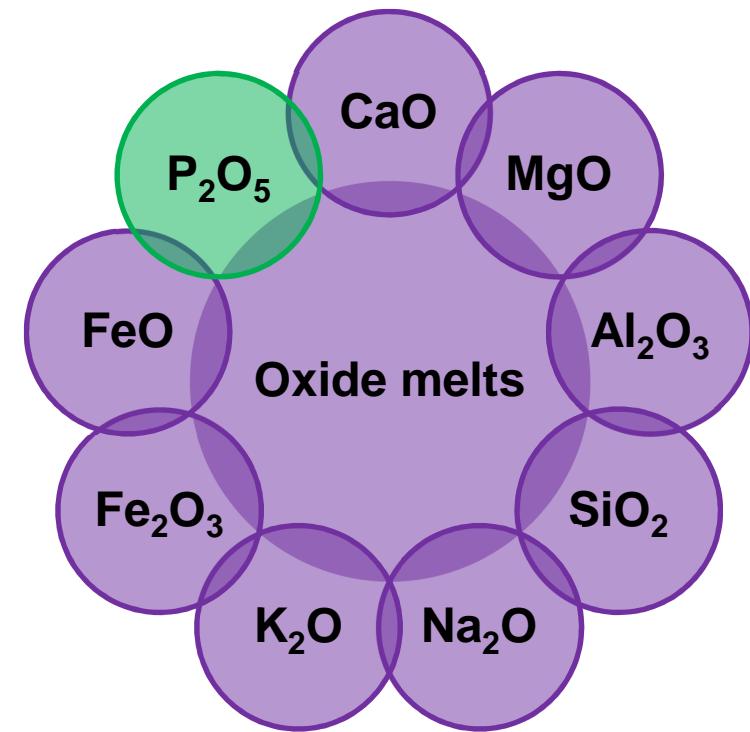
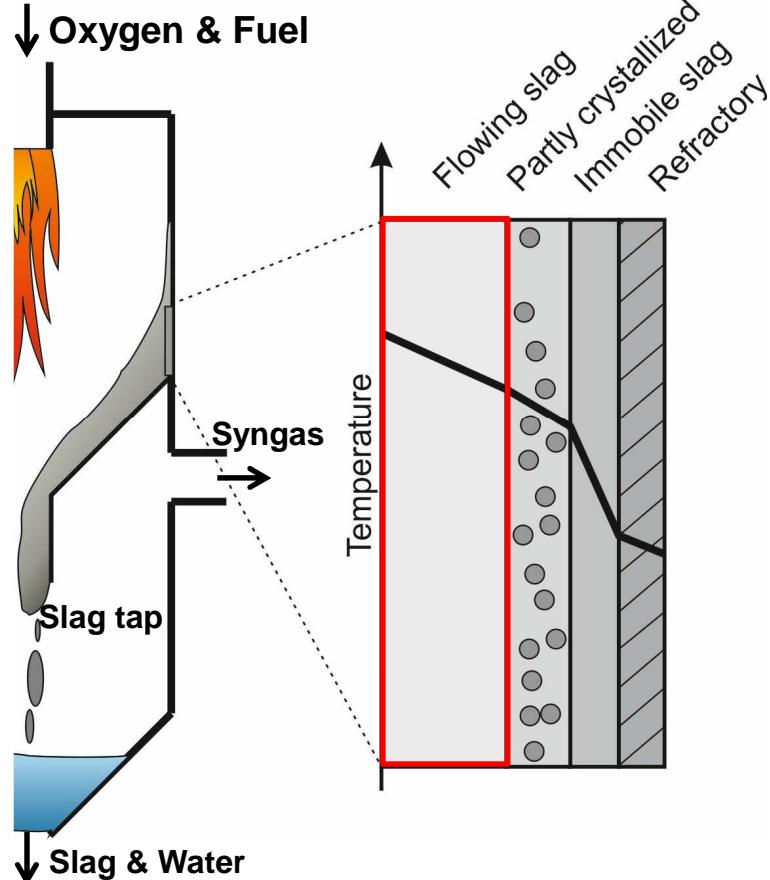


Modelling viscosity of molten oxides (HotVeGas Part III)

29.06.2017 Guixuan Wu

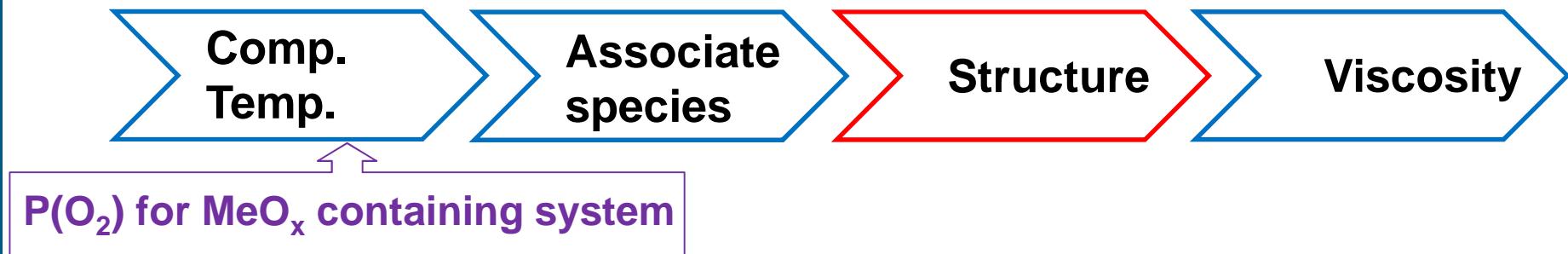
IEK-2, Forschungszentrum Jülich GmbH, Germany

Introduction & aims



- Improvement of the viscosity model for FeO_x -containing systems
- Further development of the viscosity model for P_2O_5 -containing systems

The viscosity model



Modified Arrhenius model

$$\begin{aligned}\ln \eta &= \ln \eta_{\text{ideal}} + \ln \eta_{\text{excess}} \\ &= (\sum X_i \cdot \ln \eta_i) + (\ln \eta_{\text{self-pol.}} + \ln \eta_{\text{inter-pol.}})\end{aligned}$$

$$\ln \eta_i = A_i + B_i/T \longrightarrow \text{basic structural units}$$

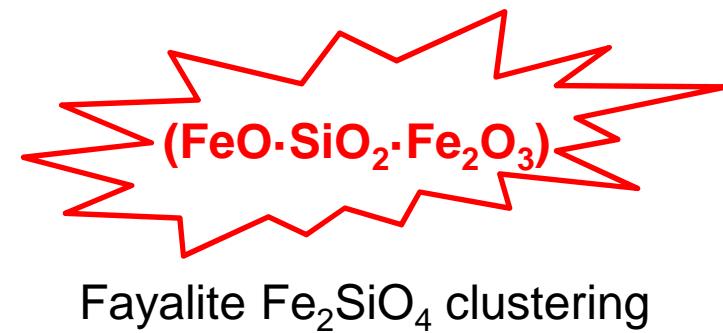
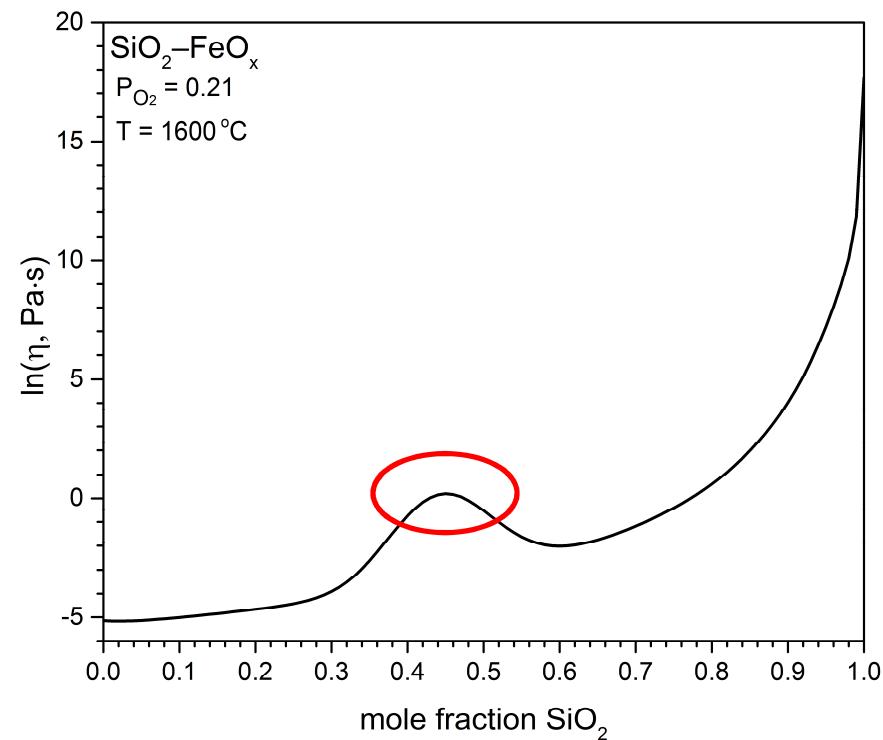
$$\ln \eta_{\text{self-pol.}} = \sum (A_{j,\text{SiO}_2} + B_{j,\text{SiO}_2}/T) \cdot (X_{\text{SiO}_2}^{n_j})$$

$$+ \sum_k (A_{(\text{Si-Me}^{3+})_k} +$$

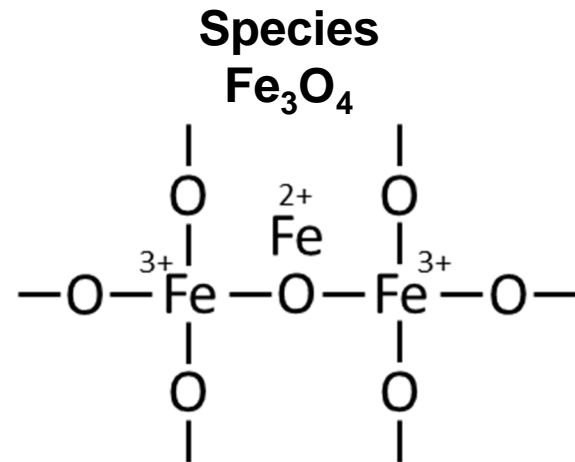
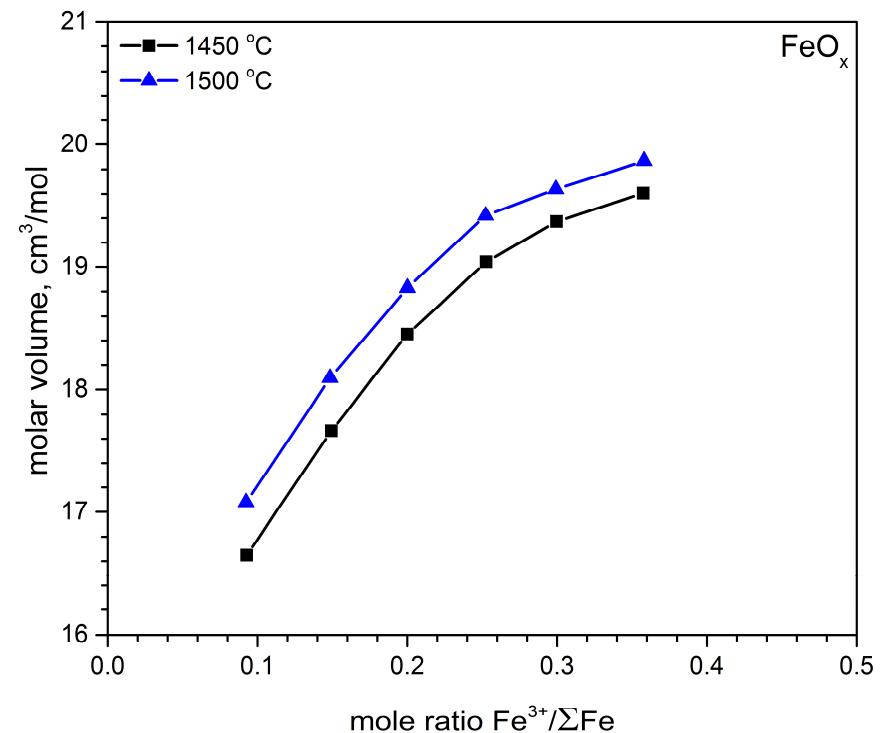
$$\ln \eta_{\text{inter-pol.}} = \sum_m (B_{(\text{Si-Me}^{3+})_m} \cdot \left(\frac{\sum_k A_{(\text{Si-Me}^{3+})_m} B_{(\text{Si-Me}^{3+})_m}}{T} \right) \cdot (X_{(\text{Si-Me}^{3+})_m}^{n_m} \cdot X_{\text{SiO}_2}^{n_m}))$$

larger structural units

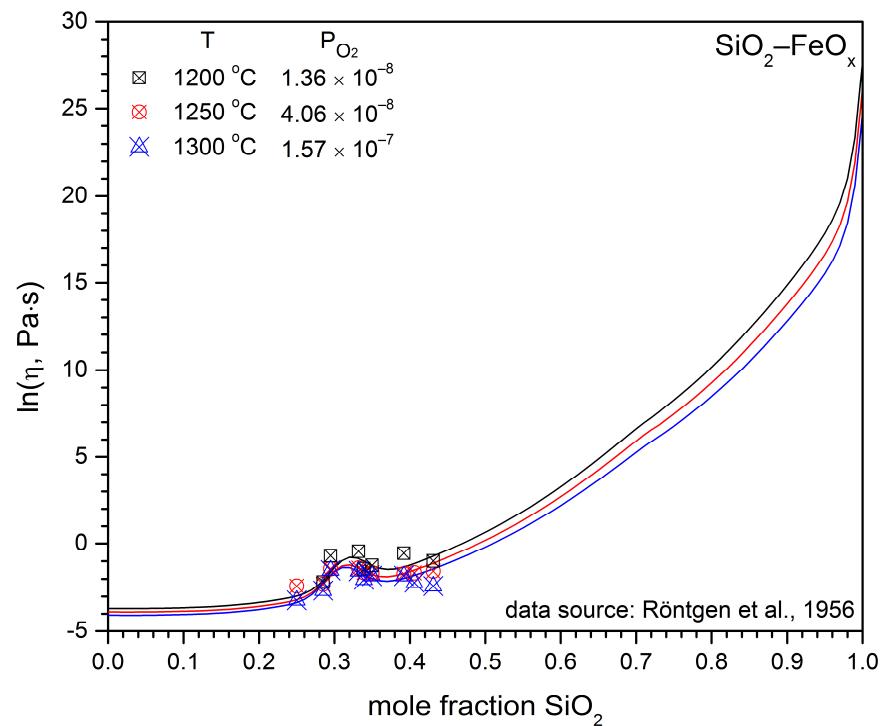
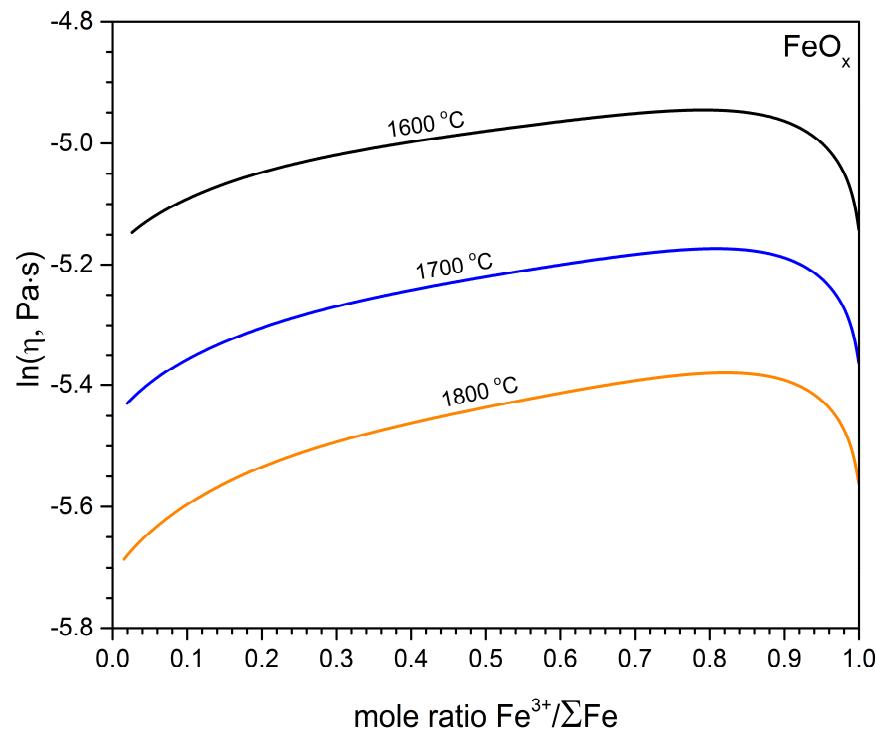
The local viscosity maximum in $\text{SiO}_2\text{-FeO}_x$



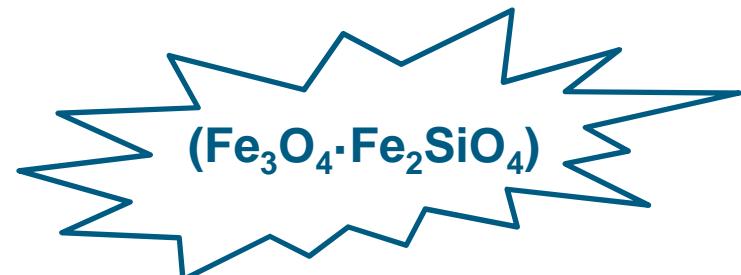
Analogous species
 Ca_2SiO_4 and Mg_2SiO_4



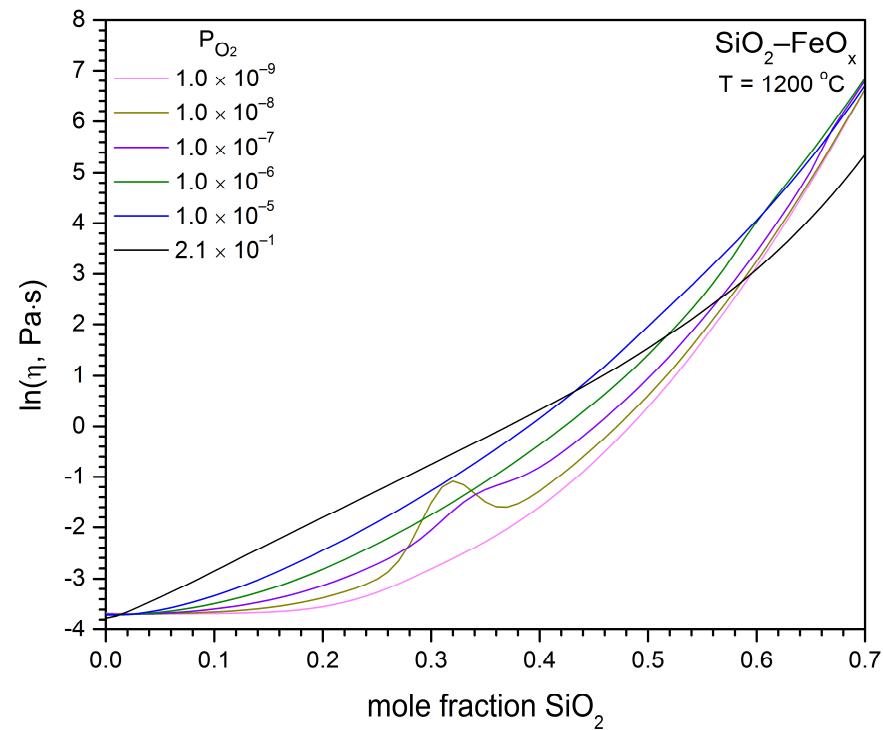
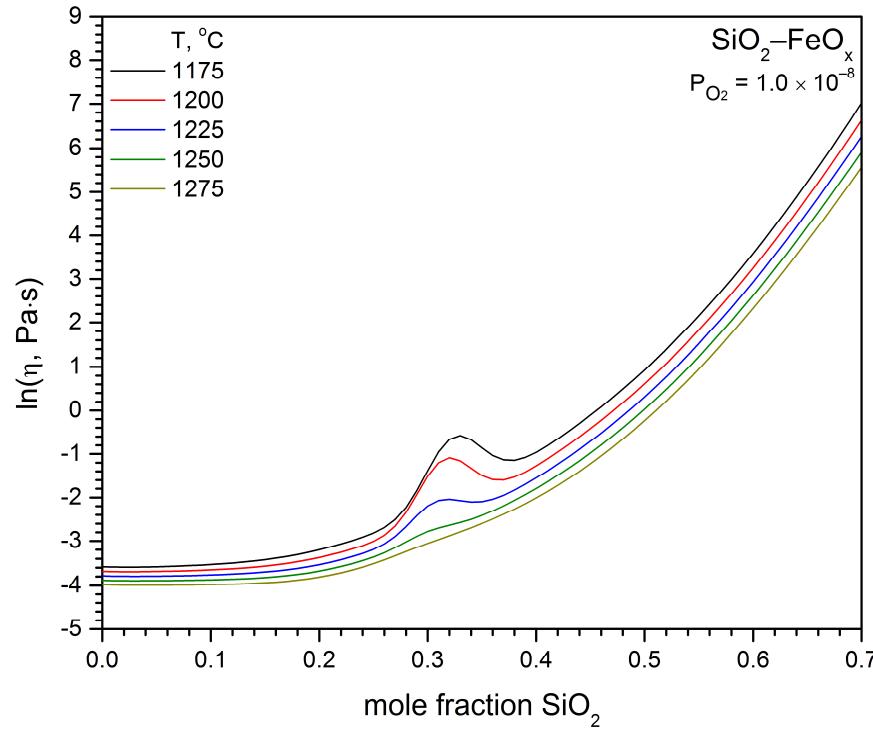
The local viscosity maximum in $\text{SiO}_2\text{--FeO}_x$



- the charge compensation of FeO_2^- and Fe^{2+}
- the presence of Fe^{2+} in tetrahedral coordination

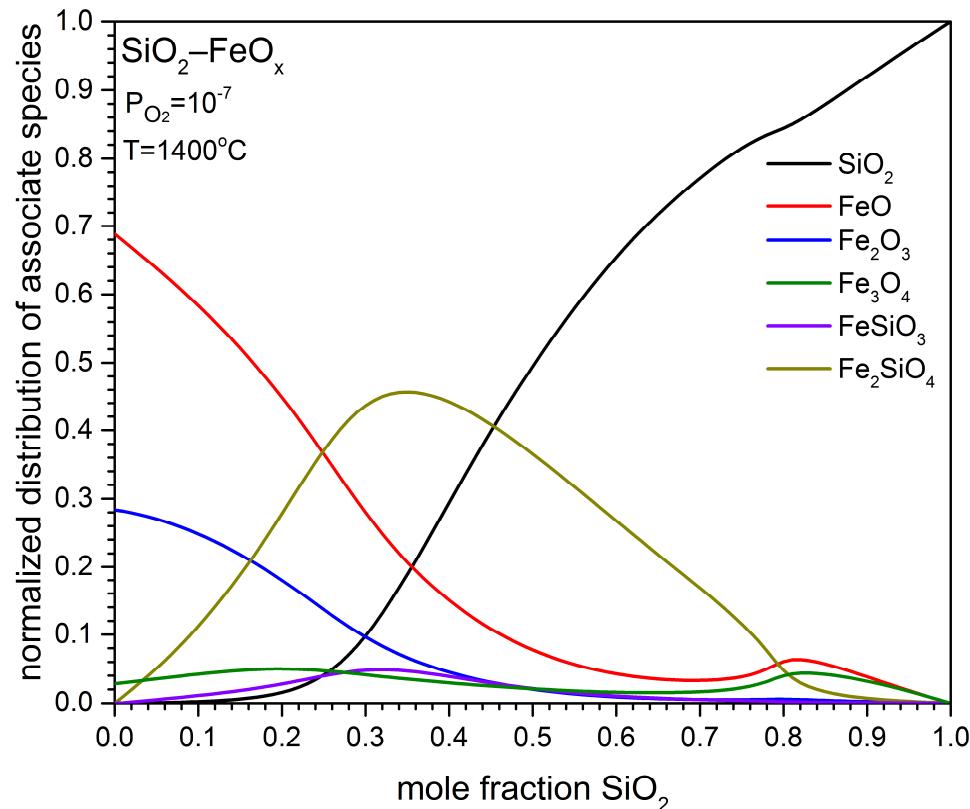


The local viscosity maximum in $\text{SiO}_2\text{--FeO}_x$



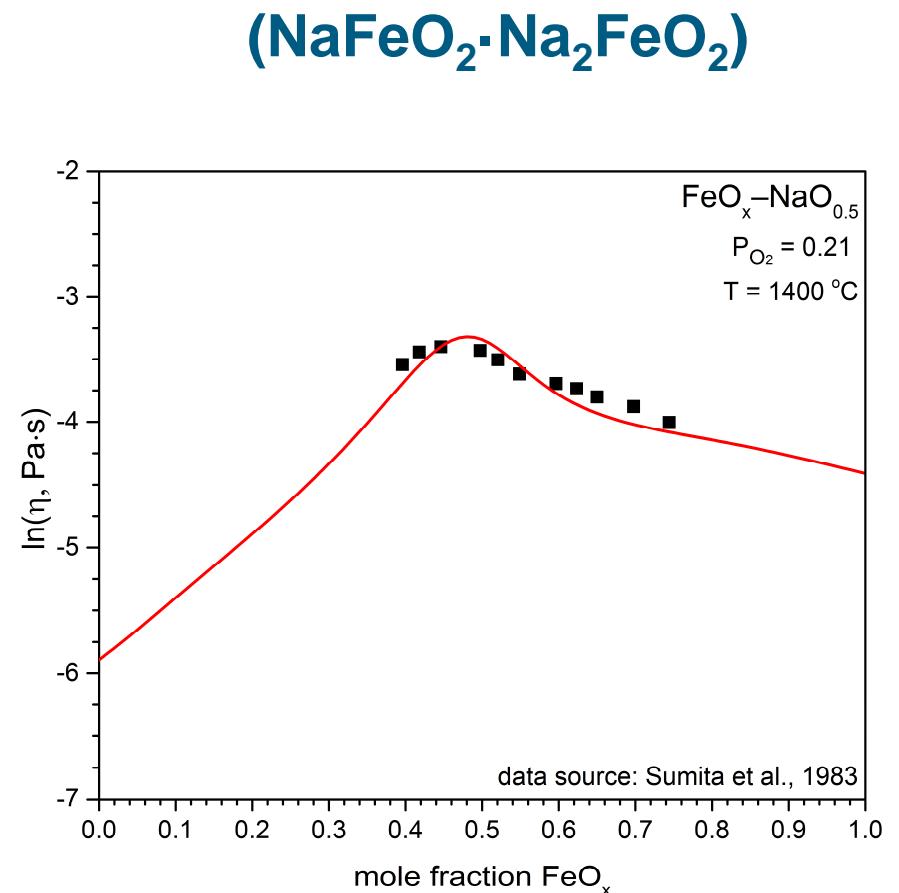
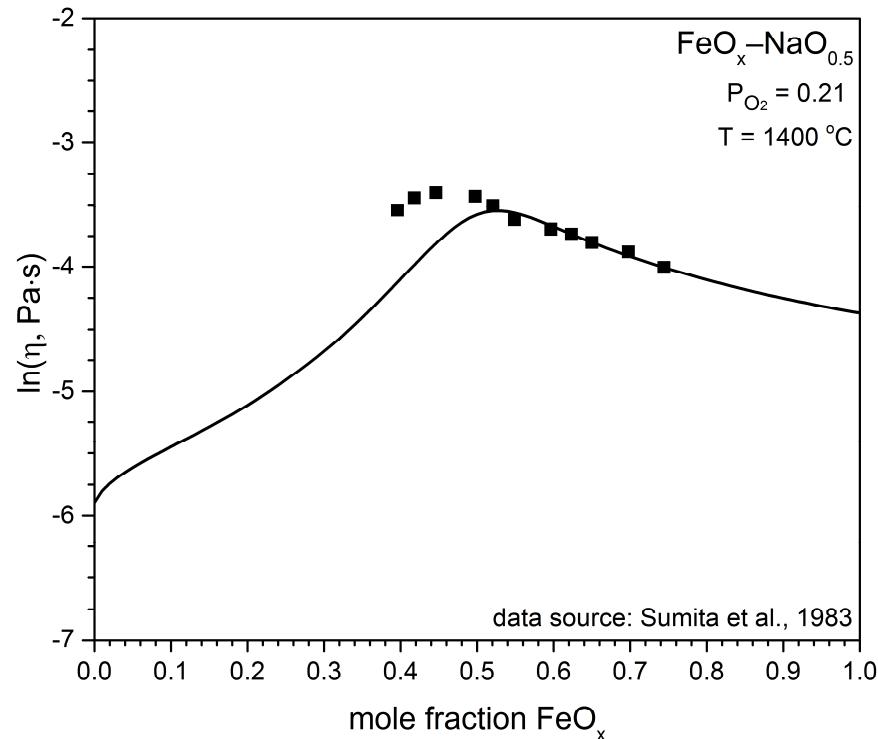
Model parameters for $\text{SiO}_2\text{--FeO}_x$

Associate species	Model parameters	
	A_i	B_i
FeSiO_3 (original)	-3.48	109.57
FeSiO_3	-9.25	20.86

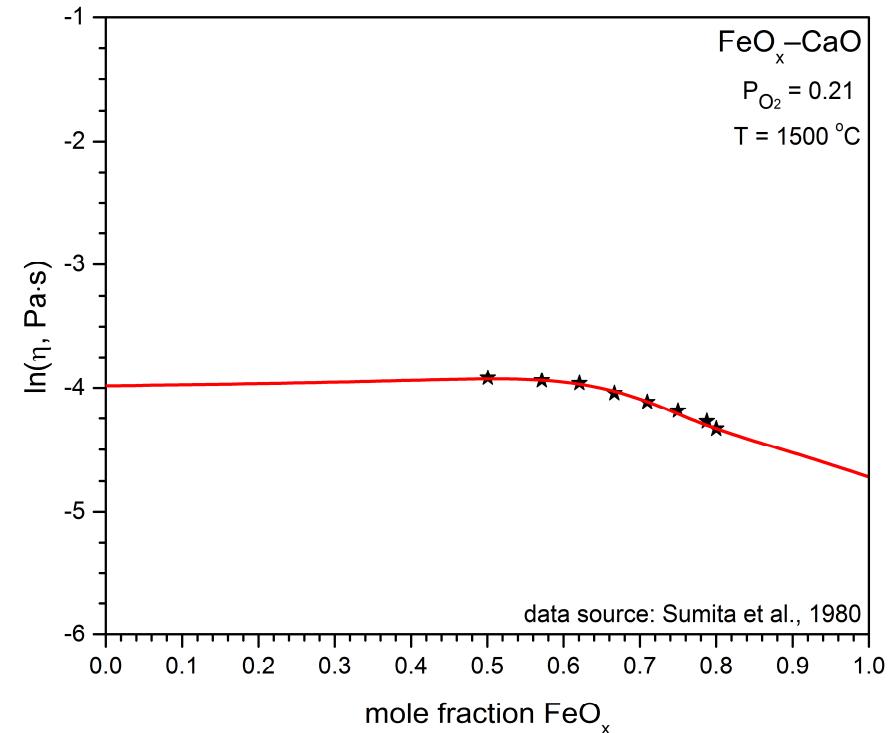
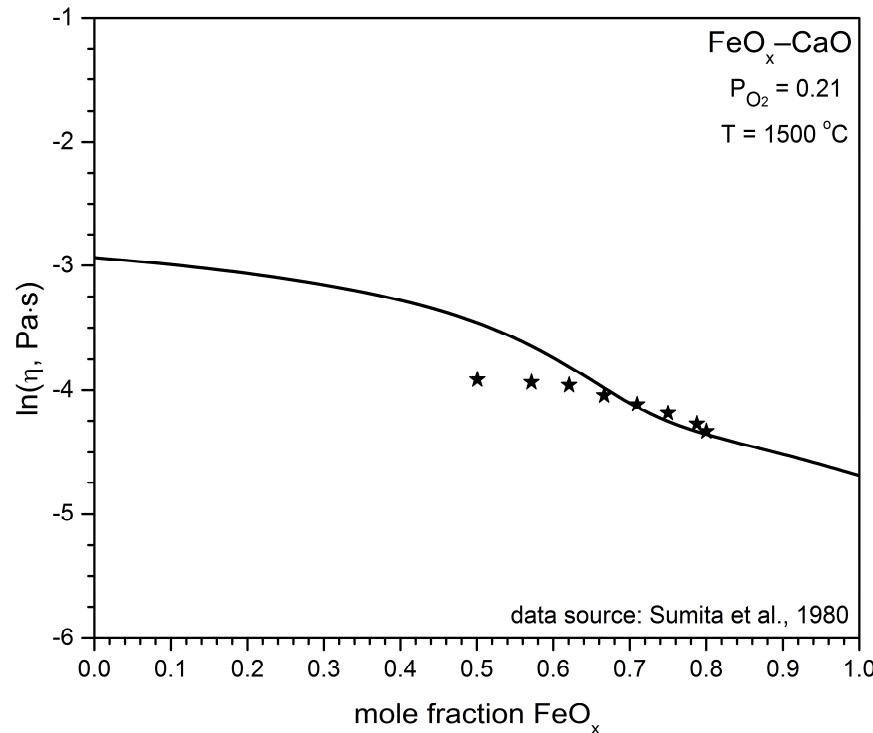


($\text{FeSiO}_3\text{--SiO}_2$)
and
(FeSiO_3)₂

The viscosity maximum in $\text{FeO}_x\text{--NaO}_{0.5}$



The viscosity maximum in $\text{FeO}_x\text{-CaO}$

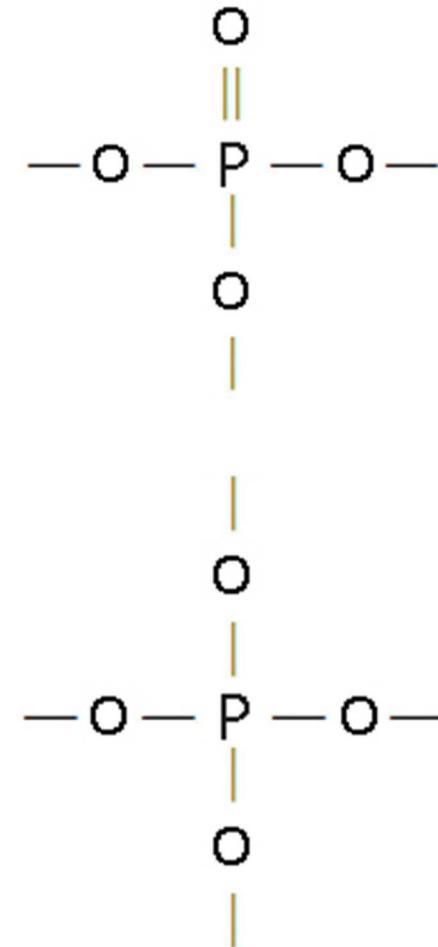
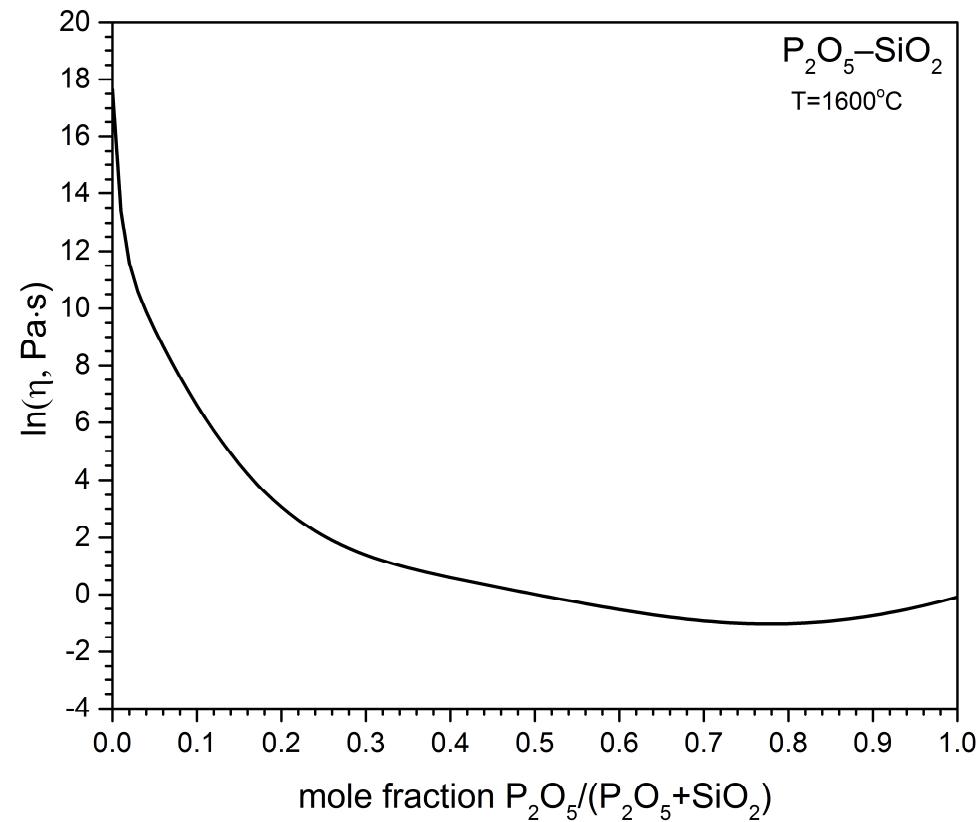


Associate species	Model parameters	
	A _i	B _i
CaO (original)	-12.30	16.59
CaO	-12.28	14.72

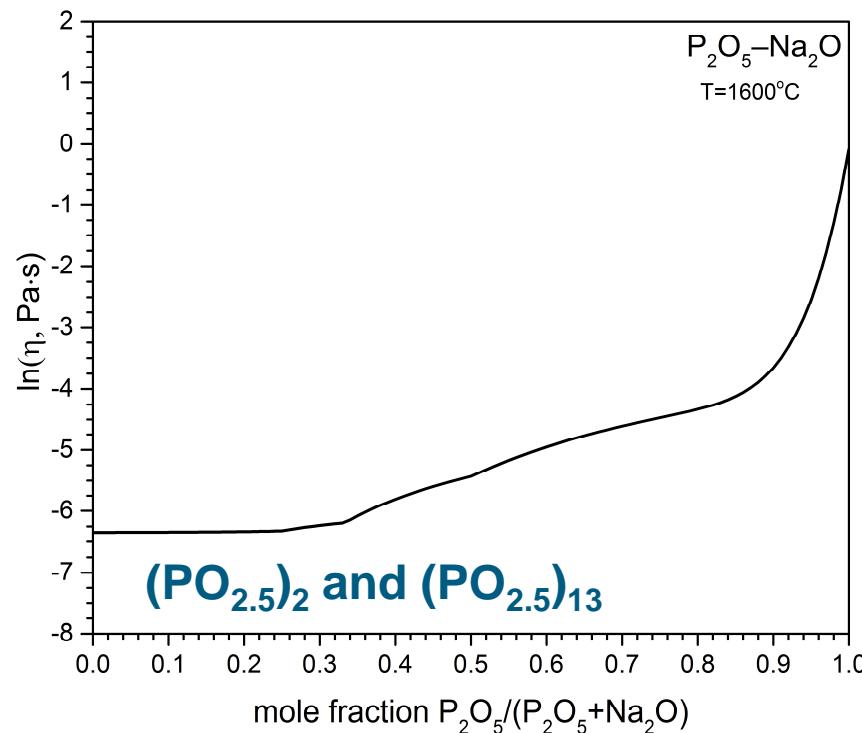
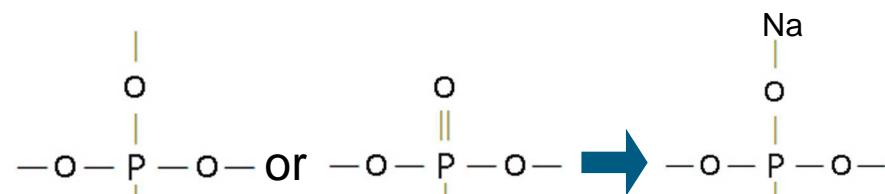
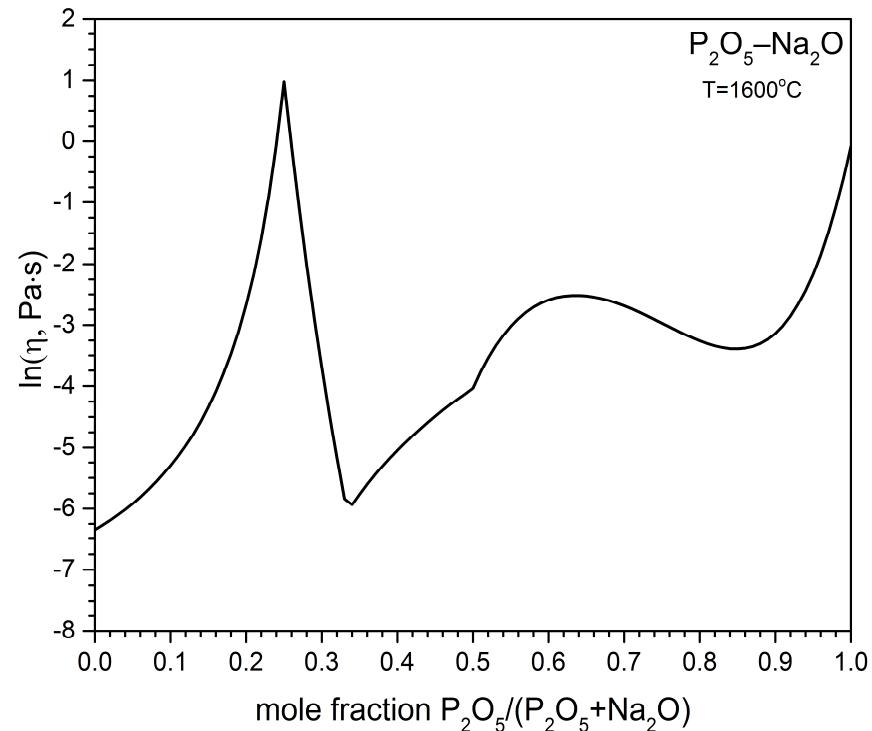
P₂O₅-containing systems

Associate species	Structural units	Associate species	Structural units
P ₂ O ₅	PO _{2.5}	Na ₄ P ₂ O ₇	Na ₂ PO _{3.5}
P ₂ SiO ₇	P ₂ SiO ₇	NaPO ₃	NaPO ₃
P ₄ Si ₃ O ₁₆	P _{4/3} SiO _{16/3}	Na ₃ PO ₄	Na ₃ PO ₄
AlPO ₄	AlPO ₄	KPO ₃	KPO ₃
CaP ₂ O ₆	Ca _{0.5} PO ₃	K ₃ PO ₄	K ₃ PO ₄
Ca ₂ P ₂ O ₇	CaPO _{3.5}	K ₄ P ₂ O ₇	K ₂ PO _{3.5}
Ca ₃ P ₂ O ₈	Ca _{1.5} PO ₄	FePO ₄	FePO ₄
Mg ₃ P ₂ O ₈	Mg _{1.5} PO ₄	Fe ₂ P ₂ O ₇	FePO _{3.5}
Mg ₂ P ₂ O ₇	MgPO _{3.5}	FeP ₂ O ₆	Fe _{0.5} PO ₃
MgP ₂ O ₆	Mg _{0.5} PO ₃	Fe ₃ P ₂ O ₈	Fe _{1.5} PO ₄

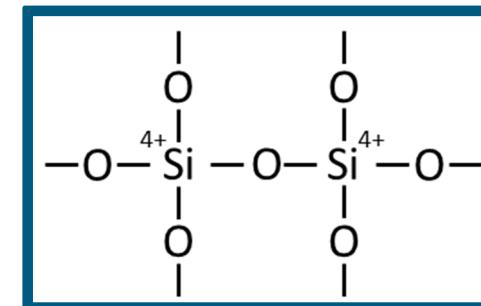
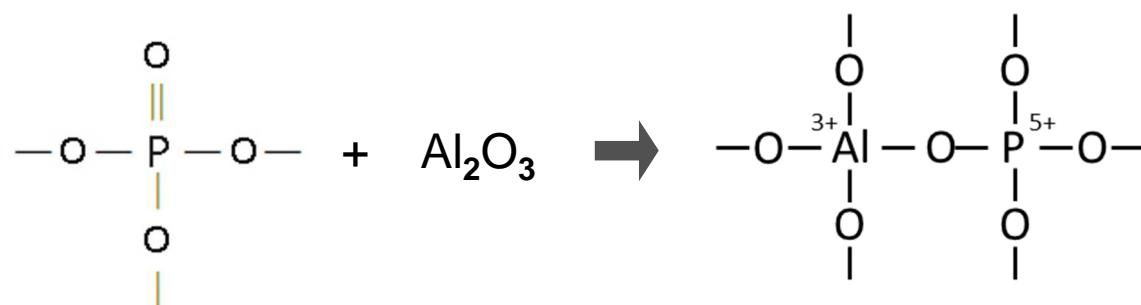
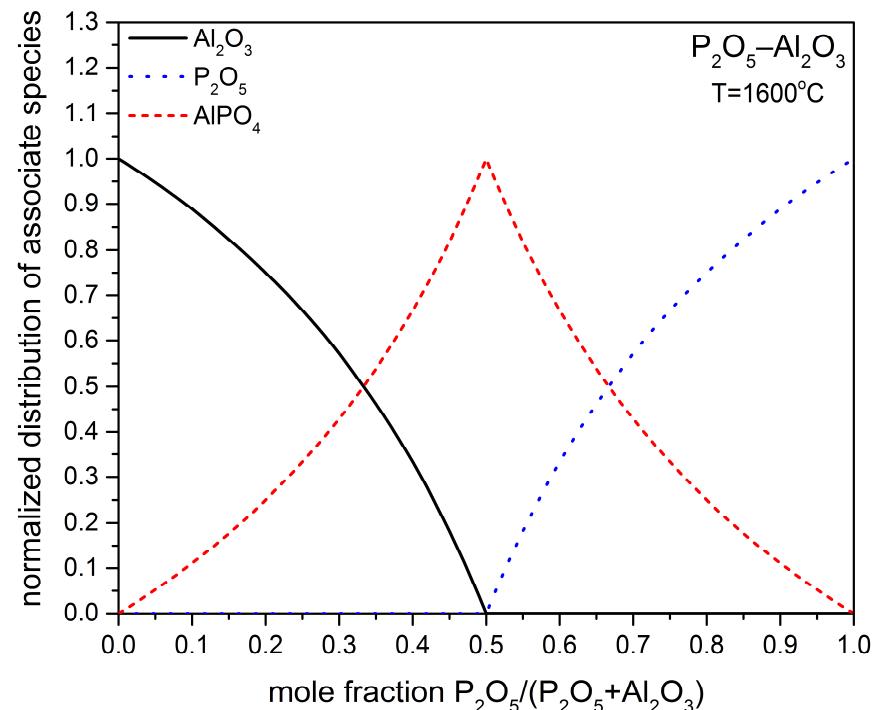
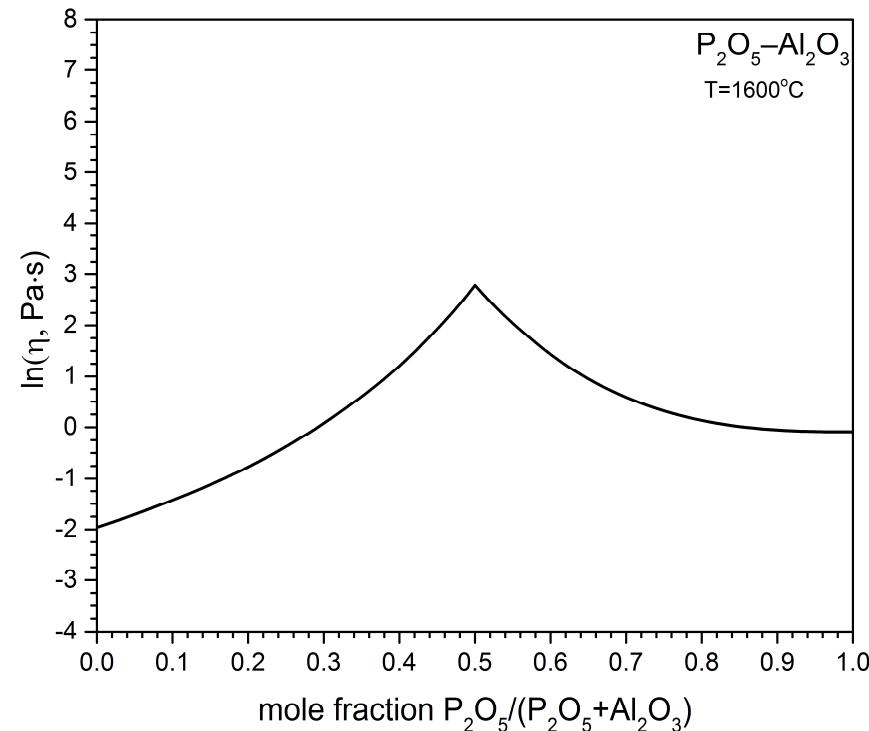
P₂O₅–SiO₂



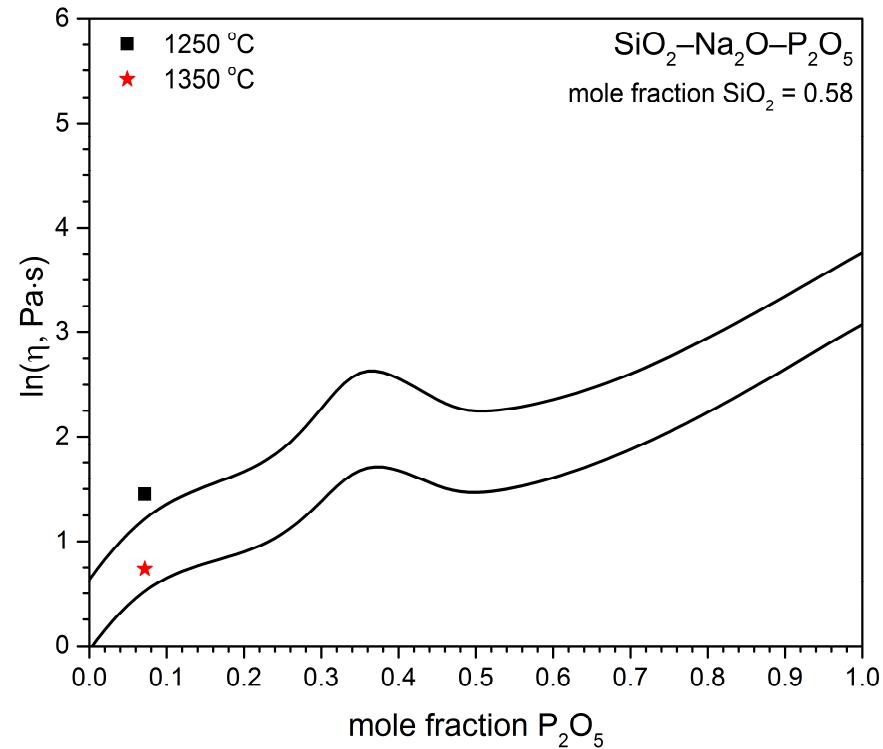
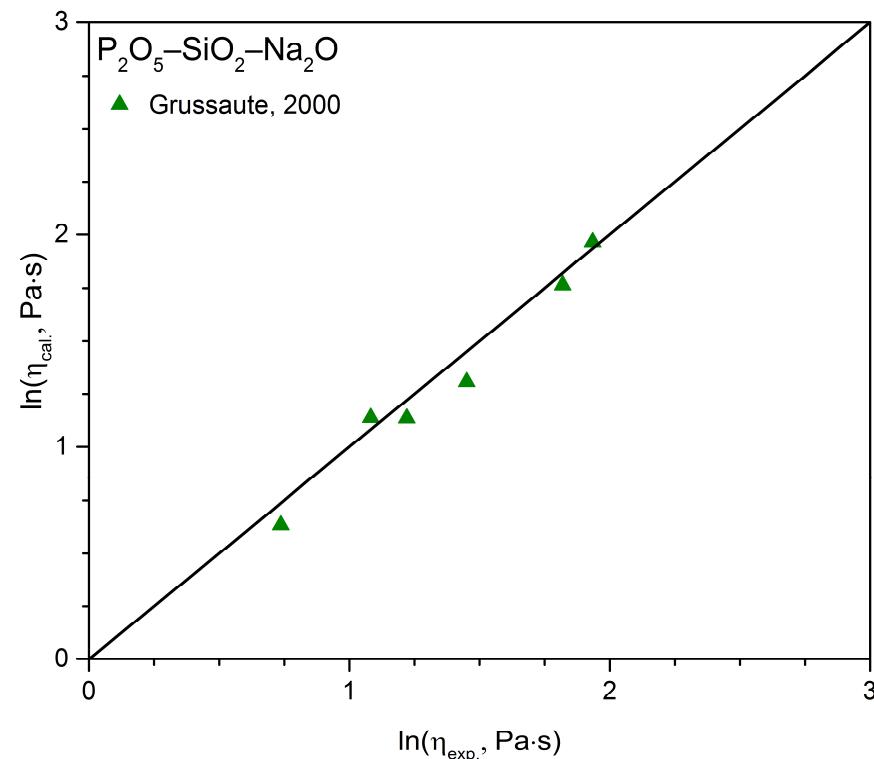
P₂O₅–Na₂O



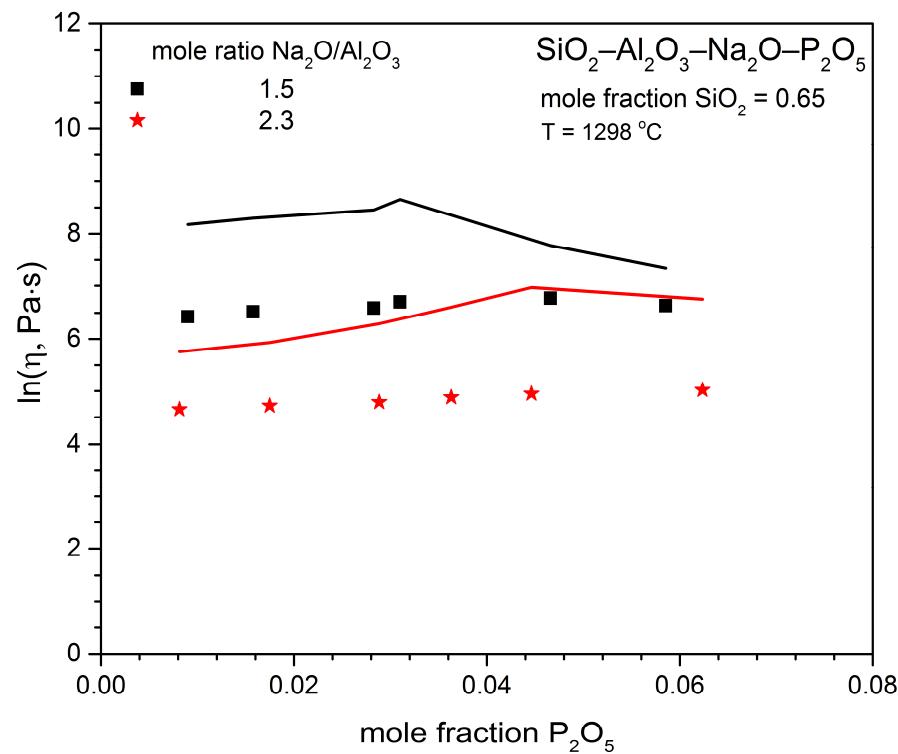
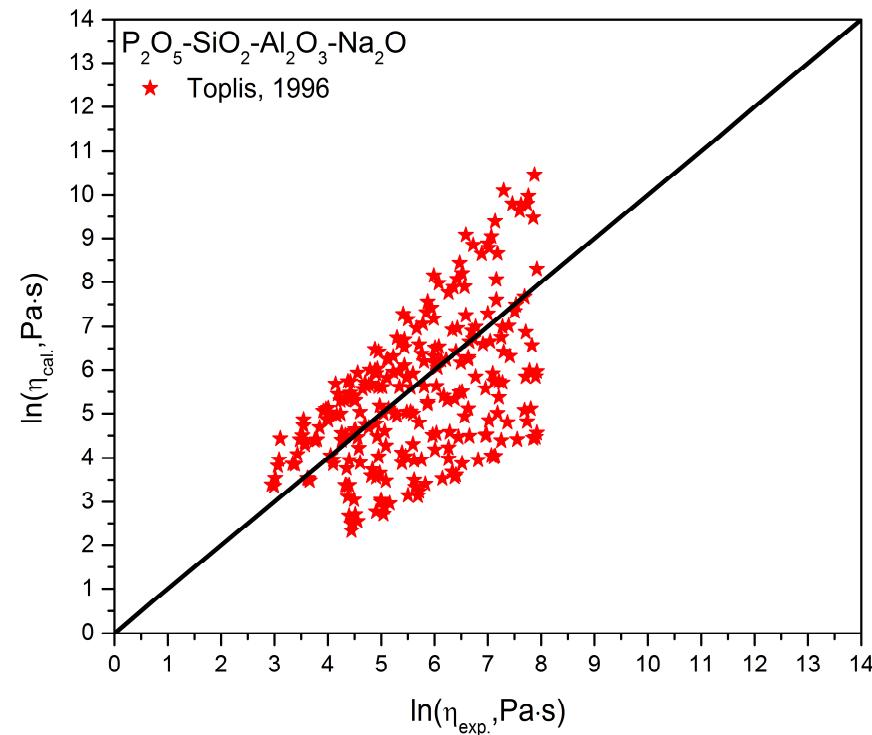
P_2O_5 - Al_2O_3



P_2O_5 – SiO_2 – Na_2O



P_2O_5 – SiO_2 – Al_2O_3 – Na_2O



Conclusions & outlook

- The model performance for FeO_x -containing systems has been improved
- A new mechanism is proposed to describe the local viscosity maximum around the fayalite compound in the binary system SiO_2 – FeO_x
- The presence of the local viscosity maximum is dependent on temperature and oxygen partial pressure
- The model has been further developed for P_2O_5 -containing systems in conjunction with the structural dependence of viscosity
- More experimental data are needed for the further assessment of model parameters of P_2O_5 -containing systems

Thank you very much for your attention!