

# Grain Boundary Oxidation Processes and High Temperature Corrosion

M. Auinger and M. Rohwerder



Max-Planck-Institut  
für Eisenforschung GmbH

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Christian Doppler  
Forschungsgesellschaft

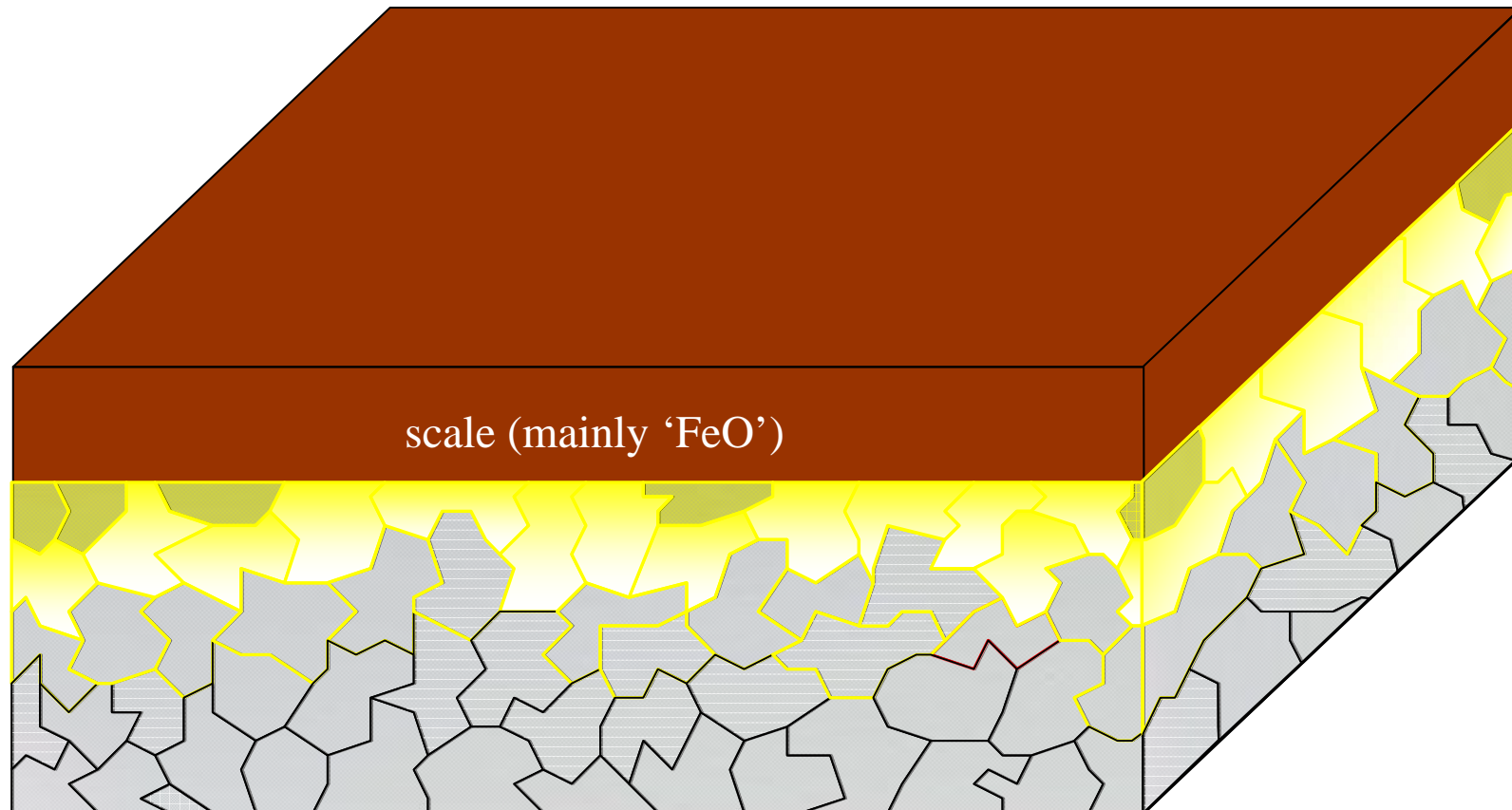
17<sup>th</sup> June, 2010

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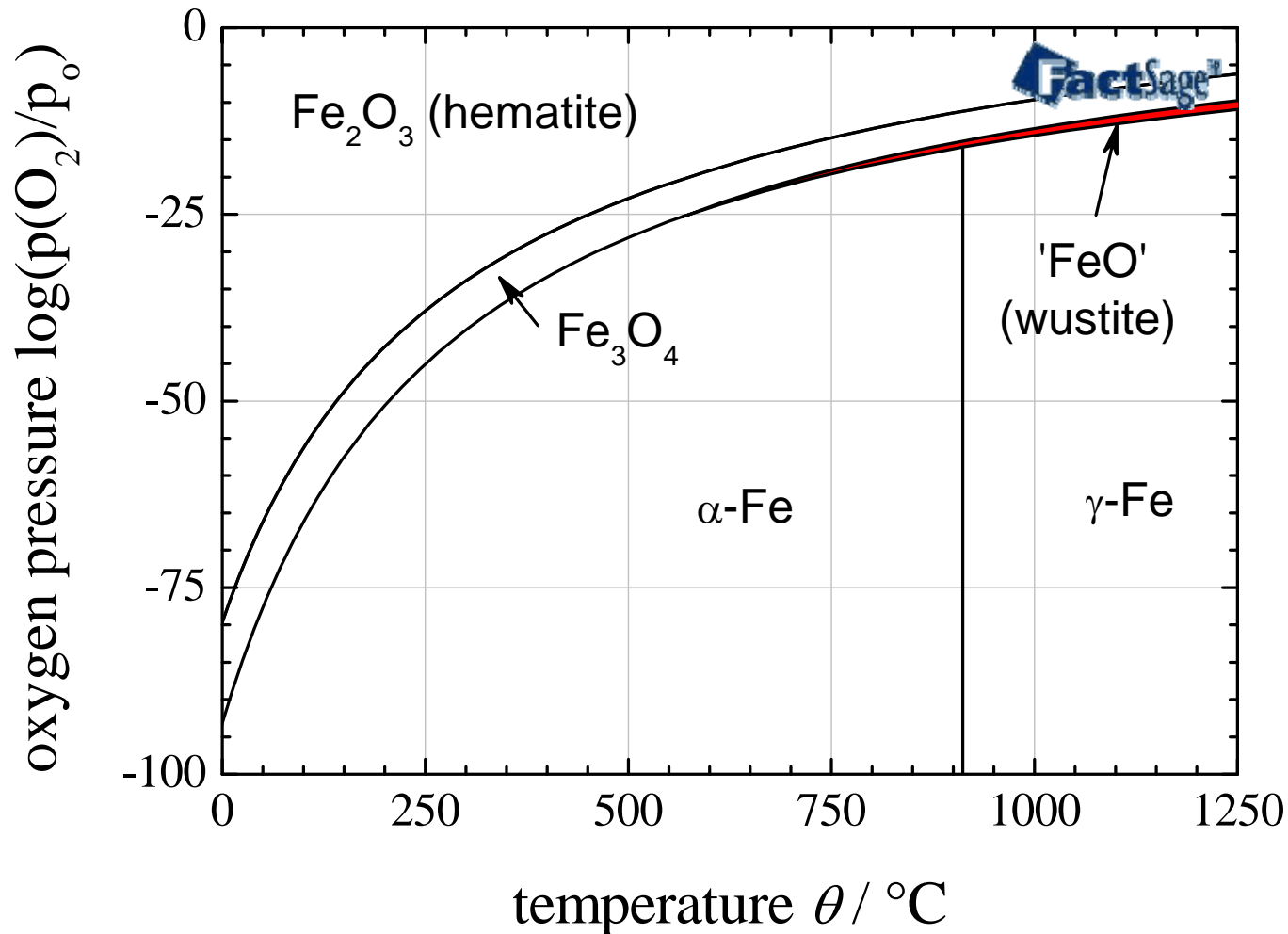
EINEN SCHRITT VORAUS.



- Theoretical Background
- Programme Description  
(Linking ChemApp with COMSOL)
- Comparison with Experimental Results
- Introducing Chemical Potentials
- Summary



**Figure:** Schematic process of grain boundary oxidation in steel sheets, fabricated by the hot-rolling technique.

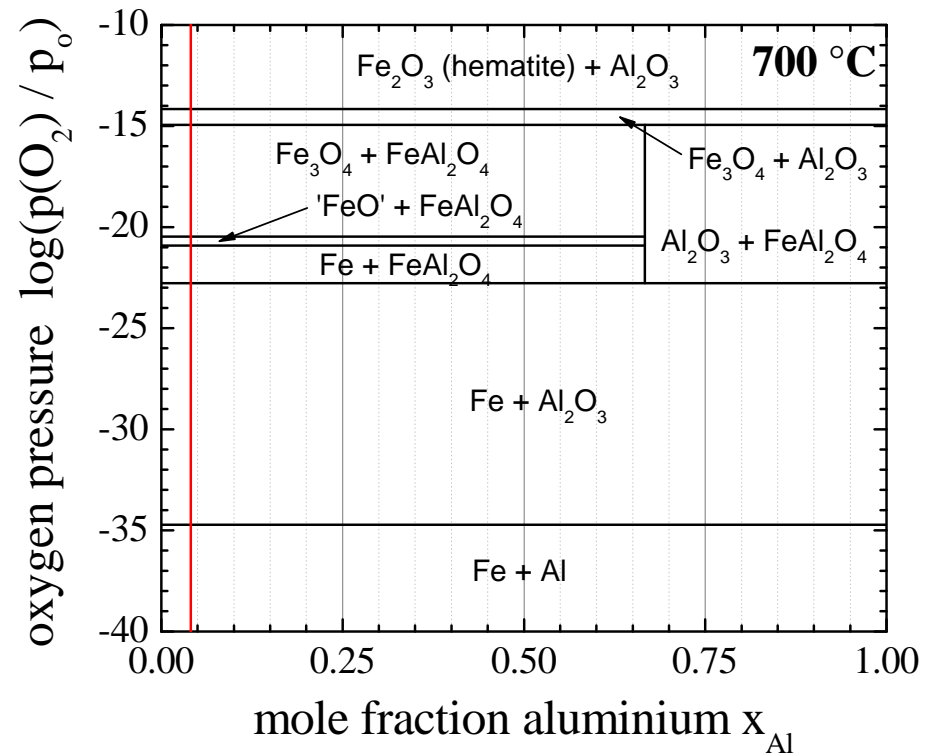
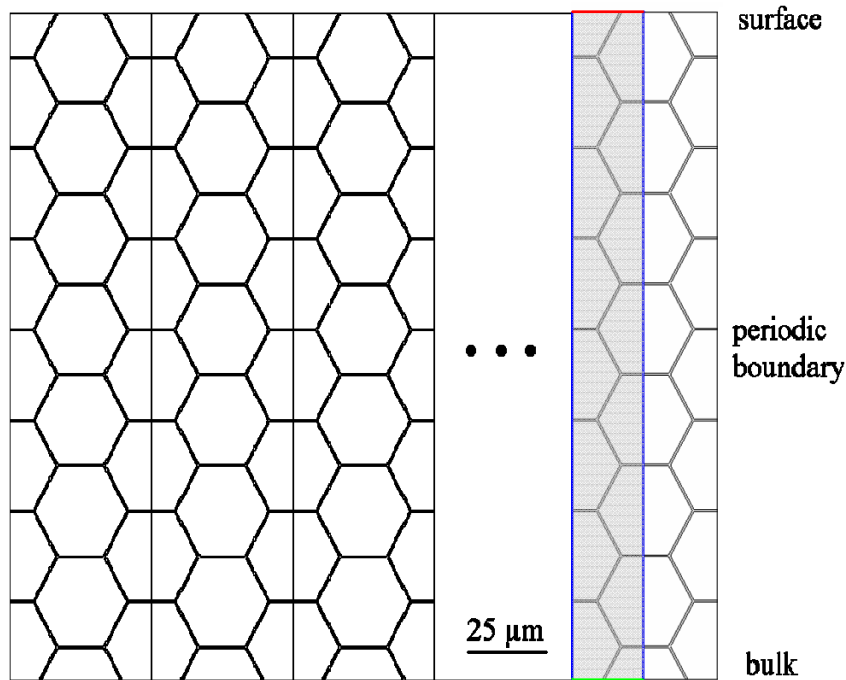


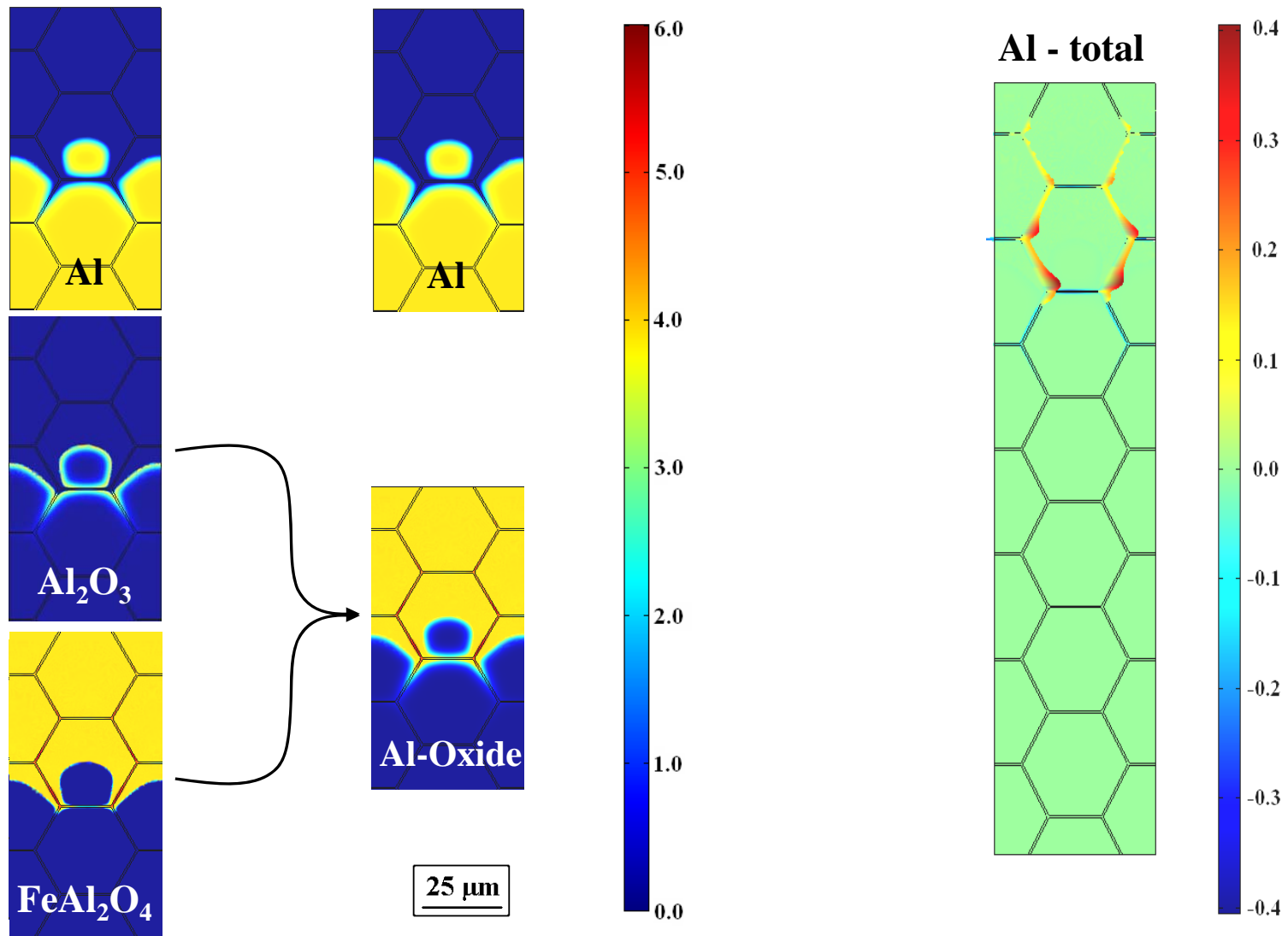
**Figure:** Thermodynamic stability diagram of iron and iron oxides with respect to temperature and oxygen partial pressure according to SGTE Pure Substance Data.

element migration  
(COMSOL Multiphysics)

chemical reaction  
(ChemApp)

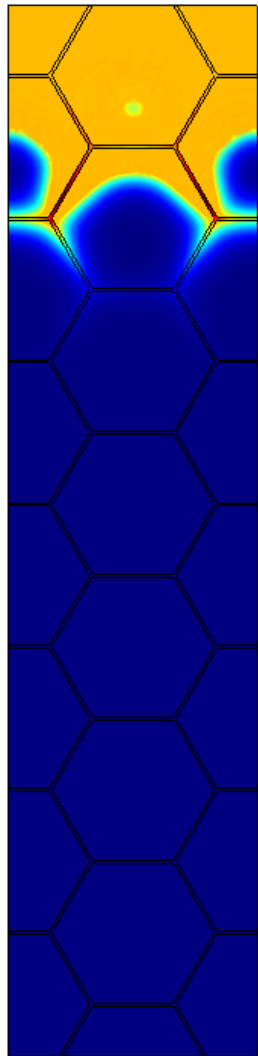
$$\frac{dc_{i(x,t)}}{dt} = \text{div}(D_{i(x,T)} \cdot \nabla c_{i(x,t)})$$



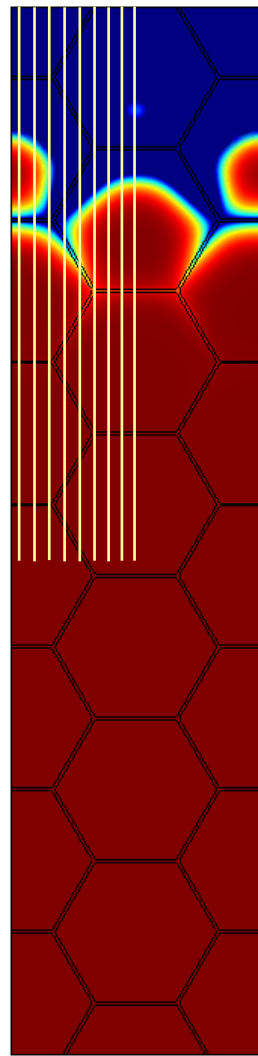


**Figure:** Spatial phase distributions of Fe, 2 wt-% Al (4.05 mol-% Al) after oxidation at  $p(\text{O}_2) = 10^{-22}$  bar for 60 min at 700 °C.

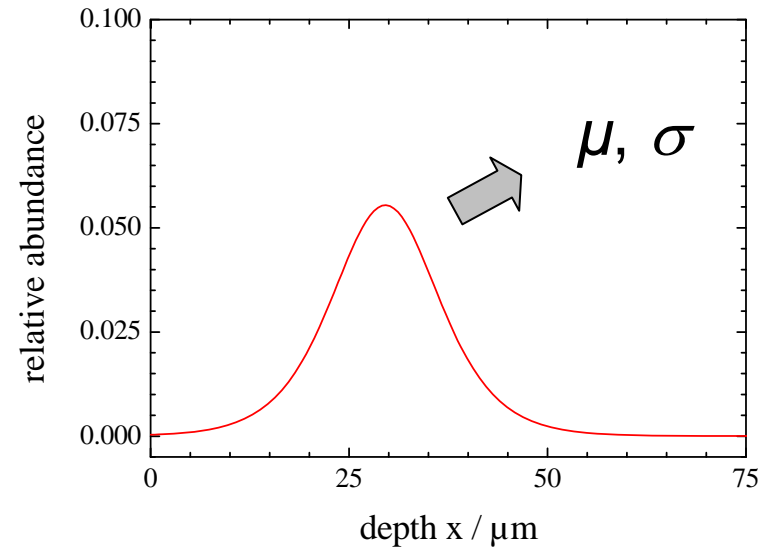
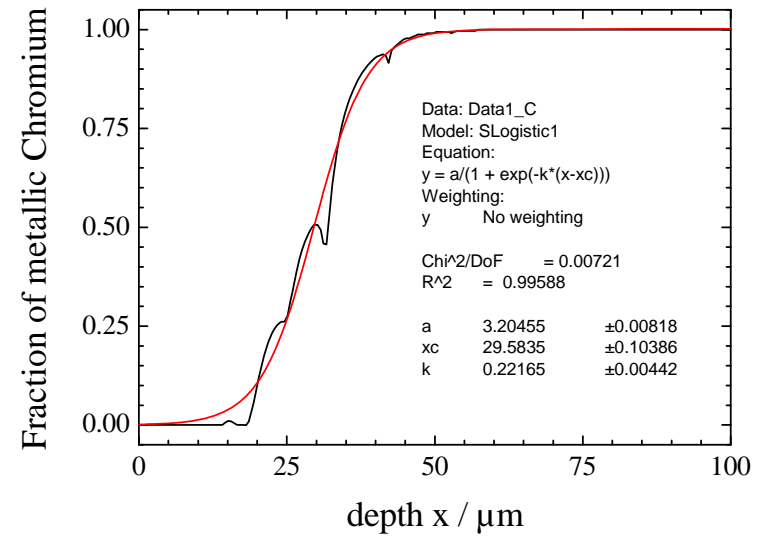
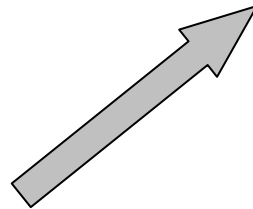
# Calculation of Oxidationdepth - Distribution



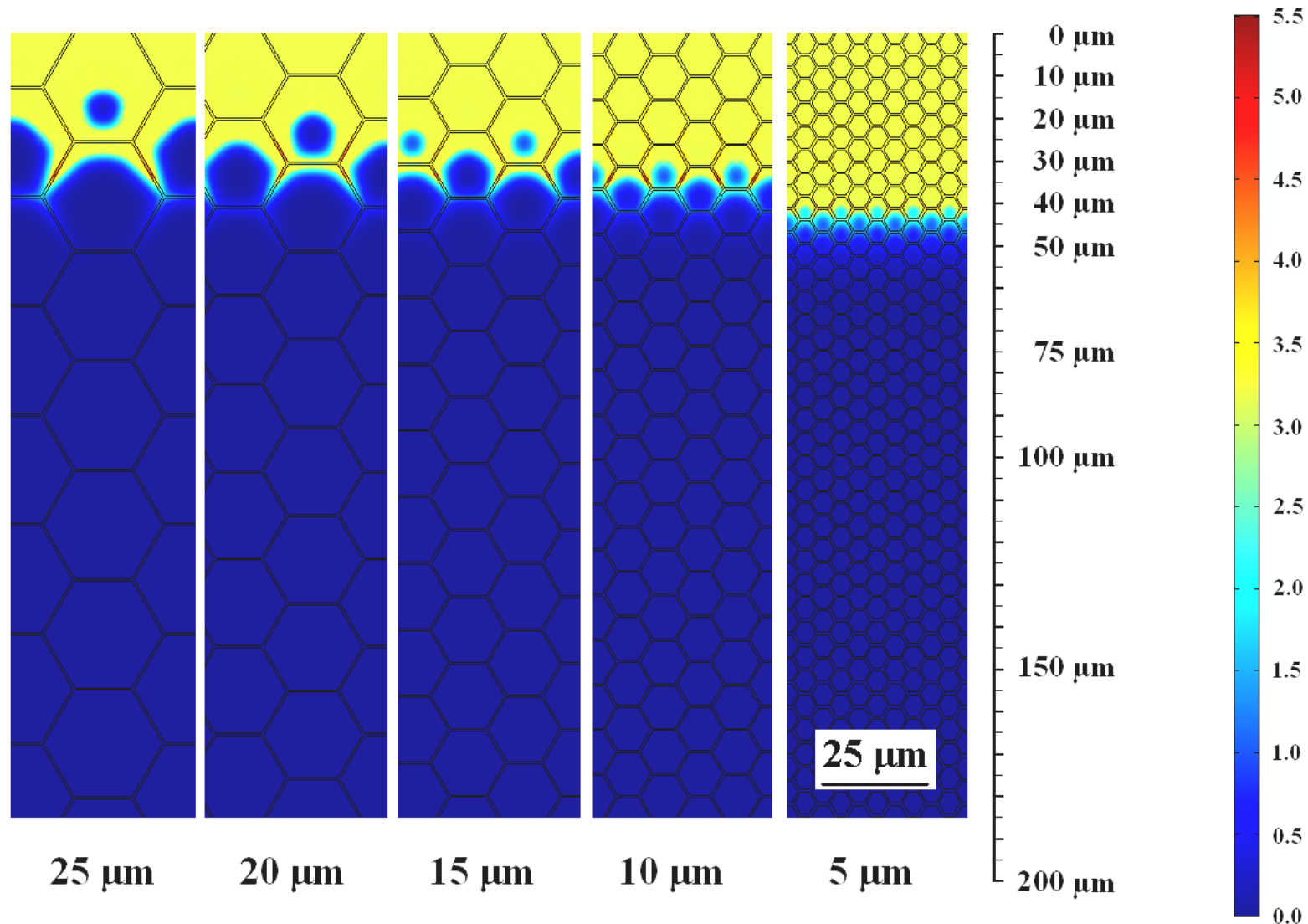
Oxides



metallic Cr



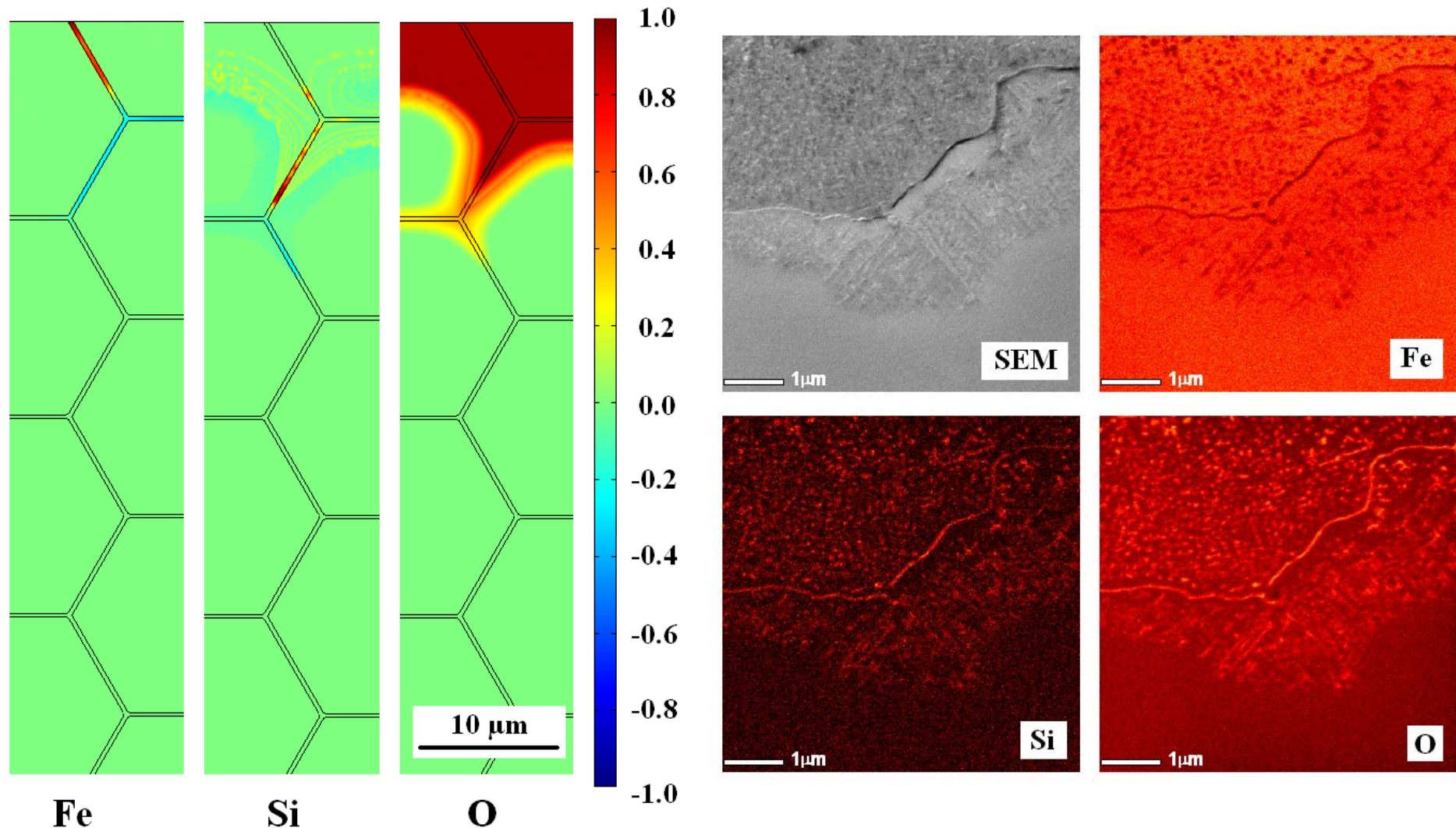
# Dependencies with Grain Size



**Figure:** Grain size dependency of the spatial distribution of chromium oxides in Fe, 3 wt-% Cr after finished cooling procedure ( $d_{\text{GB}} = 500 \text{ nm}$ ).

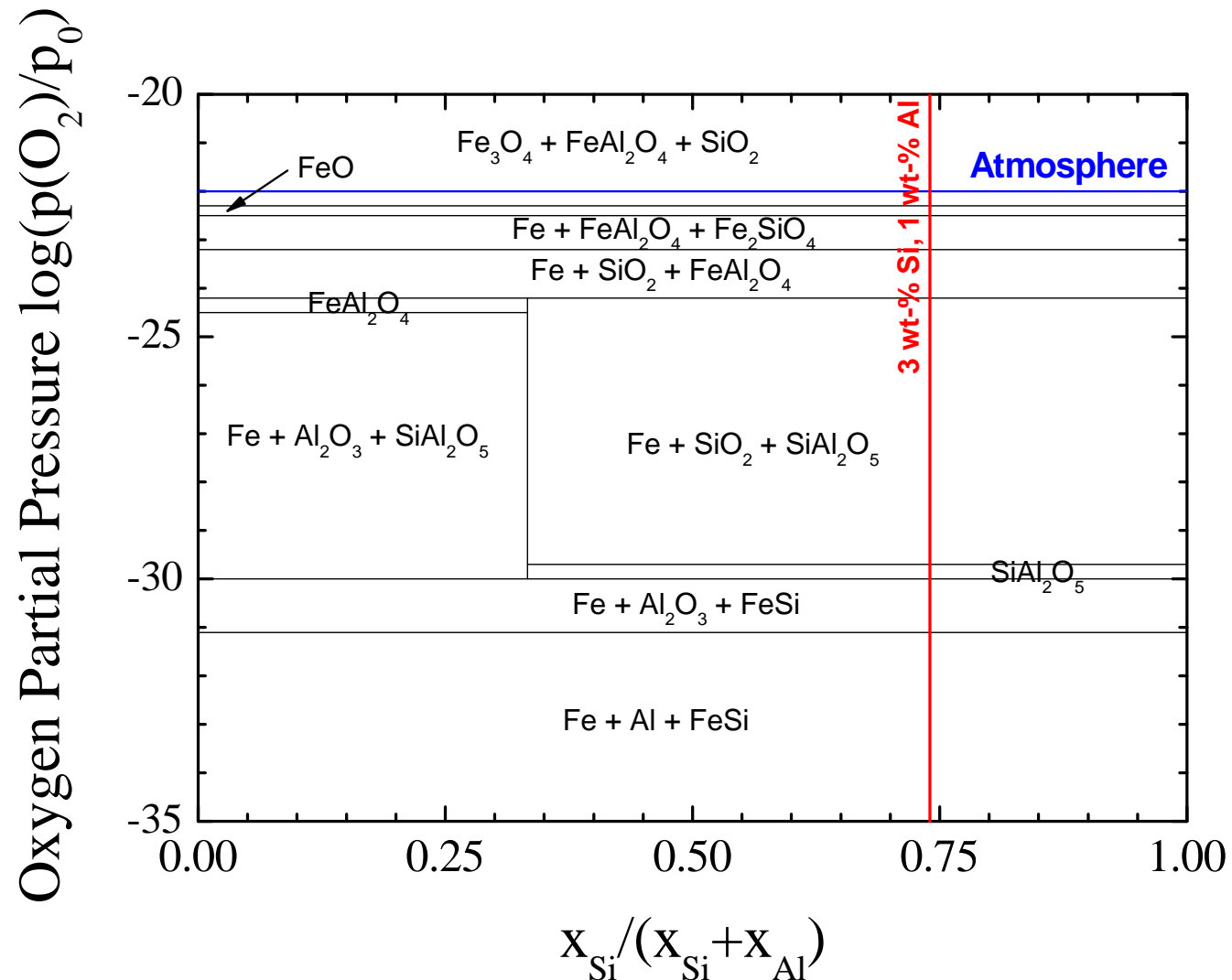


# Comparison with the Experiments



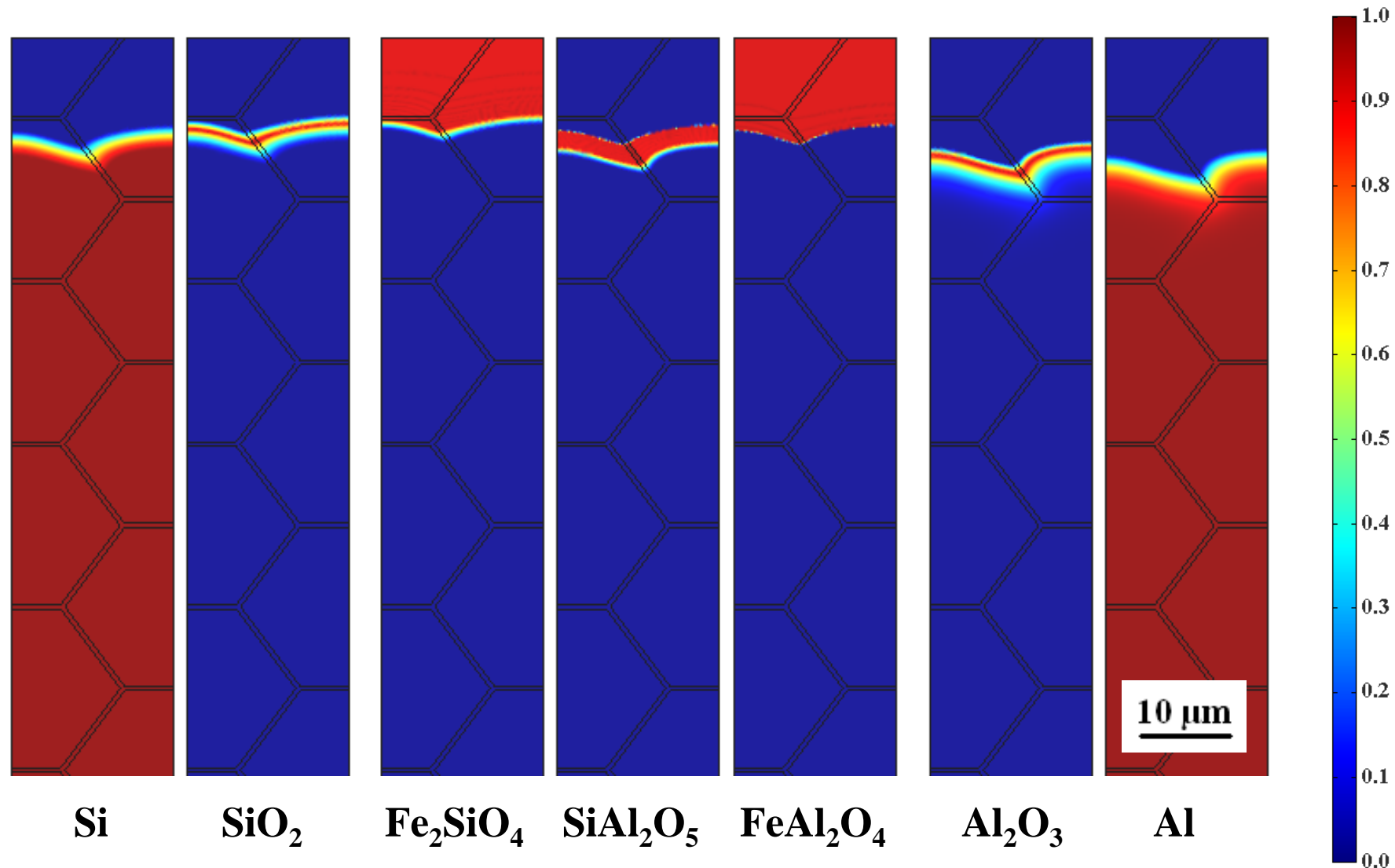
**Figure:** Simulation of spatial phase distributions of Fe, 1 wt-% Si (1.97 mol-% Si) after oxidation at  $p(\text{O}_2) = 10^{-22}$  bar for 90 min at 650 °C (left). AES-captions (right).

# Ternary Alloy Systems

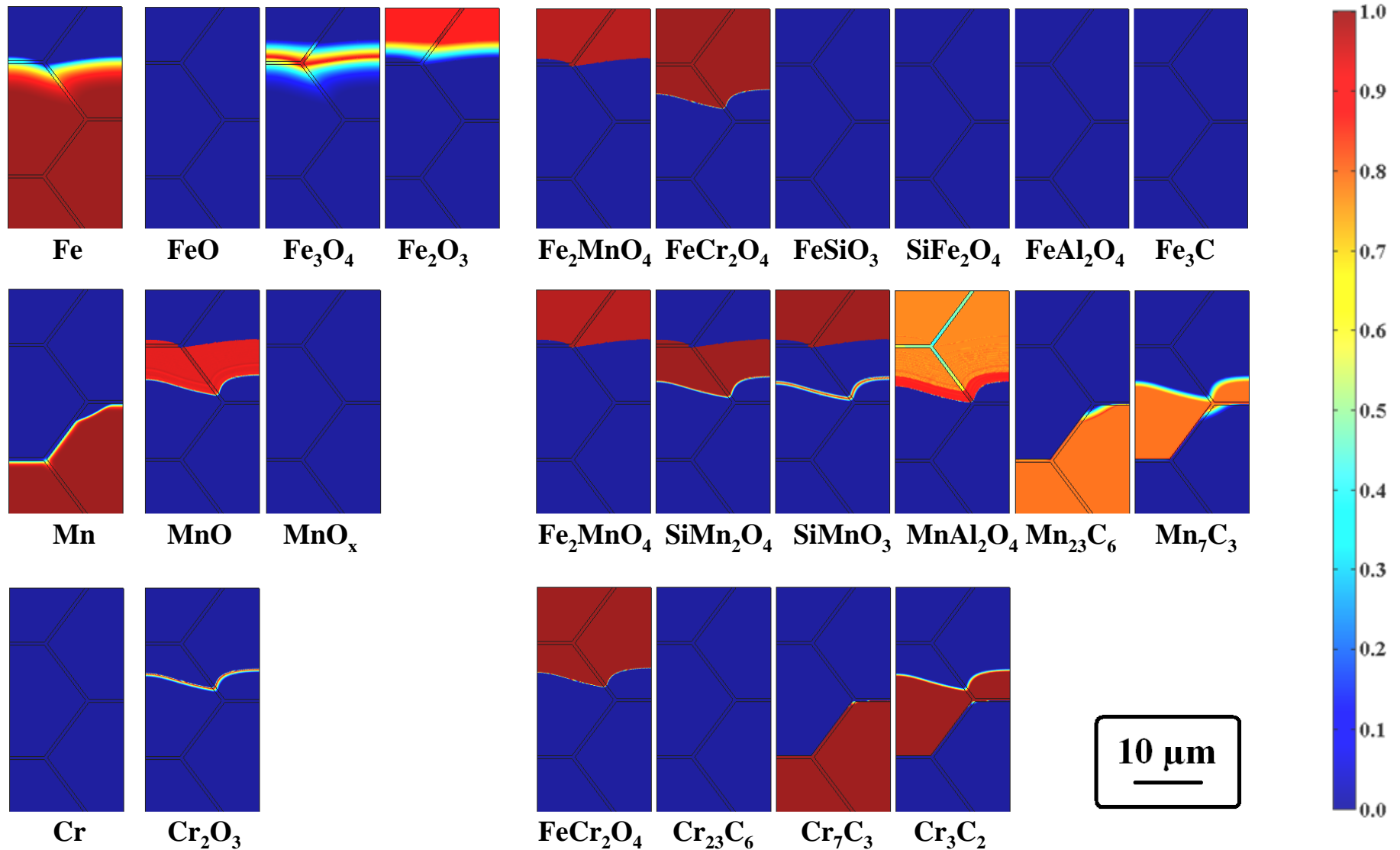


**Figure:** Thermodynamic stability (according to SGTE Pure Substance Data) of silicon and aluminium containing oxide phases in an iron alloy at 650 °C.

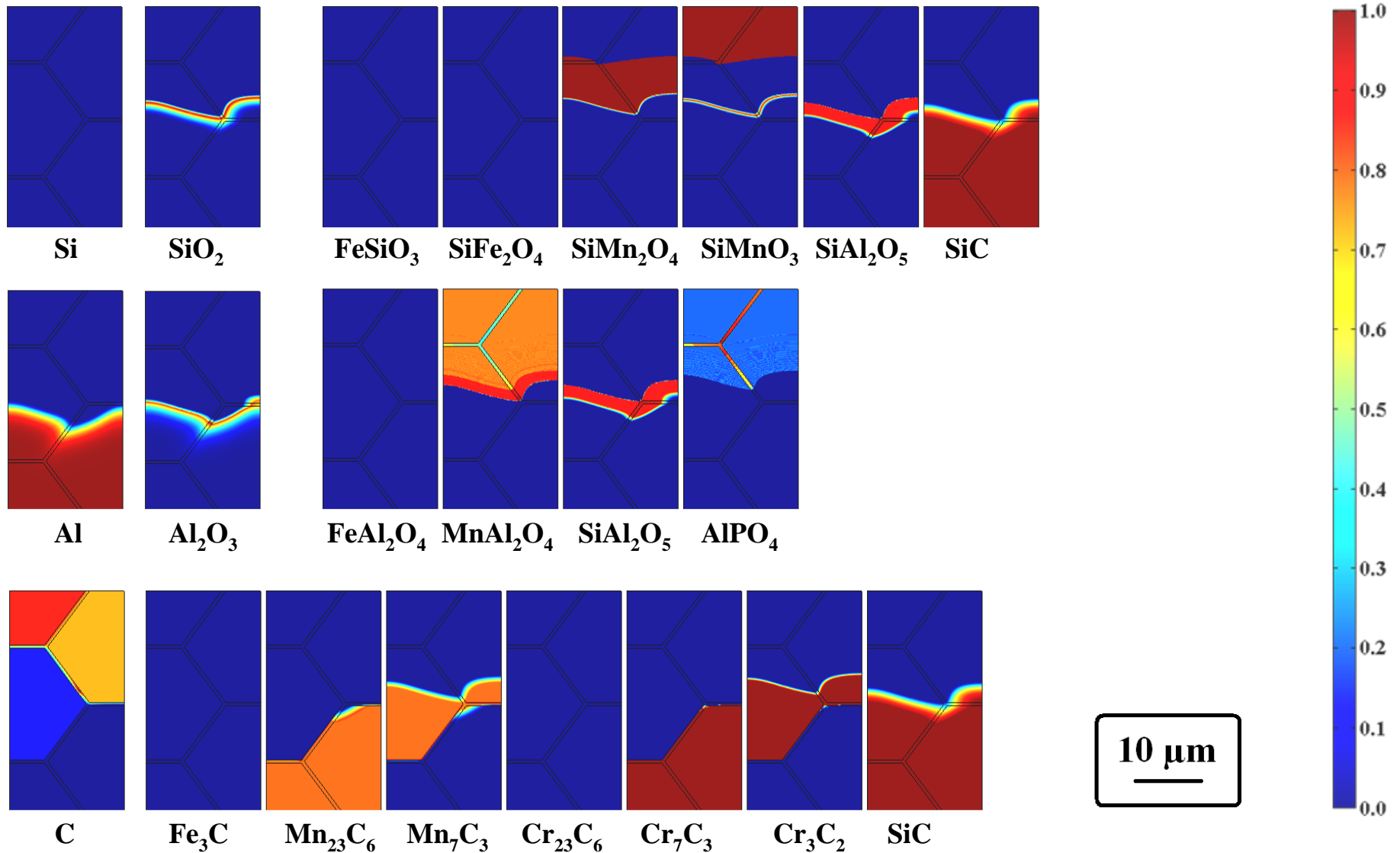
# Ternary Alloy Systems



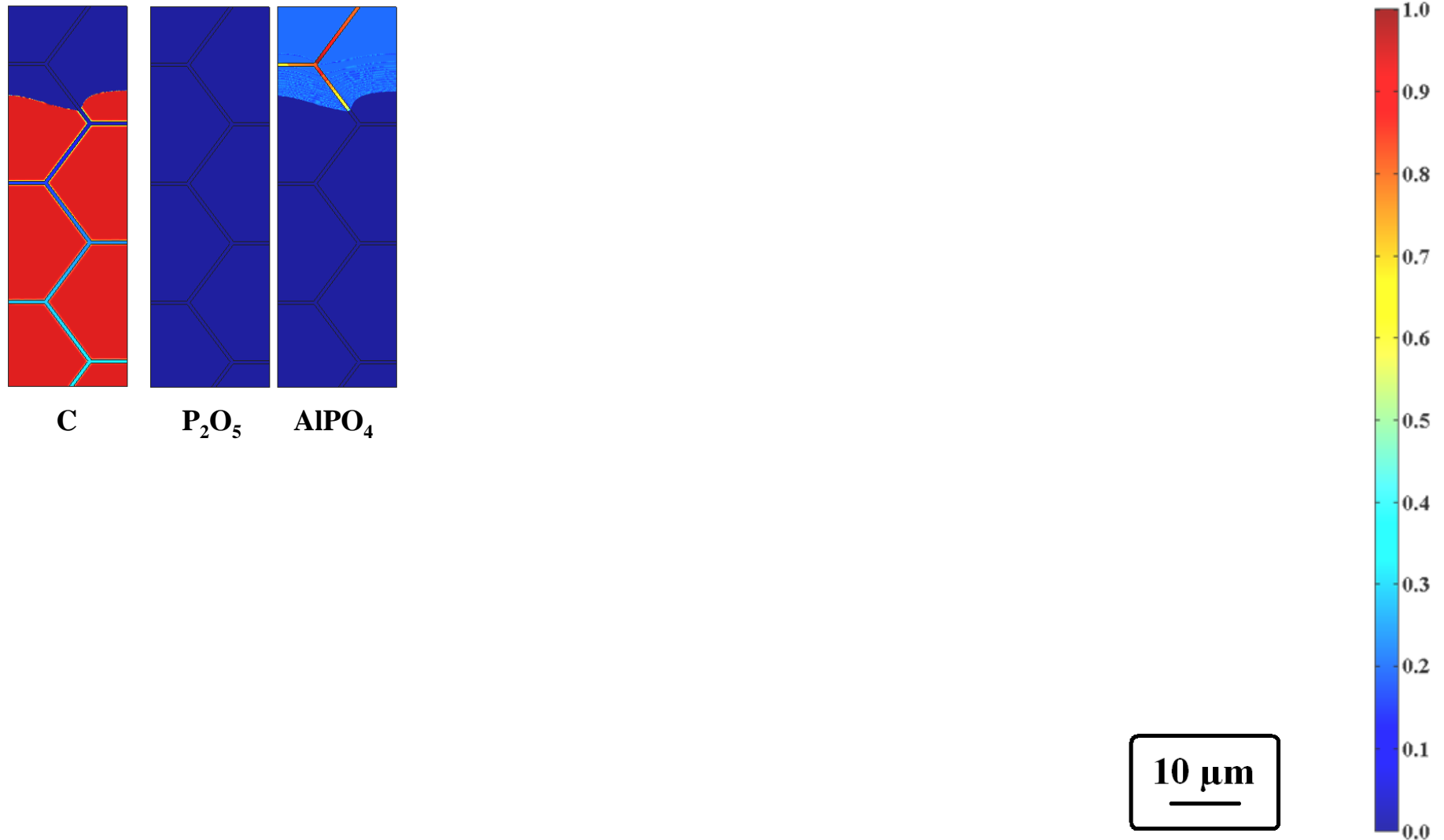
**Figure:** Spatial phase distributions of silicon, aluminium and their oxides in Fe, 3 wt-% Si, 1 wt-% Al after oxidation at  $p(\text{O}_2) = 10^{-22}$  bar for 110 min at 650 °C.



**Figure:** Spatial phase distributions in a real alloy after oxidation at  $p(\text{O}_2) = 10^{-22}$  bar in a technical cooling programme.



**Figure:** Spatial phase distributions in a real alloy after oxidation at  $p(\text{O}_2) = 10^{-22}$  bar in a technical cooling programme.



**Figure:** Spatial phase distributions in a real alloy after oxidation at  $p(\text{O}_2) = 10^{-22}$  bar in a technical cooling programme.



# Part II

## Introducing chemical Potentials





**Figure:** Shibuya (渋谷) crossing in Tokyo at night when pedestrian lights are green.





**Figure:** Shibuya crossing in Tokyo in the evening when pedestrian lights are red.



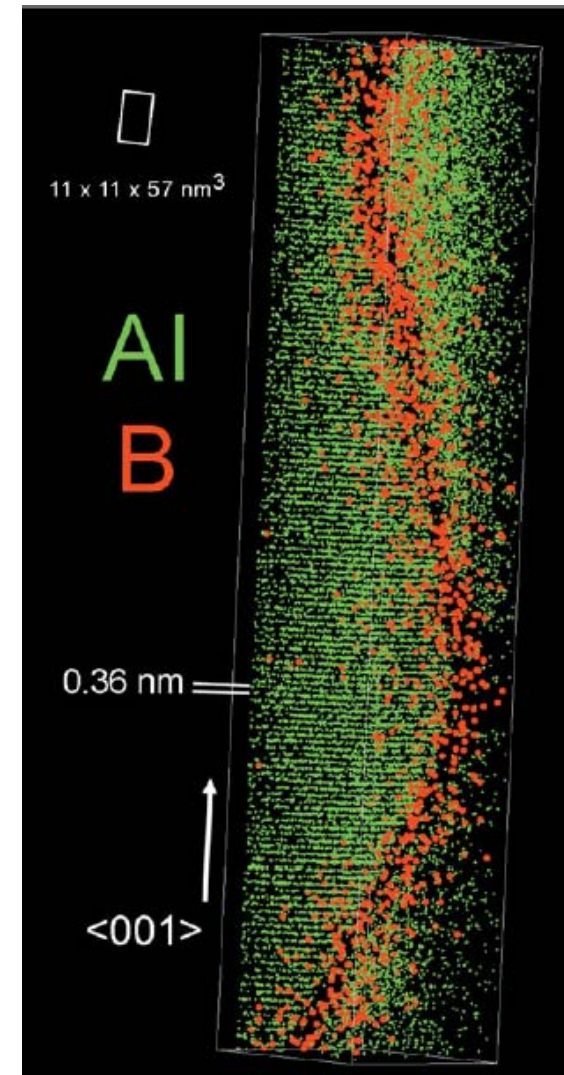
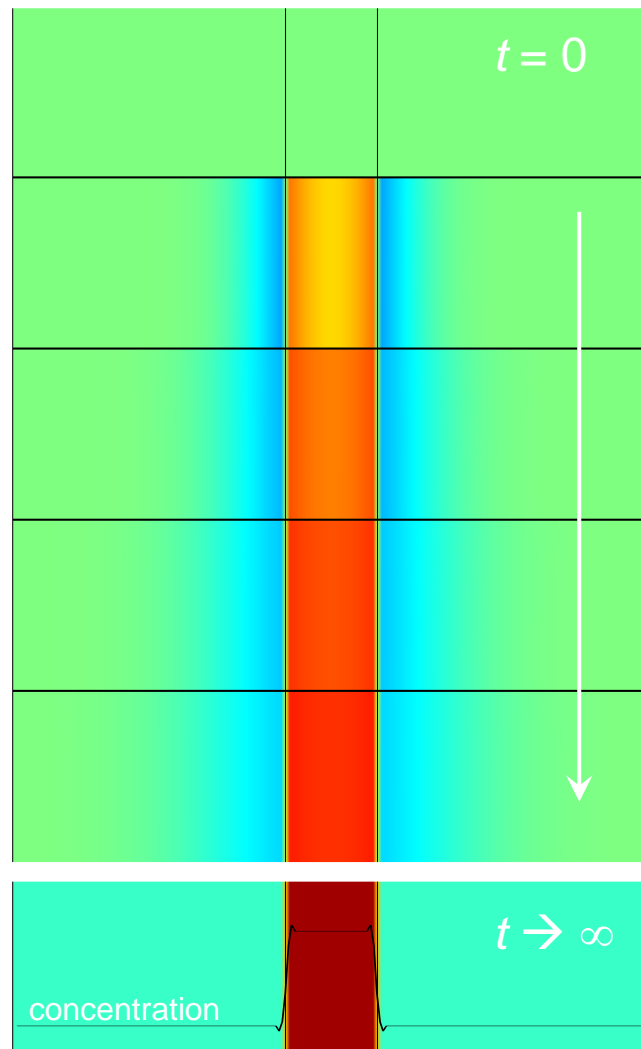
$$\Delta G = V \Delta p - S \Delta T + \sum \mu \Delta n + \sum zF \varphi \Delta n$$

$$J_A = -D \nabla c \quad \text{single phase}$$

$$J_A = -L \nabla \mu \quad \text{general description}$$

$$\mu = \mu^o + RT \ln(a) = \mu^o + RT \ln(\gamma c) = \tilde{\mu}^o + RT \ln(c)$$

$$J_A = -L \nabla \mu = -L \frac{\partial \mu}{\partial c} \nabla c = \dots = -L \underbrace{\frac{RT}{c}}_D \nabla c - L \left( \nabla \mu^o + \frac{RT}{\gamma} \nabla \gamma \right)$$



**Figure:** Numerical simulation of segregation (left) and 3D atom probe tomography of segregated boron atoms along the grain boundary in a NiAl superalloy [1] (right).



- simulations of (oxide) phase distributions in local thermodynamic equilibrium with ChemApp
- good agreement within experimental error for binary alloys
- some deviations for ternary systems
- concentration gradients alone can not explain interphase transport phenomena

# Again in real life...



**Figure:** Castle Schönbrunn (Vienna, Austria) in the summer time.



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gesellschaft



voestalpine Stahl GmbH



## Academic partners

Institute of  
Chemical Technologies and Analytics

