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Calorimetric investigations in multi-component salt systems

D. Sergeev¹, E. Yazhenskikh¹, N. Talukder¹, D. Kobertz¹, K. Hack², M. Müller¹

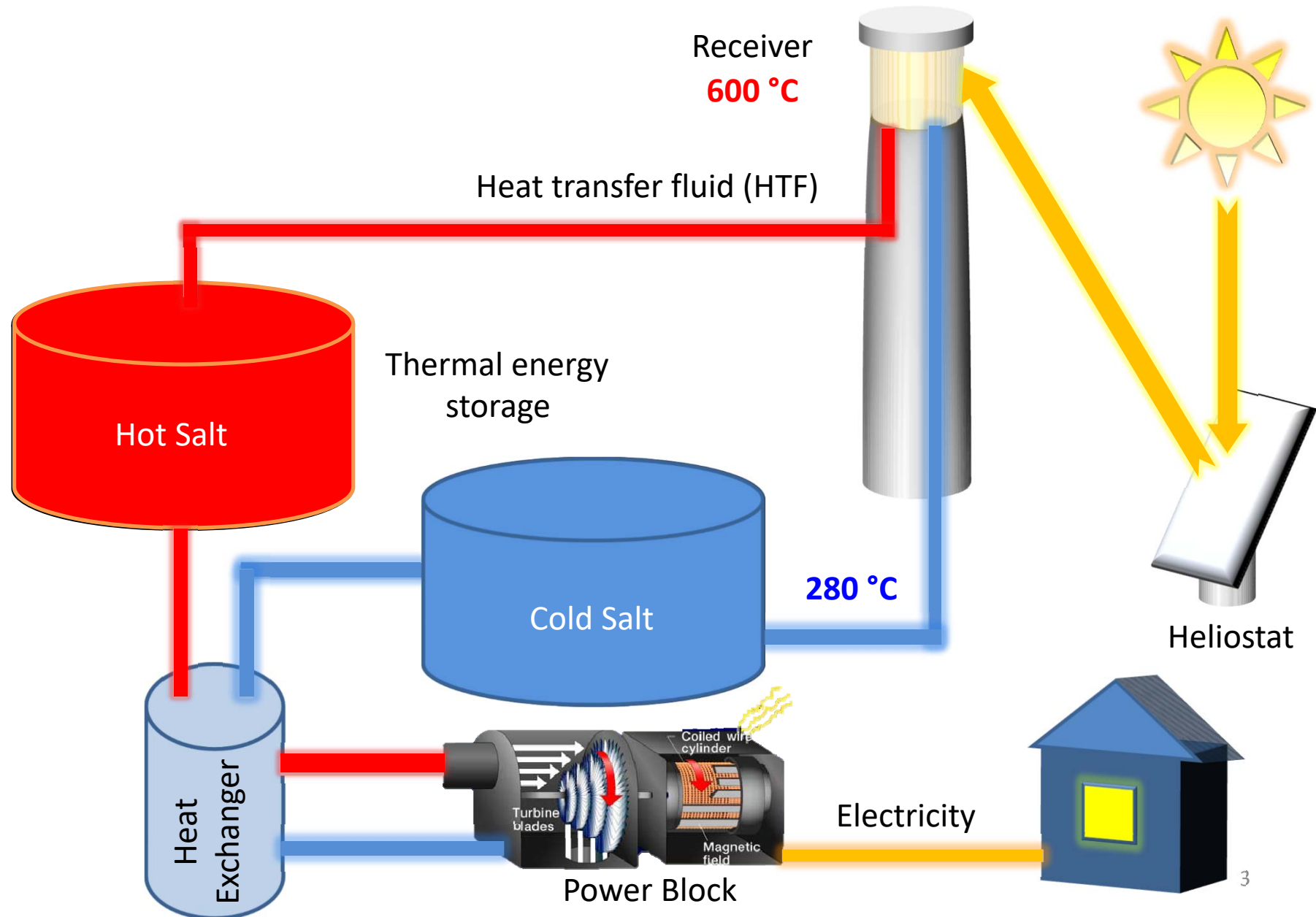
¹ – Forschungszentrum Jülich, IEK-2

² - GTT-Technologies

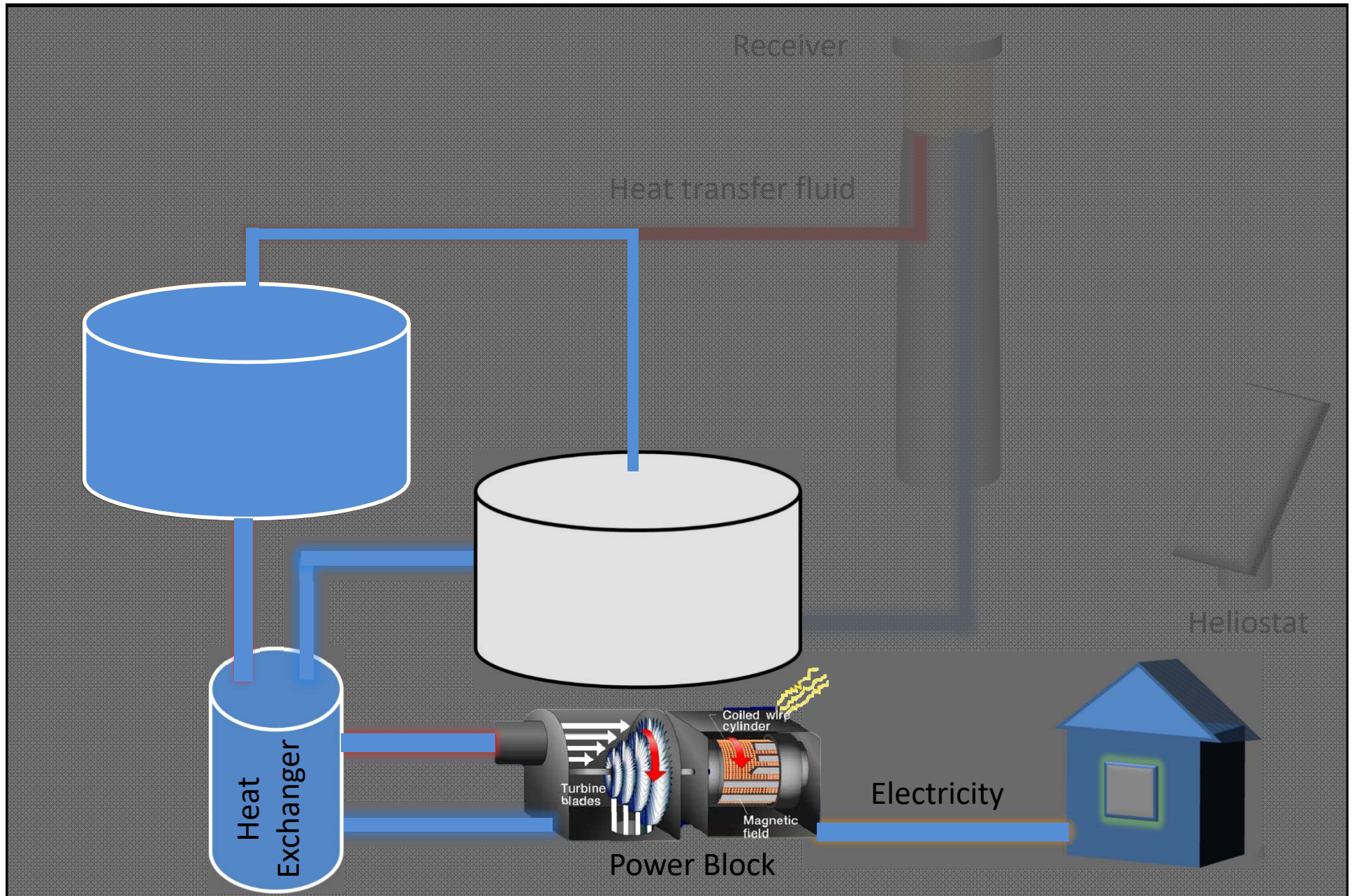
Sensible Thermal Energy Storage



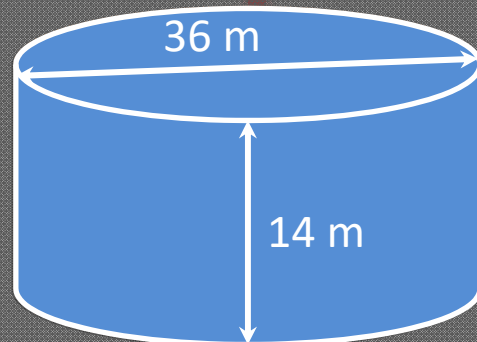
Scheme of Solar Power Plant



Scheme of Solar Power Plant



Thermal Energy Storage



28 500 kg
40%KNO₃-60%NaNO₃

Project Name: Extresol-3 (EX-3)

Country: Spain

Start Year: 2012

Solar-Field Inlet Temp: 293°C

Solar-Field Outlet Temp: 393°C

Solar-Field Temp

Difference: 100°C

Storage Type: 2-tank indirect

Storage Capacity: 7.5 hour(s)

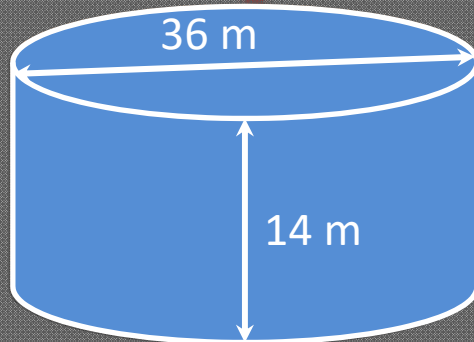
Thermal Storage

Description: 28,500 tons of molten salt. 60% sodium nitrate, 40% potassium nitrate. 1,010 MWh. Tanks are 14 m high and 36 m in diameter.

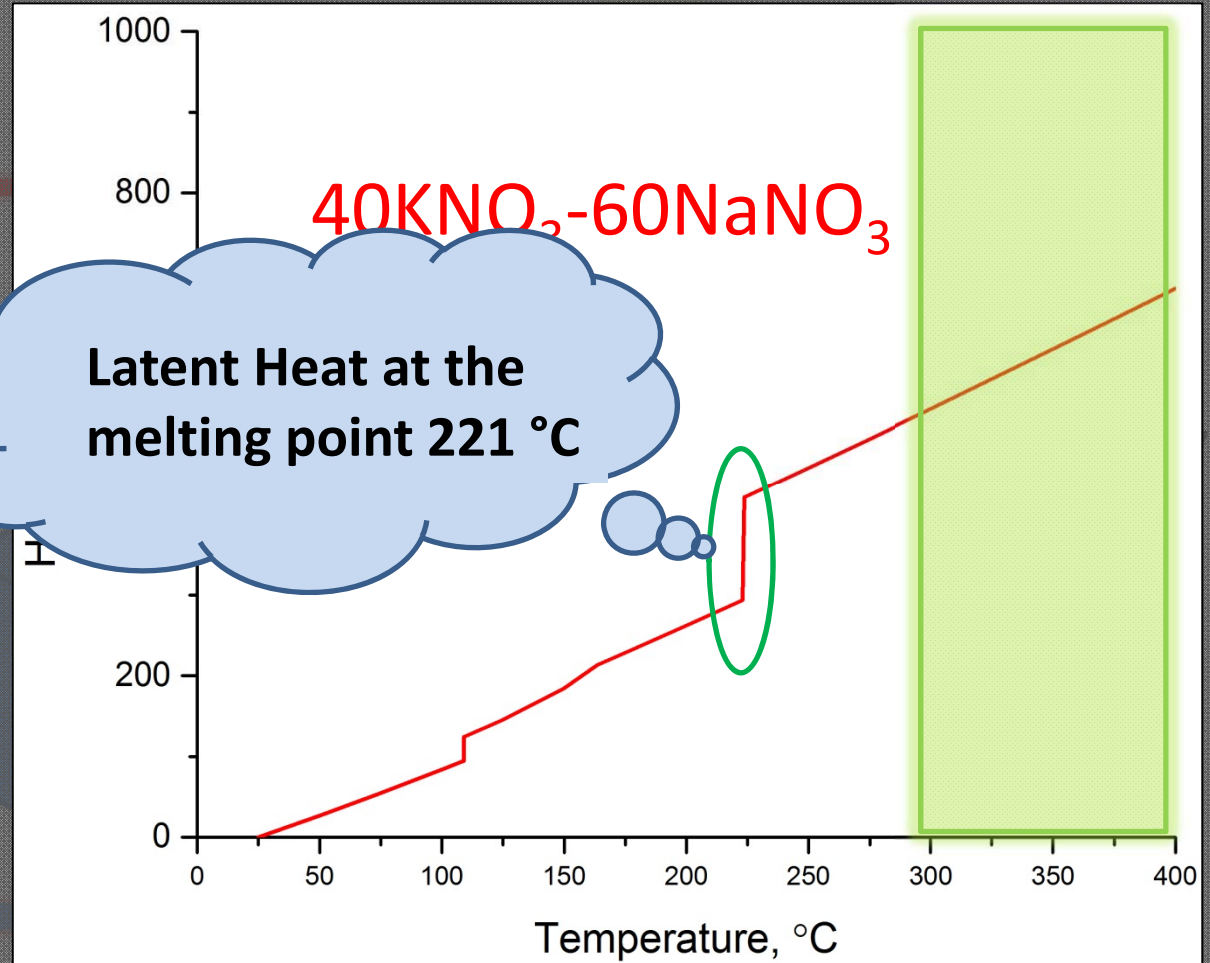
<http://www.nrel.gov/csp/solarpaces>

Enthalpy Increment

Solar-Field Inlet Temp:	293°C
Solar-Field Outlet Temp:	393°C
Solar-Field Temp Difference:	100°C



28 500 kg
40%KNO₃-60%NaNO₃



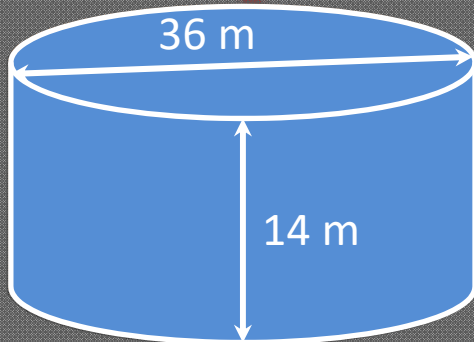
Heat Exchanger

Power Block

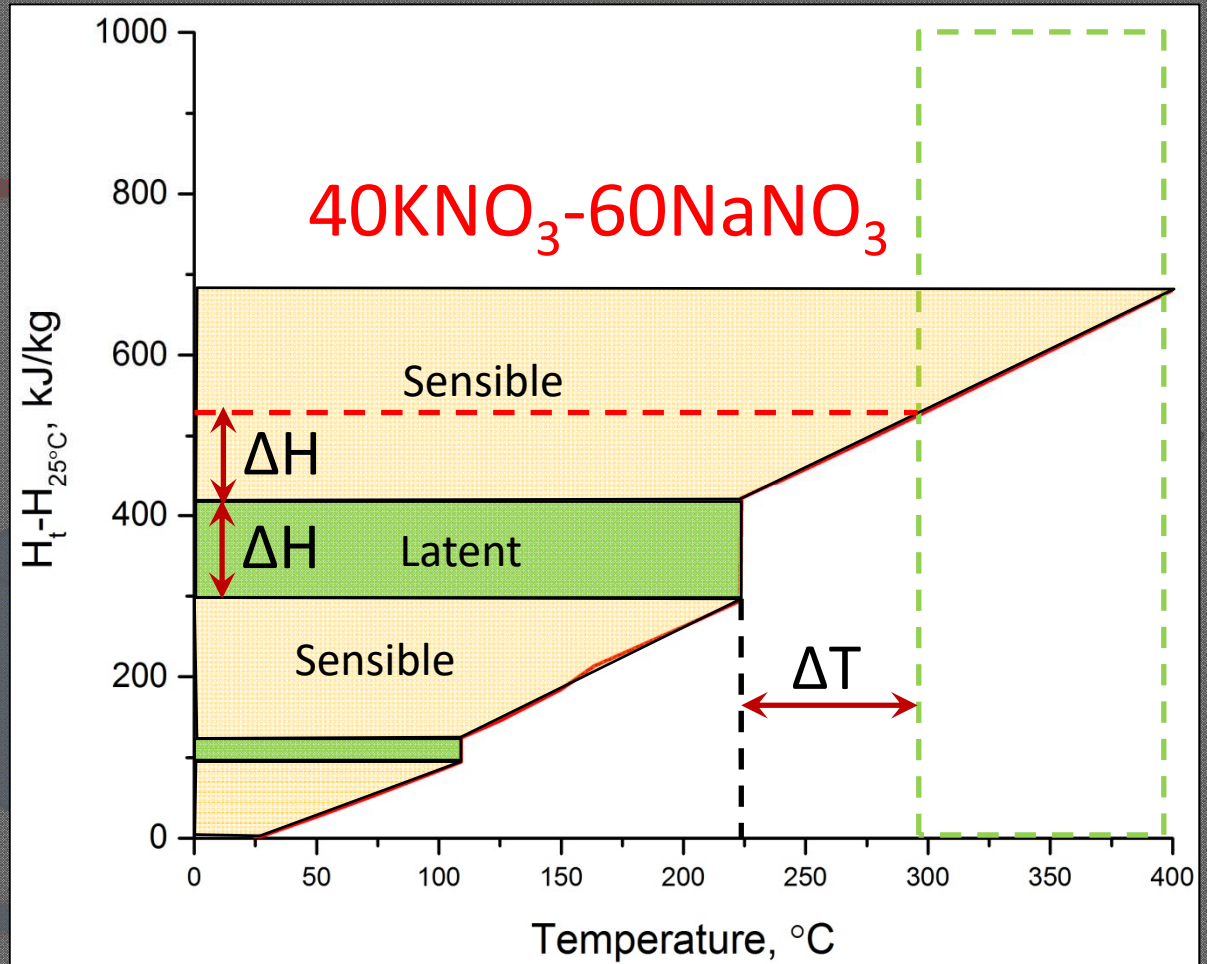
Electricity

Enthalpy Increment

Solar-Field Inlet Temp:	293°C
Solar-Field Outlet Temp:	393°C
Solar-Field Temp Difference:	100°C



28 500 kg
40%KNO₃-60%NaNO₃

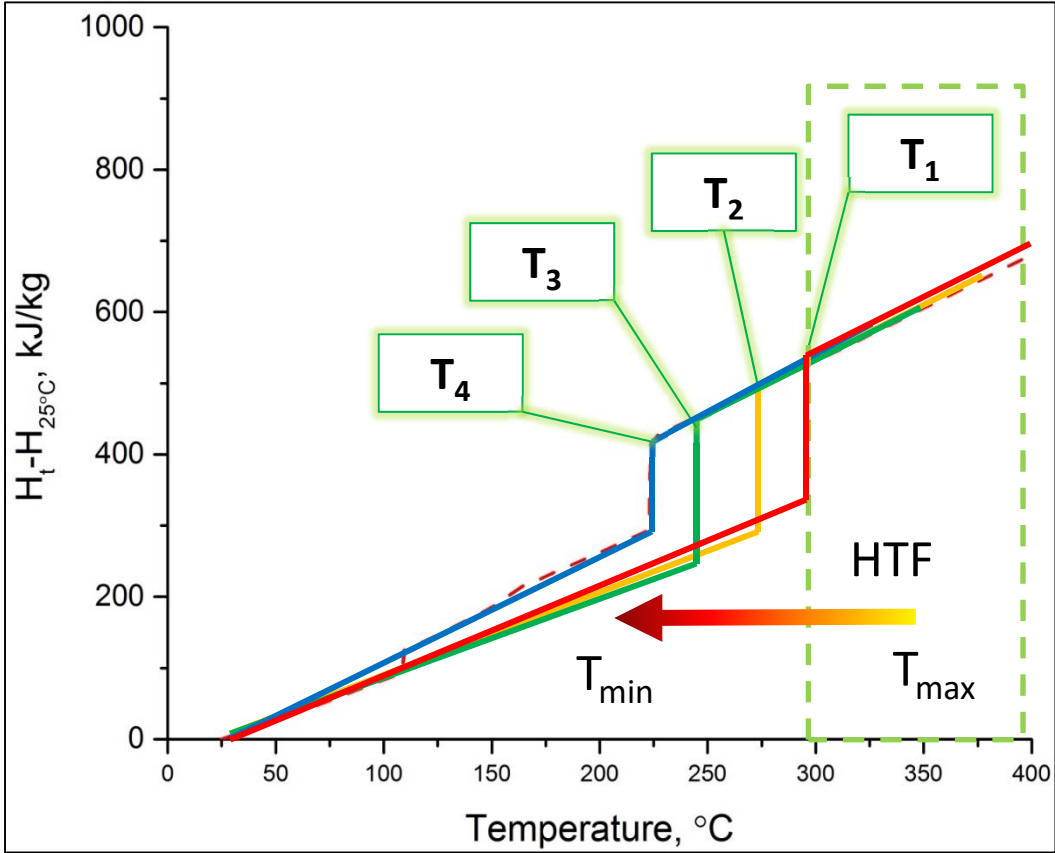
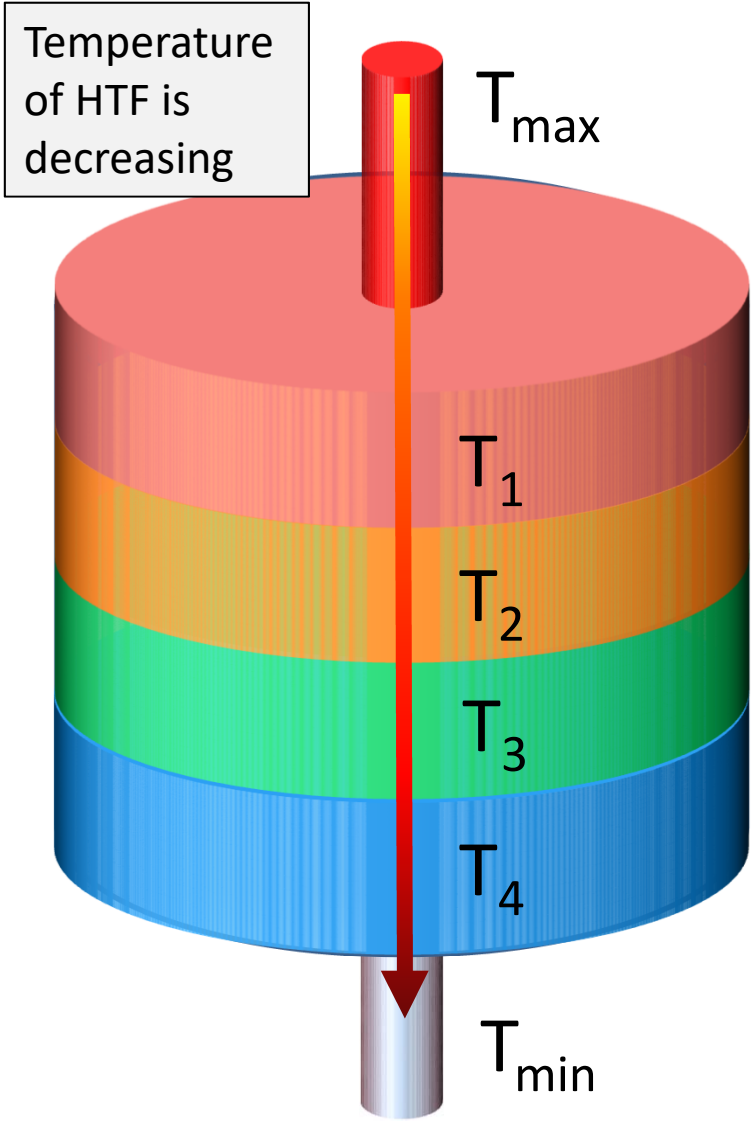


Heat Exchanger

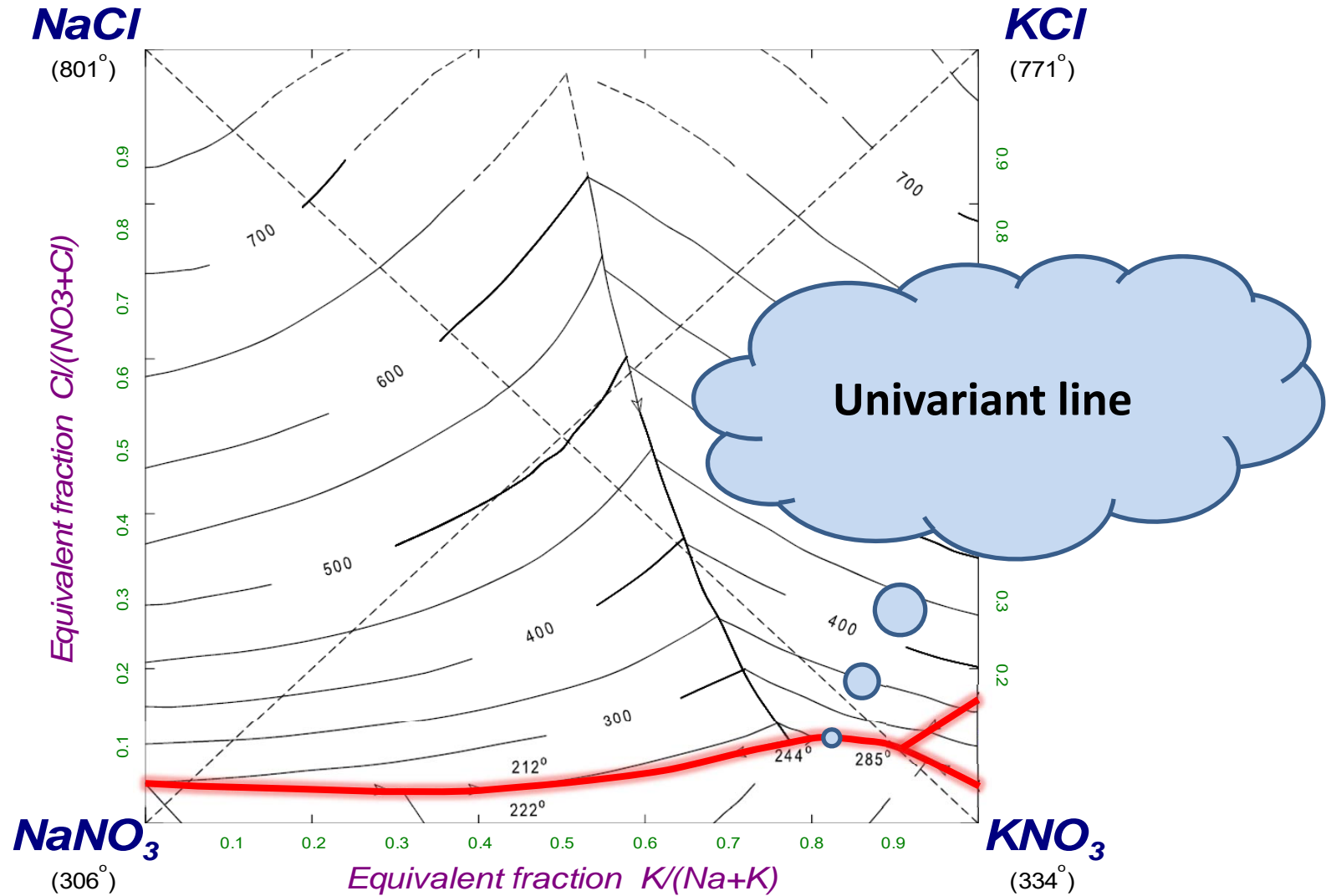
Power Block

Electricity

Cascaded Latent Heat Storage



Phase Diagram of the NaCl-KCl-NaNO₃-KNO₃ system



R.N. Nyankovskaya, *Izv. Sekt. Fiz.-Khim. Anal.*, 21 (1952) 259-270.

Reciprocal NaCl-KCl-NaNO₃-KNO₃ System

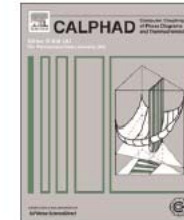
CALPHAD: Computer Coupling of Phase Diagrams and Thermochemistry 51 (2015) 111–124



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CALPHAD: Computer Coupling of Phase Diagrams and Thermochemistry

journal homepage: www.elsevier.com/locate/calphad



Phase equilibria in the reciprocal NaCl–KCl–NaNO₃–KNO₃ system



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ABSTRACT

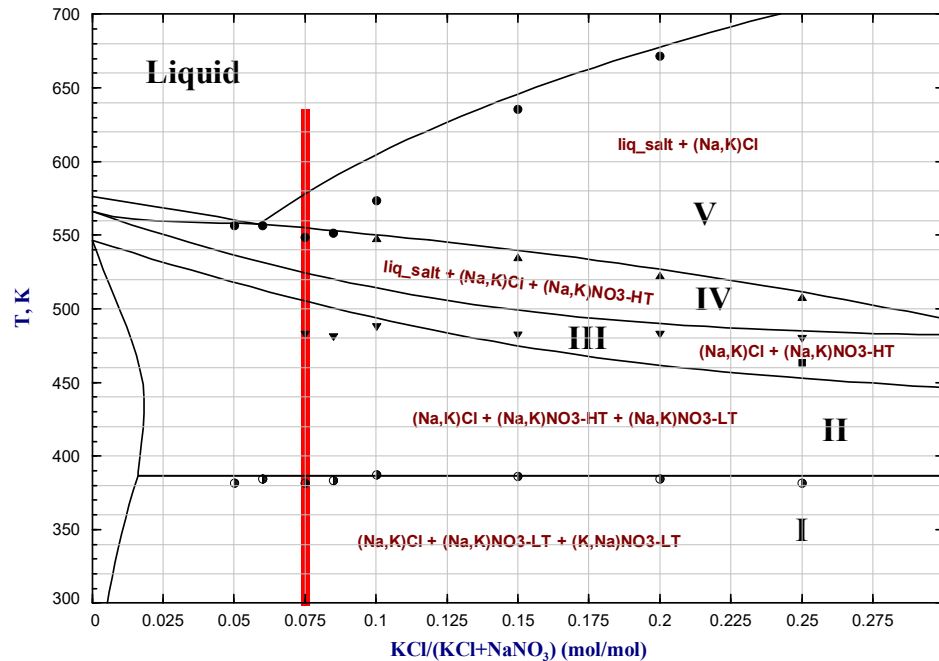
Differential thermal analysis of the various compositions in the KCl–NaNO₃ and NaCl–KNO₃ systems has been performed. Temperatures of phase transitions were obtained. The relative content of NaCl, KCl, NaNO₃, and KNO₃ compounds was determined by the use of X-ray diffraction analysis. These results together with the experimental data from literature were used for optimization of thermodynamic parameters for all available phases and compounds to obtain the Gibbs energy dataset which can be used for the calculation and prediction of the phase diagrams and other thermodynamic properties of these systems.

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[1] R.N. Nyankovskaya, *Izv. Sect. Fiz.-Khim. Anal.*, 21 (1952) 259-270.

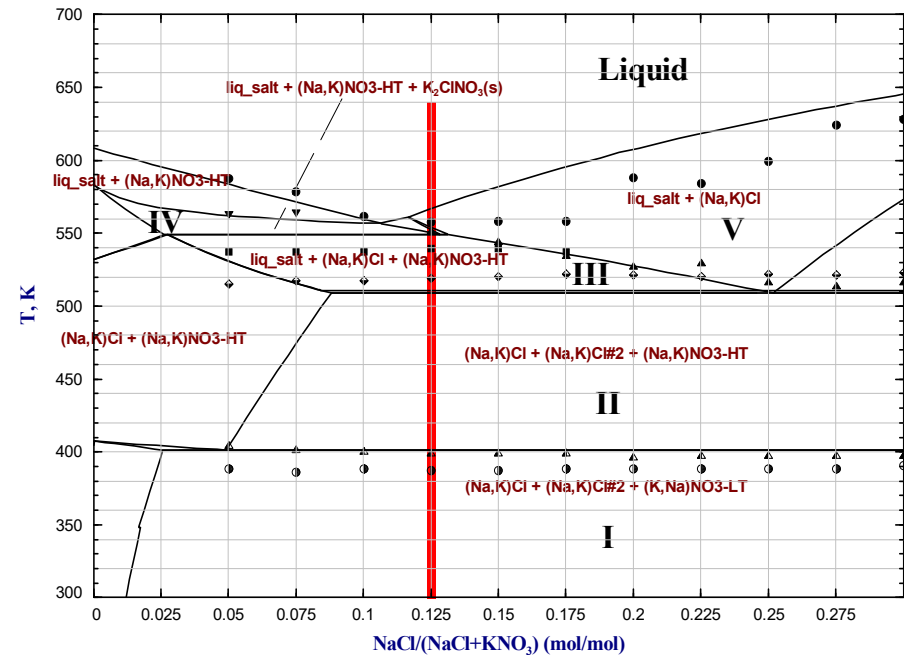
Diagonal sections of the NaCl-KCl-NaNO₃-KNO₃ system

KCl-NaNO₃



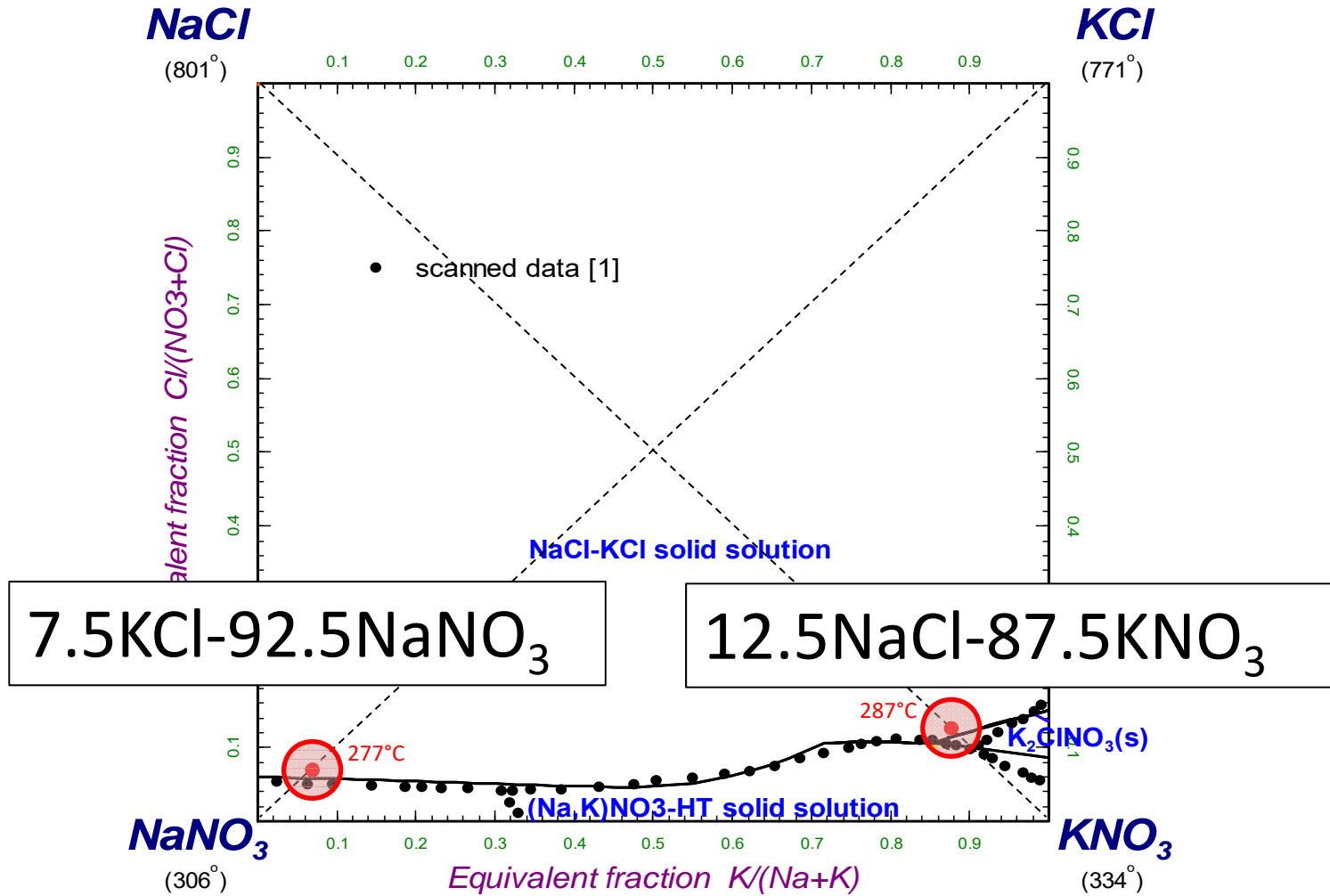
7.5KCl-92.5NaNO₃

NaCl-KNO₃



12.5NaCl-87.5KNO₃

Reciprocal NaCl-KCl-NaNO₃-KNO₃ system



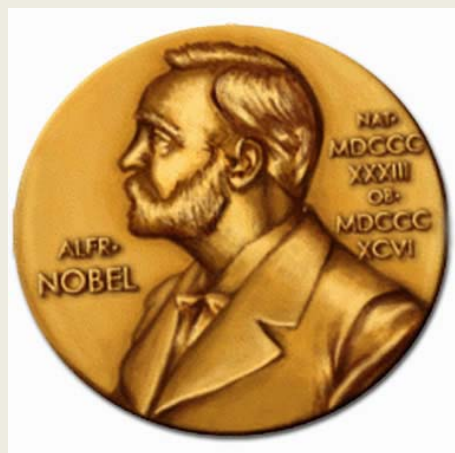
What does a thermochemist do?



What my friends think



What my chief thinks



What my parents think



What I really do

Sample Preparation

Glove box



Vacuum seal

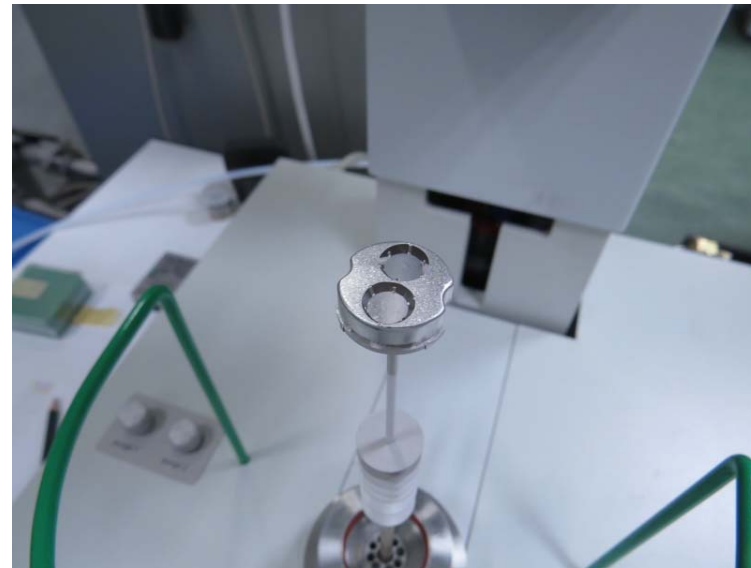
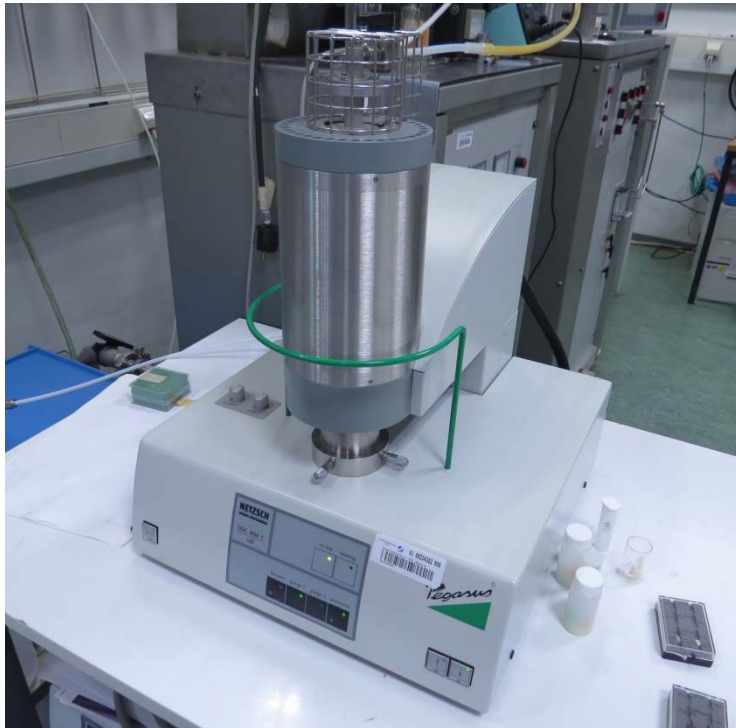


Closed glass containers



Differential Scanning Calorimetry

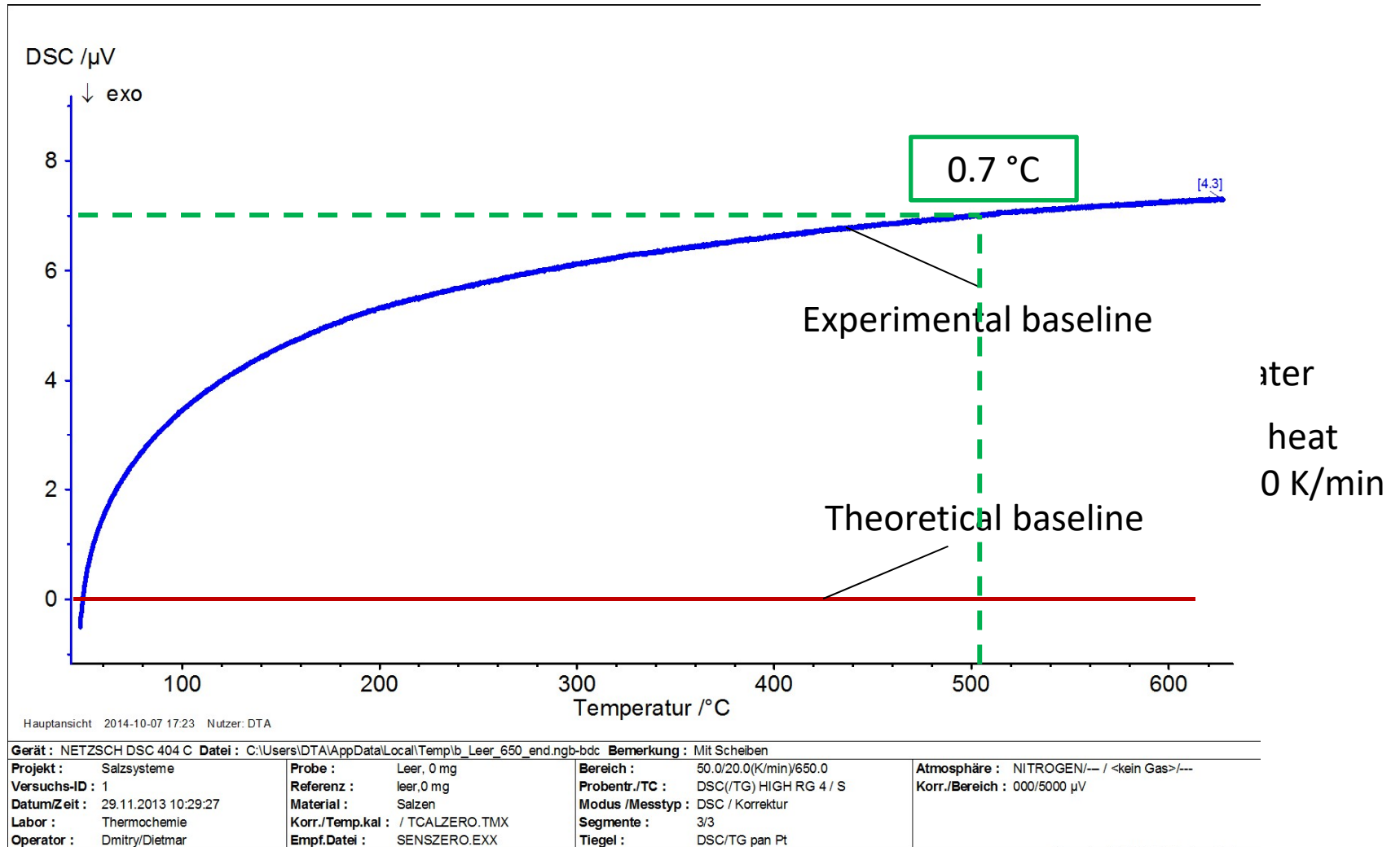
DSC 404C Netzsch



Sample holder

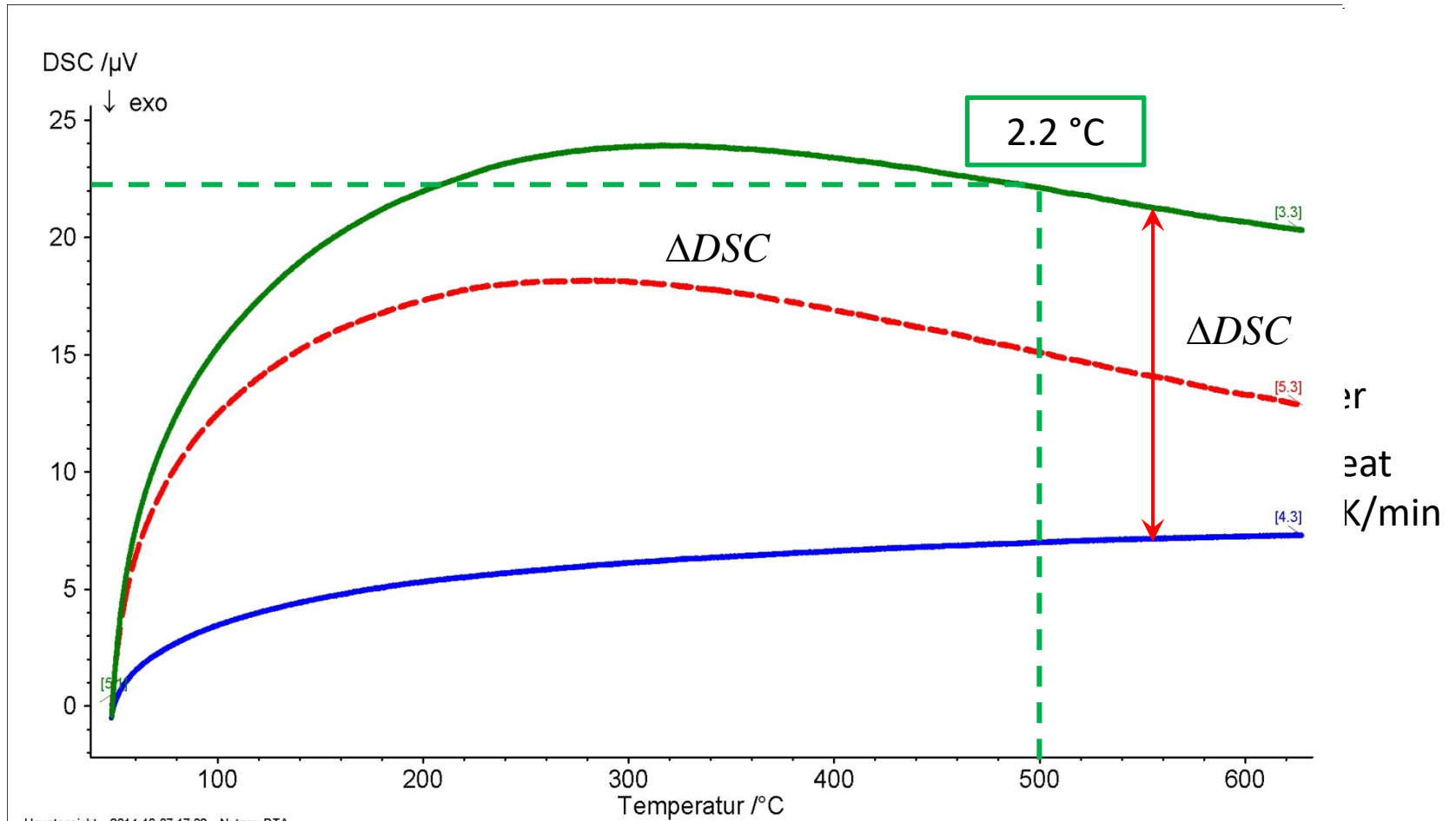


Differential Scanning Calorimetry



$$\Delta T, \mu V$$

Differential Scanning Calorimetry



[#]	Gerät	Datei	Datum	Versuchs-ID	Probe	Masse/mg	Segment	Bereich	Atmosphäre	Korr.
[3.3]	DSC 404 C	r8_Sapphir_650_end.ngb-ddc	2013-11-29	1	Sapphir	55.89	3/3	50.0/20.0(K/min)/650.0	NITROGEN/--- / <kein Gas>/---	---
[4.3]	DSC 404 C	b_Leer_650_end.ngb-bdc	2013-11-29	1	Leer	0	3/3	50.0/20.0(K/min)/650.0	NITROGEN/--- / <kein Gas>/---	---
[5.1]	DSC 404 C	r7_Sapphir_650_end.ngb-ddc	2013-11-28	1	Sapphir	55.89	1/3	45.0/40.0(K/min)/50.0	NITROGEN/--- / <kein Gas>/---	020

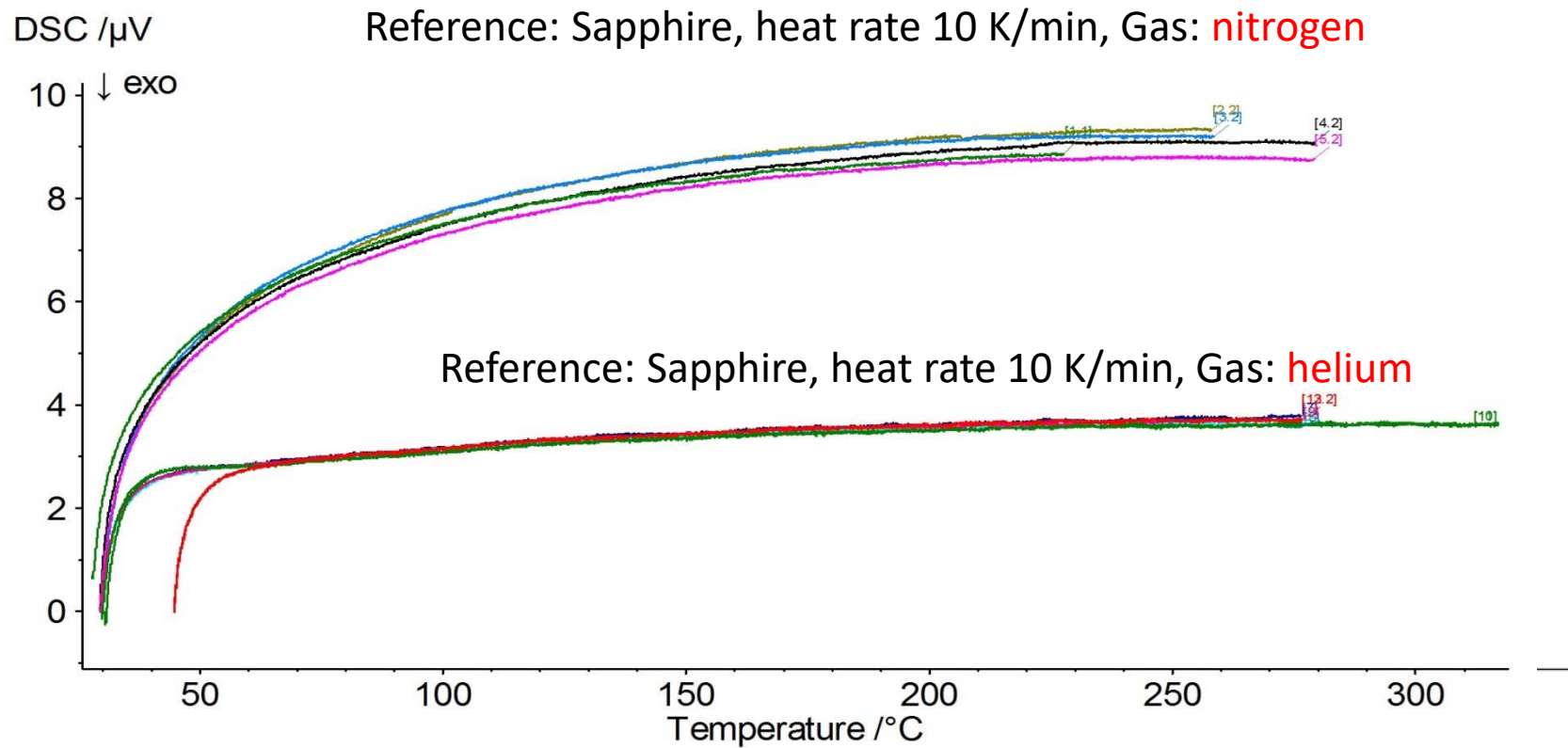
$$\Delta T, \mu\text{V}$$

Heat Capacity

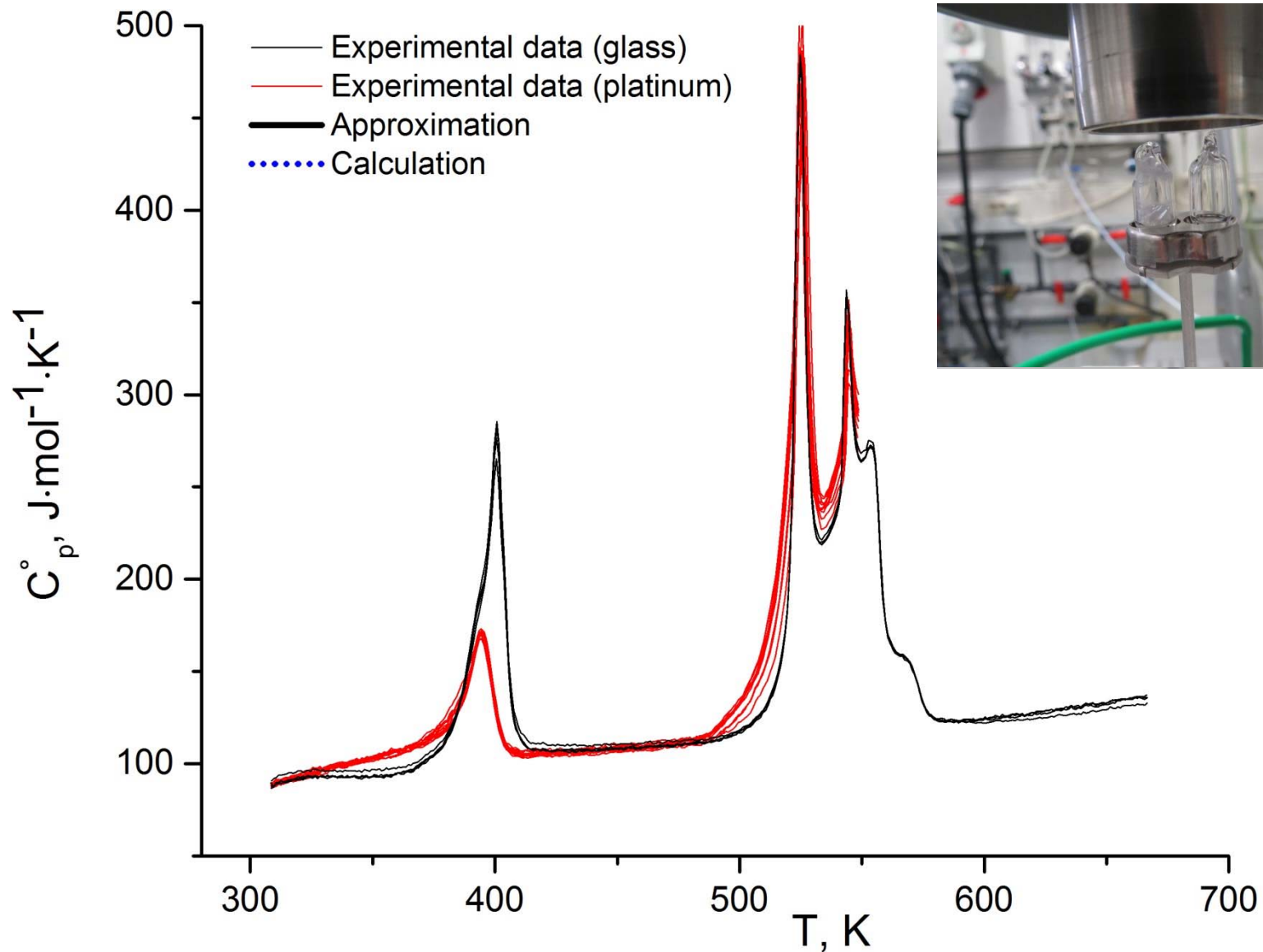
$$C_{p(s)}^{\circ} = \frac{m_r}{m_s} \cdot \frac{\Delta DSC_s}{\Delta DSC_r} \cdot C_{p(r)}^{\circ}$$

where m – mass of the substance (g), ΔDSC – difference signal (μV),
 $C_{p(r)}^{\circ}$ – heat capacity of a reference.

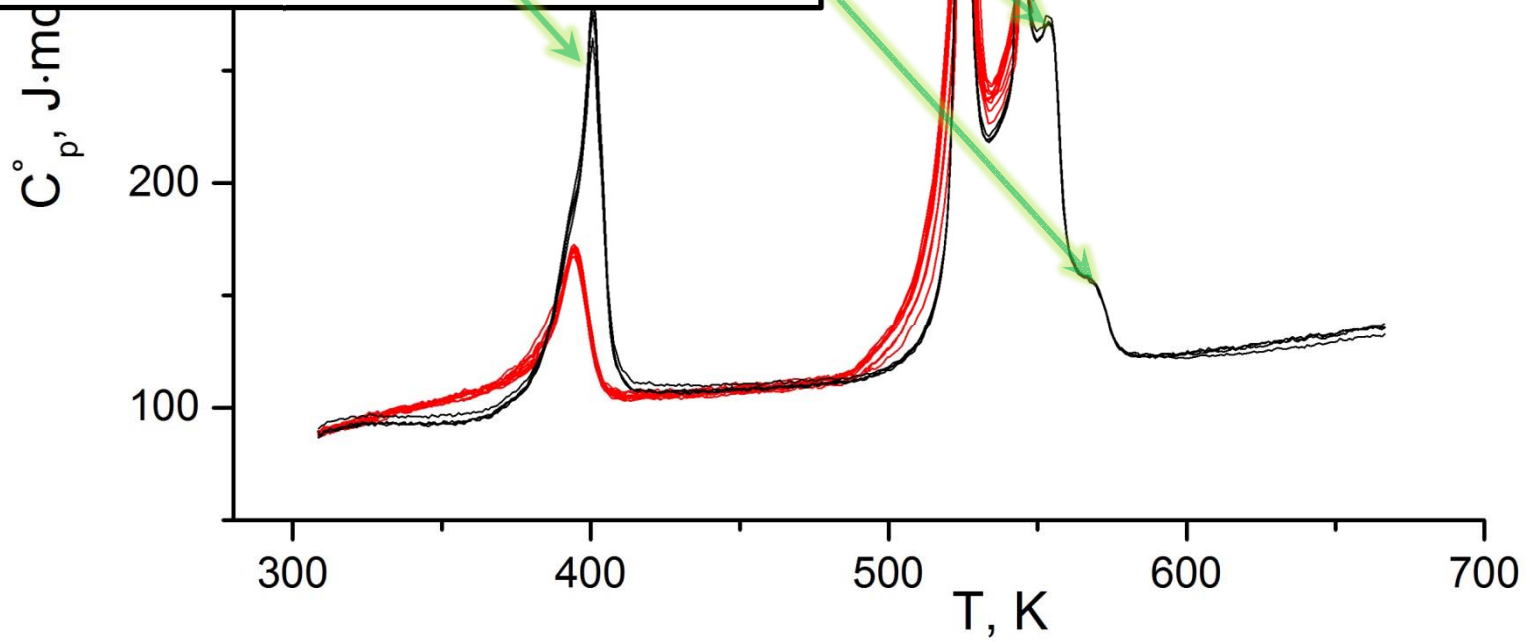
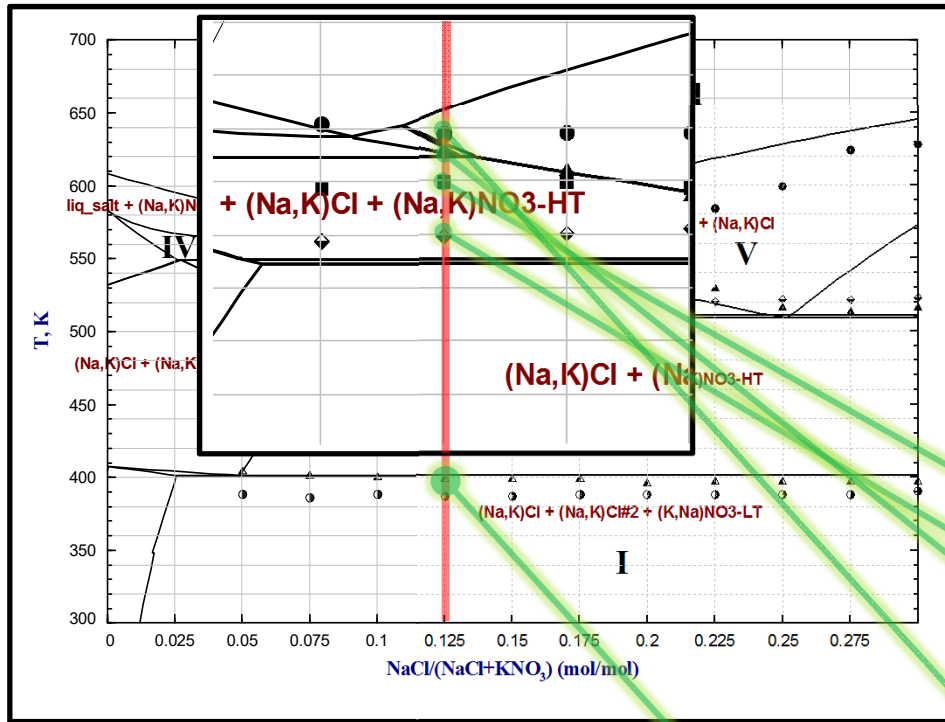
DSC curves



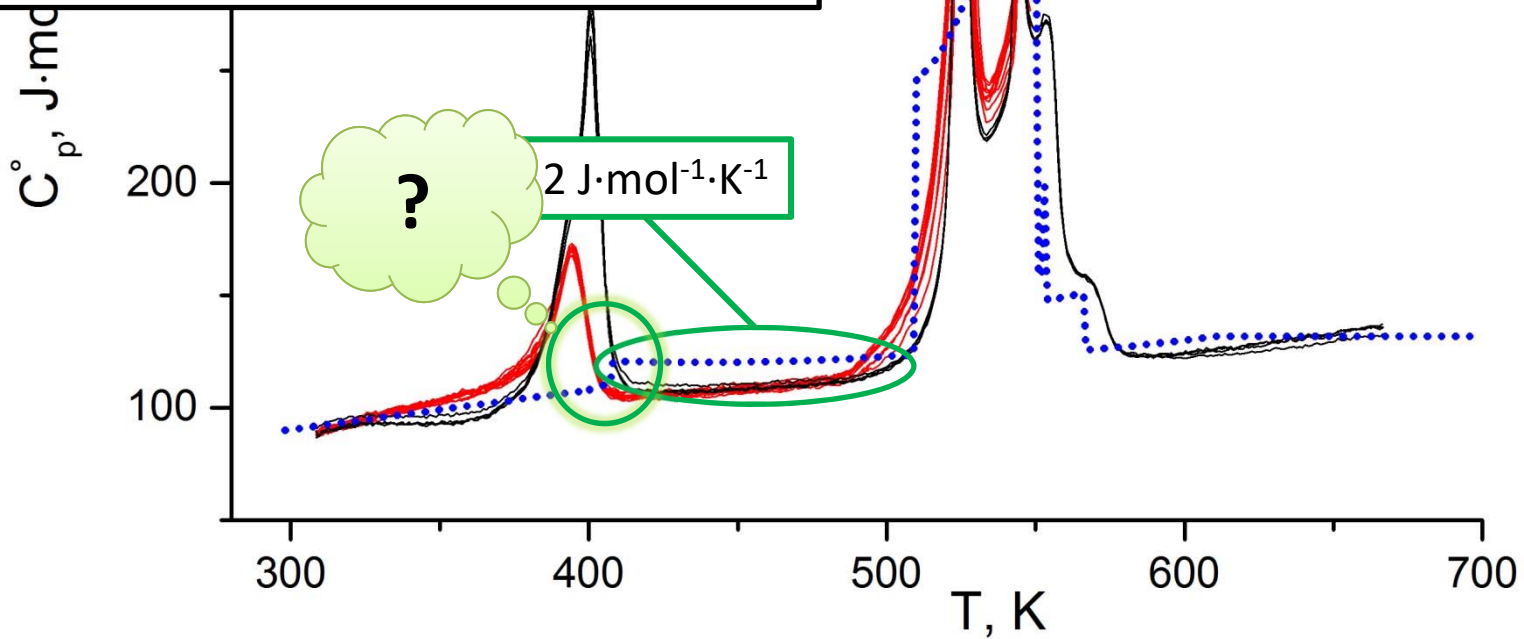
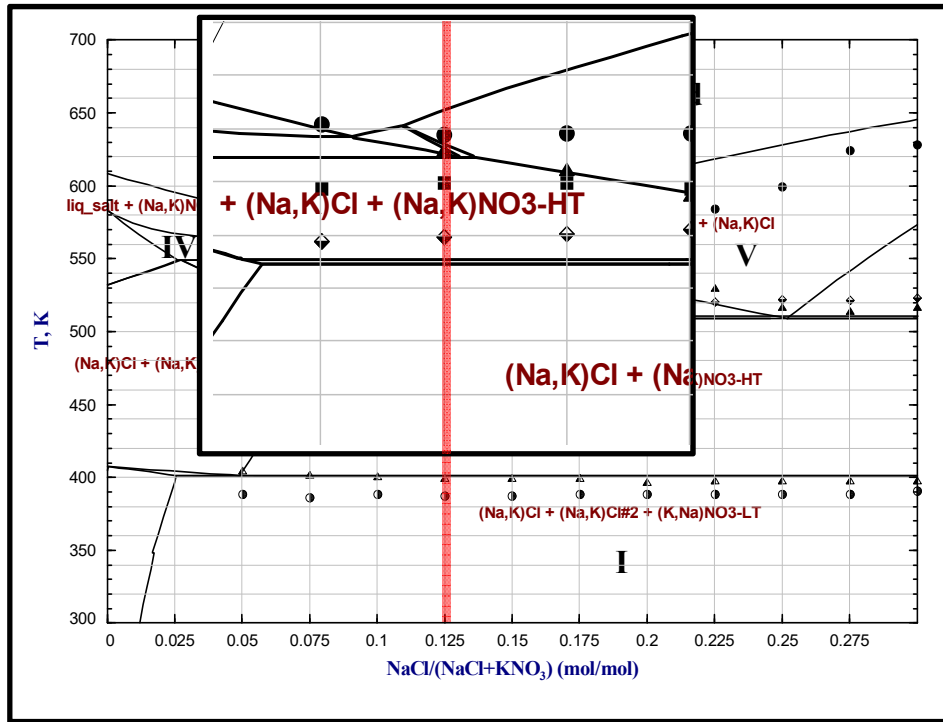
Heat capacity of the 12.5NaCl-87.5KNO₃



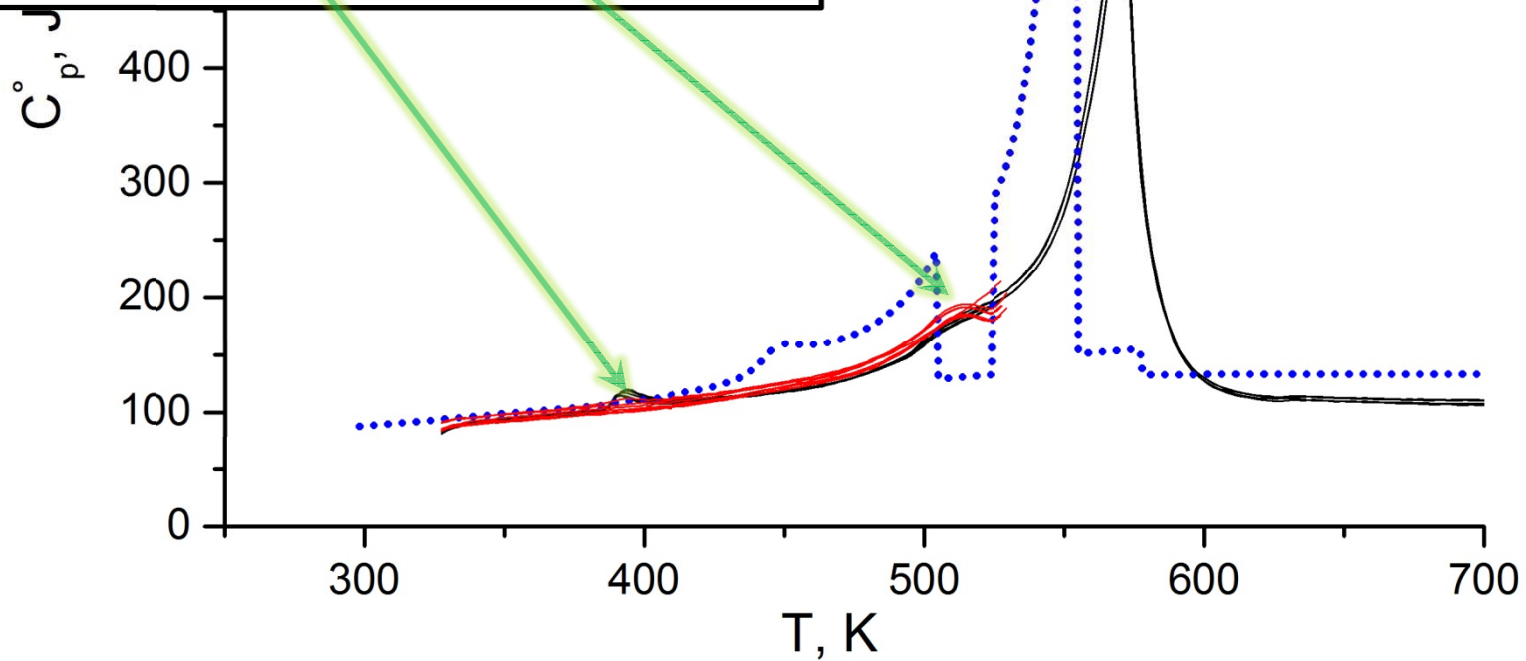
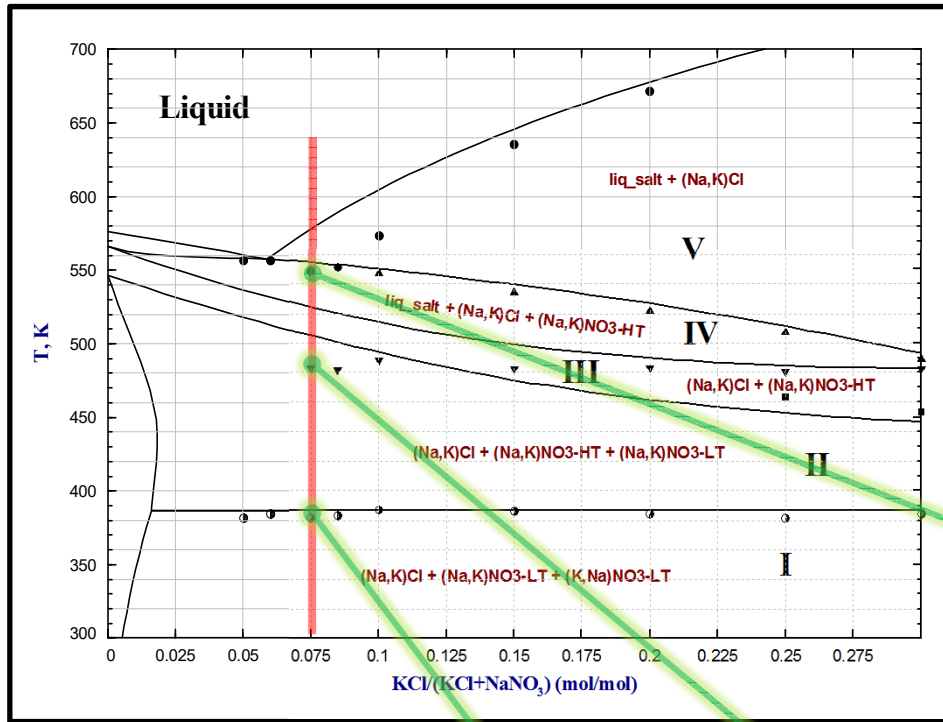
e 12.5NaCl-87.5KNO₃



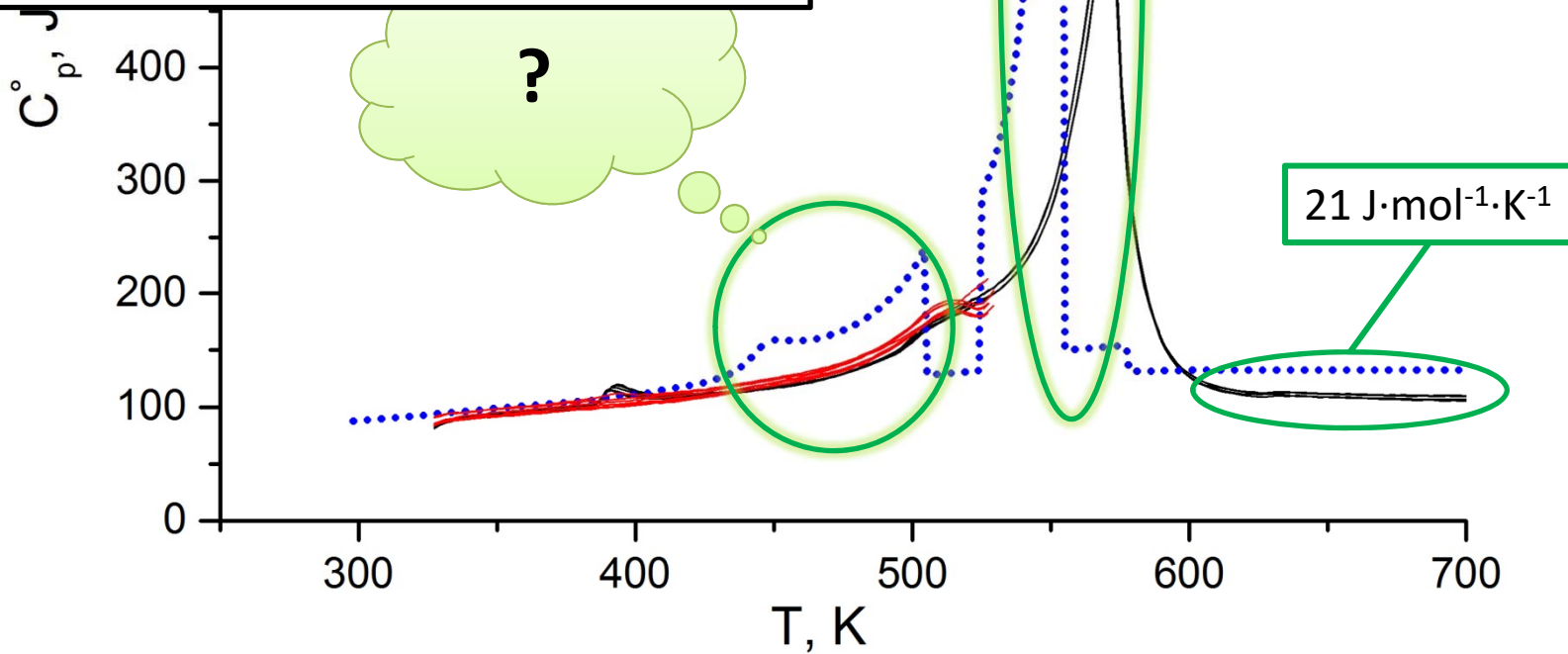
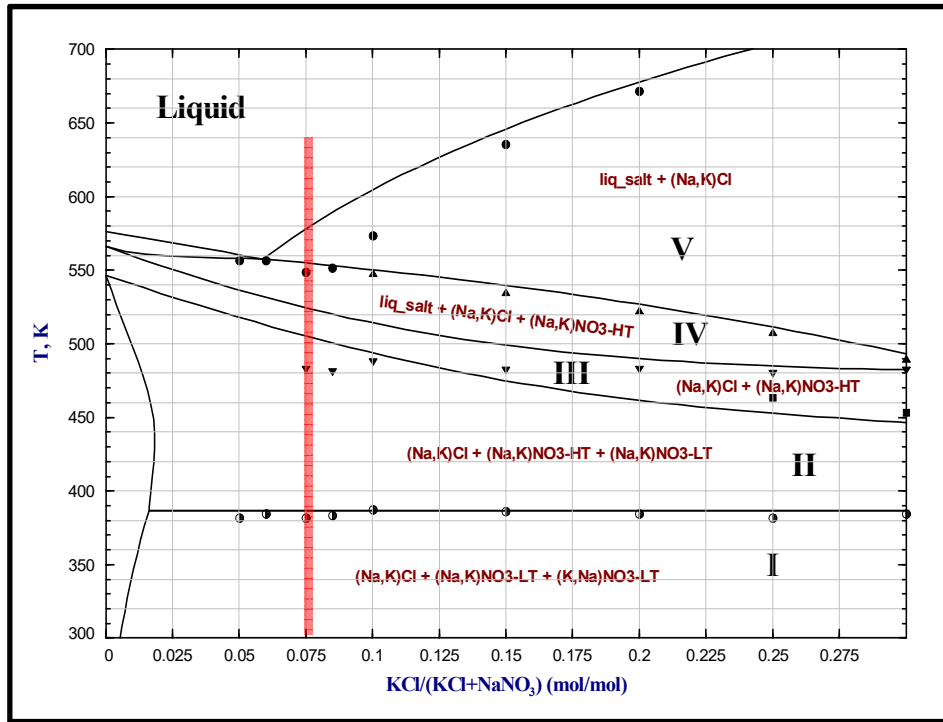
e 12.5NaCl-87.5KNO₃



Sample 7.5KCl-92.5NaNO₃

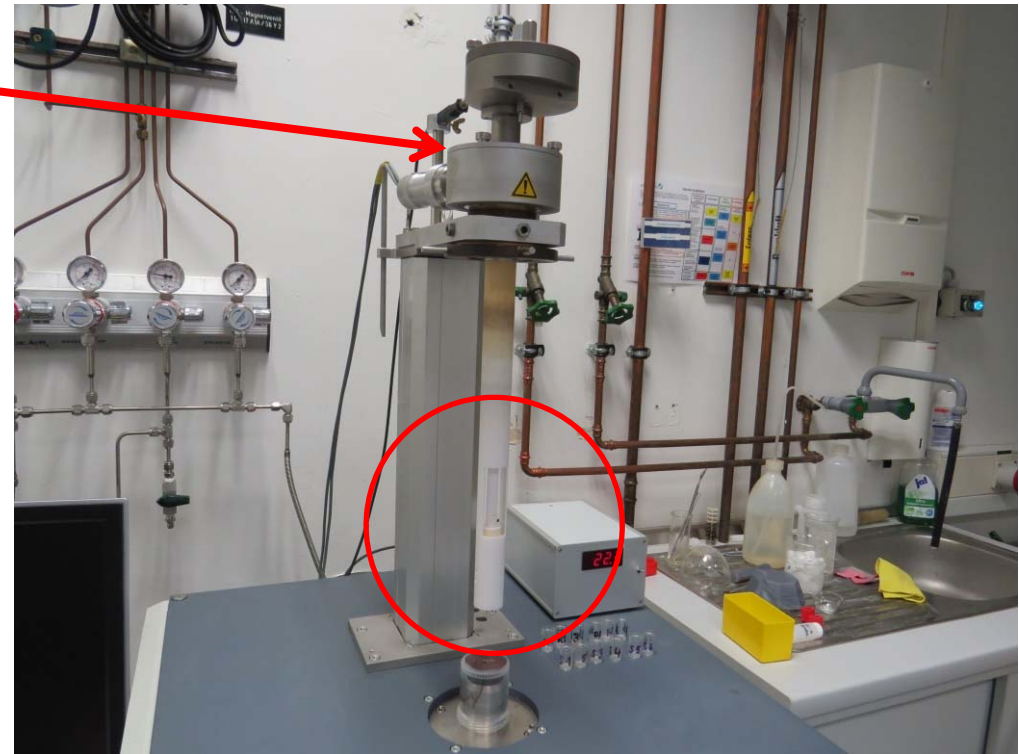


Sample 7.5KCl-92.5NaNO₃

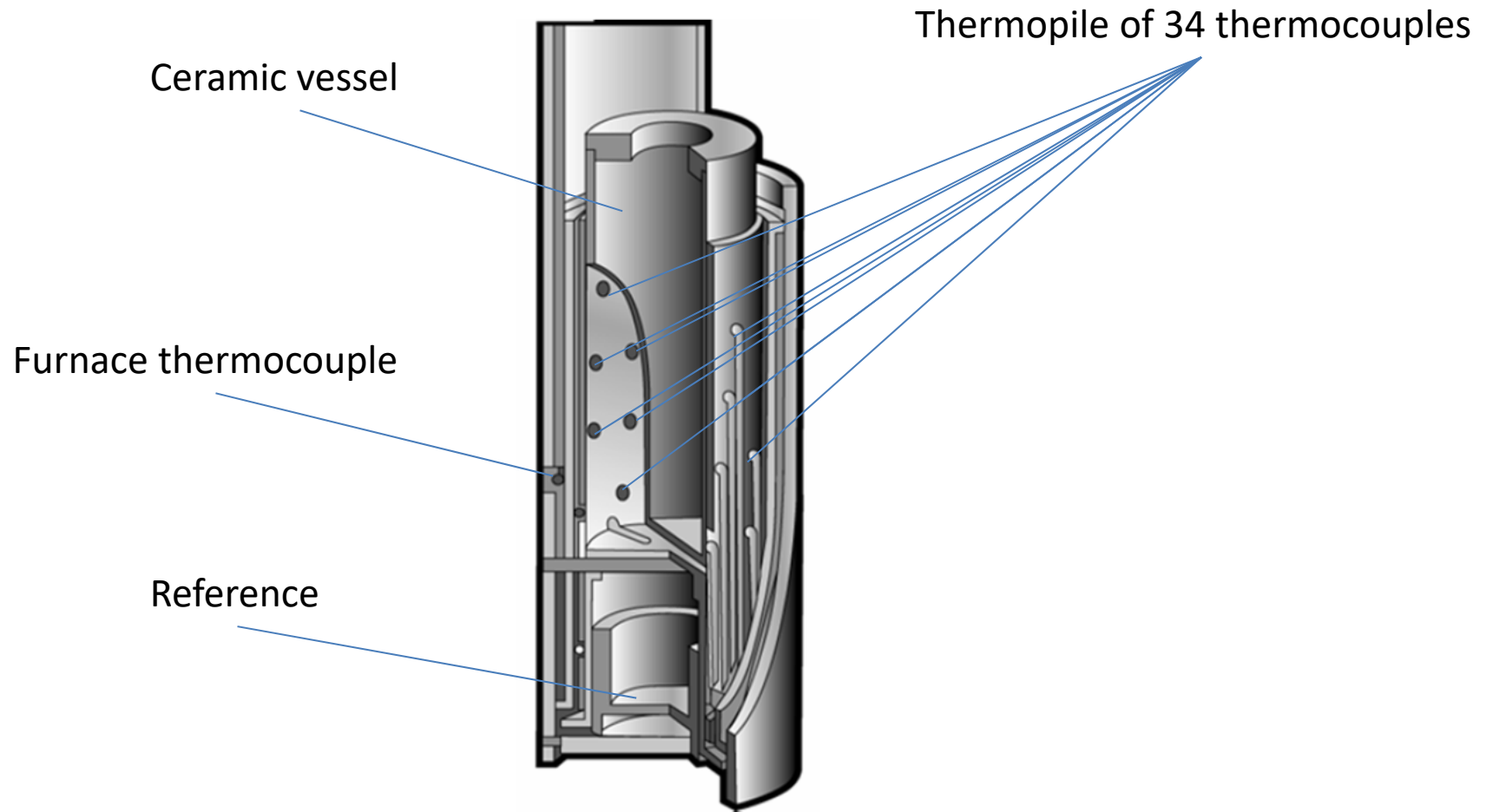


Drop Calorimeter

mHTC 96 Seteram

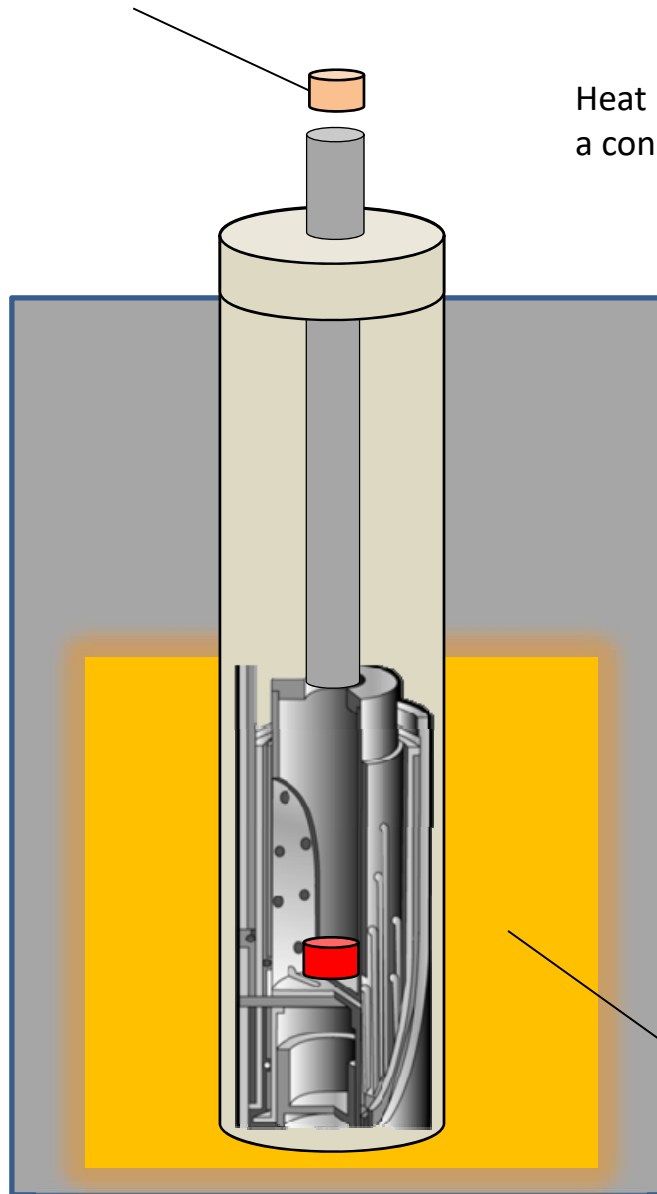


Drop Calorimetric Detector



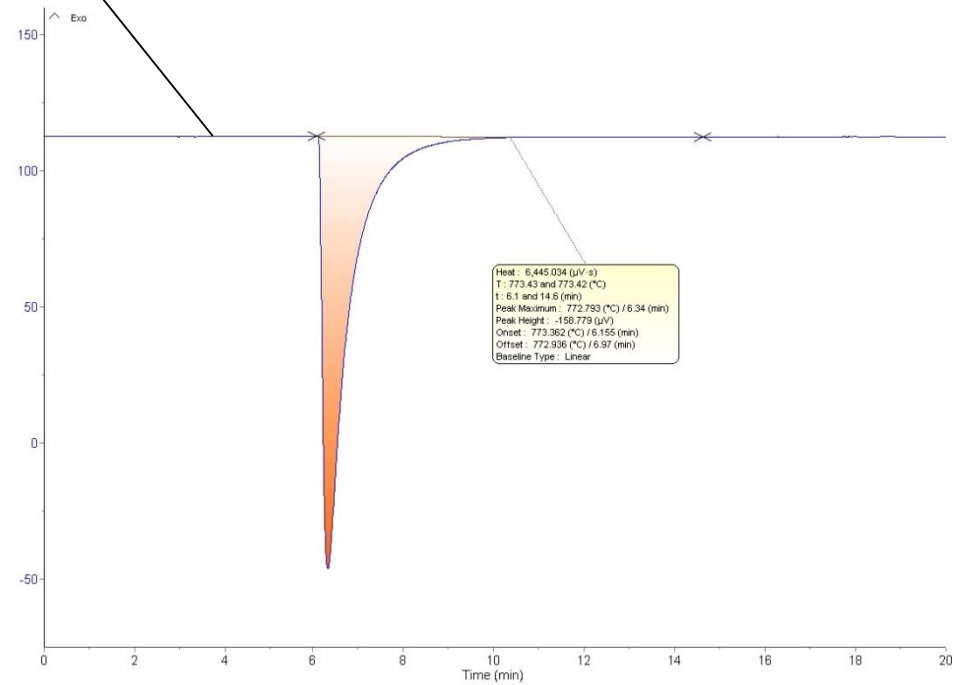
Drop Calorimetry

Sample (10-100mg)
at room temperature



Heat Flow (μV) at
a constant T

Experimental data



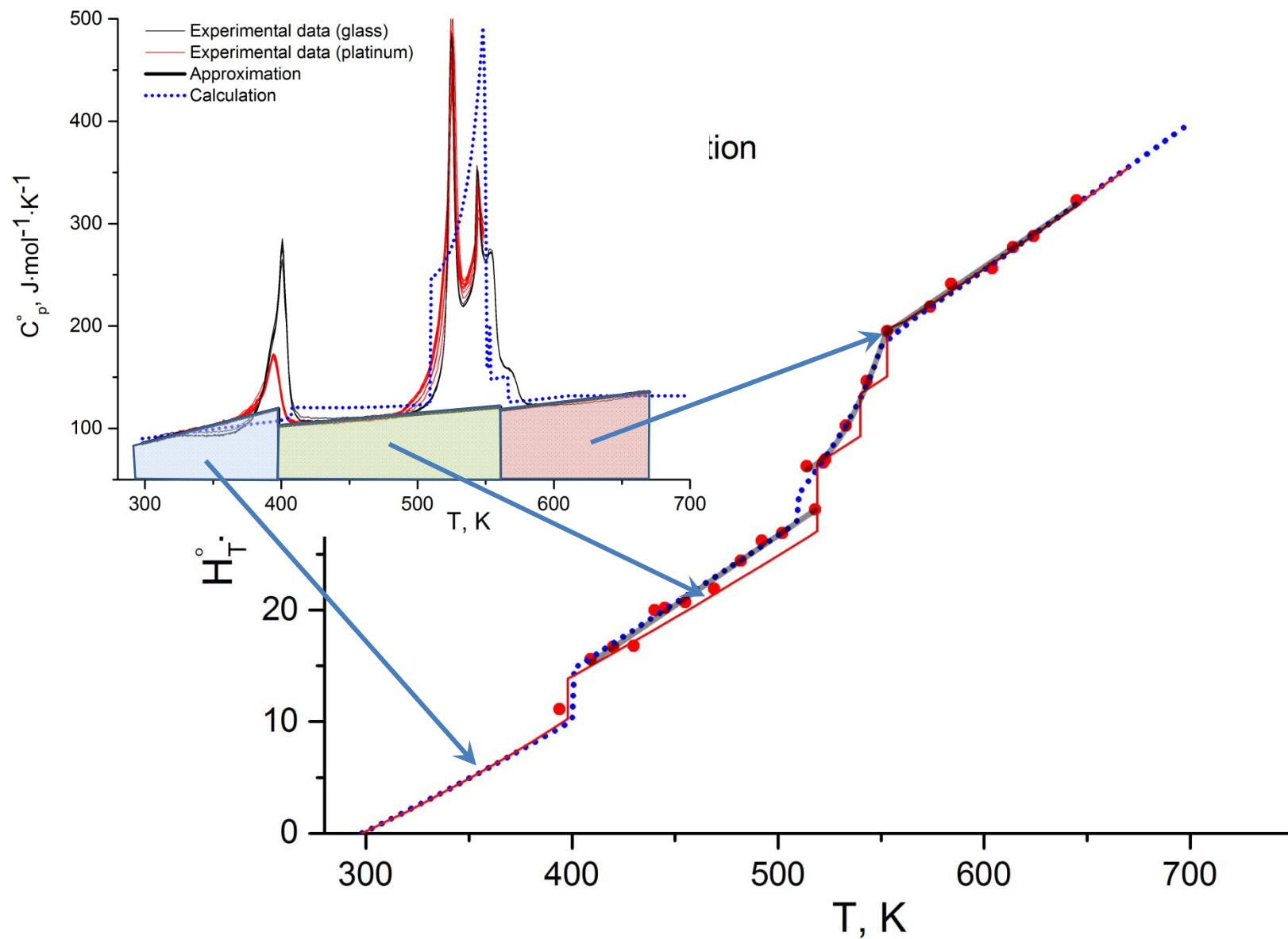
Hot zone,
constant temperature T

Enthalpy Increment

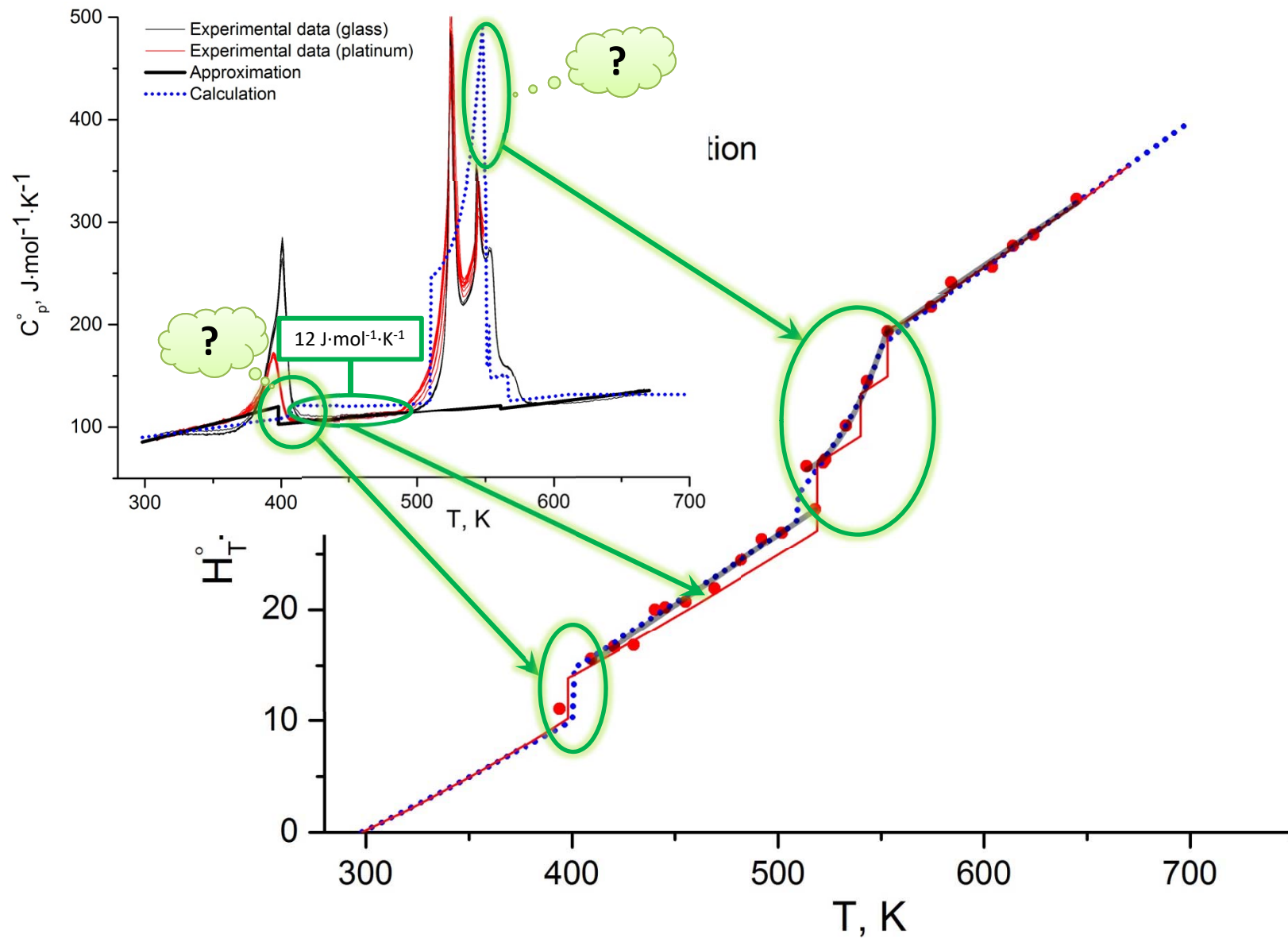
$$(H_T^\circ - H_{298.15}^\circ)_s = \frac{m_r}{m_s} \cdot \frac{\Delta H_s}{\Delta H_r} \cdot (H_T^\circ - H_{298.15}^\circ)_r$$

where m – mass of the substance (g), ΔH – measured peak area ($\mu\text{V} \cdot \text{s}$),
 $(H_T^\circ - H_{298.15}^\circ)_r$ – enthalpy increment of a reference.

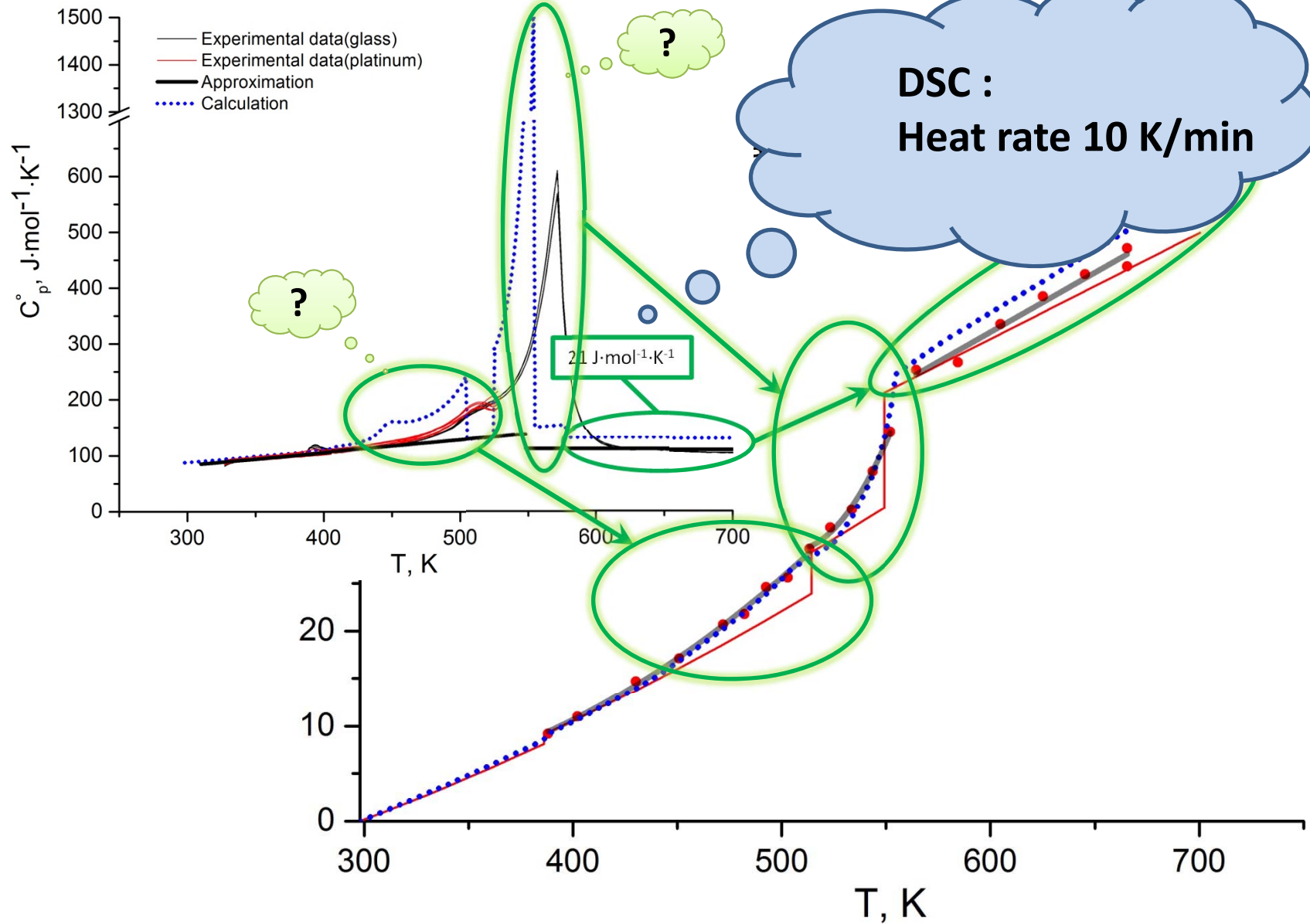
Enthalpy increment in the 12.5NaCl-87.5KNO₃



Enthalpy increment of the 12.5NaCl-87.5KNO₃ mixture



Enthalpy increment of the 7.5KCl-92.5NaNO₃ mixture

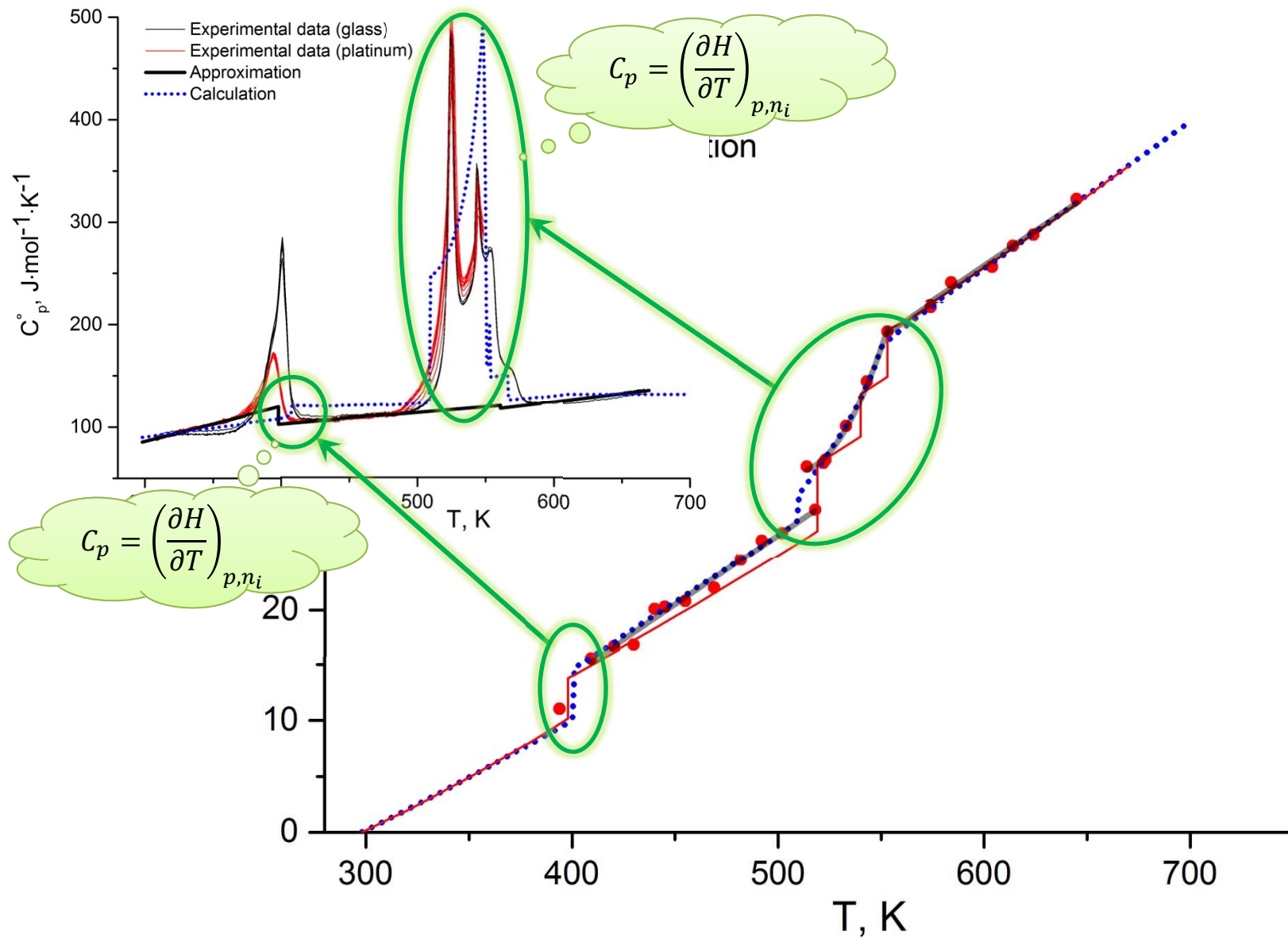


Calculation of C_p in the FactSage

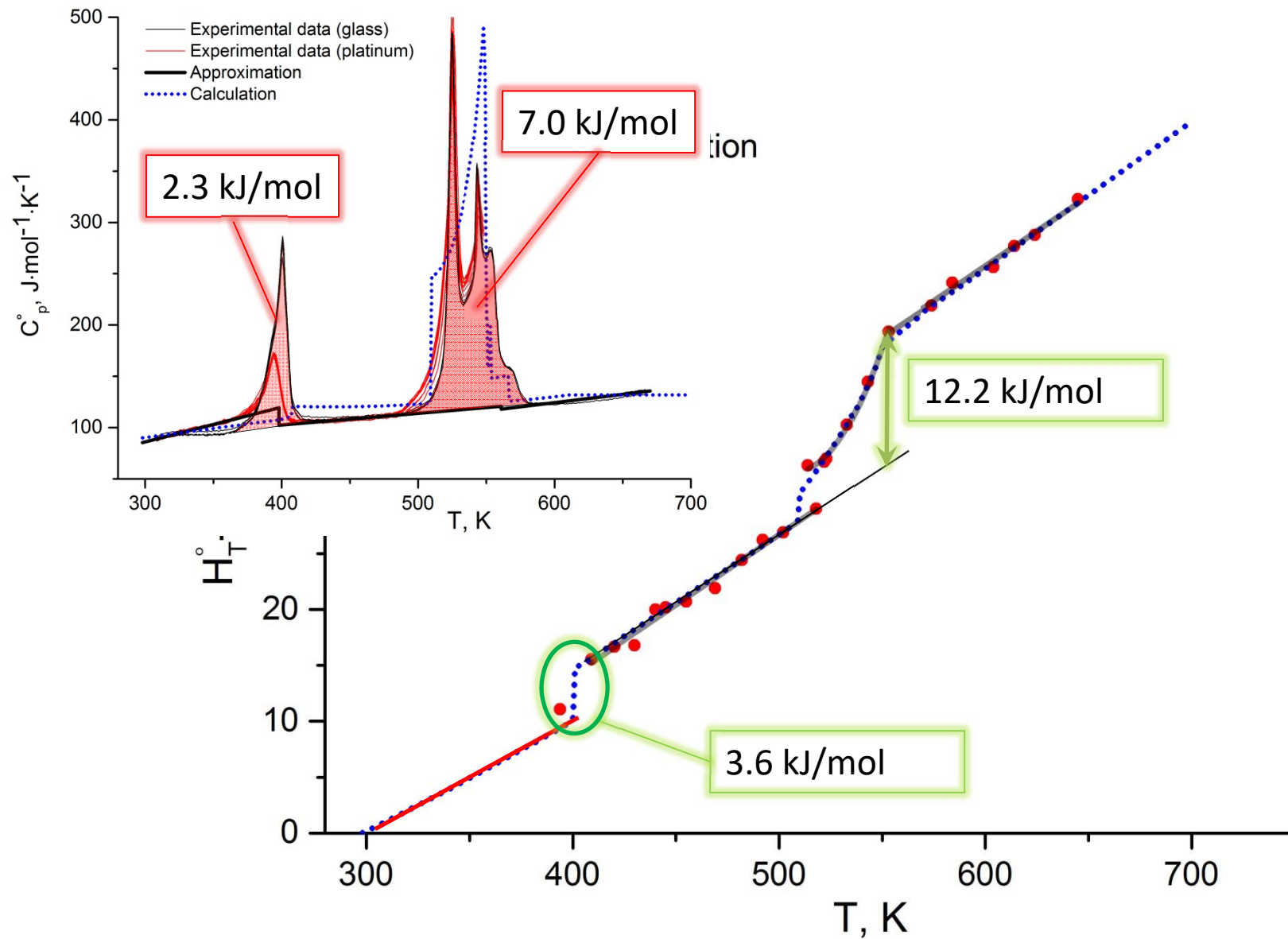
$$C_p = \left(\frac{\partial H}{\partial T} \right)_{p, n_i} = \sum_{\varphi} \frac{\partial n^{\varphi}}{\partial T} H_m^{\varphi} + \sum_{\varphi} \frac{\partial H_m^{\varphi}}{\partial T} n^{\varphi}$$

where φ is phase index, and n^{φ} is phase fraction of each phase.

Enthalpy increment of the 12.5NaCl-87.5KNO₃ mixture



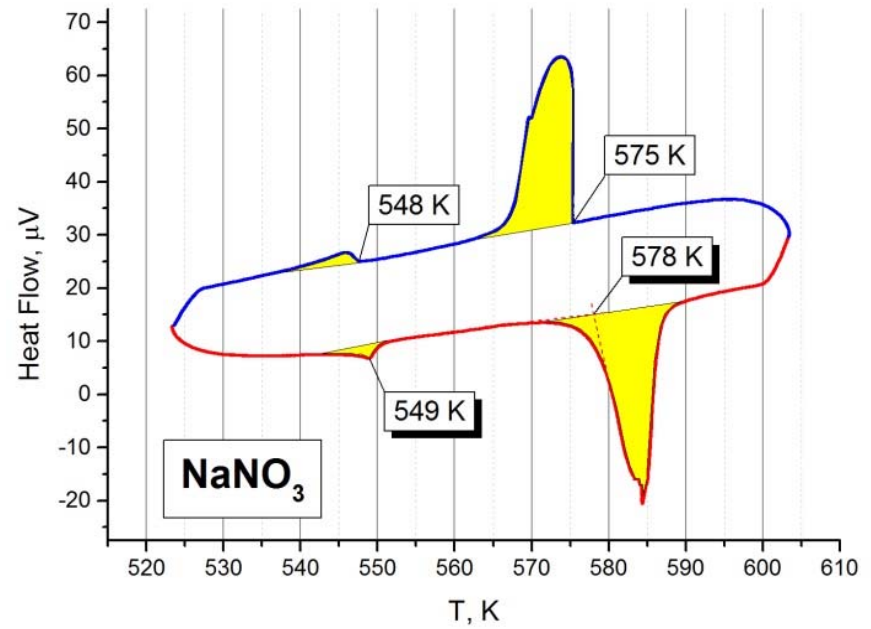
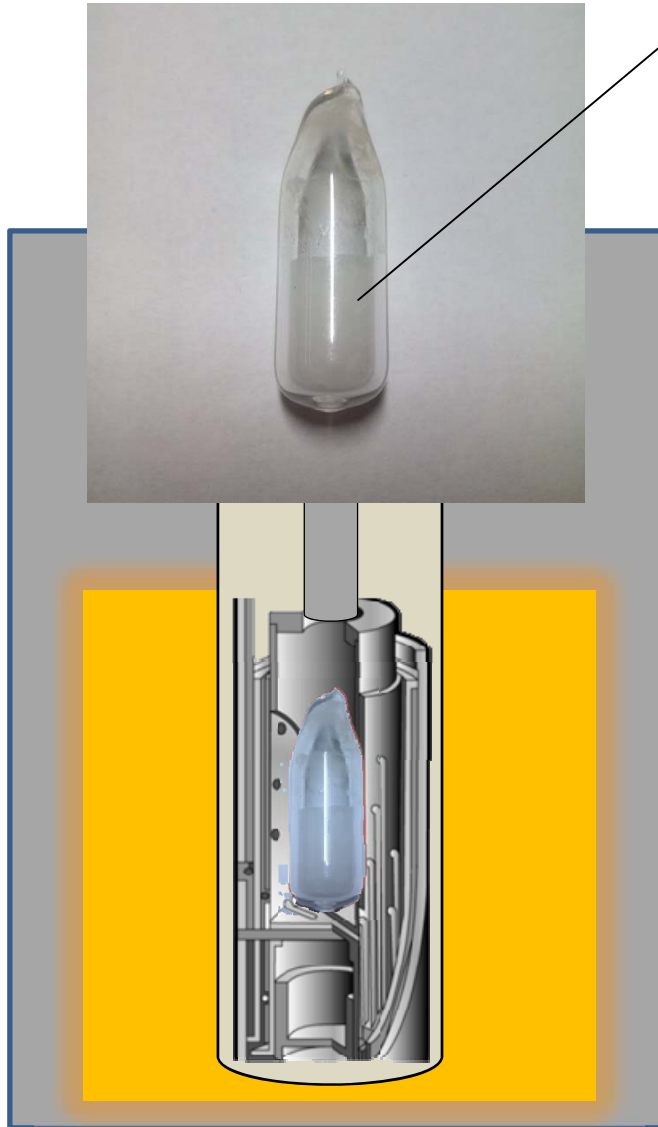
Enthalpy increment of the 12.5NaCl-87.5KNO₃ mixture



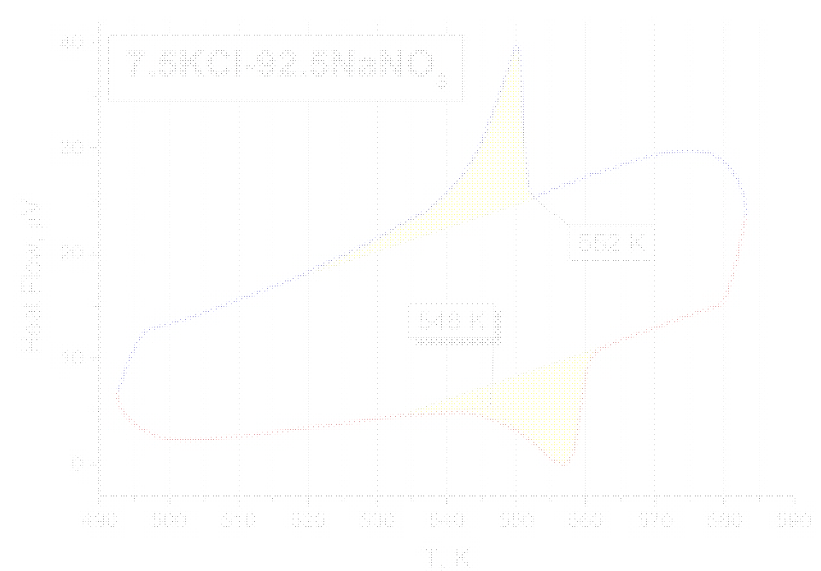
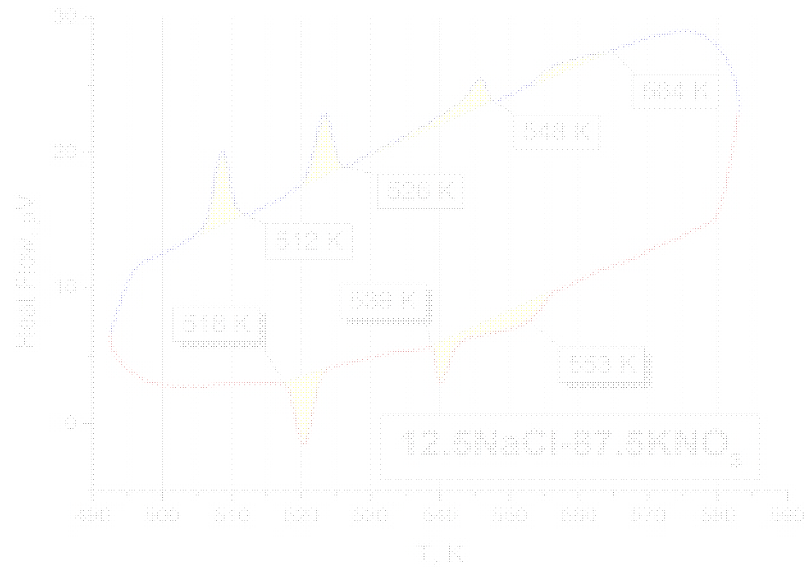
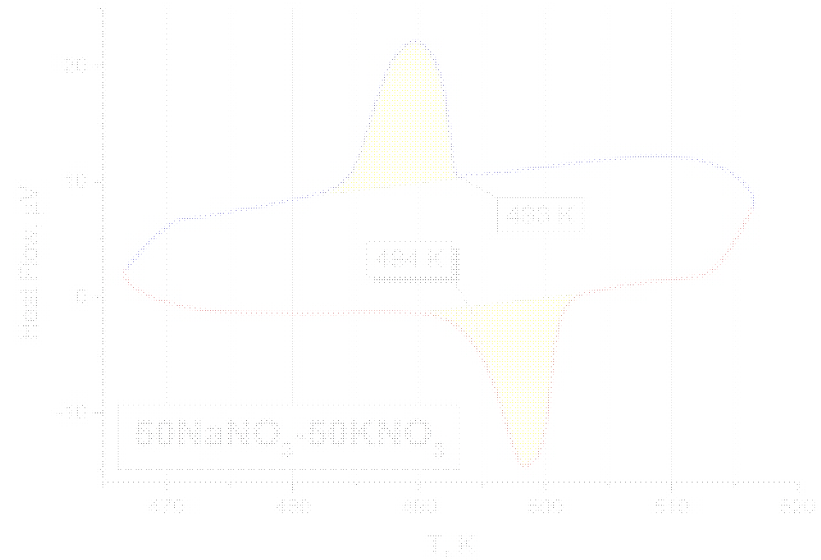
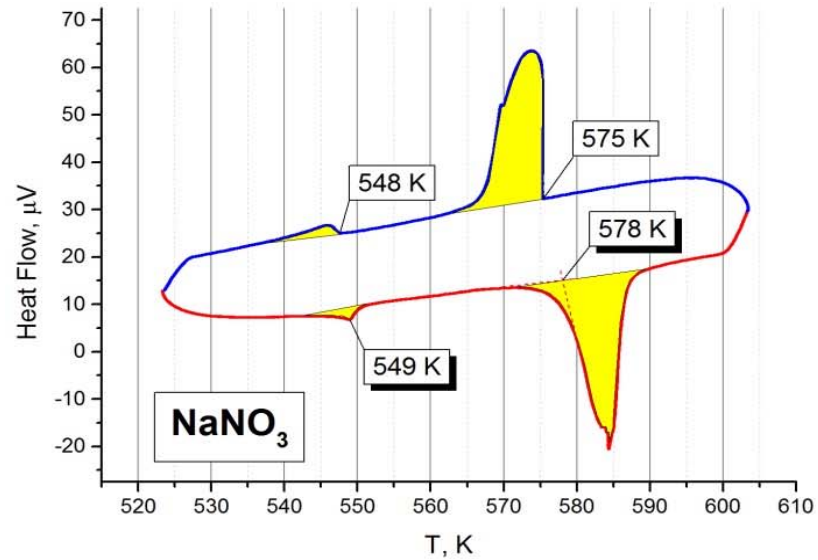
~~Drop~~ Calorimetry

Sample (1500 mg) in closed glass container

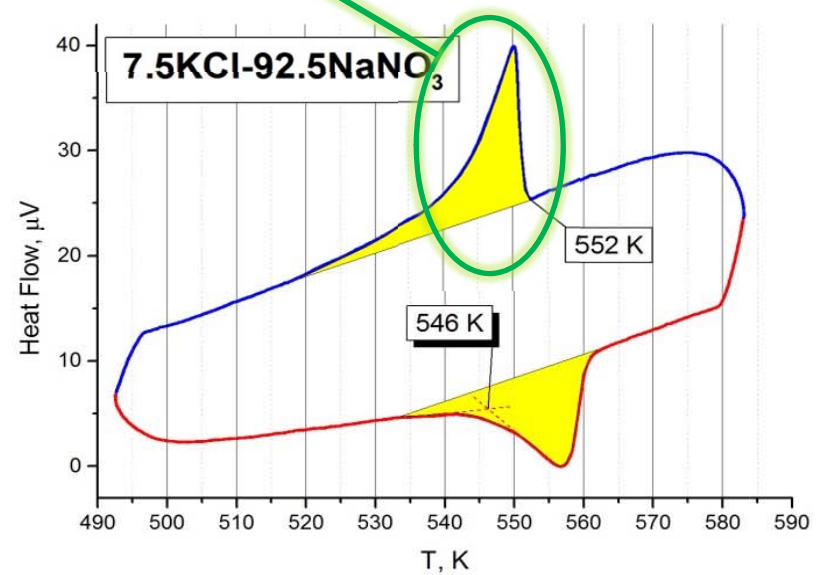
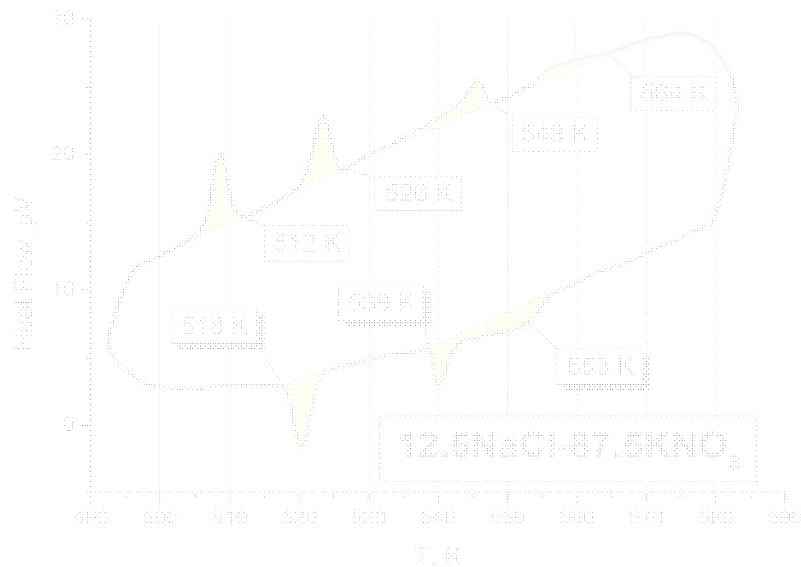
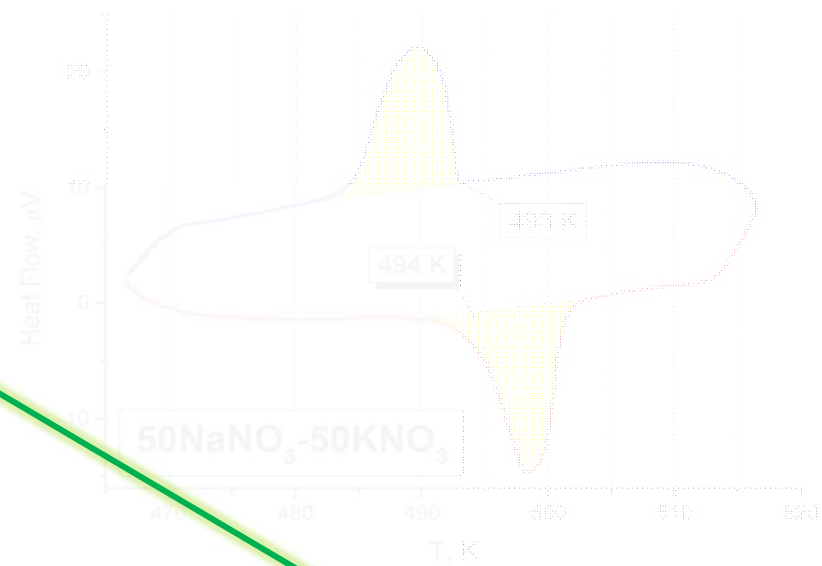
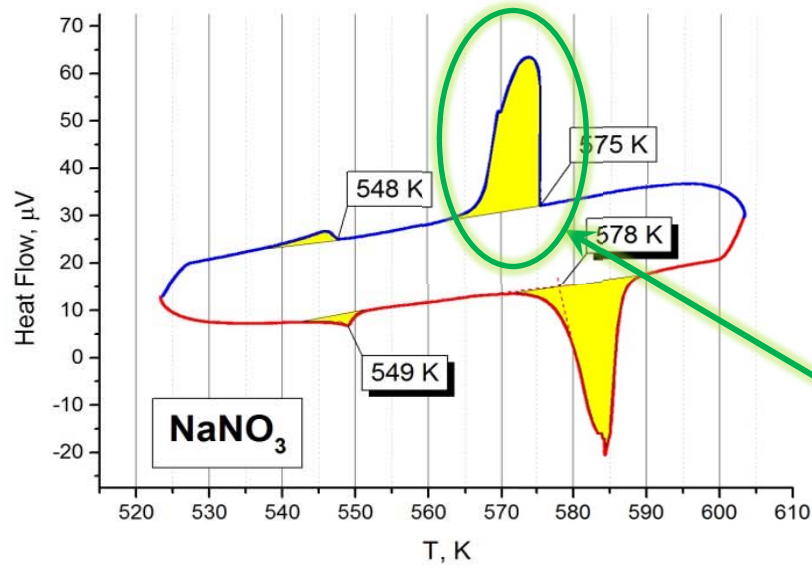
Heat rate 0.5 K/min

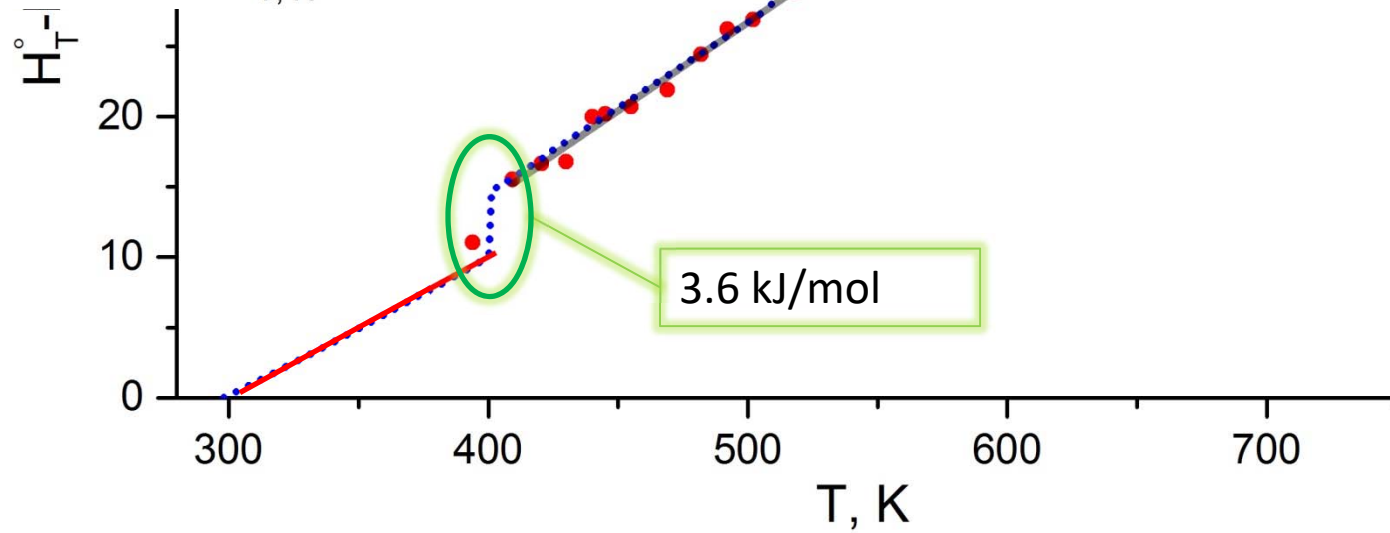
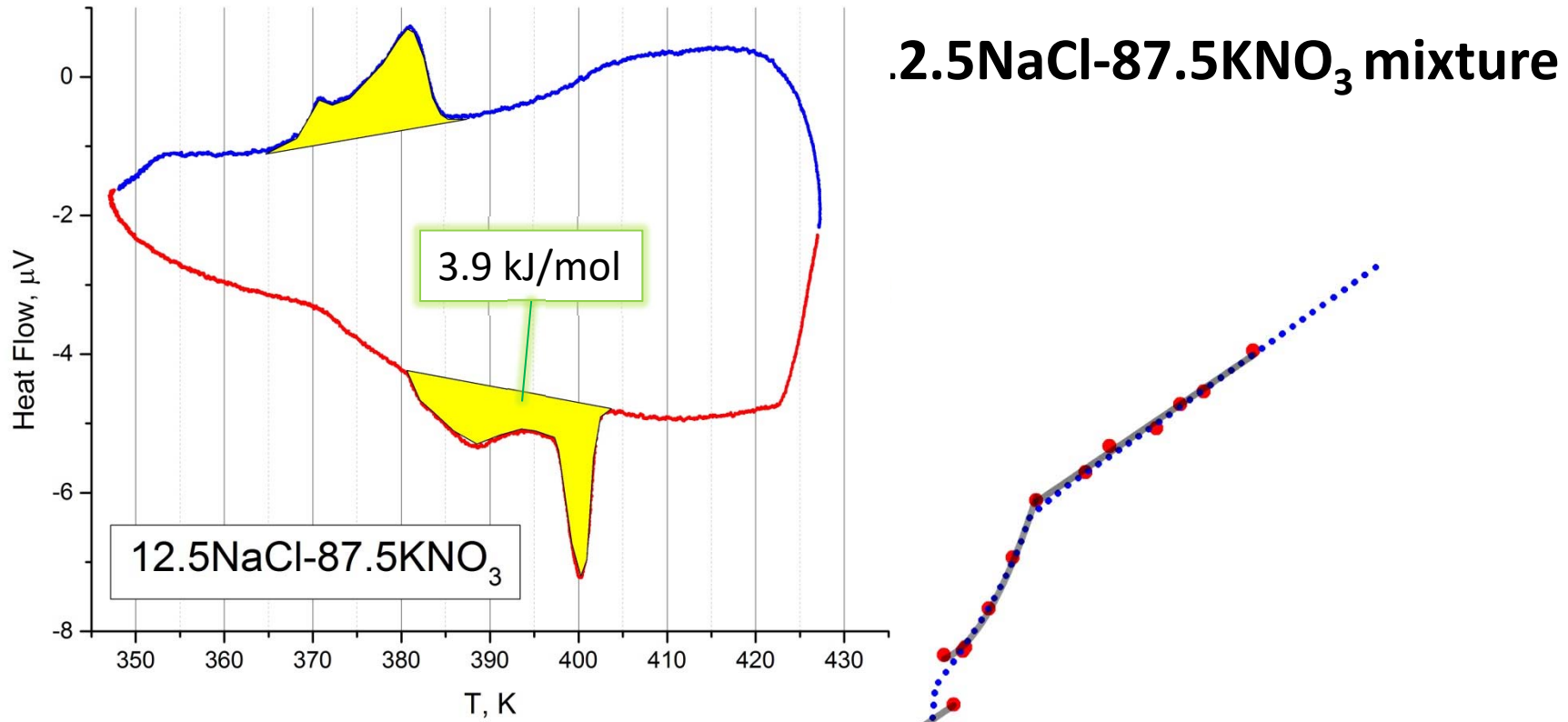


Slow Heating Rate Thermal Analysis

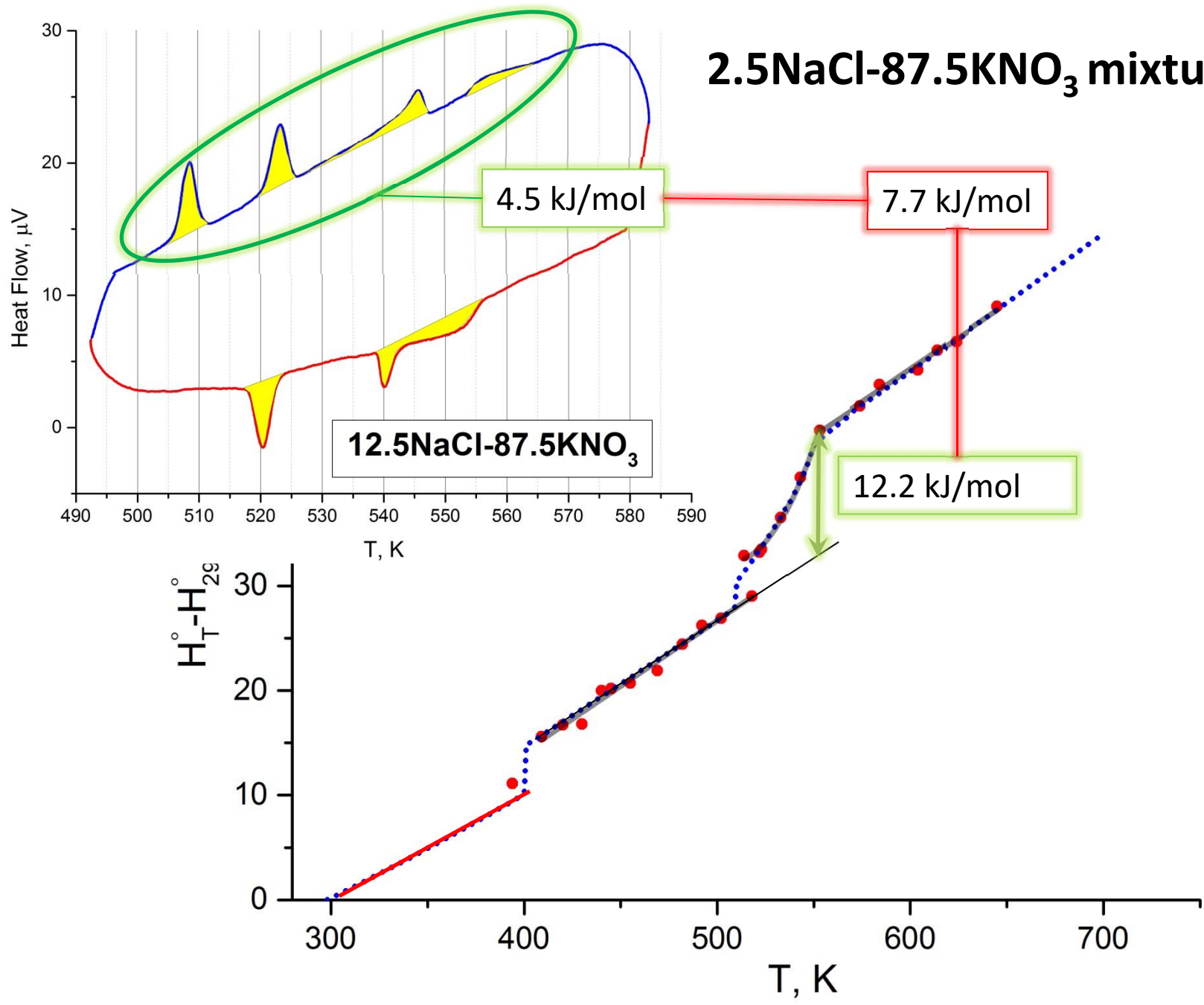


Slow Heating Rate Thermal Analysis

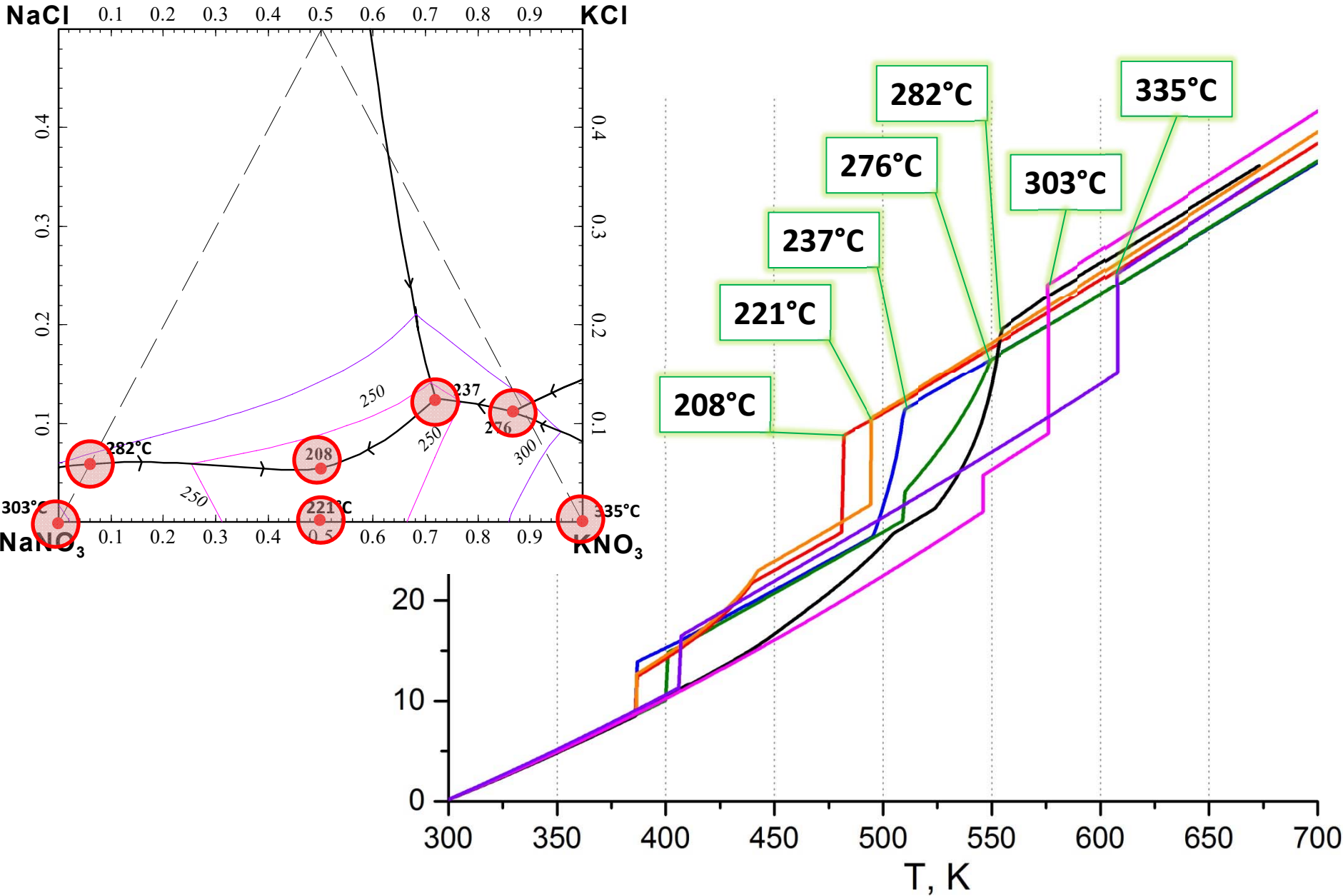




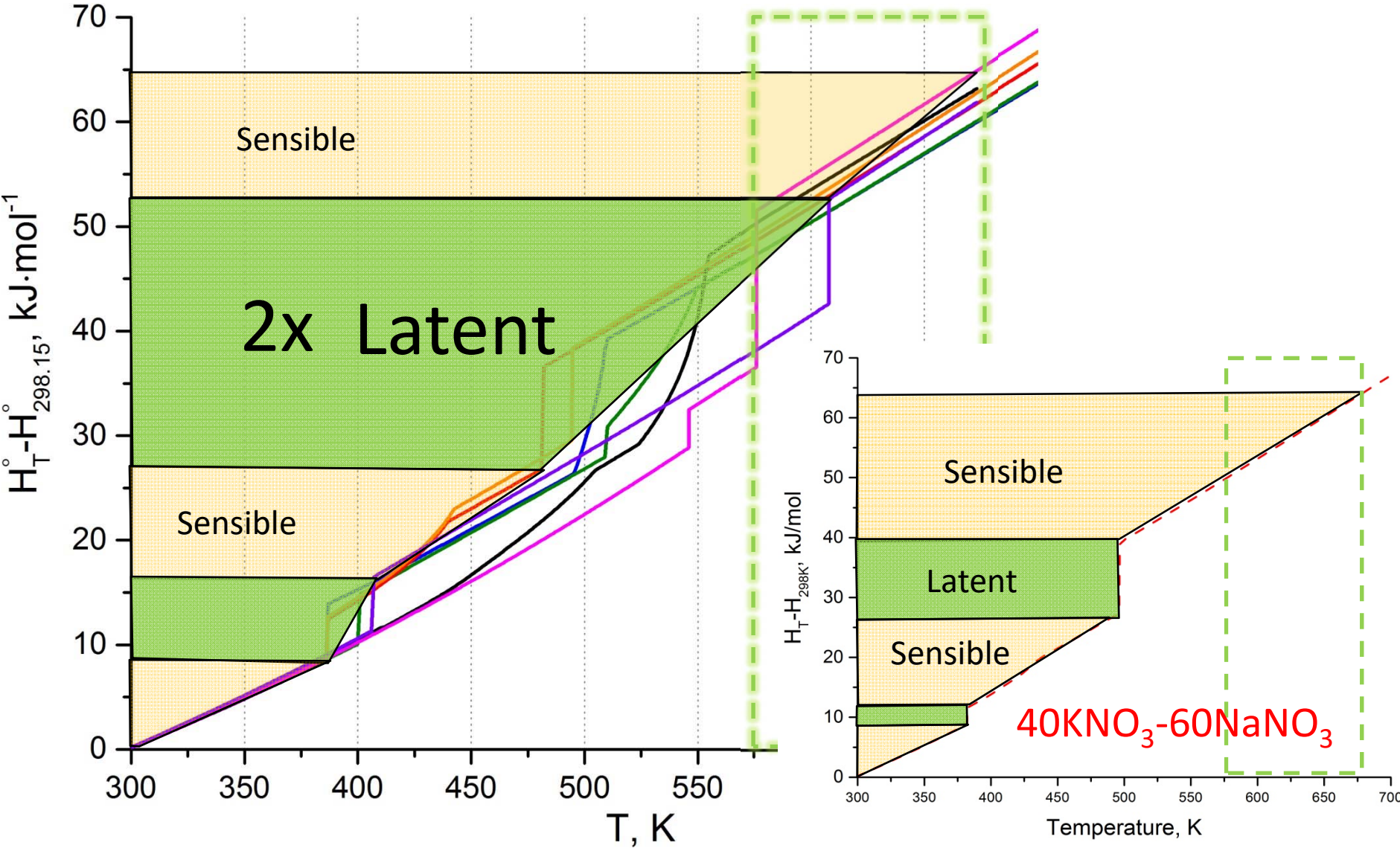
2.5NaCl-87.5KNO₃ mixture



Cascaded Latent Heat Storage



Cascaded Latent Heat Storage



Conclusions

- Three calorimetric methods were used for determination of thermodynamic characteristics:

DSC, DROP and SHRTA

- The combination of these methods allows calculating the phase transition enthalpies of continuous reactions
- DSC (Netzsch) usually gives lower results of phase transition enthalpies
- Calculated heat capacity cannot reproduce experimental data of phase transition regions
- Experimental and calculated data of enthalpy increment show very good agreement
- Our database allows for calculating of thermodynamic properties of the reciprocal NaCl–KCl–NaNO₃–KNO₃ system with a low uncertainty
- Four compositions on the univariant line suggested as potential PCMs

Jülich Solar Tower in NRW, Germany



Thank you for your kind attention!