, C<sub>P</sub>(T)

# CalPhaD: Modelling G(T)

In 1991, the SGTE (Scientific Group Thermodata Europe, a large consortium of groups working on thermodynamic databases), agreed on a set of

$$H^{298K}, S^{298K}, C_p(T)$$

for the elements in different crystal structures

→ Dinsdale, CALPHAD 15 (1991) 317.

What thermodynamic property describes the pressure dependence of the Gibbs energy?

A) entropy

B) thermal expansion coefficient

C) heat capacity

D) volume

What thermodynamic property describes the pressure dependence of the Gibbs energy?

A) entropy

B) thermal expansion coefficient

C) heat capacity

D) volume

$$V = \frac{dG}{dp}$$

# CalPhaD: Modelling G(p)

$$\frac{dG}{dp} = V$$

What thermodynamic data is needed to model G(p)?

- molar volume and compressibility or bulk modulus
- i.e.  $V(p)$

# Strategy:

$$G_{\text{total}} = X_A G_A + X_B G_B$$

$$= X_A(H_A - TS_A) + X_B(H_B - TS_B)$$

-  $T\Delta S_{\text{mix}}$

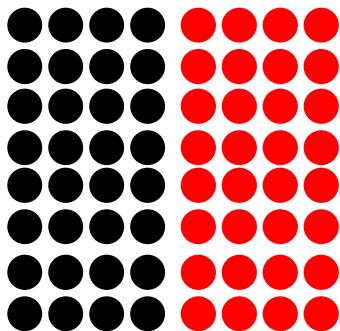
$+RT\sum X_i \ln X_i$

$+ \Delta H_{\text{mix}}$

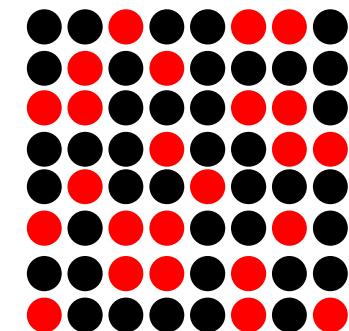
$+ \Omega X_A X_B$

$+ \Delta G_{\text{excess}}$

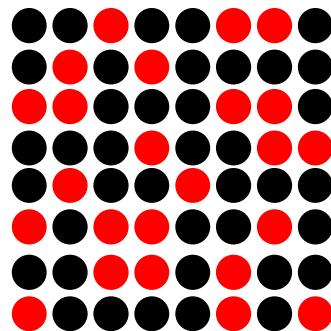
?



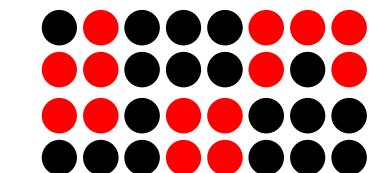
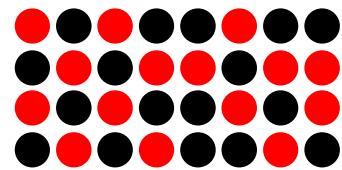
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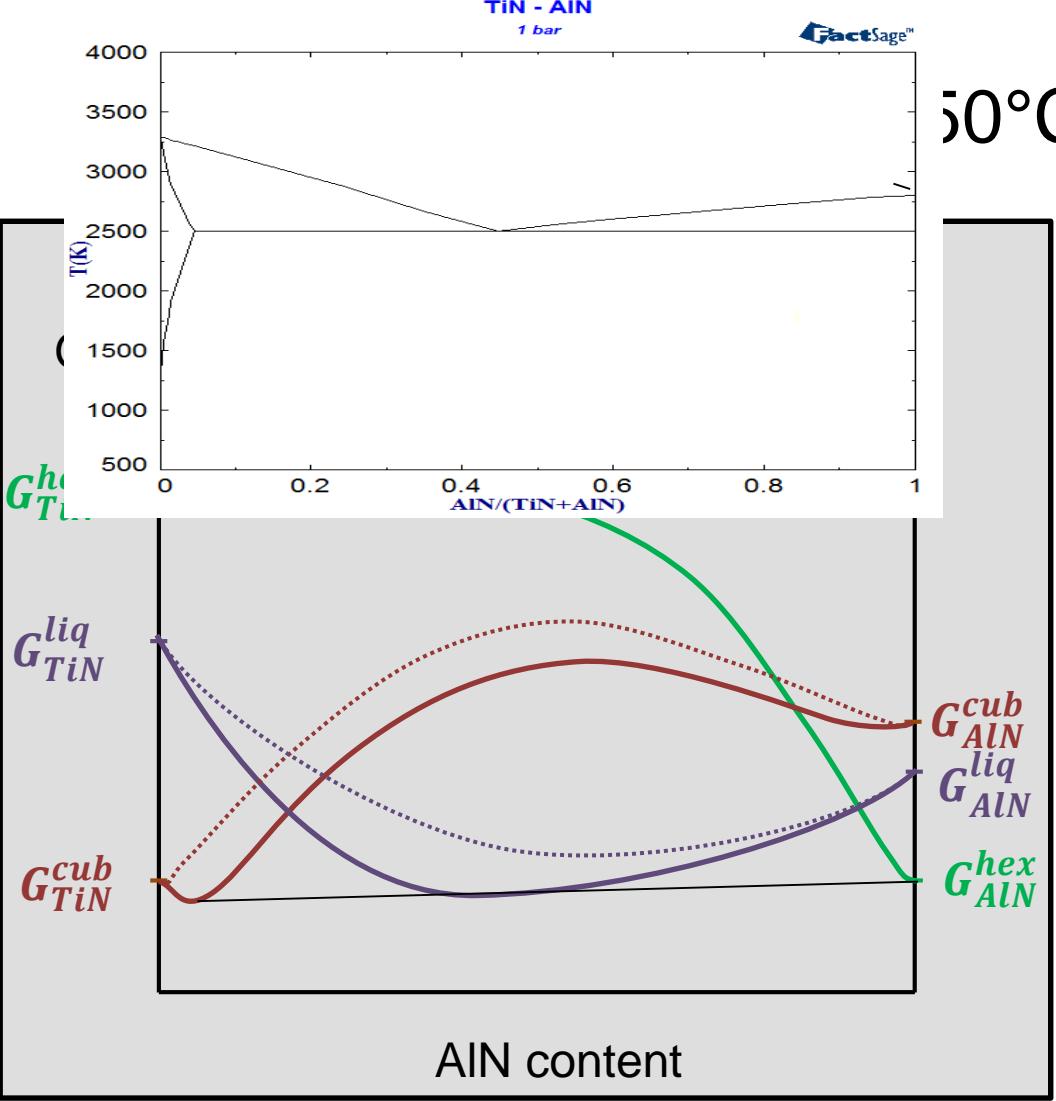
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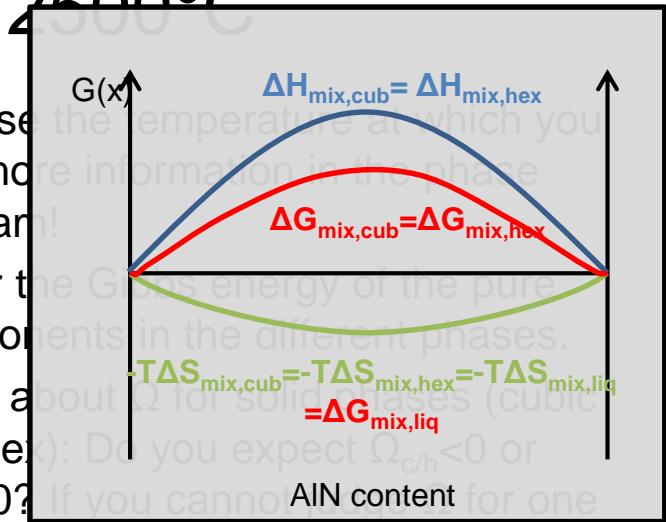
real solution  
ordering/clustering  
 $A-A+B-B << 2A-B$   
 $A-A+B-B >> 2A-B$



Low/virtually no solubility  $\rightarrow |\Delta H_{\text{mix}}| > |T\Delta S_{\text{mix}}|$

50°C and 2500°C

1. Choose the temperature at which you find more information in the phase diagram!
2. Order the  $G(x)$  energy of the pure components in the different phases.
3. Think about  $\Omega_c/h$  for solid phases (cubic and hex): Do you expect  $\Omega_c/h < 0$  or  $\Omega_c/h > 0$ ? If you cannot  $\Omega_c/h$  for one phase, assume  $\Omega_c = \Omega_h$ .
4. Do you expect  $|\Delta H_{\text{mix}}| < |T\Delta S_{\text{mix}}|$  or  $|\Delta H_{\text{mix}}| > |T\Delta S_{\text{mix}}|$ ?
5. Draw  $\Delta H_{\text{mix}}$ ,  $-T\Delta S_{\text{mix}}$  and  $\Delta G_{\text{mix}}$  for all phases. Assume  $\Delta H_{\text{mix}}(\text{liquid}) \approx 0$ .
6. Draw  $G(x)$  for the solid phases.
7. Draw  $G(x)$  for the liquid phase, taking into account position of the eutectic. Eventually adjust  $G(x)$  for the solid phases to match solubility limits.
8. Repeat the steps for the other temperature.



TiN:

$$G_{\text{cubic}} \ll G_{\text{liquid}} < G_{\text{hex}}$$

$$\Omega_{\text{cubic}} = \Omega_{\text{hex}} > 0$$

$$\Delta G_{\text{TiN}} > \Delta G_{\text{AlN}}$$

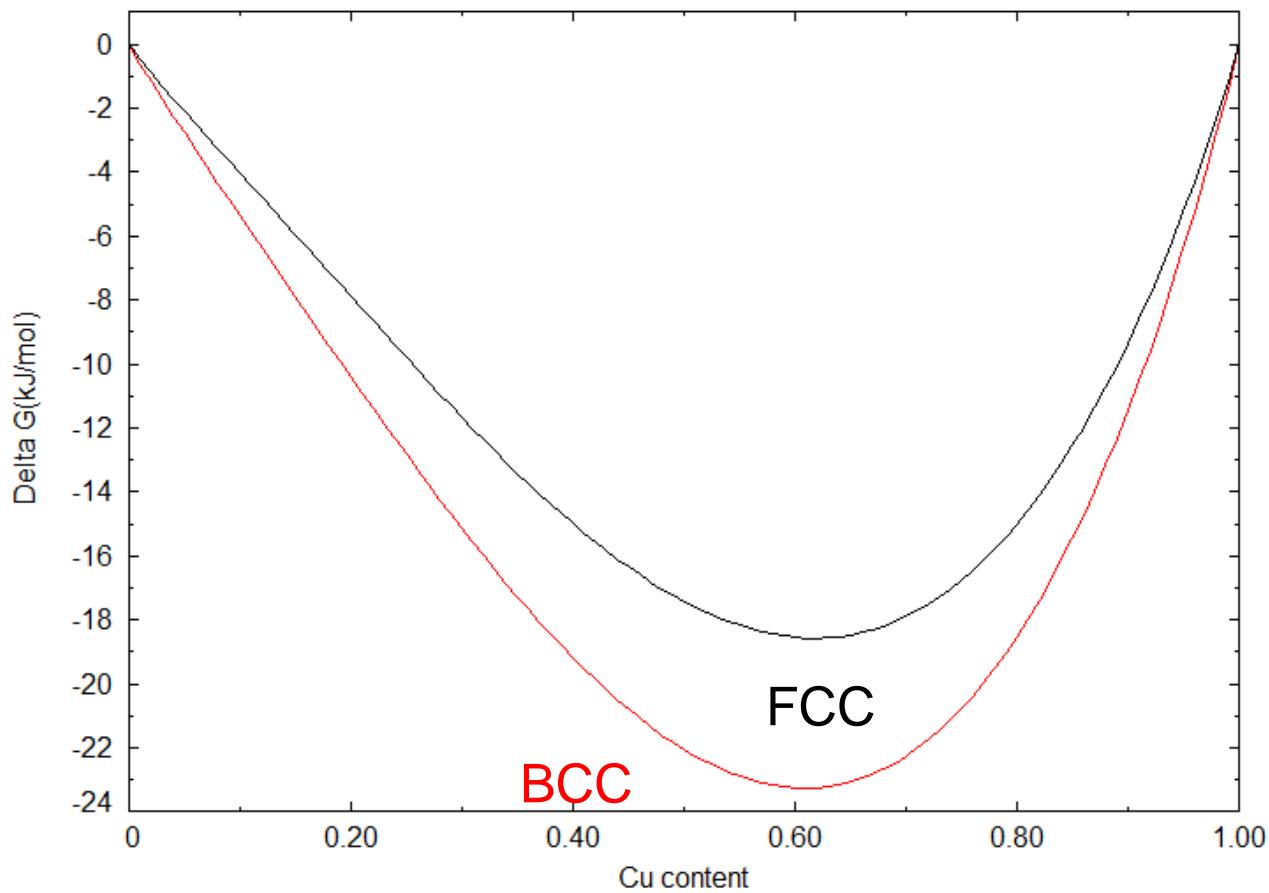
AlN:

$$G_{\text{hex}} < G_{\text{liquid}} < G_{\text{cubic}}$$

# What information can be extracted from the Al-Cu phase diagram?

A)  $\Omega_{\text{fcc}} < \Omega_{\text{bcc}}$

B)  $\Omega_{\text{fcc}} > \Omega_{\text{bcc}}$



# Strategy:

$$G_{\text{total}} = X_A G_A + X_B G_B$$

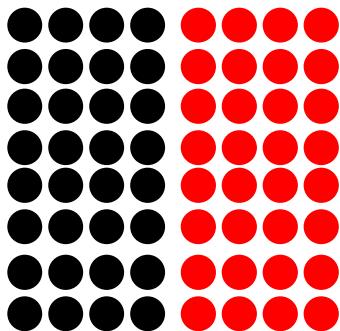
$$= X_A(H_A - TS_A) + X_B(H_B - TS_B)$$

-  $T\Delta S_{\text{mix}}$

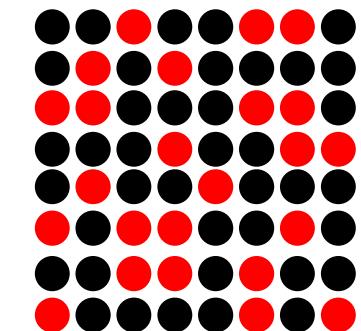
+  $RT \sum X_i \ln X_i$

+  $\Delta H_{\text{mix}}$

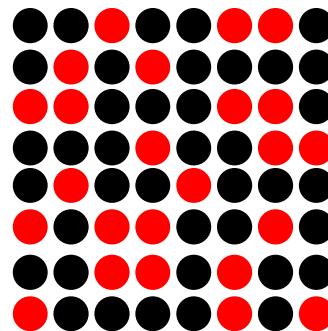
+  $X_A X_B * \Omega$



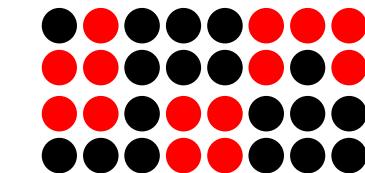
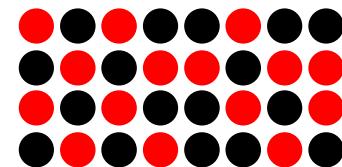
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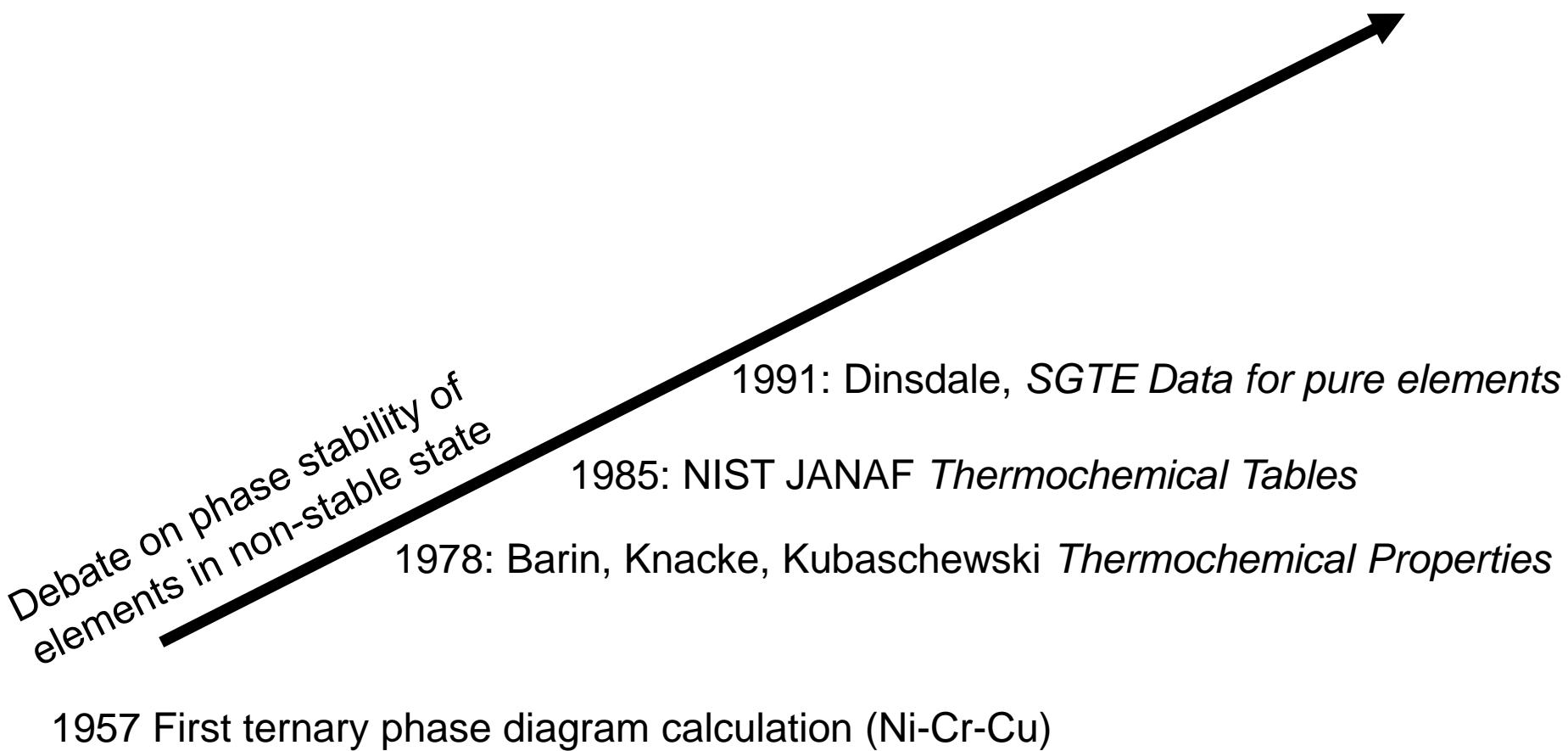
real solution  
ordering/clustering  
 $A-A+B-B <> 2A-B$   
 $A-A+B-B \gg 2A-B$

e.g. Redlich-Kister

$$+ X_A X_B * \Omega_v * (X_A - X_B)^v$$

$$+ \Delta G_{\text{excess}}$$

# History of computational thermodynamics and thermodynamic databases



# Strategy:

$$G_{\text{total}} = X_A G_A + X_B G_B$$

$$= X_A(H_A - TS_A) + X_B(H_B - TS_B)$$



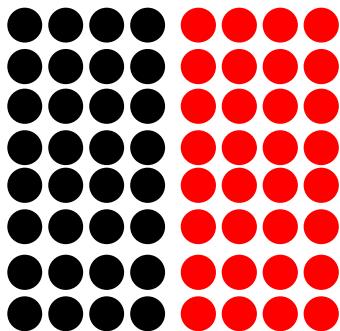
$$- T \Delta S_{\text{mix}}$$



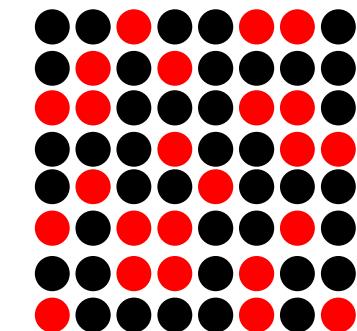
$$+ RT \sum X_i \ln X_i$$

$$+ \Delta H_{\text{mix}}$$

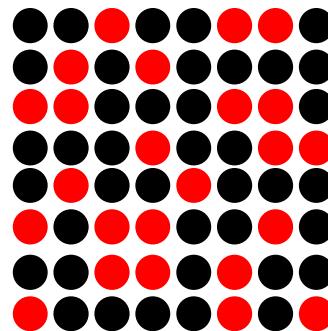
$$+ X_A X_B * \Omega$$



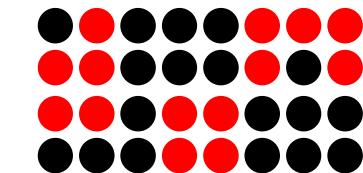
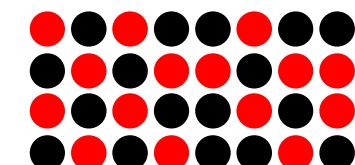
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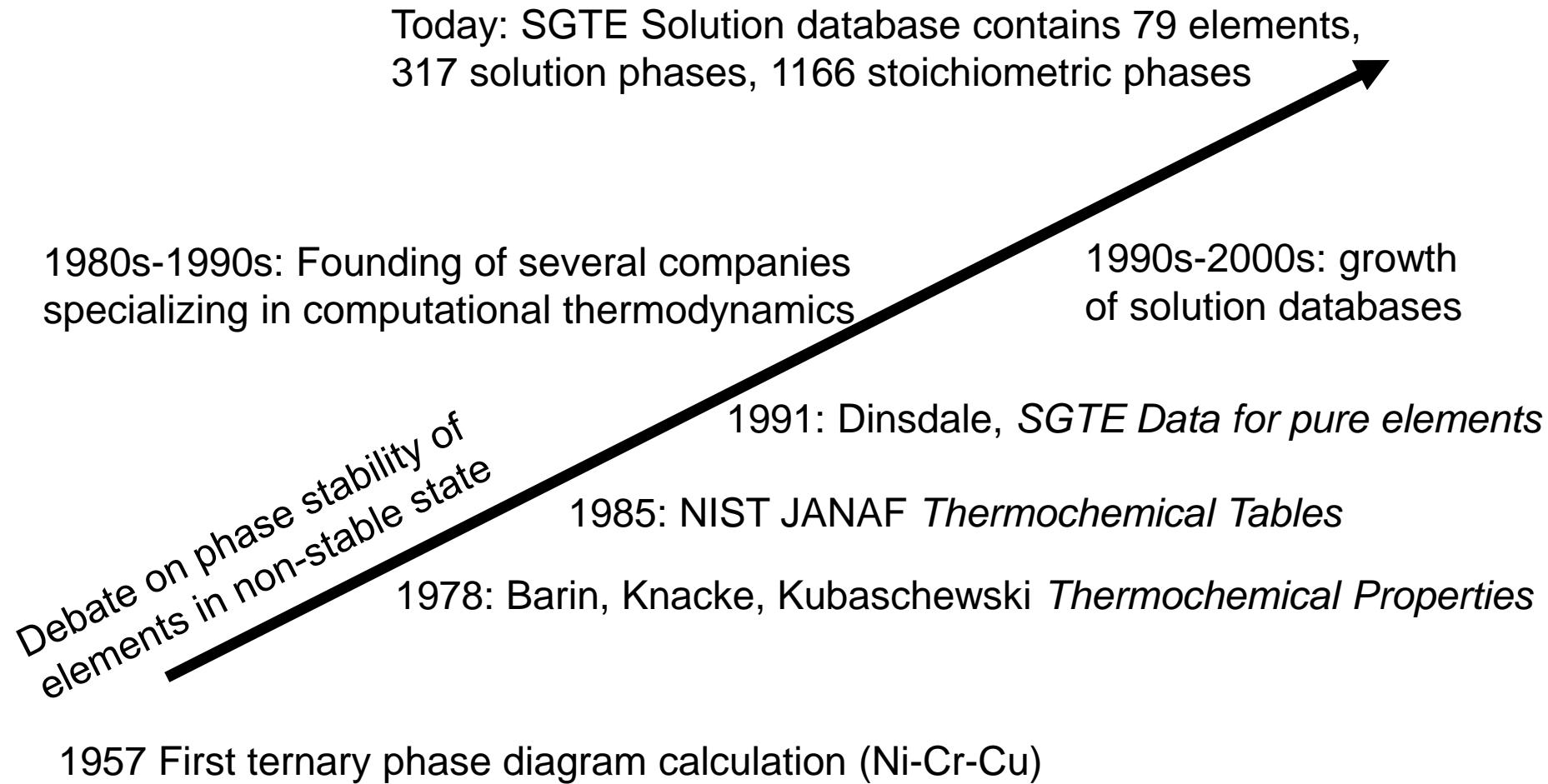
regular solution  
randomly mixed  
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real solution  
ordering/clustering  
 $A-A+B-B <> 2A-B$   
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e.g. Redlich-Kister  
 $+ X_A X_B * \Omega_v * (X_A - X_B)^v$   
 $+ \Delta G_{\text{excess}}$

# History of computational thermodynamics and thermodynamic databases



# History of computational thermodynamics and thermodynamic databases

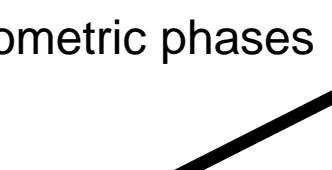
Today: SGTE Solution database contains 79 elements,  
317 solution phases, 1166 stoichiometric phases

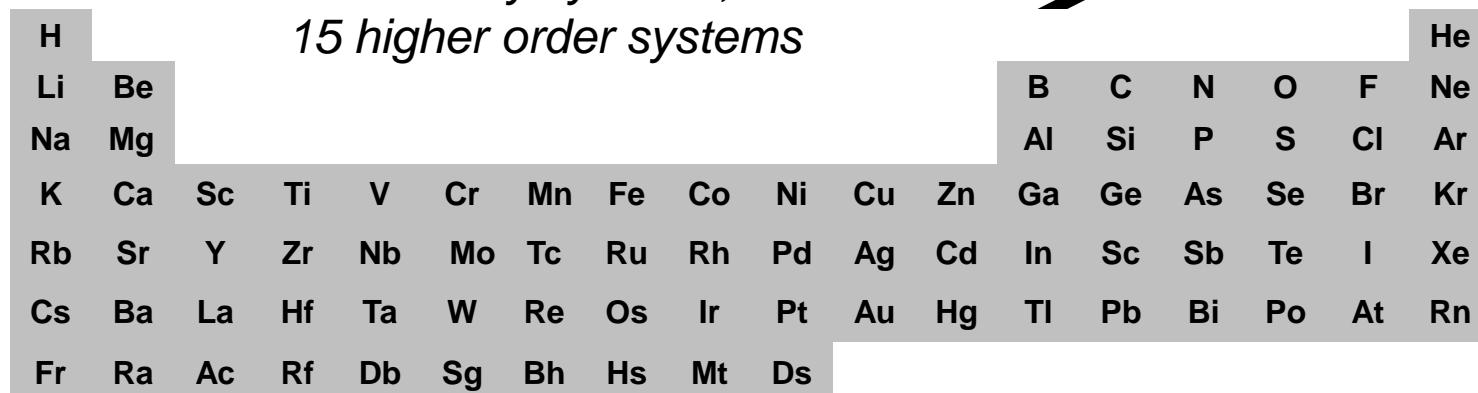
*Allows description of*

*577 binary systems,*

*141 ternary systems,*

*15 higher order systems*





~70 non-radioactive, non-noble gas elements  
→  $70 \times 69 / 2 = 2415$  binary systems  
→  $70 \times 69 \times 68 / 6 = 54740$  ternary systems

# Materials Genome Initiative (MGI) launched in 2011



## Executive Summary

**Vision:** Advanced materials are essential to economic security and human well-being and have applications in multiple industries, including those aimed at addressing challenges in clean energy, national security, and human welfare. To meet these challenges, the Materials Genome Initiative will enable discovery, development, manufacturing, and deployment of advanced materials at least twice as fast as possible today, at a fraction of the cost.



# Materials Genome Initiative (MGI) launched in 2011

Achieving this vision requires successfully addressing four key challenges:

- (1) Leading a culture shift in materials research to encourage and facilitate an integrated team approach that links computation, data, and experiment and crosses boundaries between academia, National and Federal laboratories, and industry;
- (2) Integrating experiment, computation, and theory and equipping the materials community with the advanced tools and techniques to work across materials classes and along the materials development continuum from research to industrial application; = MC II
- (3) Making digital data accessible in = [www.materialsproject.org](http://www.materialsproject.org), [www.oqmd.org](http://www.oqmd.org), to a searchable materials data infrast [www.aflowlib.org](http://www.aflowlib.org), [www.nomad-coe.eu](http://www.nomad-coe.eu)... able to others;  
= you!
- (4) Creating a world-class materials workforce that is trained for careers in academia or industry, including high-tech manufacturing jobs.





Search for materials information by chemistry, composition, or property

Explore Materials																		Advanced Search Syntax																						
1	H																	2	He																					
3	Li	4	Be															5	B	6	C	7	N	8	O	9	F	10	Ne											
11	Na	12	Mg															13	Al	14	Si	15	P	16	S	17	Cl	18	Ar											
19	K	20	Ca	21	Sc	22	Ti	23	V	24	Cr	25	Mn	26	Fe	27	Co	28	Ni	29	Cu	30	Zn	31	Ga	32	Ge	33	As	34	Se	35	Br	36	Kr					
37	Rb	38	Sr	39	Y	40	Zr	41	Nb	42	Mo	43	Tc	44	Ru	45	Rh	46	Pd	47	Ag	48	Cd	49	In	50	Sn	51	Sb	52	Te	53	I	54	Xe					
55	Cs	56	Ba	57-71	La-Lu	72	Hf	73	Ta	74	W	75	Re	76	Os	77	Ir	78	Pt	79	Au	80	Hg	81	Tl	82	Pb	83	Bi	84	Po	85	At	86	Rn					
87	Fr	88	Ra	89-103	Ac-Lr	104	Rf	105	Db	106	Sg	107	Bh	108	Hs	109	Mt	110	Ds	111	Rg	112	Cn																	
57	La	58	Ce	59	Pr	60	Nd	61	Pm	62	Sm	63	Eu	64	Gd	65	Tb	66	Dy	67	Ho	68	Er	69	Tm	70	Yb	71	Lu											
89	Ac	90	Th	91	Pa	92	U	93	Np	94	Pu	95	Am	96	Cm	97	Bk	98	Cf	99	Es	100	Fm	101	Md	102	No	103	Lr											

## # of elements

e.g., 4 or &gt;2 &amp; &lt;6

## excluded elements

Cl Br

Submit

## Material Tags

imgreite

## Band Gap (eV)

0 10

## Energy Above Hull

0 6

## Formation Energy

-4 4

## # unit cell sites

1 296

## Density

0 24.6

## Volume

7 7697.

## Crystal Systems

Any ▾

## Spacegroup Number

<https://materialsproject.org/>

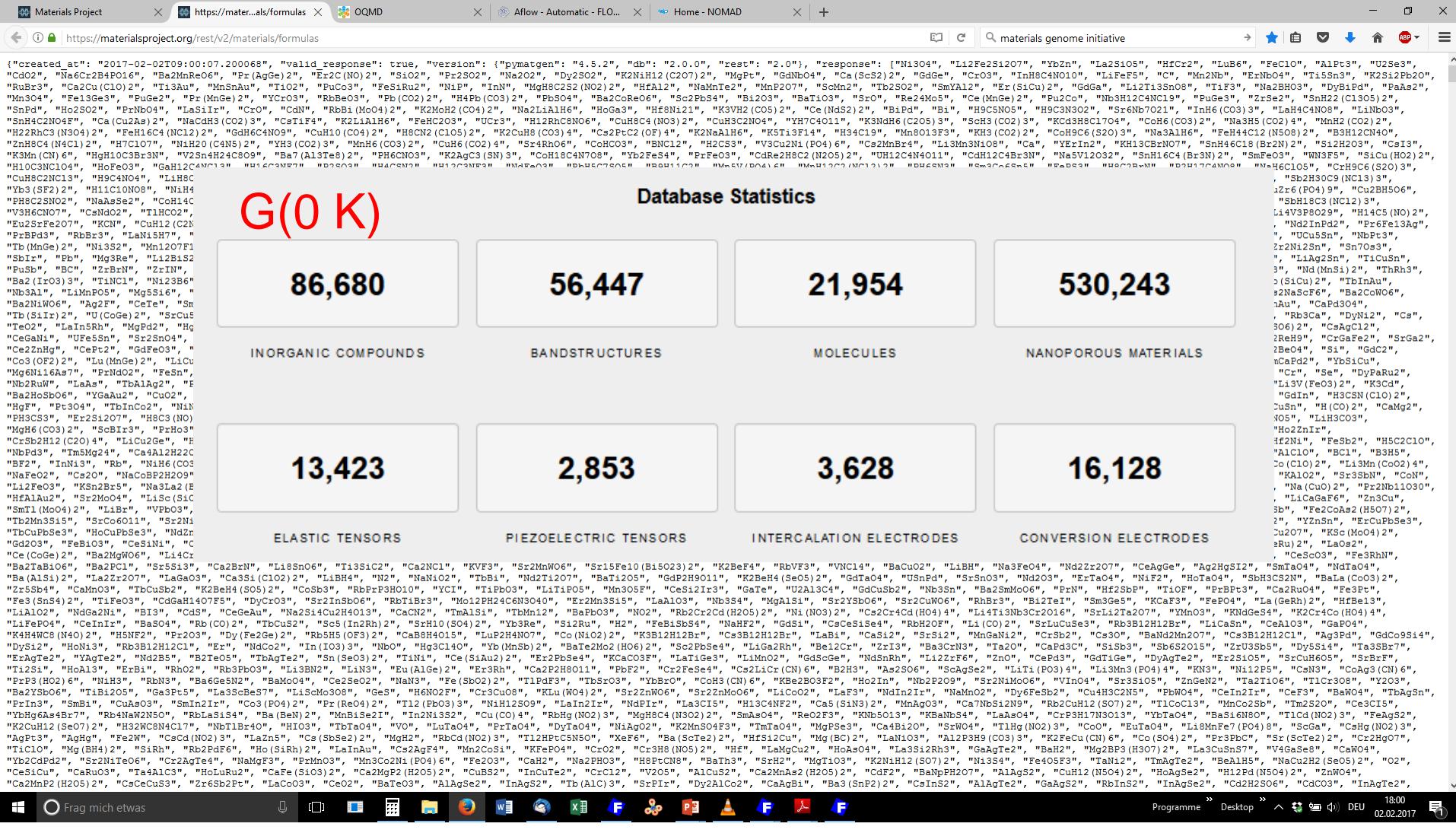
<https://materialsproject.org/rest/v2/materials/formulas>

# History of computational thermodynamics and thermodynamic databases

$$G(T, X_i)$$

Today: SGTE Solution database contains 79 elements,  
**317** solution phases, **1166** stoichiometric phases  
Allows description of  
577 binary systems,  
141 ternary systems,  
15 higher order systems

~70 non-radioactive, non-noble gas elements  
→  $70 \times 69 = 4830$  binary systems  
→  $70 \times 69 \times 68 = 328440$  ternary systems



<https://materialsproject.org/rest/v2/materials/formulas>

**Newsflash:** OQMD v1.1 is out! (Download it [here](#).)

## Welcome to the Open Quantum Materials Database

The OQMD is a database of DFT-calculated thermodynamic and structural properties. This online interface is for convenient, small-scale access; for a more powerful utilization of the data, we recommend downloading the entire database and the API for interfacing with it, from the link below.

You can...

- [Search](#) for materials by composition,
- [Create](#) phase diagrams using the thermochemical data in OQMD,
- [Determine](#) ground state compounds at any composition,
- [Visualize](#) crystal structures, or
- [Download](#) the entire database (and the API) for your own use!

G(0 K)

### Current status

OQMD v1.1 has been released! Download it [here](#).  
The database now contains **563247** entries. In addition,  
calculations of new structures are constantly ongoing!  
Recently added compounds include: [EuPaBe](#) [PrPaFe](#)  
[PaReHg](#) [AcLaPa](#) [KPaMo](#)

**Tweet @TheOQMD to ask what is stable at a composition, or to get a simple phase diagram!**

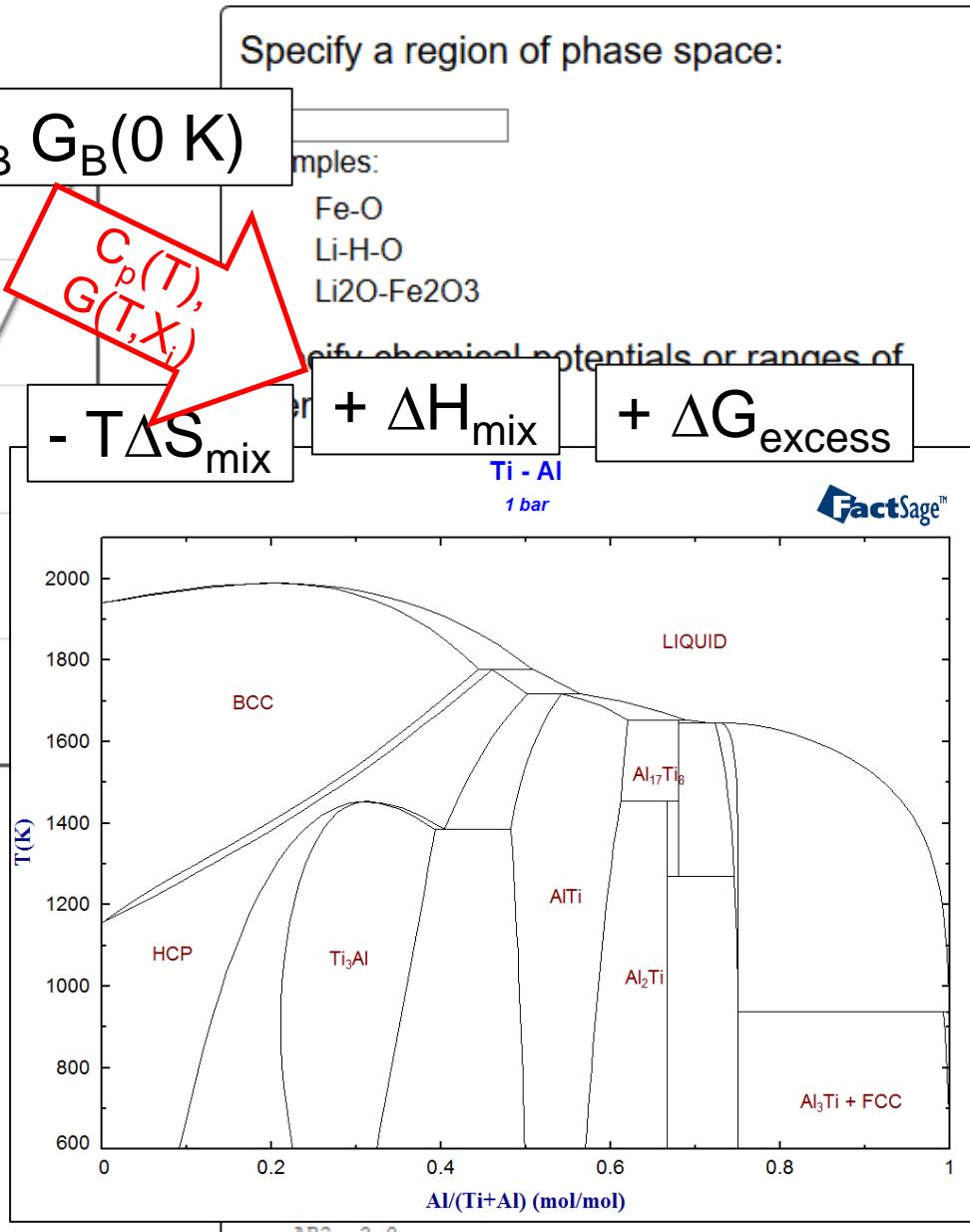
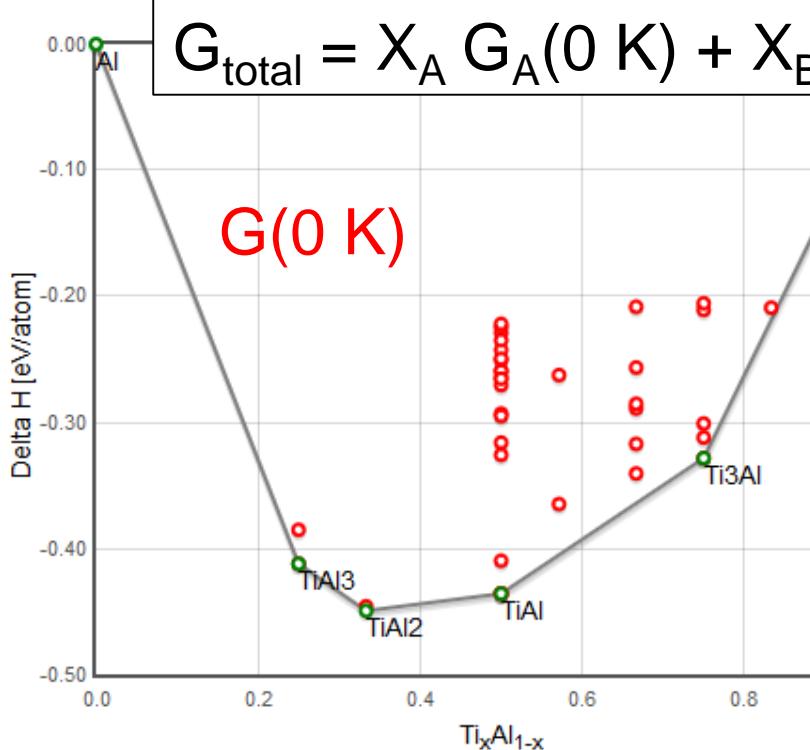
The OQMD was created in [Chris Wolverton's group](#) at Northwestern University.

Contact us by e-mail

If you are using any results from this website, please reference this work as shown [here](#)

<http://oqmd.org/>

# Phase diagram creation



Welcome to the AFLOW distributed materials property repository:  
share with us your passion for innovation and technology.

Aflow is a globally available data **2.118.033** material compounds - with over **147.010.000** calculated properties (and growing).

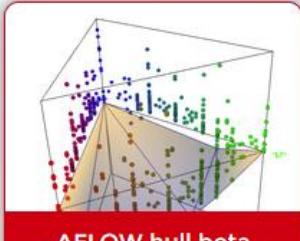
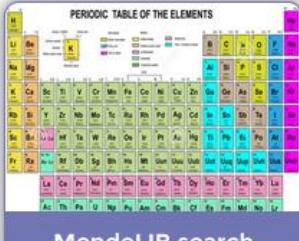
G(0 K)

Try our Materials Database Search, use our online apps, consult our wiki and publications.

Enter a Compound Name, ICSD Number, [Aflowlib Unique IDentifier](#) or advanced search string (ie. Mg & Sn & Cu).

[Quick Search](#)[Advanced search](#)

## Apps and Docs



## DISCOVER OUR STORY

Interview



## RECENT PUBLICATIONS

Spectral descriptors for bulk metallic glasses based on the thermodynamics of competing crystalline phases

Modeling Off-Stoichiometry Materials with a High-Throughput Ab-Initio Approach

Entropy Stabilized Oxides

Convergence of multi-valley bands as the electronic origin of high thermoelectric performance in  $\text{CoSb}_3$  skutterudites

Dysprosium-doped cadmium oxide as a gateway material for mid-infrared plasmonics

Reformulation of DFT+U as a Pseudohybrid Hubbard Density Functional for Accelerated Materials Discovery

## DOCUMENTATION

[Aflow Rest-API Wiki](#)

[AFLOW CALCULATE](#)

[AFLOW ANALYZE](#)



# THE NOMAD LABORATORY

## A EUROPEAN CENTRE OF EXCELLENCE

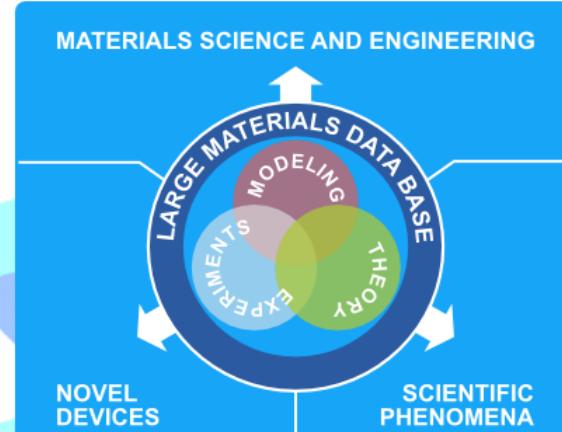
HOME PROJECT INDUSTRY OUTREACH TEAM CODES NEWS PRESS KIT CONTACT US

Enter Search...



The Novel Materials Discovery (NOMAD) Laboratory develops a *Materials Encyclopedia* and *Big-Data Analytics* and *Advanced Graphics Tools* for materials science and engineering.

Eight complementary computational materials science groups and four high-performance computing centers form the synergistic core of this Centre of Excellence.



### Latest News

- Feb 2, 2017 [NOMAD Summer School](#)
- Jan 27, 2017 [New Tools Developed at NOMAD Hackathon](#)
- Jan 26, 2017 [Presentation on NOMAD Visualizations at Technical University of Luleå](#)
- Jan 12, 2017 [NOMAD presented at Tianjin University](#)
- Jan 3, 2017 [NOMAD Hackathon, 18 - 20 Jan 2017](#)



MATERIALS ENCYCLOPEDIA



BIG-DATA ANALYTICS



ADVANCED GRAPHICS



HPC INFRASTRUCTURE



OUTREACH



H2020 NOMAD

This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No 676580. The material presented and views expressed here are the responsibility of the author(s) only. The EU Commission takes no responsibility for any use made of the information set out.

# Application: (Ti,Al)N coatings for cutting tools



You are interested to learn something about thermodynamics of your material system during BSc/MSc/PhD thesis / at work: What do you do?

CHECK PHASE DIAGRAMS/MATERIALS DATA E.G. AT

[www.springermaterials.com](http://www.springermaterials.com) [www.factsage.com](http://www.factsage.com)

[www.materialsproject.org](http://www.materialsproject.org) [www.oqmd.org](http://www.oqmd.org)

[www.aflowlib.org](http://www.aflowlib.org) [www.nomad-coe.eu](http://www.nomad-coe.eu)

...

# History of computational thermodynamics and thermodynamic databases

Debate on phase stability of compounds based on experimental and *ab initio* methods

10/2017: first purely *ab initio* based thermodynamic database

Today: SGTE Solution database contains 79 elements,  
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1980s-1990s: Founding of several companies  
specializing in computational thermodynamics

Debate on phase stability of  
elements in non-stable state

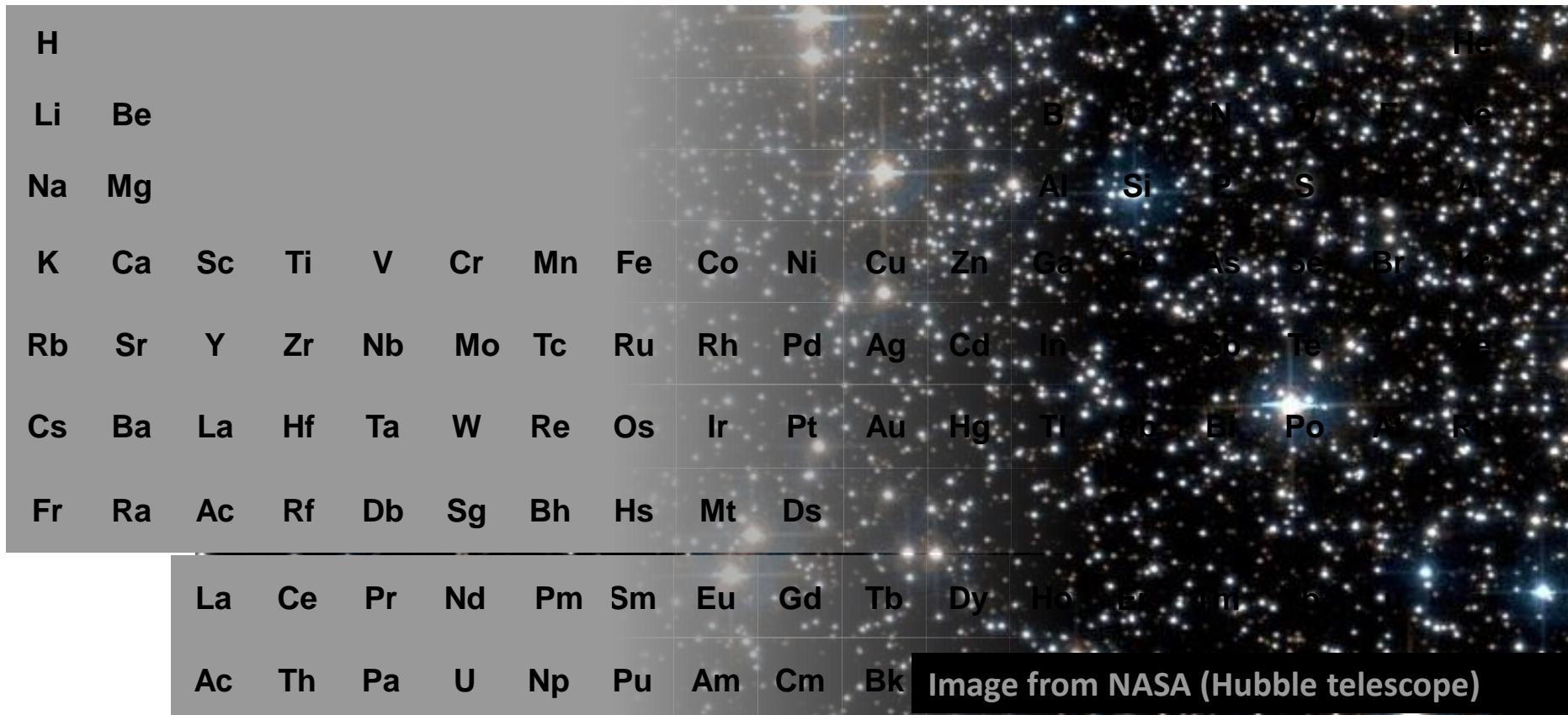
EXCITING YEARS TO COME!!!  
WILL WE SEE THE THERMODYNAMIC MATERIALS GENOME?

.., SGTE Data for pure elements  
.., JANAF Thermochemical Tables

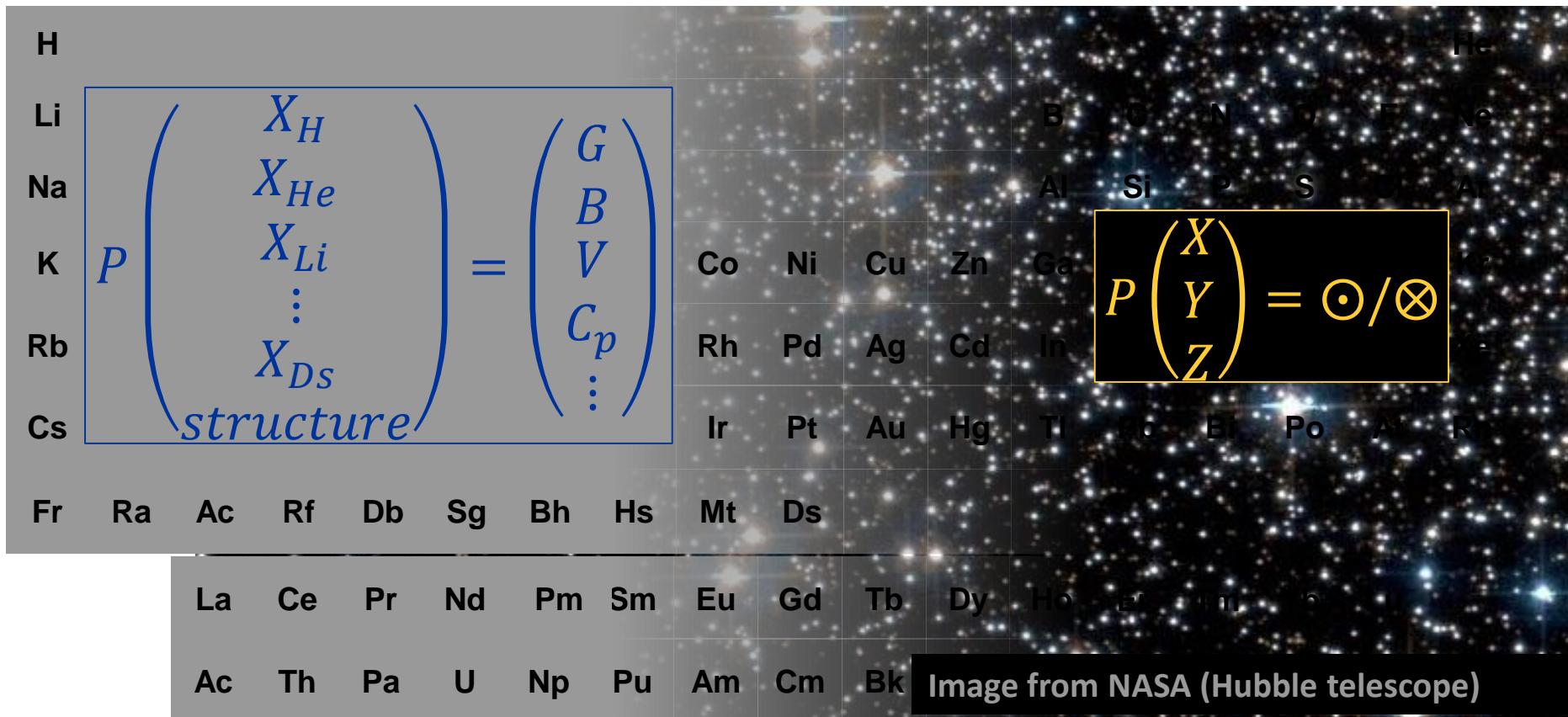
.., Knacke, Kubaschewski Thermochemical Properties

1957 First ternary phase diagram calculation (Ni-Cr-Cu)

# Vision: Map of Chemical Space

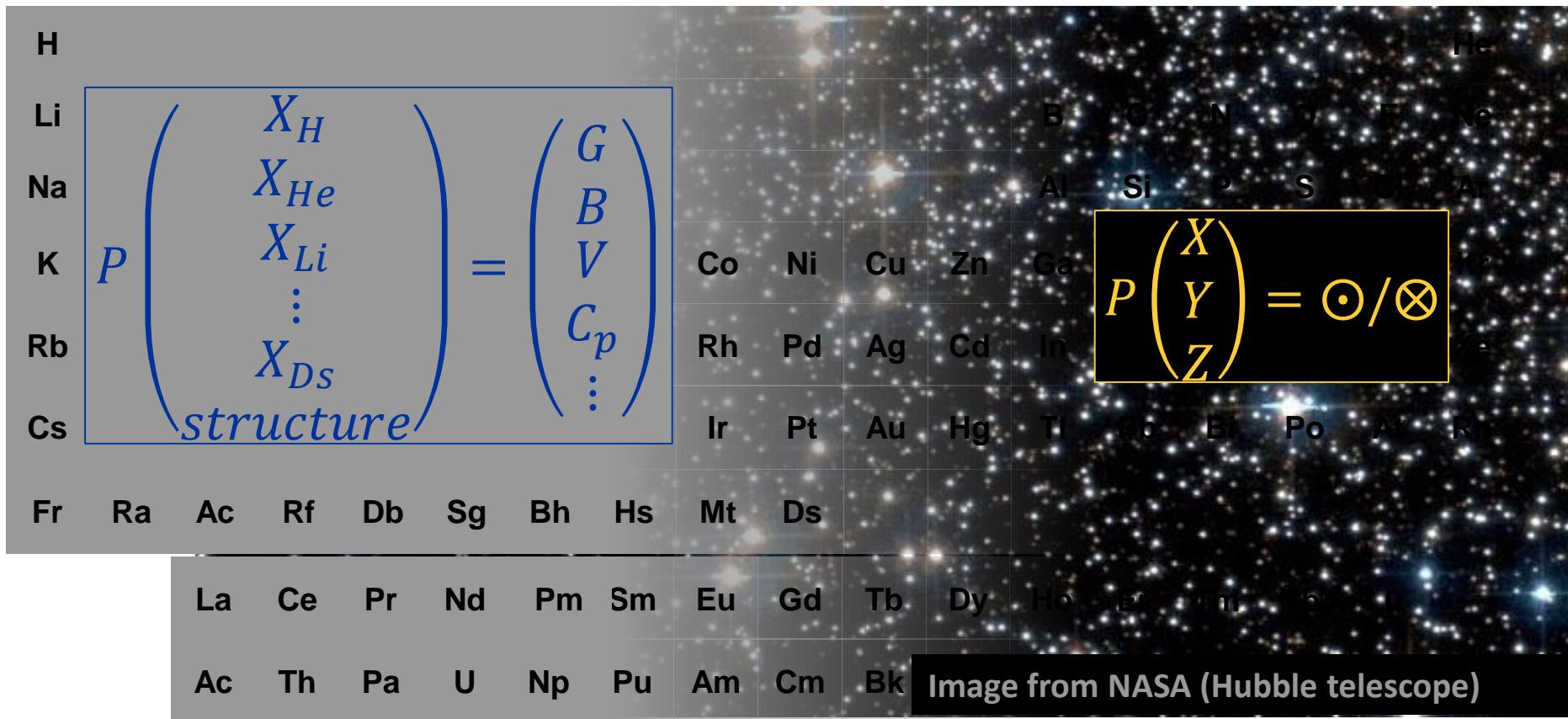


# Vision: Map of Chemical Space



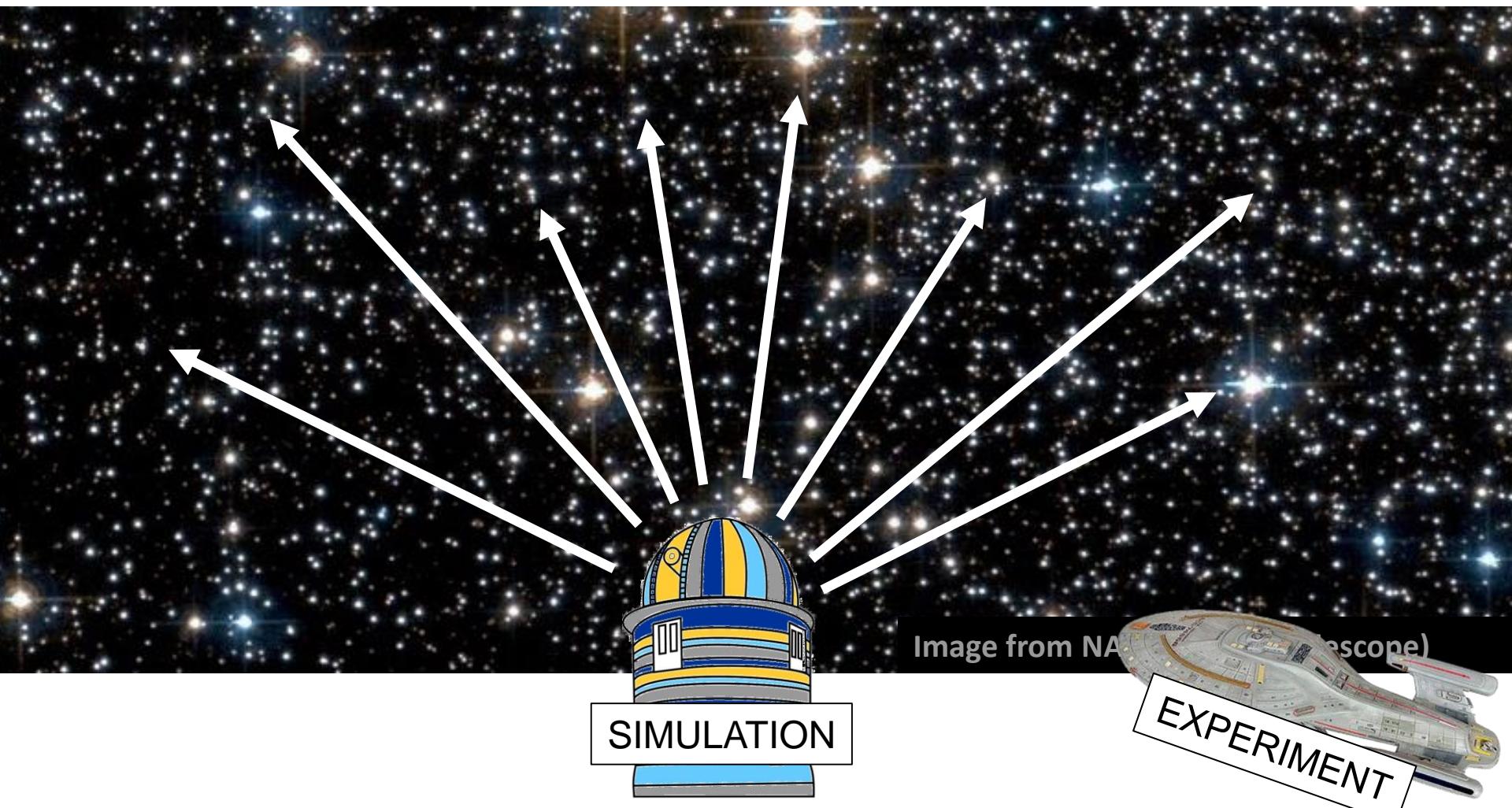
# Vision: Map of Chemical Space

How do you navigate?



# Vision: Map of Chemical Space

→ MATERIALS INFORMATICS



# Thank you for your attention!

FactSage™

