

A Fully Consistent Approach for an Associate Solution Model

Dmitry Saulov
GTT Technologies

GTT-Technologies' 11th Annual Workshop
Herzogenrath, Germany, June 3-5, 2009



Outline

GTT-Technologies

Part 1

- **Theoretical Limits for Configurational Entropy and Entropy Paradox**
- **Model Description**
- **Dilute Solutions**
- **Comparison with Similar Models**

Part 2

- **Geometric Models**
- **Power Series Models**
- **Probabilistic Interpretation**



Part 1

Resolving Entropy Paradox



Theoretical Limits for Configurational Entropy

GTT-Technologies

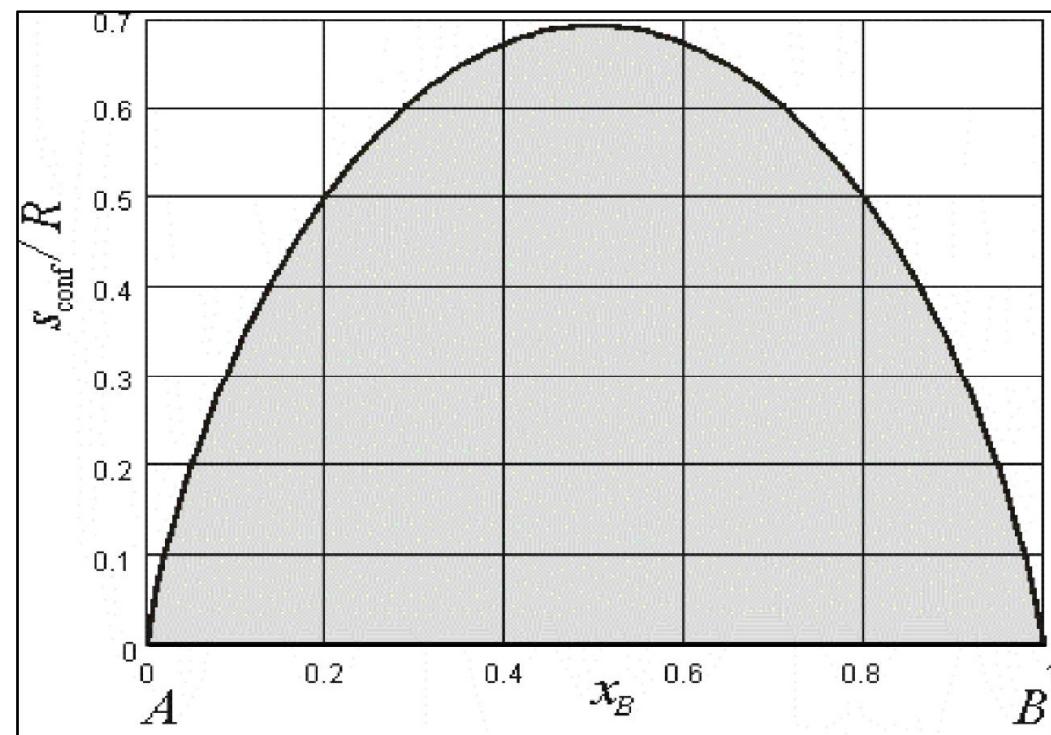
Entropy is a measure of disorder

Ideal solution - maximum disorder

For any solution phase: $S \leq S_{\text{ideal}}$

At the same time

$$S \geq 0$$



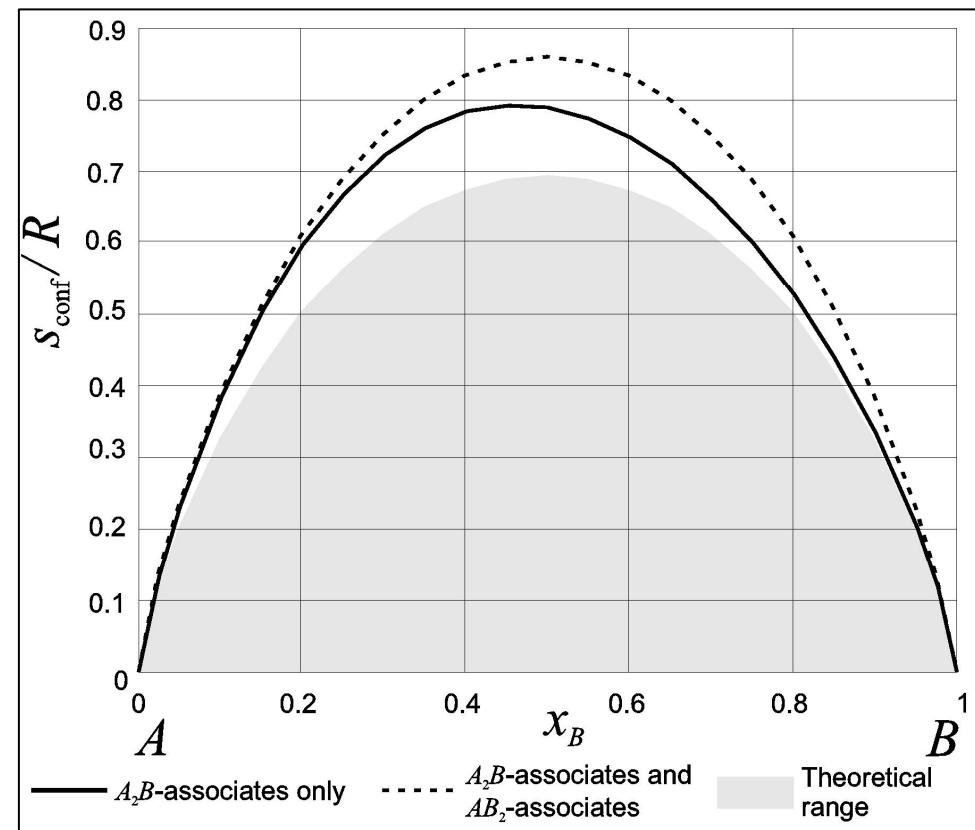
Entropy Paradox

GTT-Technologies

Luck et al. 1989
High temperature limit

Pelton et al. 2000

$$\Delta g = 0$$



Model Assumptions

GTT-Technologies

- Interactions between mixing particles result in the formation of associates which are at equilibrium with each other.
- Associates are uniformly distributed (ideally mixed) over a lattice.
- All pure solution components and the chemical solution of these components are treated in a **unified way** (associates of the same size).
- Particles of the same type are indistinguishable, while particles of different types and particle sites within an associate are distinguishable.



Model Description

GTT-Technologies

The system A-B with 3-particle associates

$\frac{1 \ 2 \ 3}{[A \ A \ A]}$ $[A \ A \ B]$ $[A \ B \ A]$ $[B \ A \ A]$ $[A \ B \ B]$ $[B \ A \ B]$ $[B \ B \ A]$ $[B \ B \ B]$	$\Omega = \frac{\left(N_0 \sum_{i,j,k=A,B} n_{[ijk]} \right)!}{\prod_{i,j,k=A,B} (N_0 n_{[ijk]})!}$ $S_{\text{conf}} = k_B \ln(\Omega)$ $\frac{2}{3}[AAA] + \frac{1}{3}[BBB] \leftrightarrow [AAB]$ $\Delta g_{[AAB]} = g_{[AAB]} - \frac{2}{3}g_{[AAA]} - \frac{1}{3}g_{[BBB]}$	$G = \sum_{i,j,k=A,B} n_{[ijk]} \left(g_{[ijk]} + RT \ln(x_{[ijk]}) \right)$ $\left(\frac{\partial G}{\partial n_{[ijk]}} \right)_{n_A, n_B, n_{[i'j'k']}} = 0$
--	---	---



Model Description

GTT-Technologies

The system A-B with 3-particle associates

$$g_{[AAB]} = g_{[ABA]} = g_{[BAA]} = g_{A_2B}; \quad g_{[BBA]} = g_{[BAB]} = g_{[ABB]} = g_{B_2A}$$

[A A A] - A₃ (pure A)

[A A B]
[A B A]

[B A A]
[A B B]

[B A B]
[B B A]

[B B B] - B₃ (pure B)

$$\begin{aligned} G = & n_{A_3} g_{A_3} + n_{B_3} g_{B_3} + n_{A_2B} g_{A_2B} + n_{AB_2} g_{AB_2} \\ & + RT \left(n_{A_3} \ln(x_{A_3}) + n_{B_3} \ln(x_{B_3}) \right) \\ & + RT \left(n_{A_2B} \ln\left(\frac{x_{A_2B}}{3}\right) + n_{AB_2} \ln\left(\frac{x_{AB_2}}{3}\right) \right) \end{aligned}$$

$$\left(\frac{\partial G}{\partial n_{A_2B}} \right)_{n_A, n_B, n_{AB_2}} = \left(\frac{\partial G}{\partial n_{AB_2}} \right)_{n_A, n_B, n_{A_2B}} = 0$$



Model Description

GTT-Technologies

The system A-B with 3-particle associates

$$\Delta g_{A_2B} = \Delta g_{B_2A} = 0$$

$$x_{A_3} = x_A^3$$

$$x_{A_2B} = 3x_A^2 x_B$$

$$x_{AB_2} = 3x_A x_B^2$$

$$x_{B_3} = x_B^3$$

**G expression correctly
reduces to the ideal solution**



Dilute Solutions

GTT-Technologies

Solution of monoparticles A and B and associates A_2B

with $\Delta g_{A_2B} \rightarrow -\infty$

For small x_A $a_B \approx 1 - \frac{x_A}{2}$

Rault's law $a_B \approx 1 - x_A$

$\Delta g_{A_2B} = -\infty$

For any finite Δg_{A_2B}

Rigorously proven for CAM and MAF



Models Comparison

GTT-Technologies

Models

- CAM
- ASM
- MQM 1986
- MQM 2000
- MAF

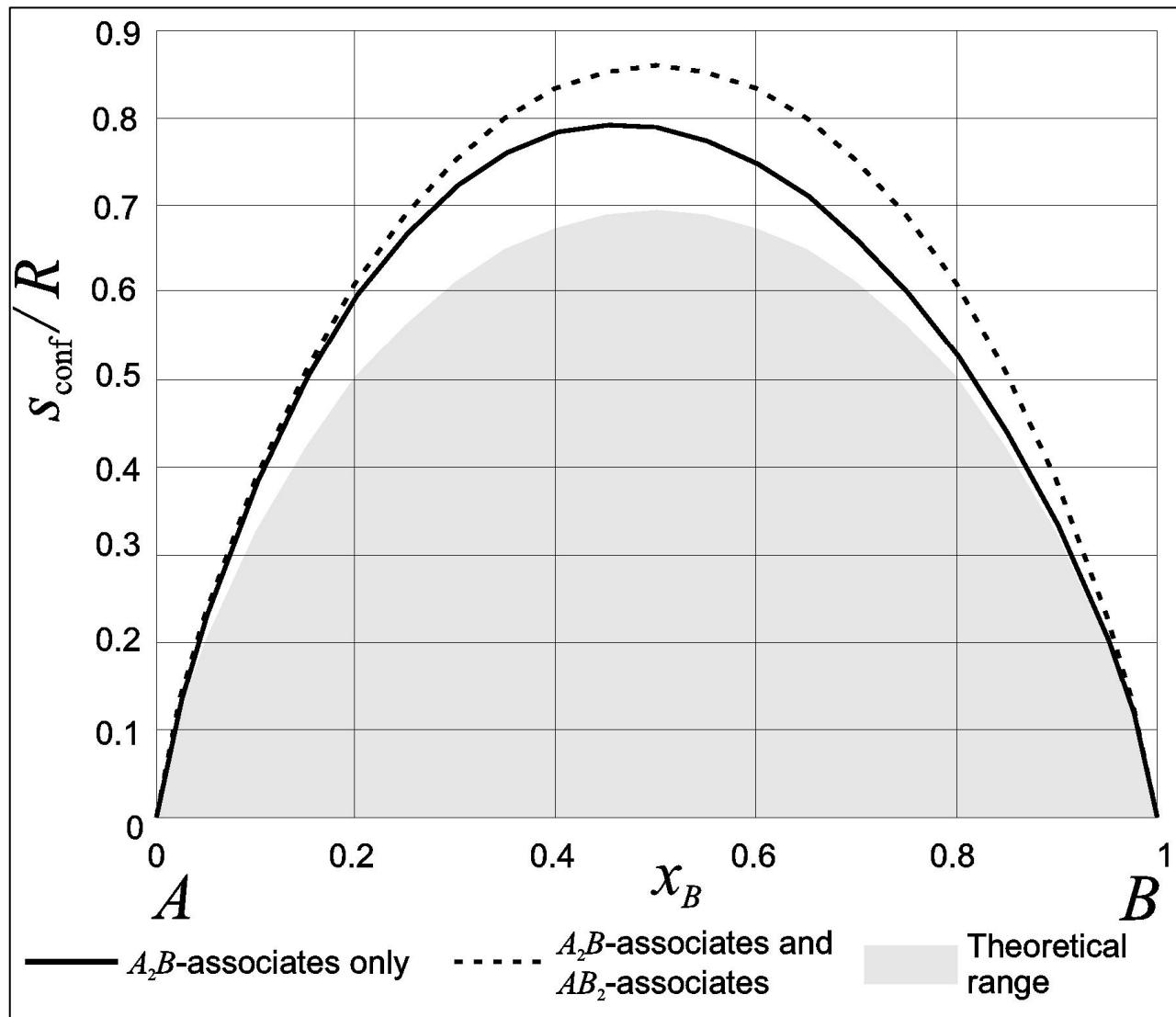
Conf. Entropy

- Ideal solution
- Highly ordered solution
- Immiscible components



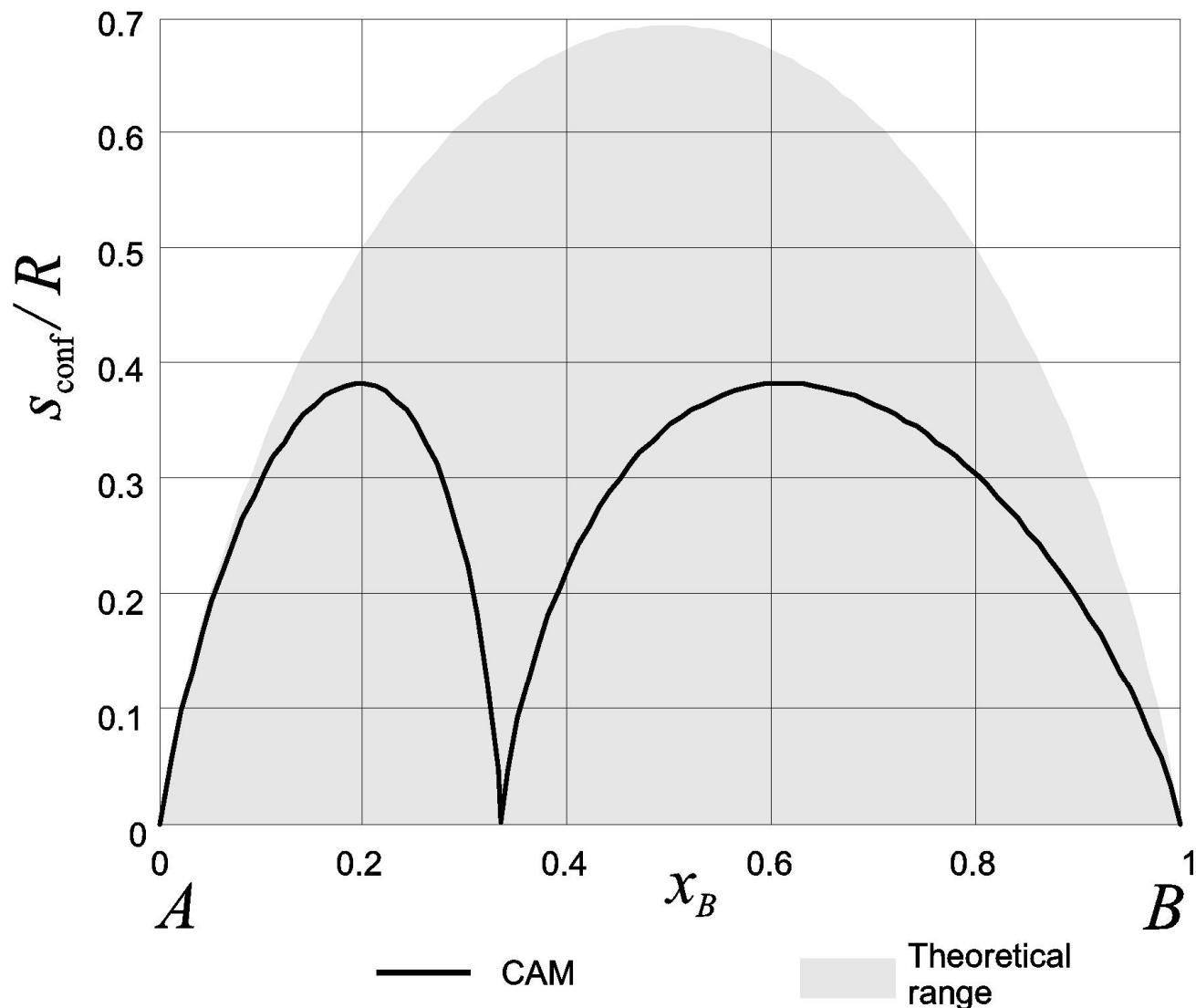
CAM (Ideal)

GTT-Technologies



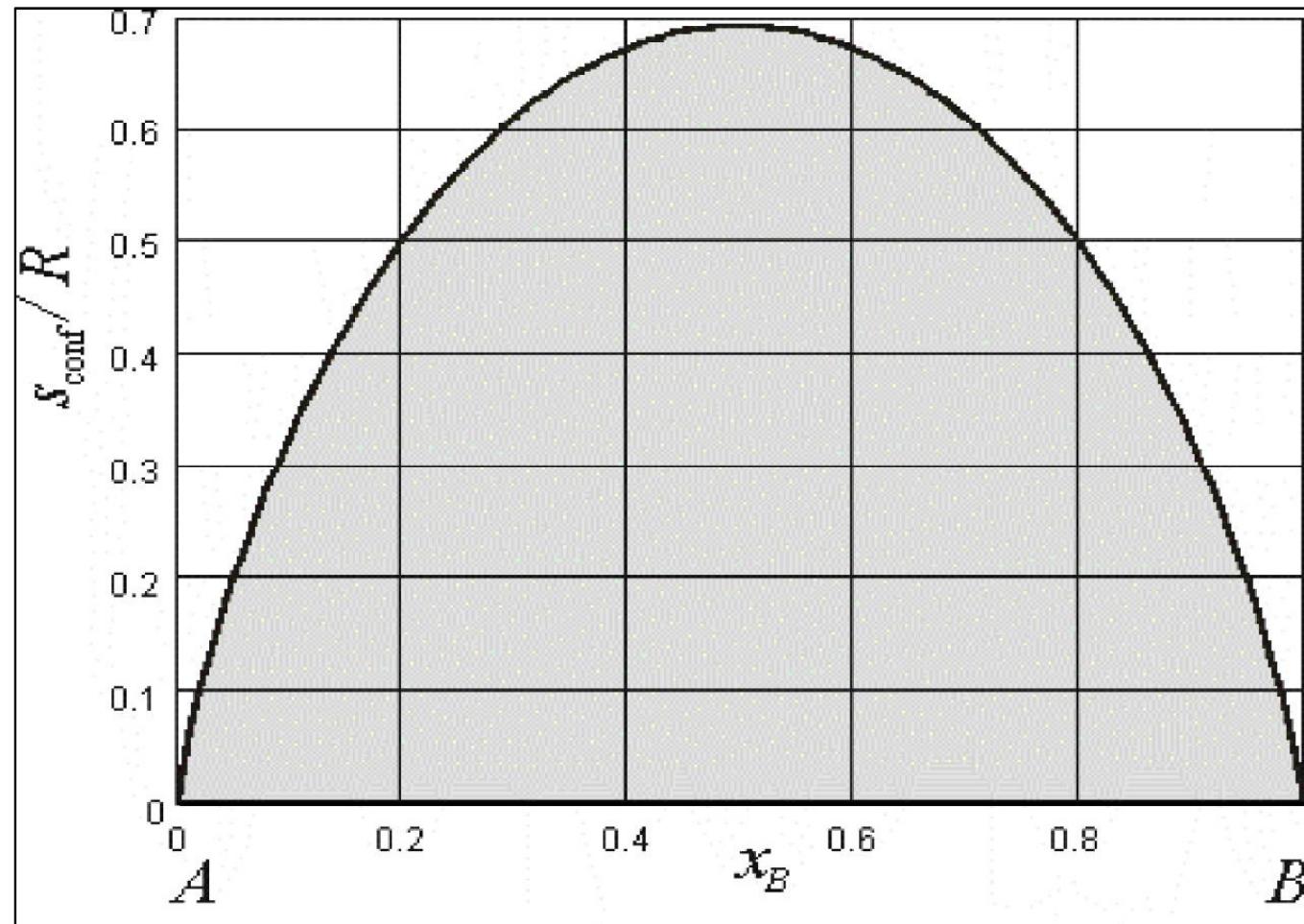
CAM (Ordered)

GTT-Technologies



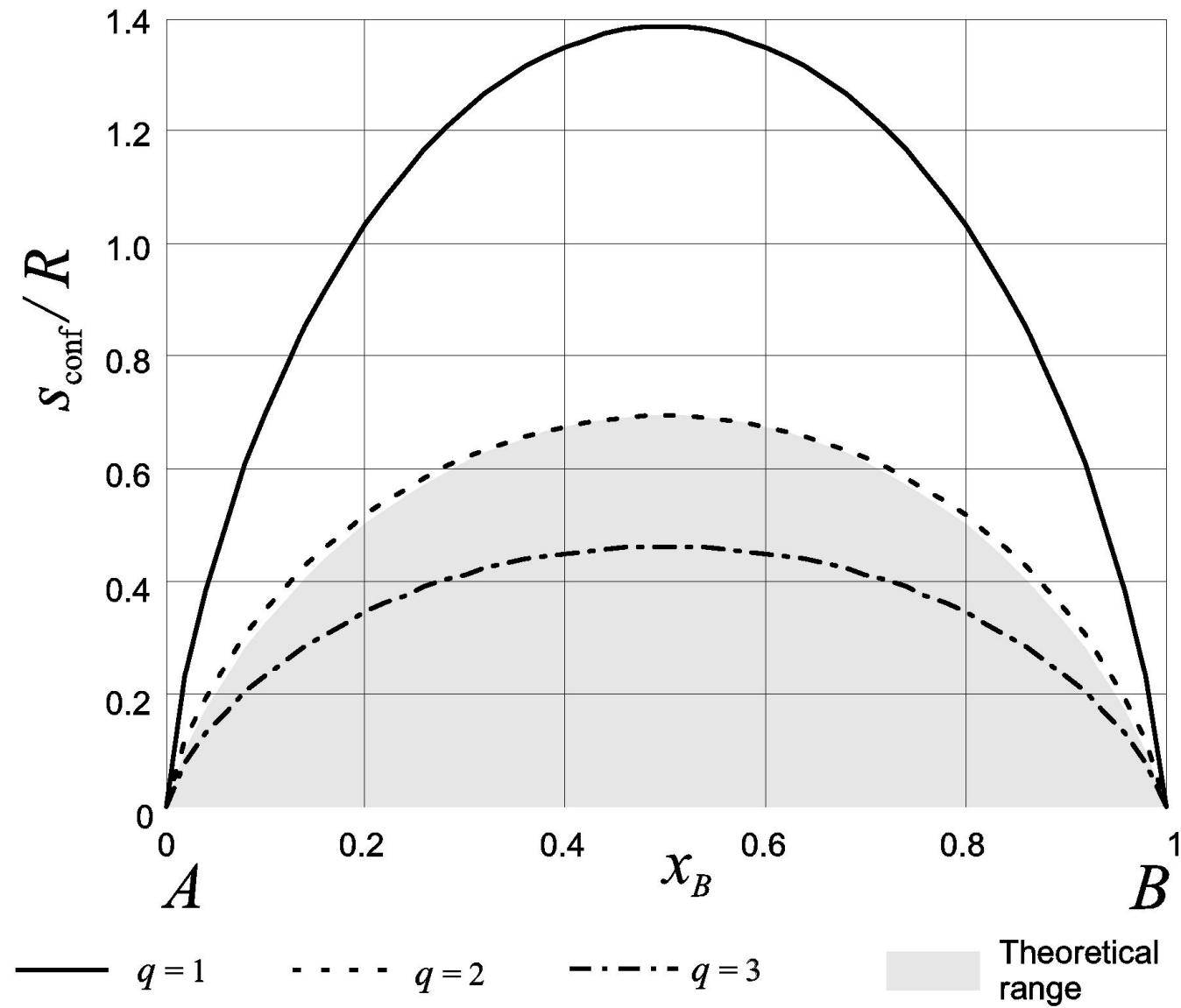
CAM (Immiscible)

GTT-Technologies



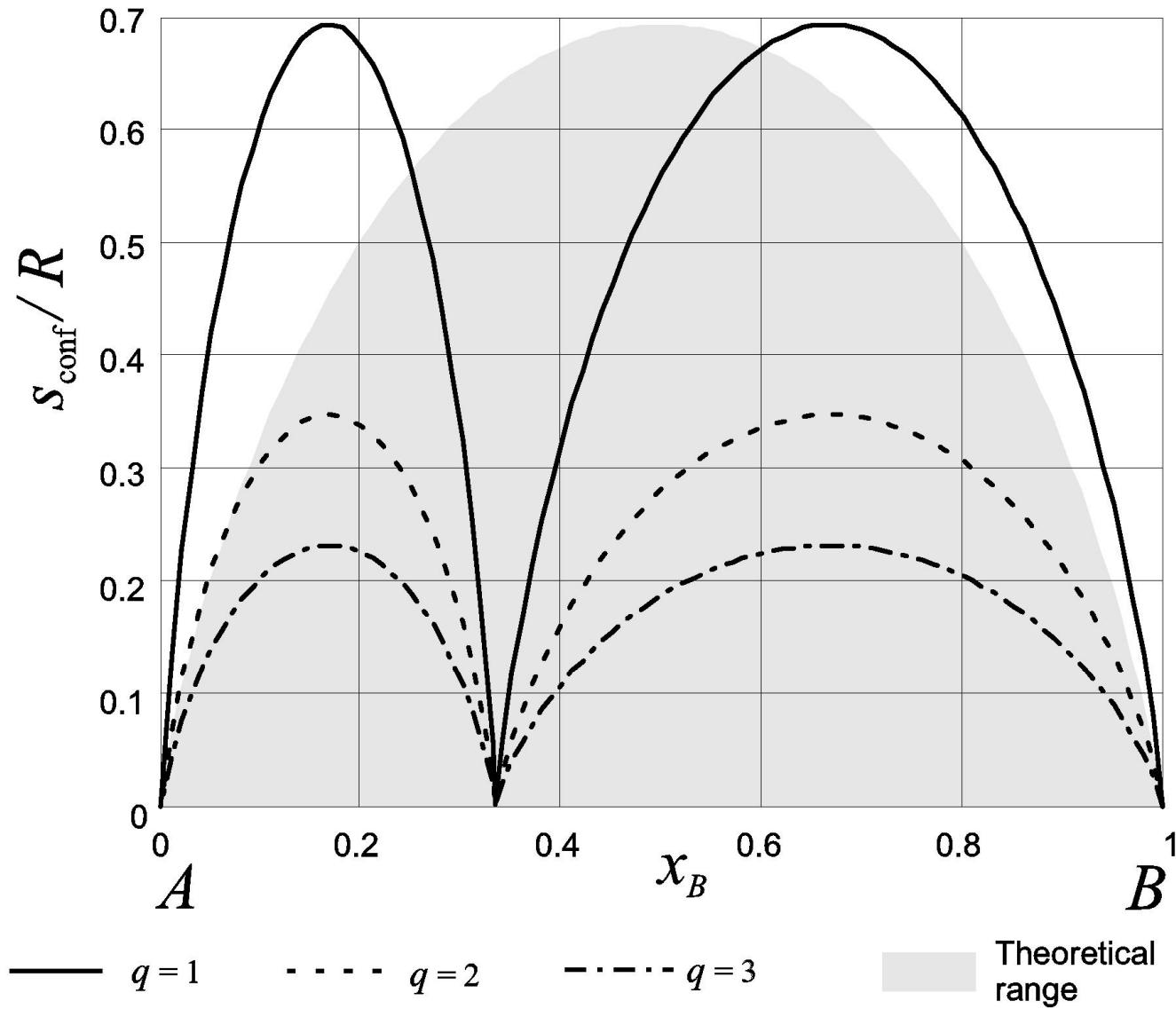
ASM (Ideal)

GTT-Technologies



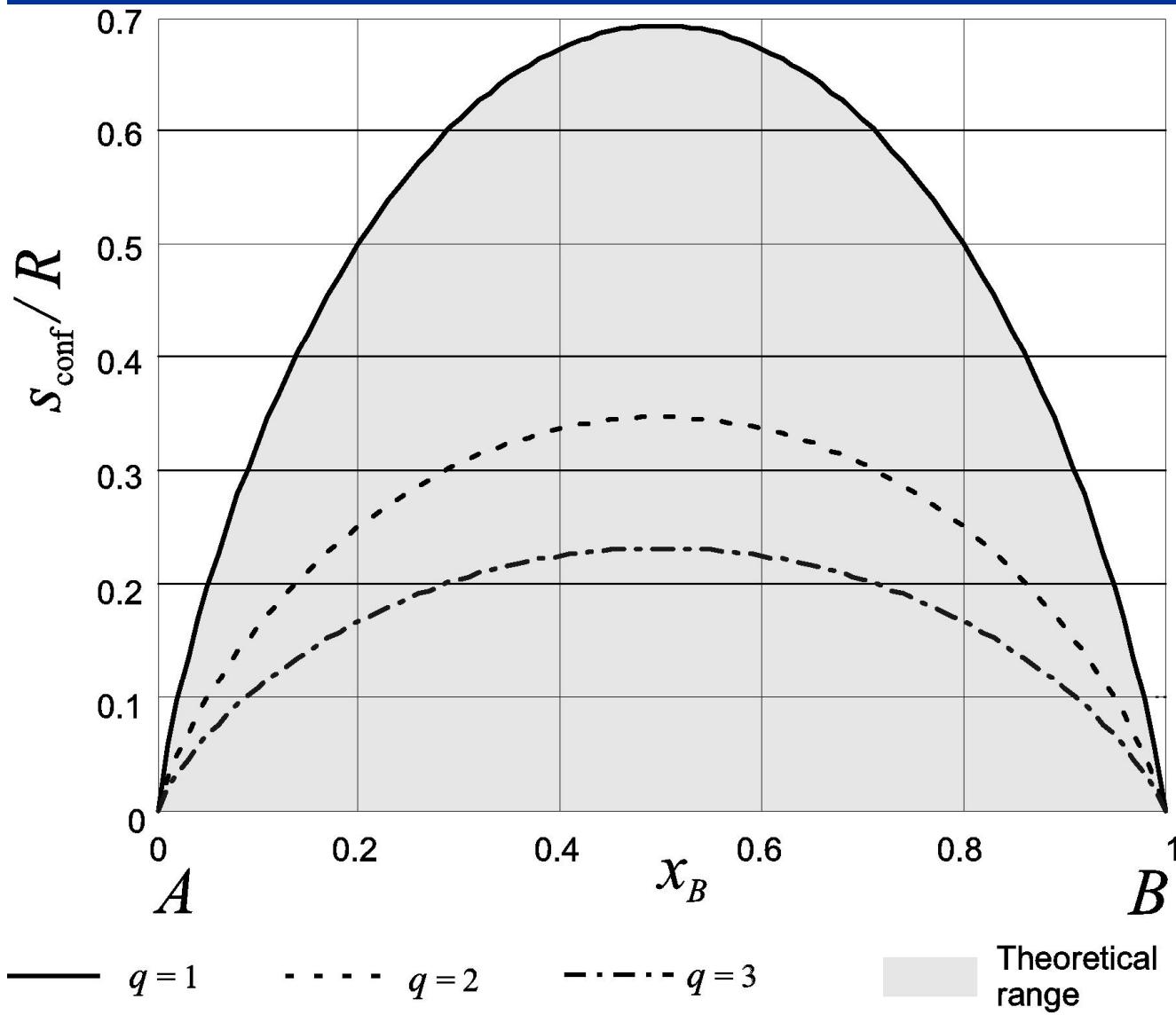
ASM (Ordered)

GTT-Technologies



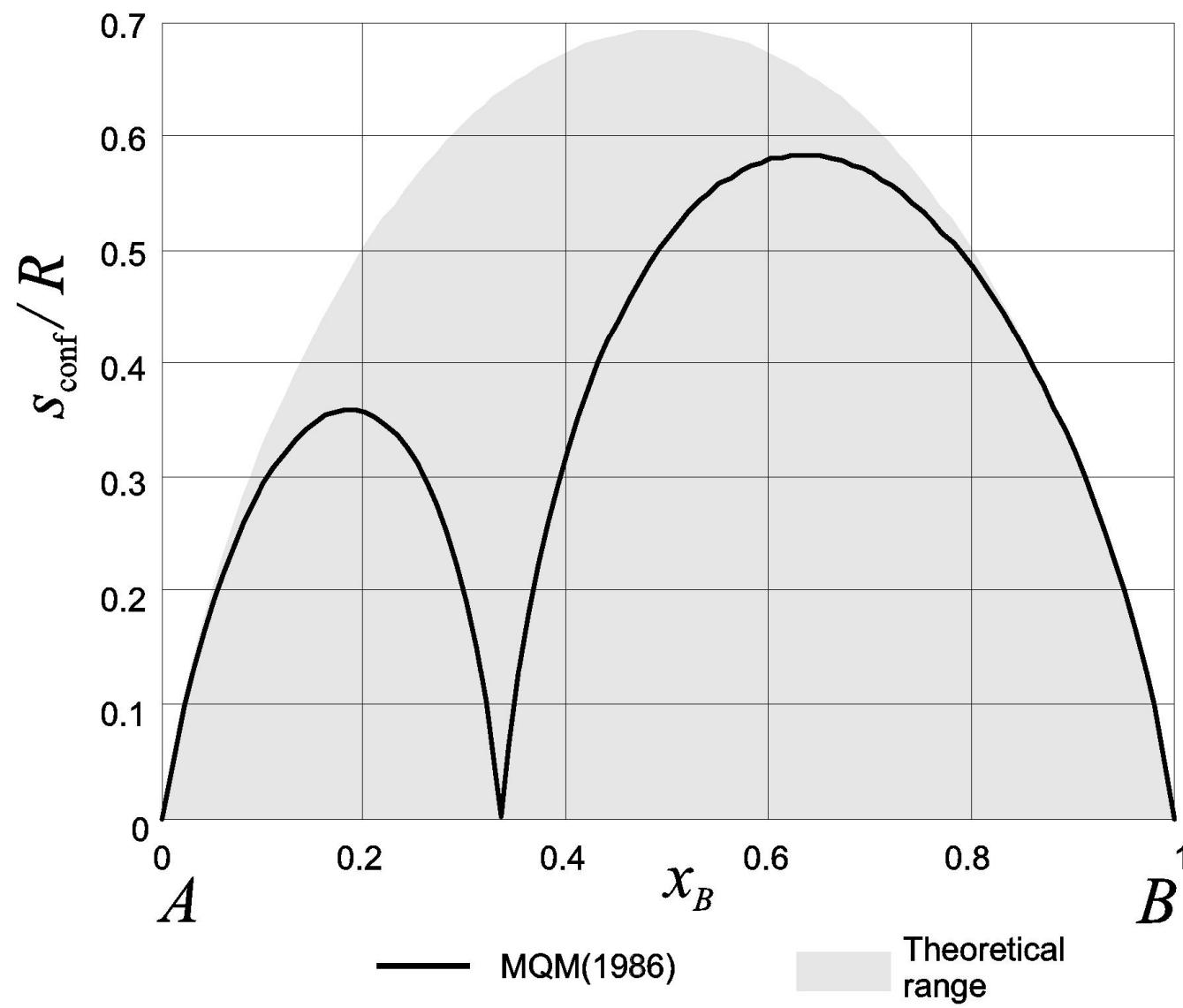
ASM (Immiscible)

GTT-Technologies



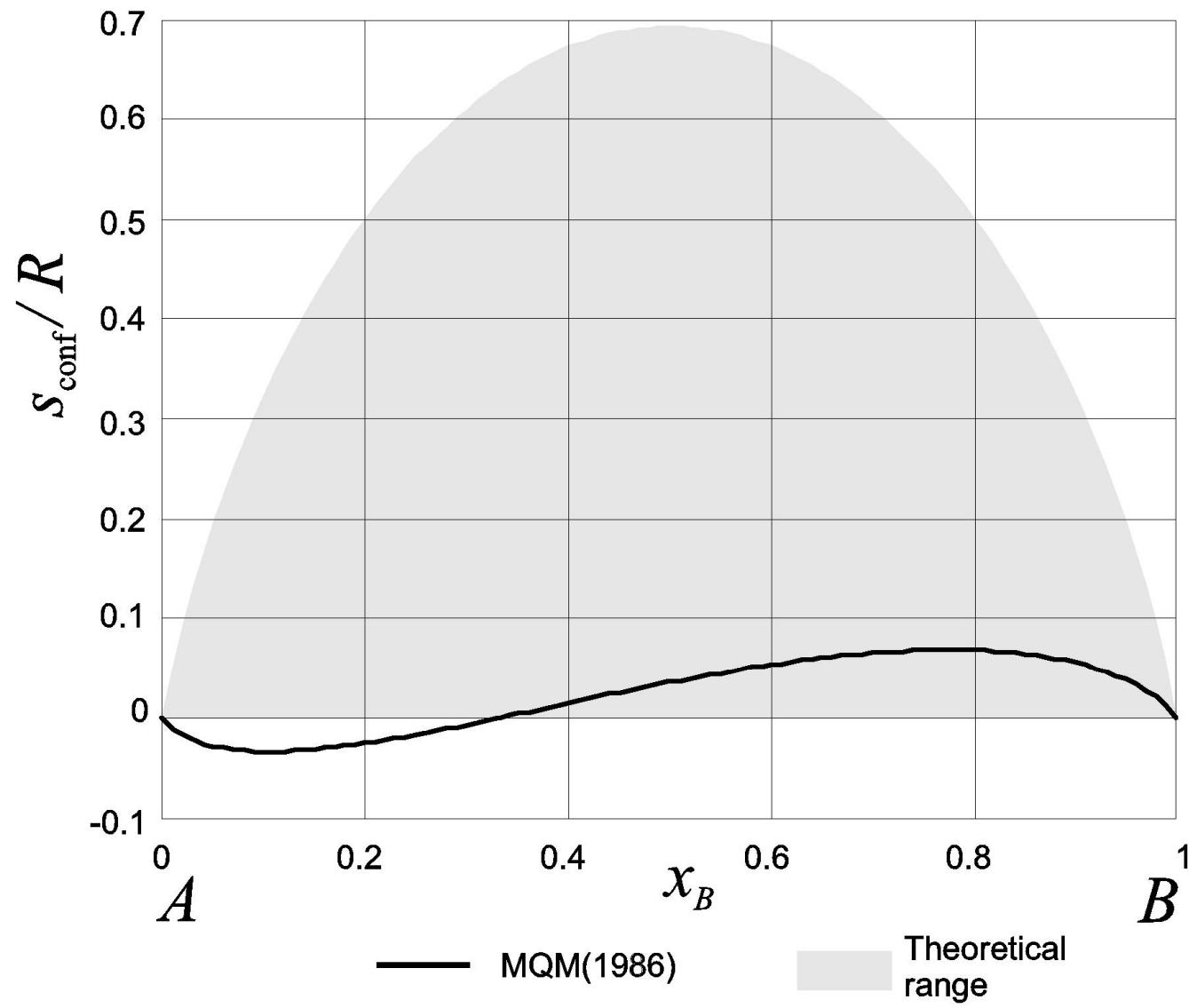
MQM 1986 (Ordered)

GTT-Technologies



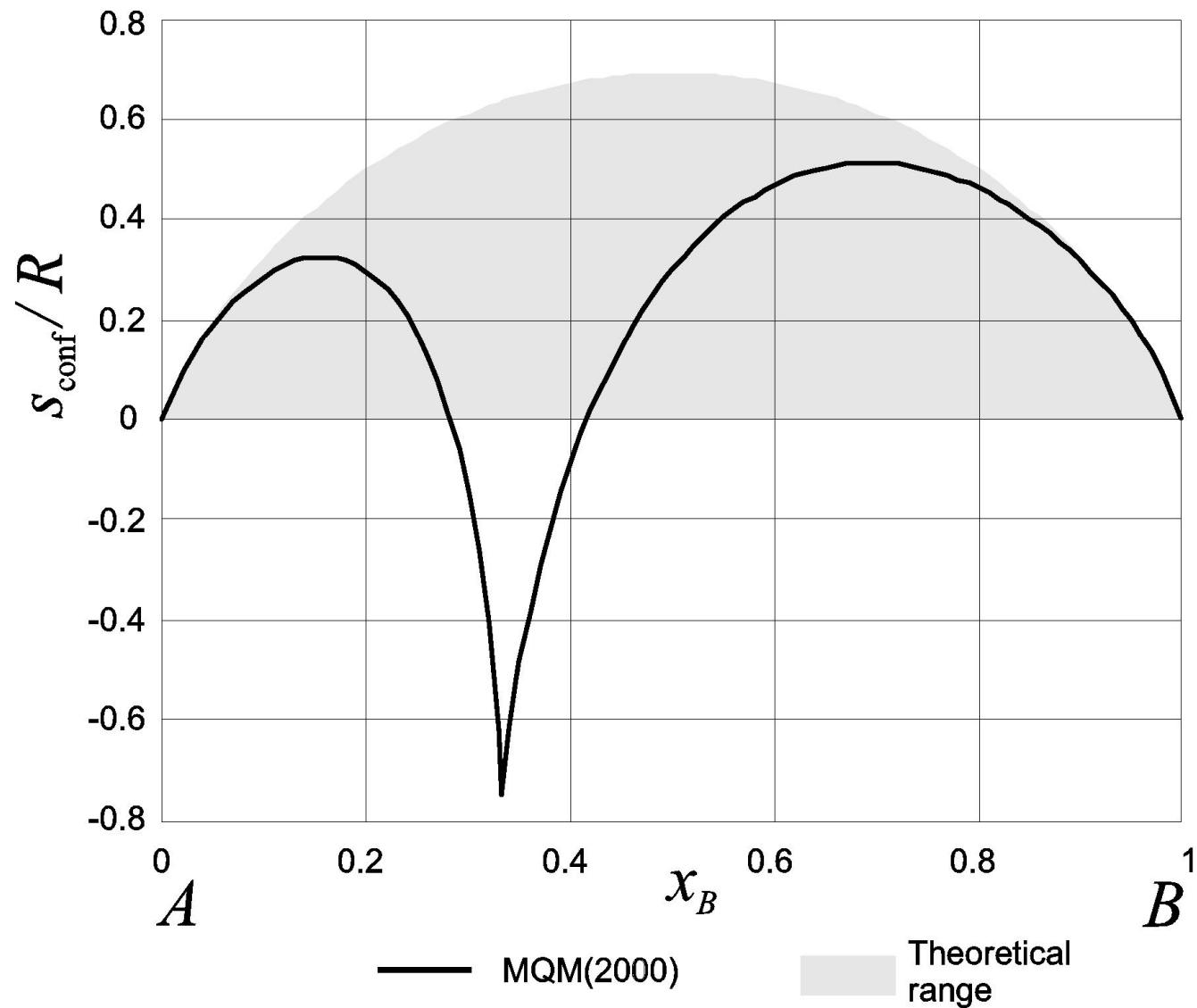
MQM 1986 (Immiscible)

GTT-Technologies



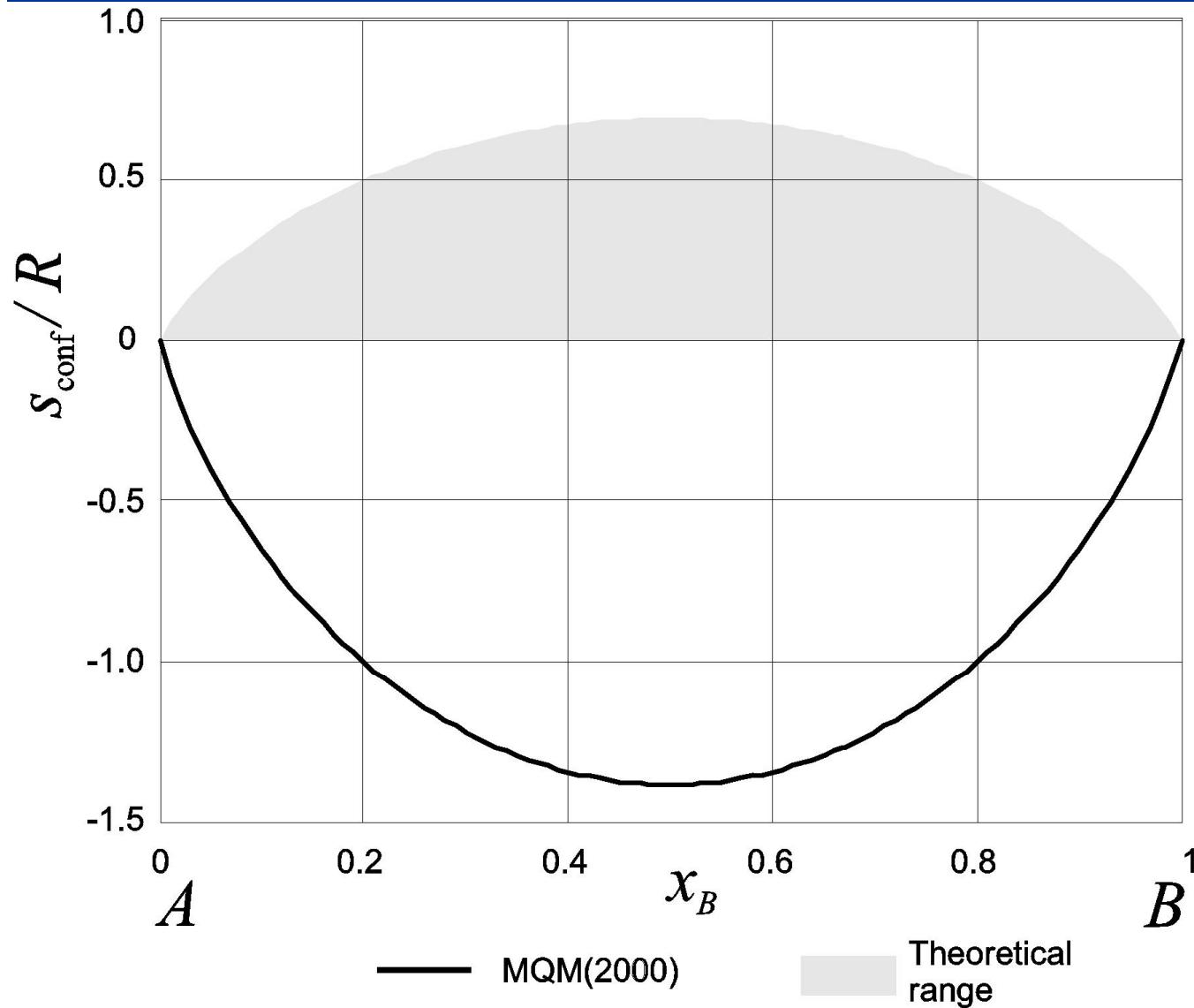
MQM 2000 (Ordered)

GTT-Technologies



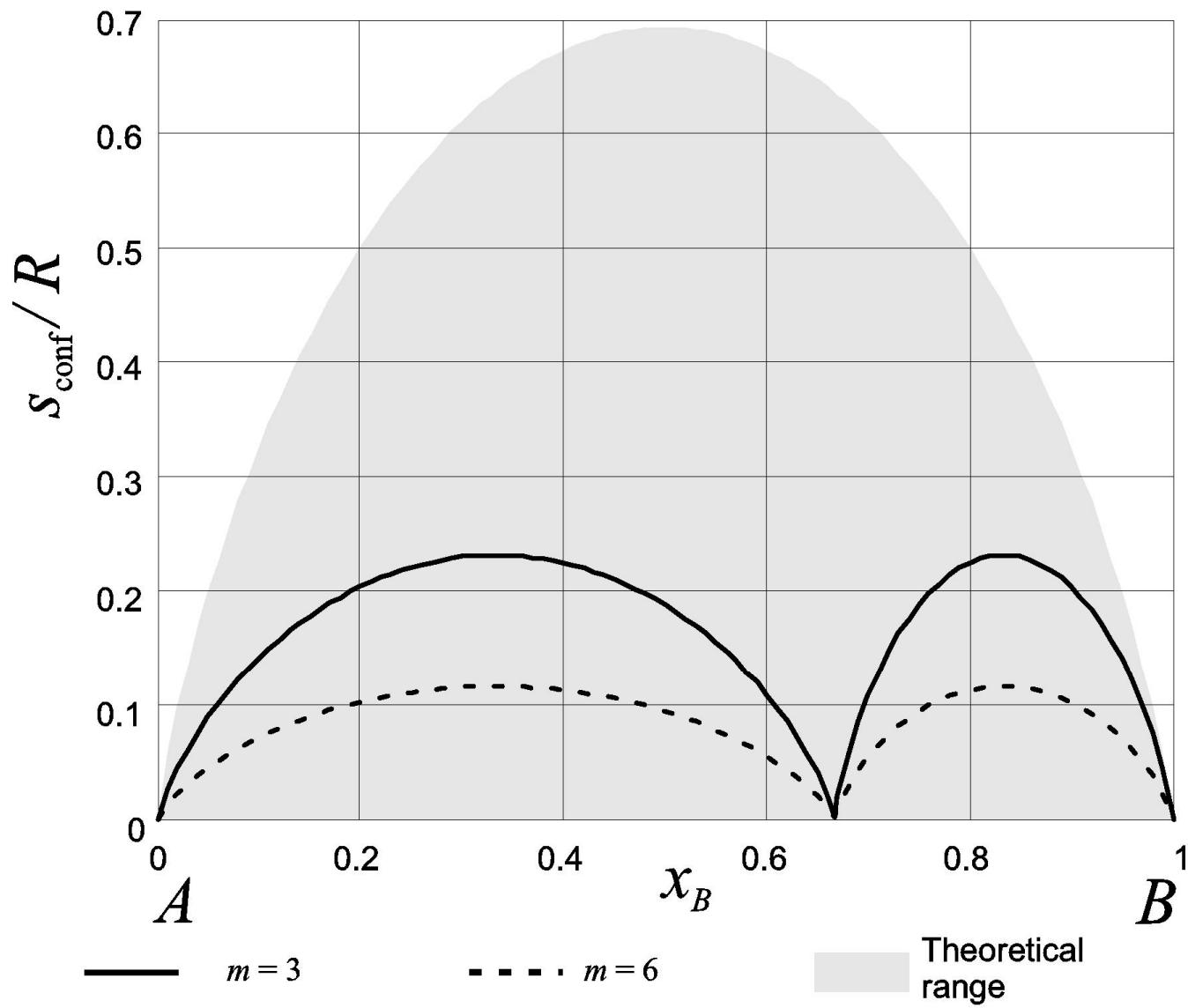
MQM 2000 (Immiscible)

GTT-Technologies



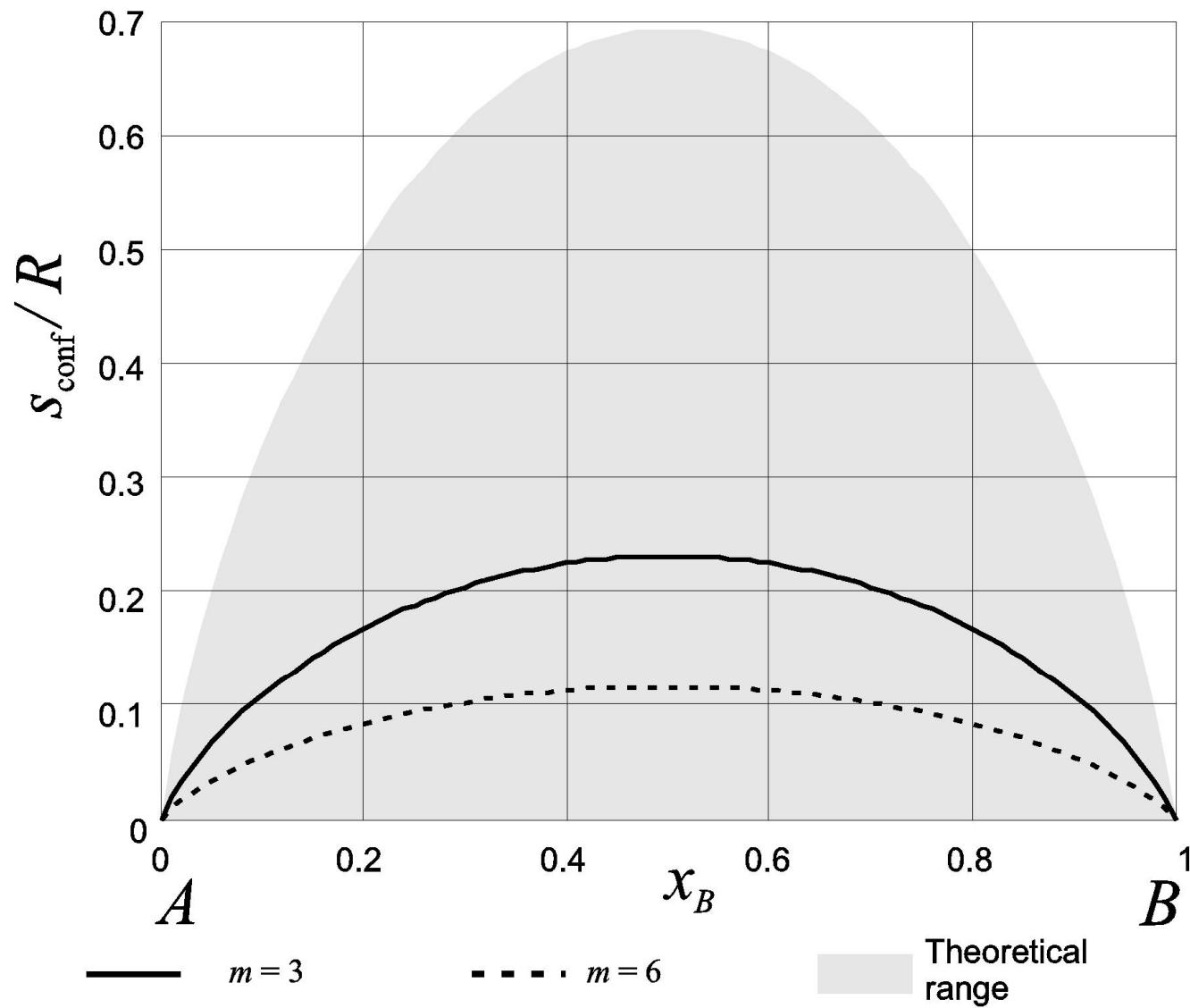
MAF (Ordered)

GTT-Technologies



MAF (Immiscible)

GTT-Technologies



Classical QM

GTT-Technologies

Theoretically sound

- Ideal Solution ✓
- Ordered solution ✓
- Immiscible components ($S=0$) ✓

However

Limited applicability



Other Properties

	CAM	ASM	MAF	MQM1	MQM2
Free from entropy paradox	-	-	+	-	-
Raoult's law	+	-+	+	+!	+!
Selection CMO (binary systems)	+	+	+	+-	+
Selection CMO (multicomponent systems)	+	+	+	-	-
Clear physical meaning of the adjustable parameters	+	+	+	-	-



Correct G-expression MQM 2000

GTT-Technologies

$$\frac{1}{Z_A} = \frac{1}{Z_{AA}^A} \frac{2n_{AA}}{2n_{AA} + n_{AB}} + \frac{1}{Z_{AB}^A} \frac{n_{AB}}{2n_{AA} + n_{AB}}$$

$$\frac{1}{Z_B} = \frac{1}{Z_{BB}^B} \frac{2n_{BB}}{2n_{BB} + n_{AB}} + \frac{1}{Z_{BA}^B} \frac{n_{AB}}{2n_{BB} + n_{AB}}$$

$$G = n_A g_A^o + n_B g_B^o - T \Delta S^{\text{conf}} + \frac{n_{AB}}{2} \Delta g_{AB}$$

In error

Correct expression

$$G = \frac{Z_A}{Z_{AA}^A} n_A g_A^o + \frac{Z_B}{Z_{BB}^B} n_B g_B^o - T \Delta S^{\text{conf}} + \frac{n_{AB}}{2} \Delta g_{AB}$$



Part 2

Treatment of polynomial excess functions



Model Used

GTT-Technologies

Cheng and Ganguly:
“a major problem in solution thermodynamics”

Power Series

- Margules
- Wohl
- Helffrich and Wood
- others

Empirical

Geometric

- Kohler
- Muggianu (Hillert)
- Kohler / Toop
- Muggianu / Toop

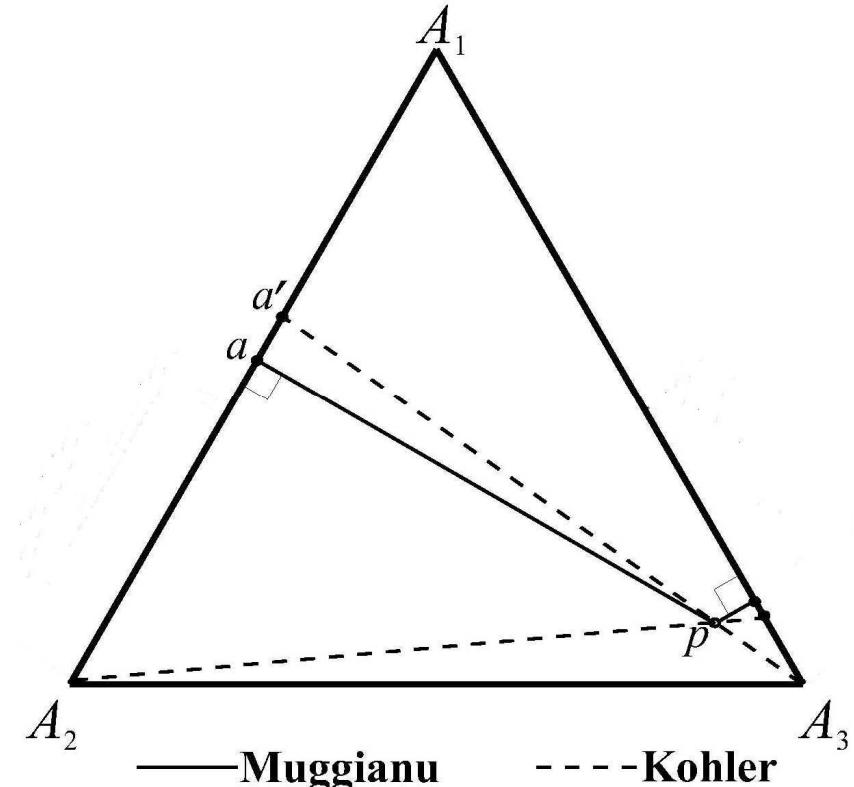
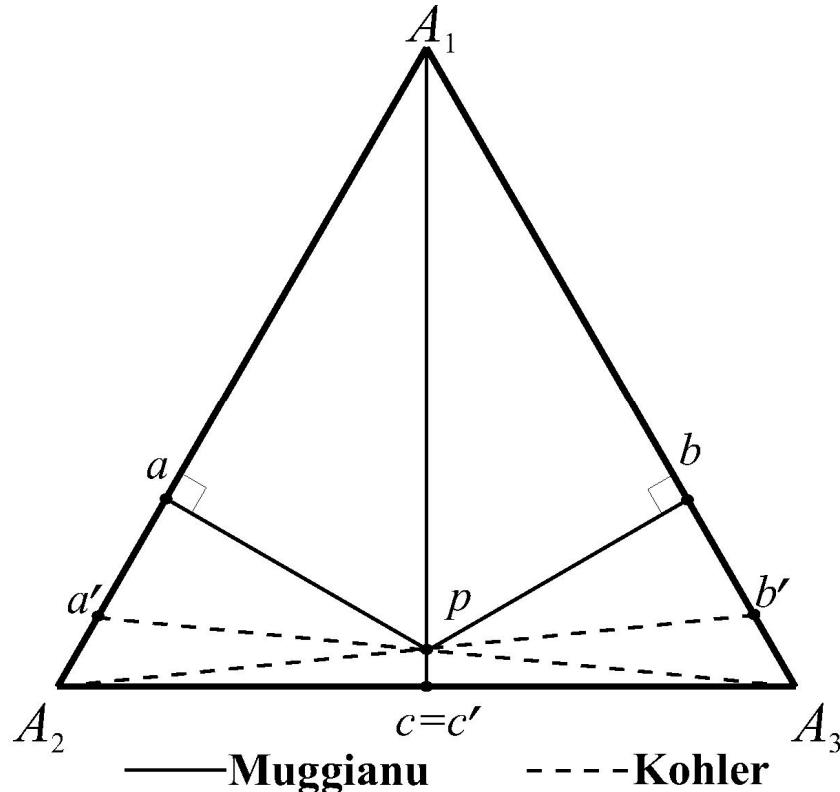
Inline with Calphad approach



Kohler vs Muggianu

GTT-Technologies

Dilute solution (Chartrand and Pelton)

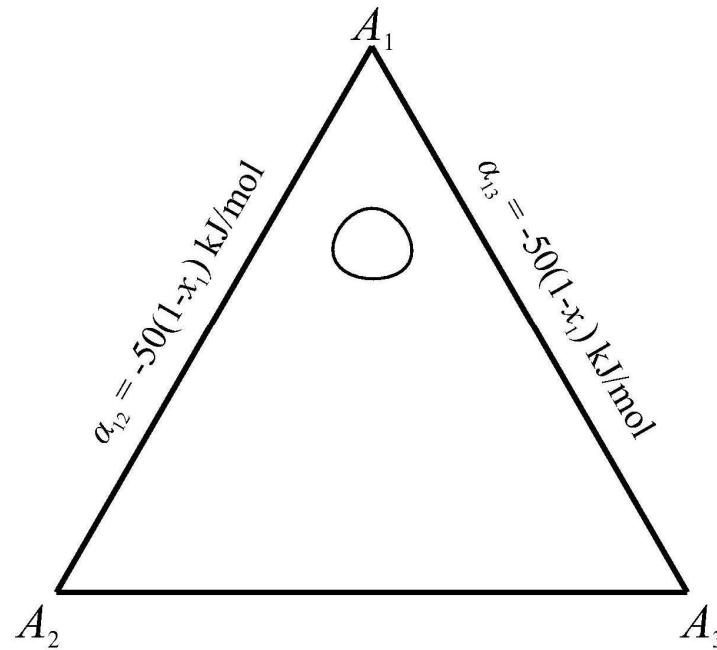


**Kohler: singularities at terminal composition (Brynestad)
should not be used (Howald and Row)**

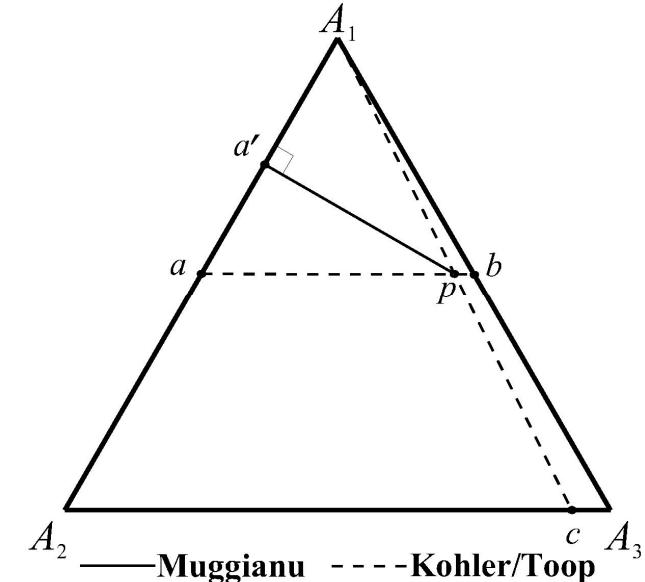


Symmetric vs Asymmetric

GTT-Technologies



Dilute solution



- No quantitative criteria
- Chemically dissimilar components are treated in a thermodynamically different way
- Muggianu with the specially selected ternary term resolves the issue



Power Series vs Geometric

GTT-Technologies

Helffrich and Wood:

- Subregular model - 3-particle interactions
- Ternary terms exist independently of the properties
- of the bounding binaries
- Ternary terms could be required even for Regular model

Power Series

integral part

Geometric

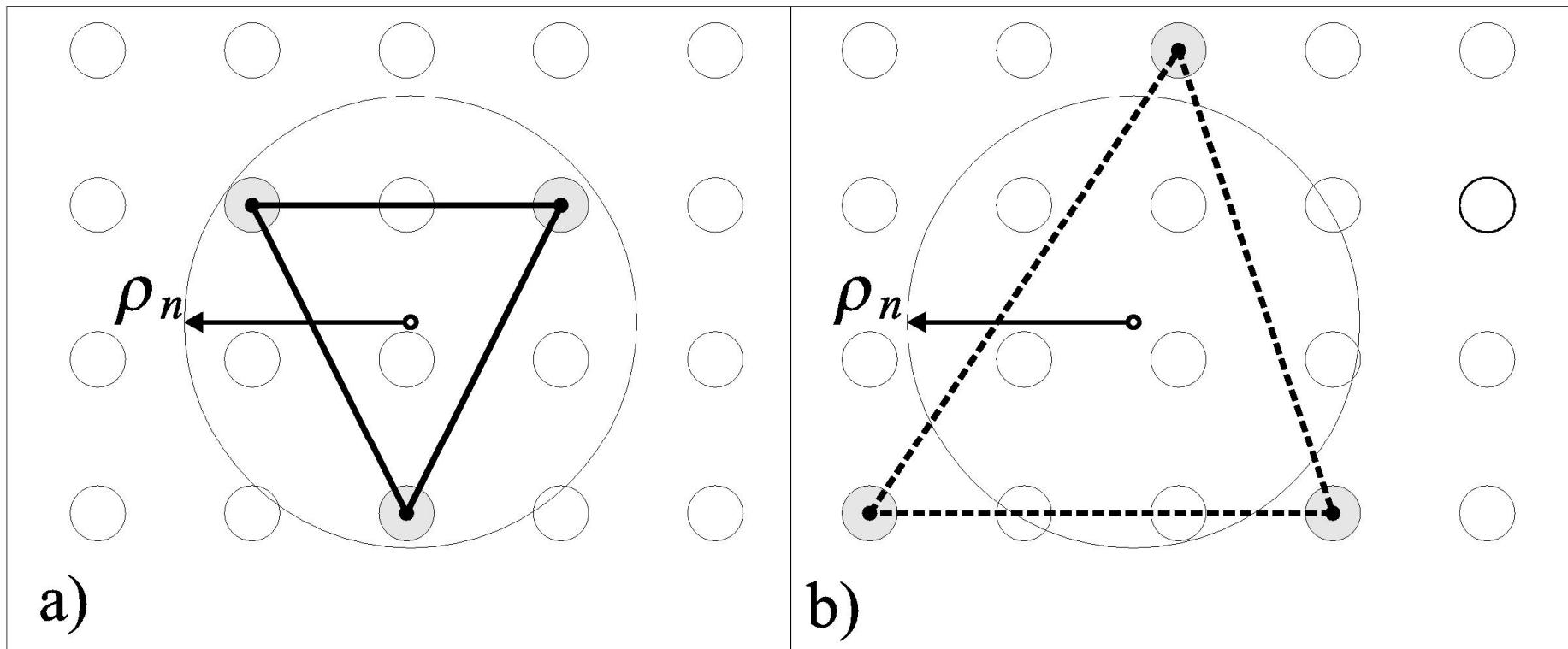
empirical



Probabilistic Interpretation

GTT-Technologies

- The Bragg-Williams approximation
- Short-range interaction ρ_n
- Uniform lattice z_n



Probabilistic Interpretation

GTT-Technologies

$$g = \sum_{i=1}^r x_i (g_i + RT \ln(x_i)) + \sum_{k_1+...+k_r=n} c_{n;k_1,...,k_r} x_1^{k_1}, \dots, x_r^{k_r}$$

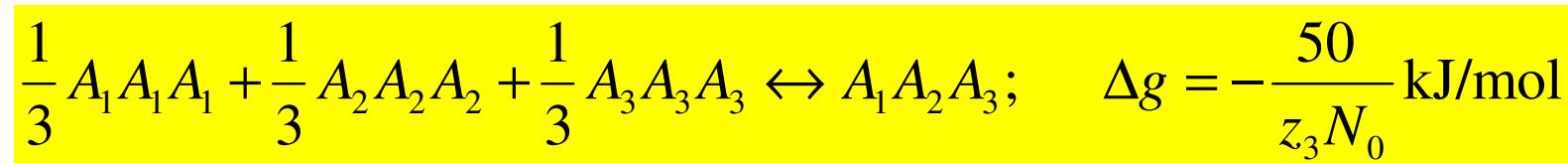
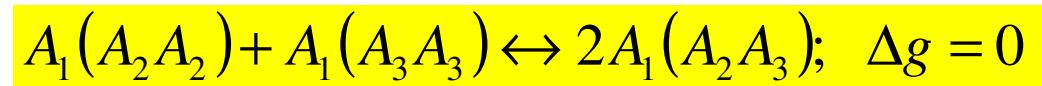
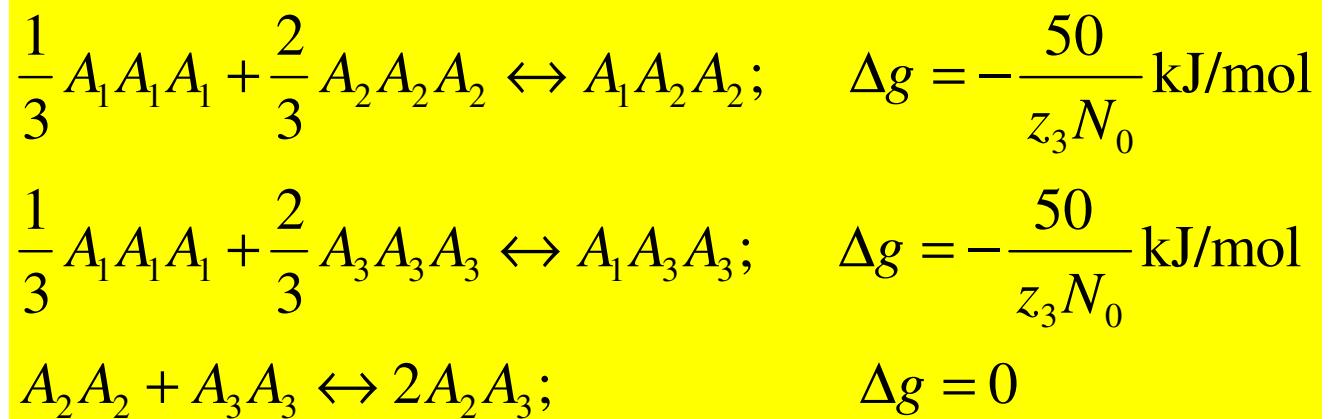
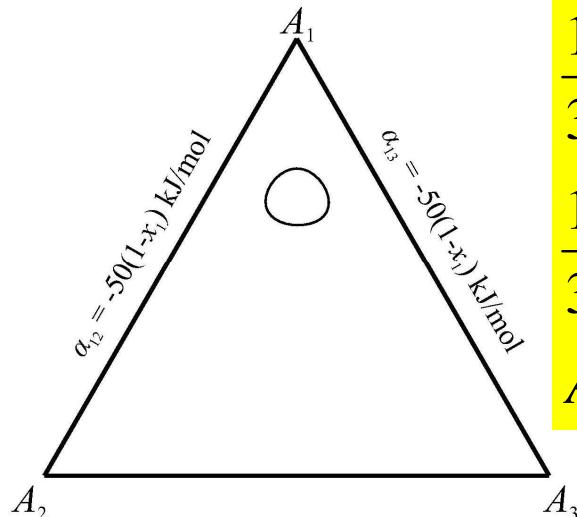
$$c_{n;k_1,...,k_r} = \frac{n!}{k_1!,...,k_r!} \frac{z_n N_0}{n} \Delta g_{n;k_1,...,k_r}$$

$$\frac{k_1}{n} A_1 \dots A_1 + \dots + \frac{k_r}{n} A_r \dots A_r \leftrightarrow A_1 \dots A_1 \dots A_r \dots A_r$$



Probabilistic Interpretation

GTT-Technologies



$$^{\text{Ex}} g = -50x_1(1-x_1)^2 \text{ kJ}$$

