

Simulation of Wall-Corrosion of High-Energy-Discharge Lamps

3. June 2009 | Sarah Fischer

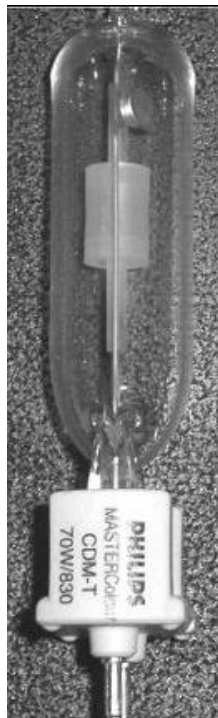
Content

- High – Energy – Discharge – Lamps
- Construction of a Lamp – Burner
- The formation of aluminum iodide
- The transport cycle
- Scheme of the transport program
- Example of the calculation results
- Annealing experimental setup
- Comparison between experiments and calculations
- Summary

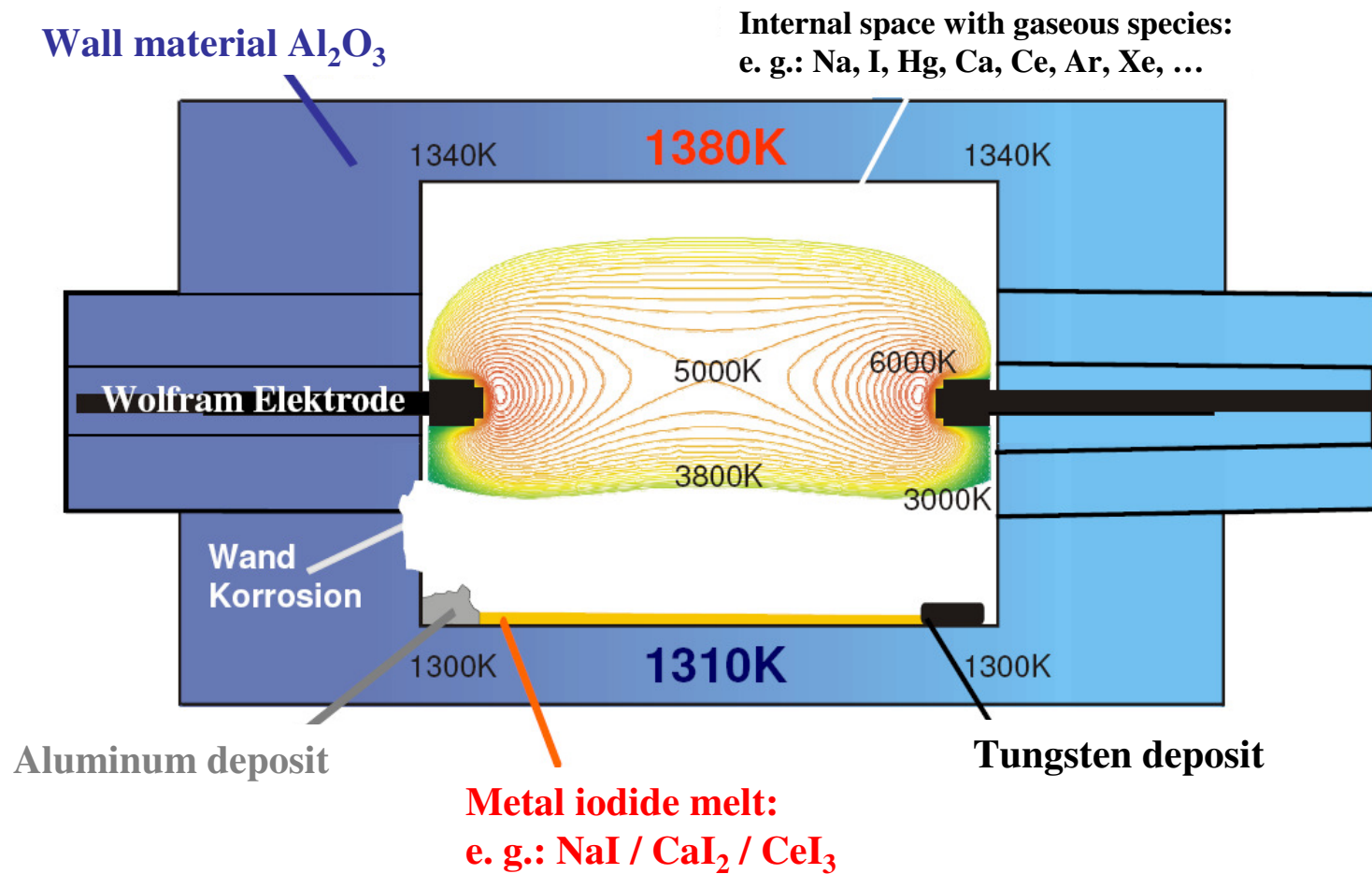


Hoch – Energie – Entladungslampen

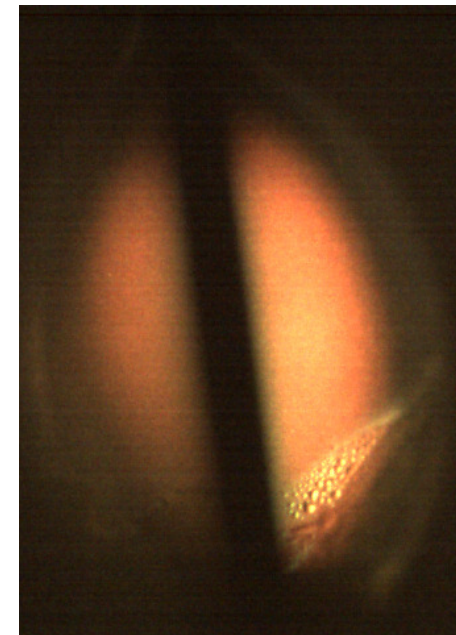
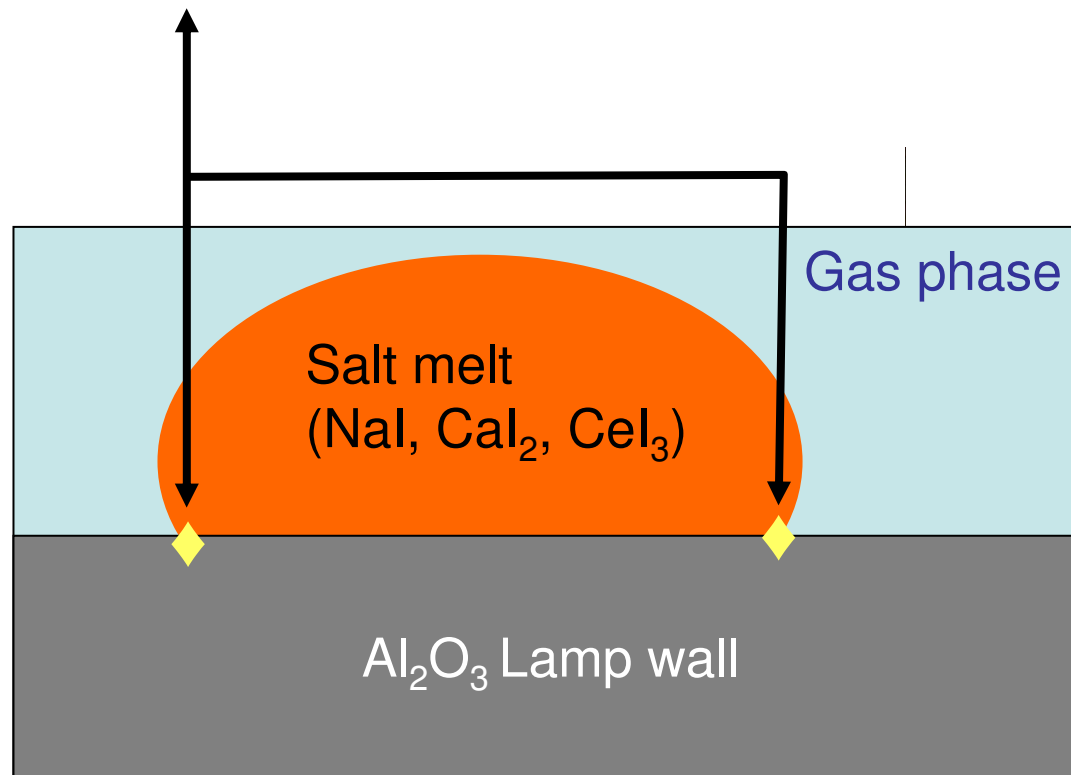
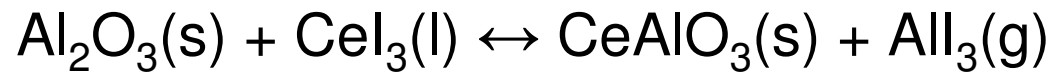
Corrosion effects in the lamp burner limit the life time



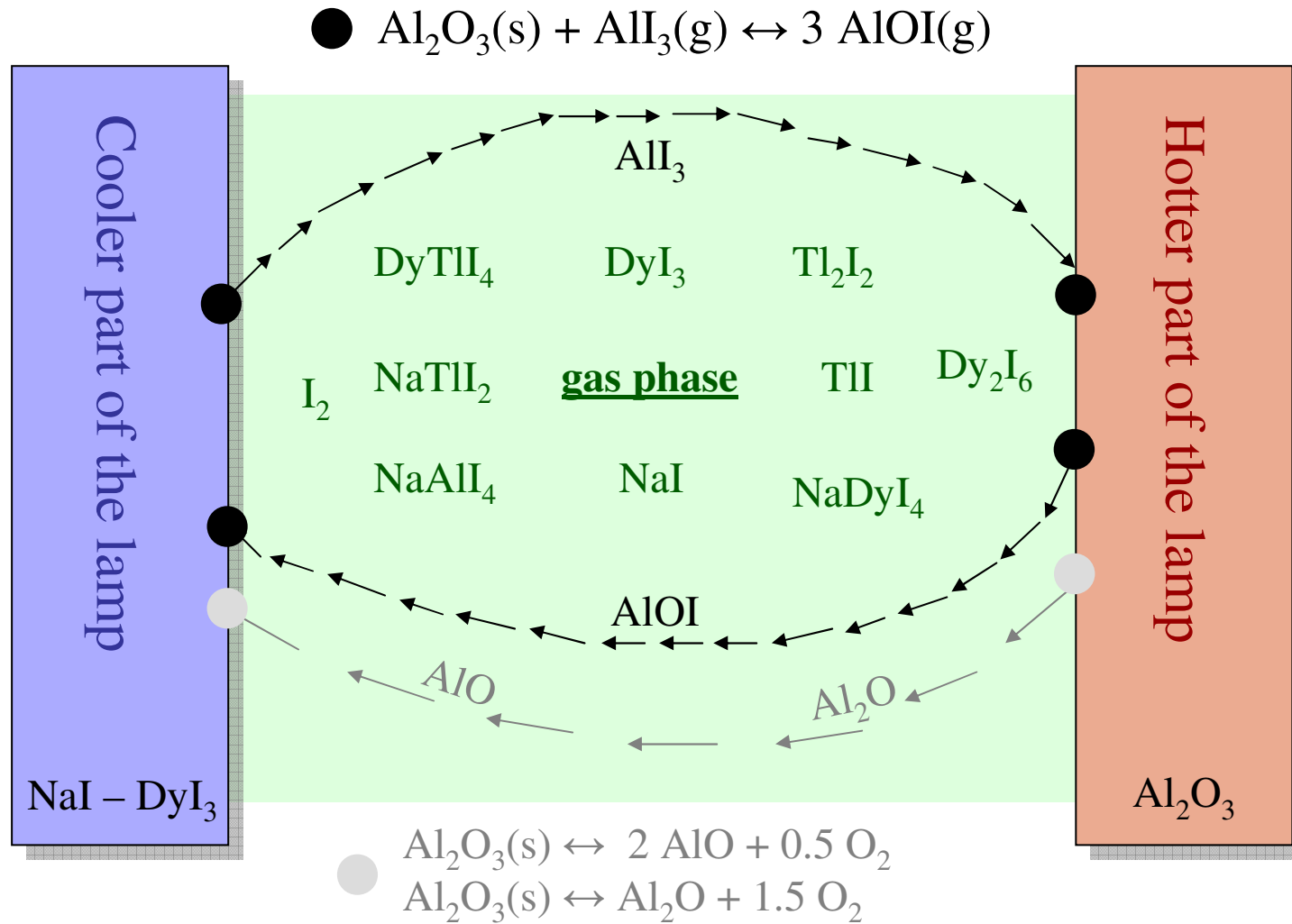
The lamp burner



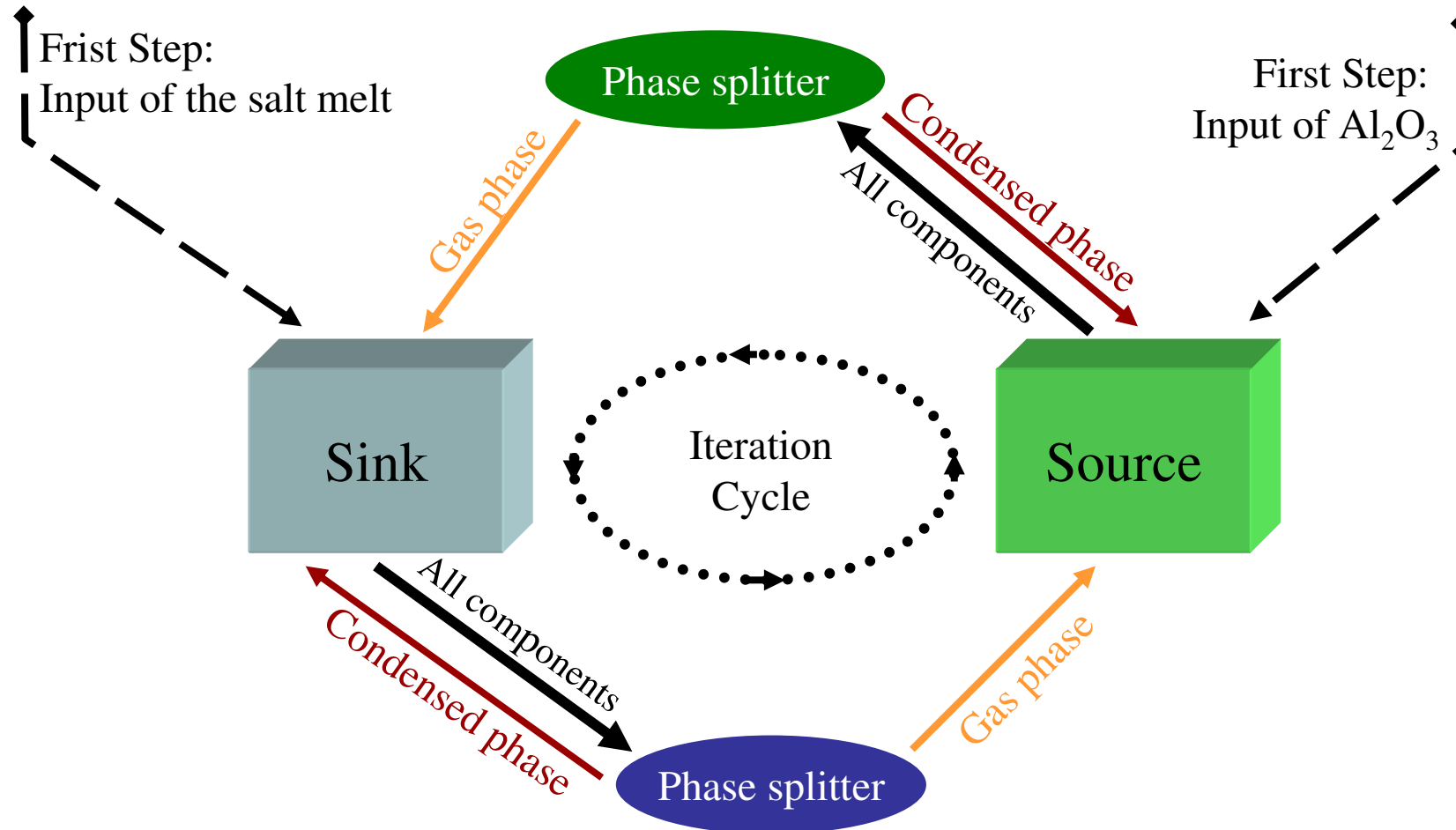
The formation of aluminum iodide



The transport - cycle









Scheme of the transport program



Input of the salt mixture and the Al_2O_3

Benuter | Admin | Transport | Gasphase1 | AllPhases | GasPhase2

Input of reactor 1


<input type="text" value="0"/>	Mol		Al2O3_1
<input type="text" value="0.5"/>	Mol		Hg
<input type="text" value="0.25"/>			CaI2
<input type="text" value="0.15"/>			TlI
<input type="text" value="0.45"/>	Mol		NaI
<input type="text" value="0.05"/>	Mol		CeI3

Sarah Fischer

NTCC - program

Version 3.0

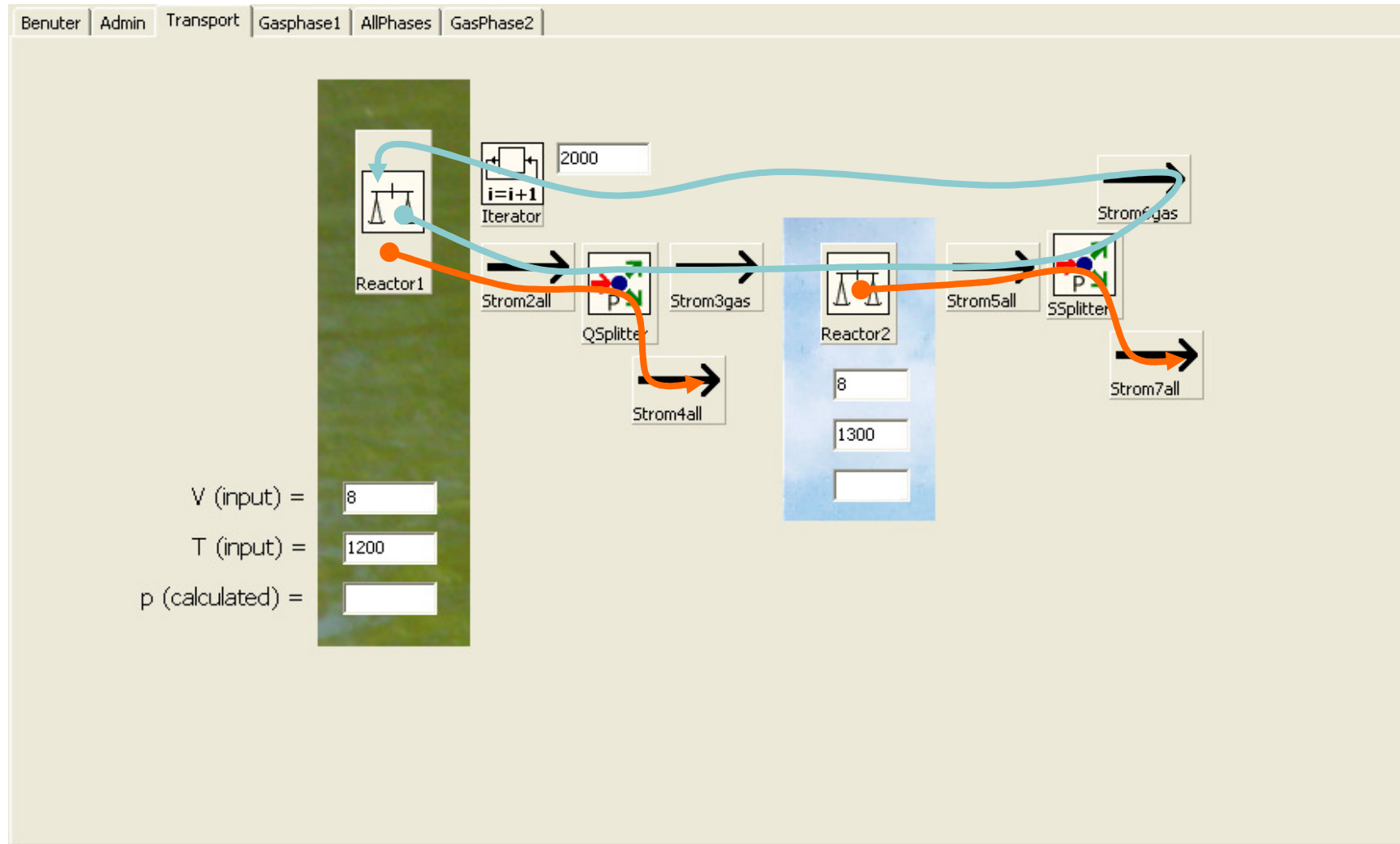
Input of reactor 2

<input type="text" value="5"/>	Mol		Al2O3_2
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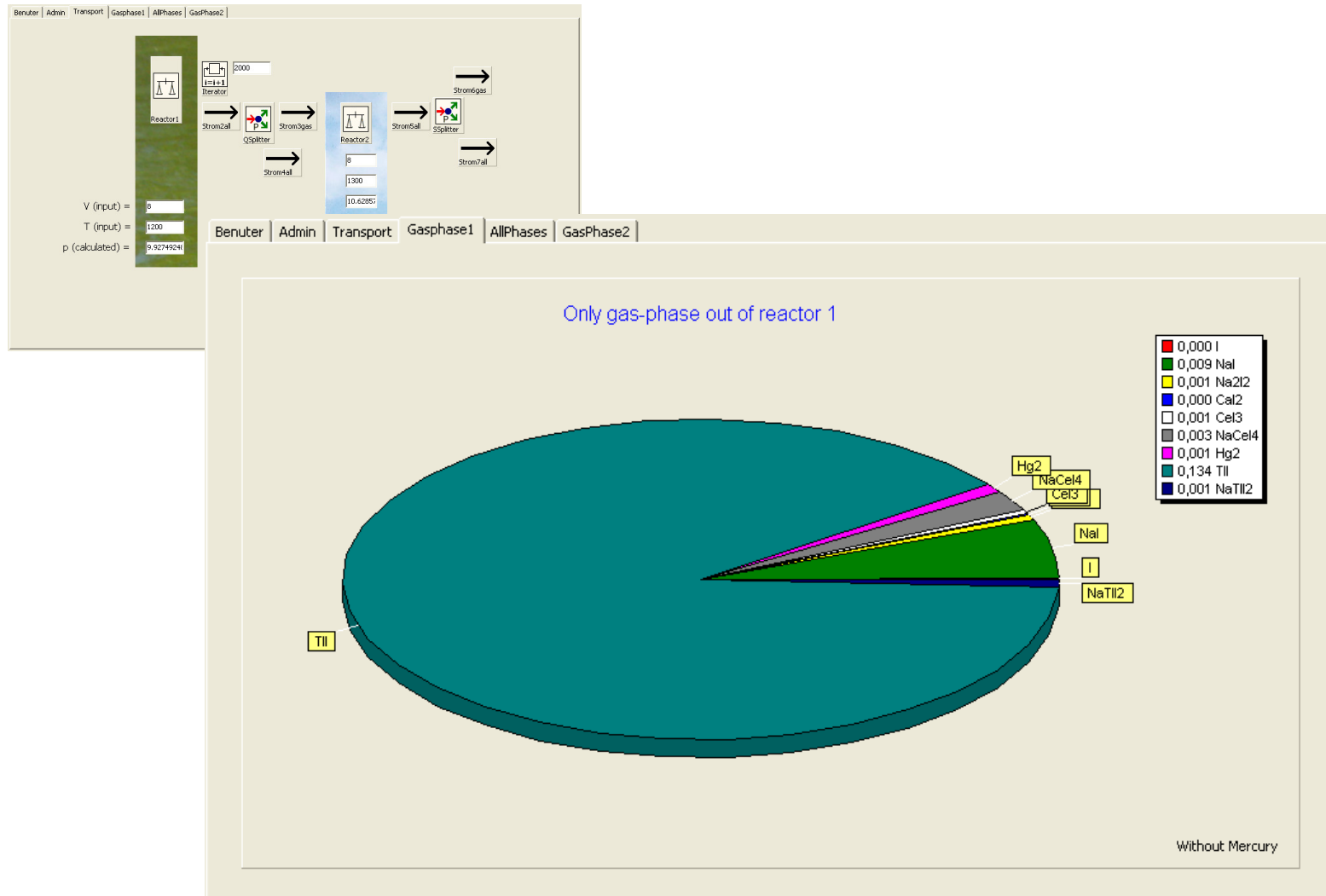
- Gasphase Diagram of Reactor 1
- Diagram with all phases of Reactor 1
- Diagram with all phases of reactor 2
- Gasphase Diagram of Reactor 2

All 100 steps a LogFile
 All 500 steps a LogFile

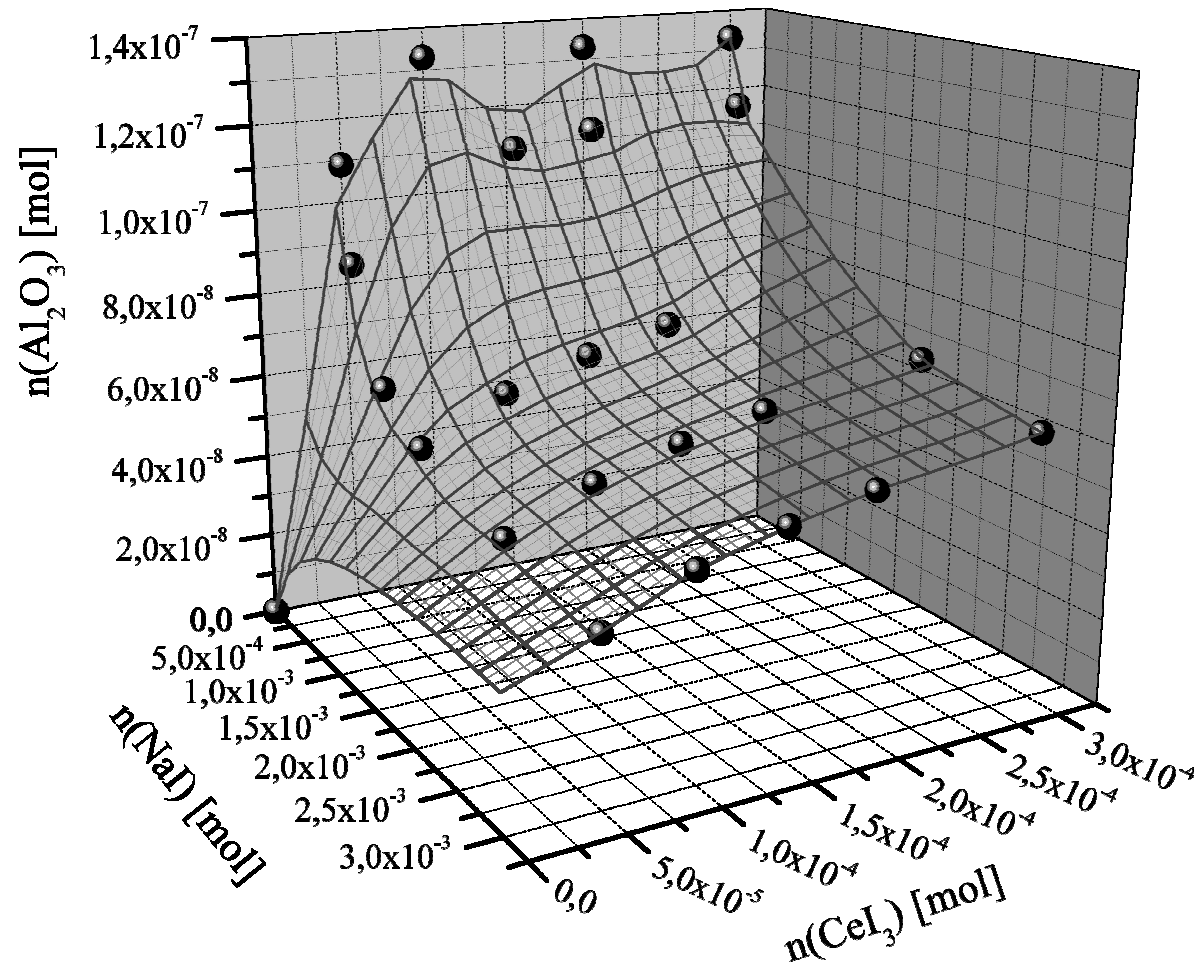
Equilibrium reactors



Amount of the gas phase components



Example: NaI – CeI₃ – Mixture



$T_{\text{Sink}} = 1200\text{ °C}$
 $T_{\text{Source}} = 1400\text{ °C}$
 $V = 0,0285\text{ dm}^3$

Salt free annealing vessel

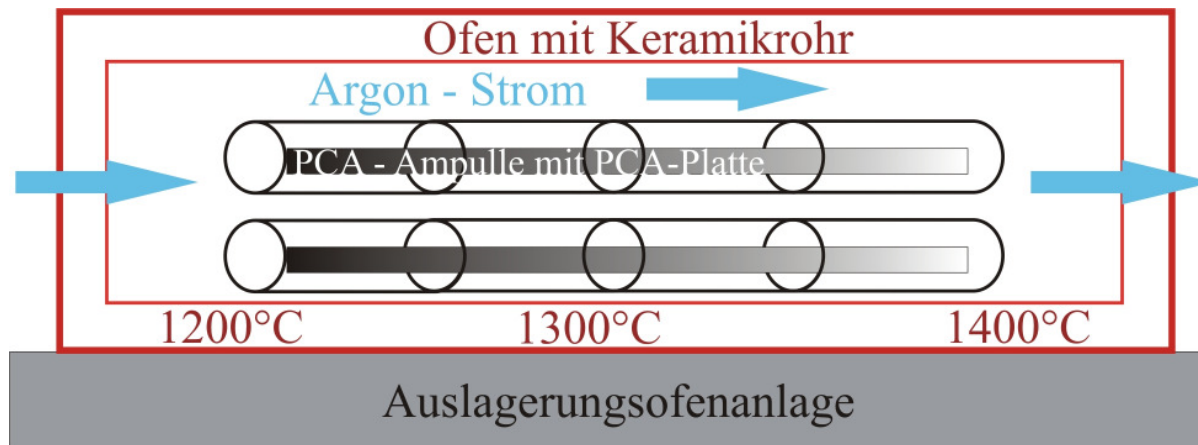
1400 °C

1200 °C

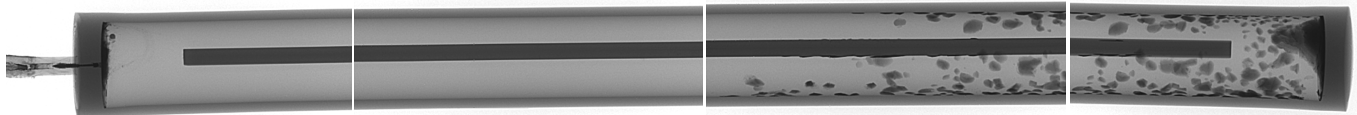


- Material: polycrystalline aluminum oxide (PCA)
- Metrics: Length 26cm; Diameter 1cm
- Closing: Platinum-Niobium-Conductor
- Atmosphere: Argon (Salt)
- Salt filling: 200mg

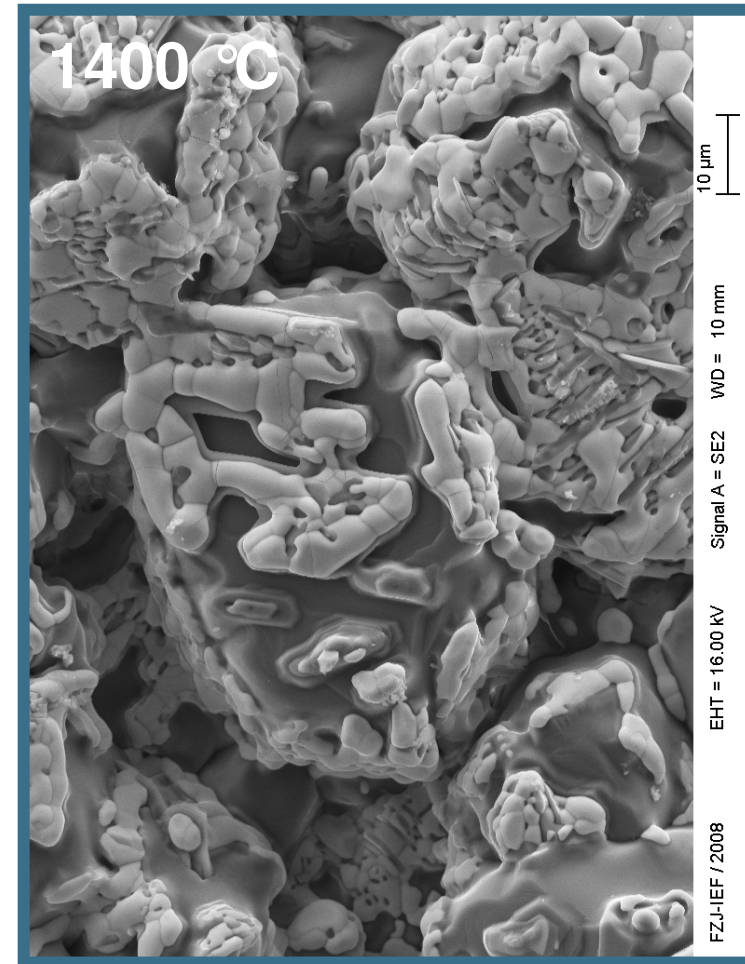
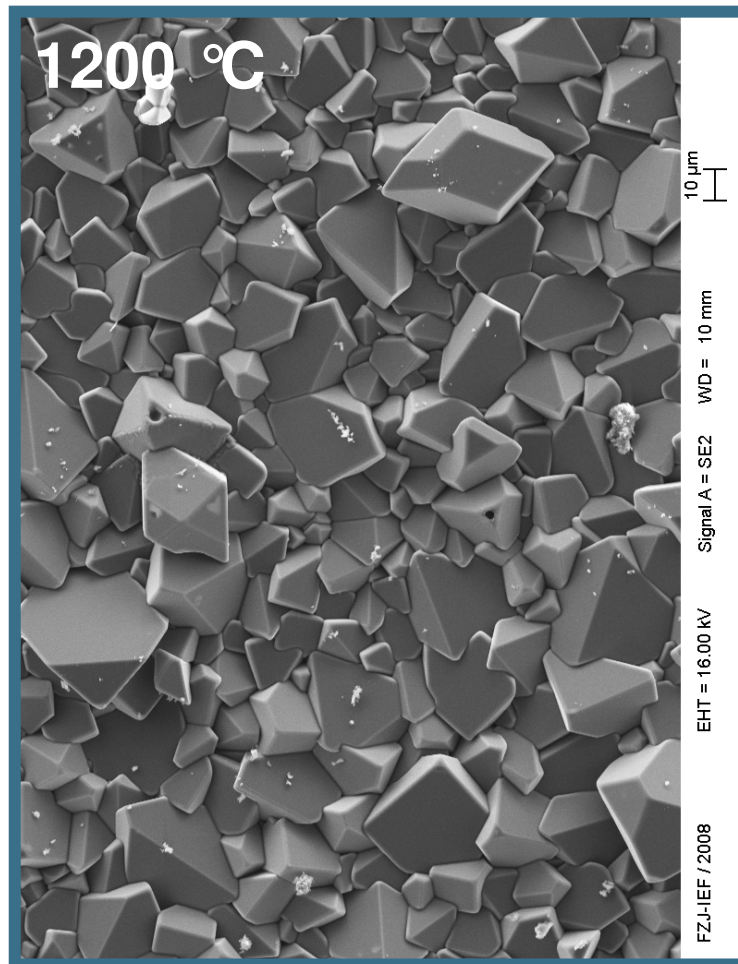
Scheme of the annealing furnace



Destruction-free X-ray analysis of a annealing vessel
with 47,5% NaI, 47,5% CaI_2 and 5% CeI_3 :



SEM – Analysis with 90,48% CaI_2 and 9,52% CeI_3



Comparison between experiments and simulations

Nal – CaI₂ - Mixture

Composition Nal, CaI₂

75% Nal, 25% CaI₂ 50% Nal, 50% CaI₂ 25% Nal, 75% CaI₂

Simulation [mol Al₂O₃]: $1,22 \cdot 10^{-9}$ < $2,55 \cdot 10^{-9}$ < $7,16 \cdot 10^{-9}$

Experimental certification:



→ Agreement for Nal – CaI₂ – Mixture

Comparison between experiments and simulations

Ca₂ – CeI₃ - Mixture

Composition Ca₂, CeI₃

90,48%, 9,52%

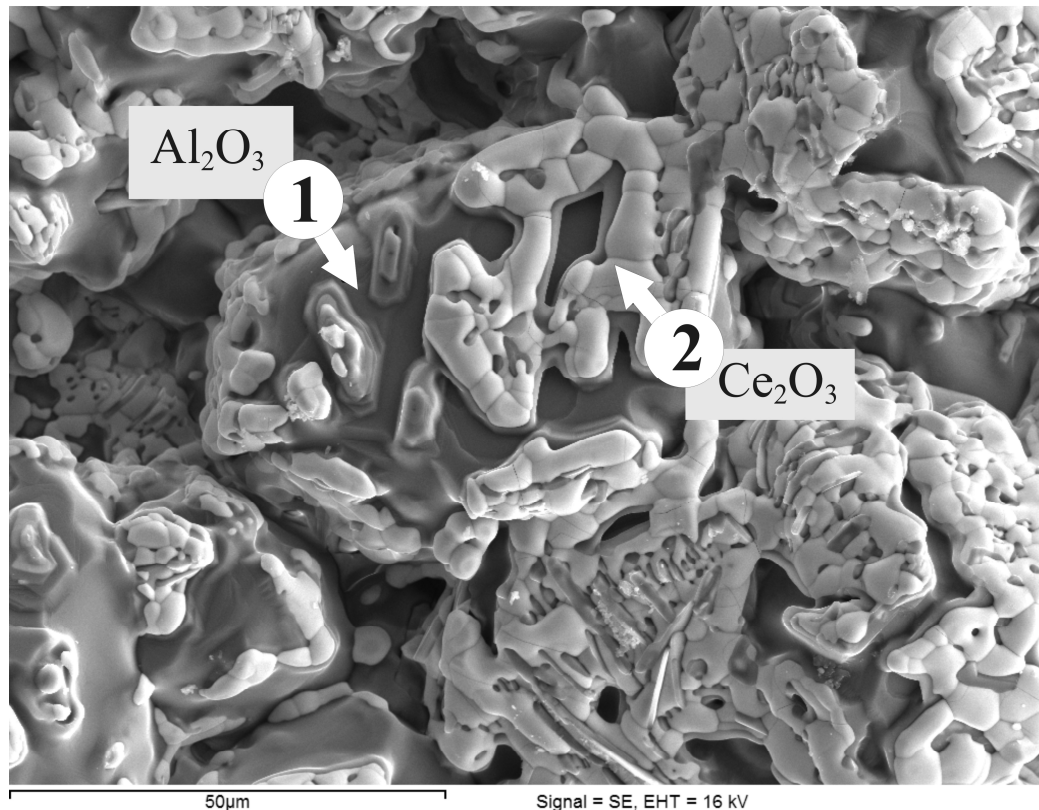
87,1%, 12,9%

Simulation [mol Al₂O₃]: $5,08 \cdot 10^{-8}$ < $5,58 \cdot 10^{-8}$

Experimental certification: \approx

What causes this difference?

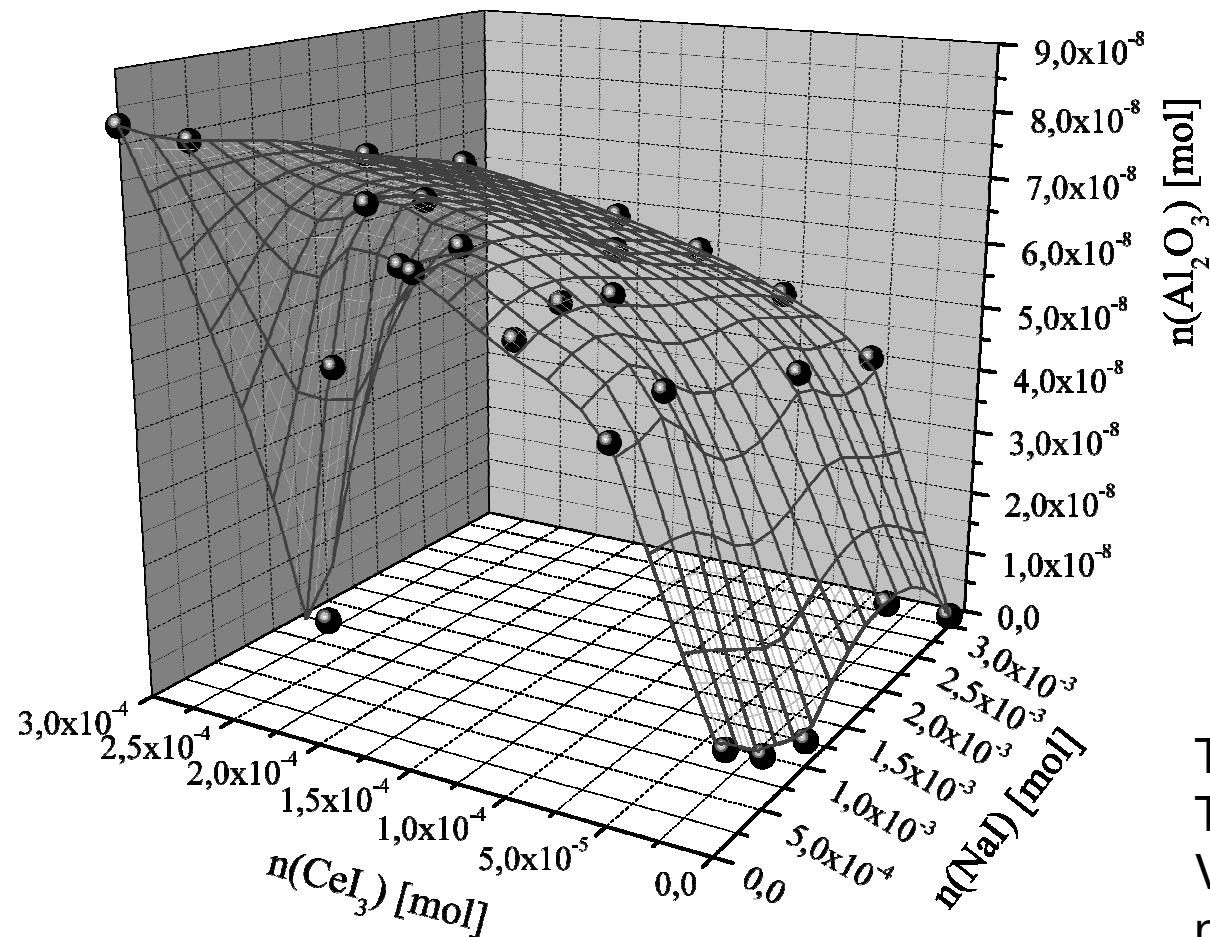
Formation of secondary phases



Calculated Activity

Al ₂ O ₃ _ca(s)	1.0000E+00
Ca ₂ _l(liq)	9.4561E-01
Al ₂ O ₃ _cc(s2)	4.9718E-01
Ca ₂ _ci(s)	2.4571E-01
CeO _l _ci(s)	1.1649E-01
Ce ₃ _l(liq)	5.4007E-02
Al ₂ O ₃ _l(liq)	3.5536E-02
CeAlO ₃ _ci(s)	2.0447E-02
CeAl ₁₁ O ₁₈ _ci(s)	1.3446E-02
Ce ₃ _ci(s)	1.1285E-02
CeAlO ₃ _l(liq)	5.4999E-03
Ce ₂ Al ₂ O ₆ _ci(s)	4.1199E-03
CeAl ₁₁ O ₁₈ _l(liq)	3.4167E-03
CaAl ₄ O ₇ _ci(s)	3.0990E-03
CaAl ₂ O ₄ _ci(s)	7.1260E-04
Al_l(liq)	6.7438E-04
Al_ci(s)	4.0705E-04
CaO_ci(s)	1.4573E-05
Al ₃ _l(liq)	2.7872E-06
CeO ₂ _ci(s)	1.6025E-06
Al	9.3713E-07
Ce ₂ O ₃ _ci(s)	6.0181E-07

Example: NaI – CaI₂ – CeI₃ – Mixture

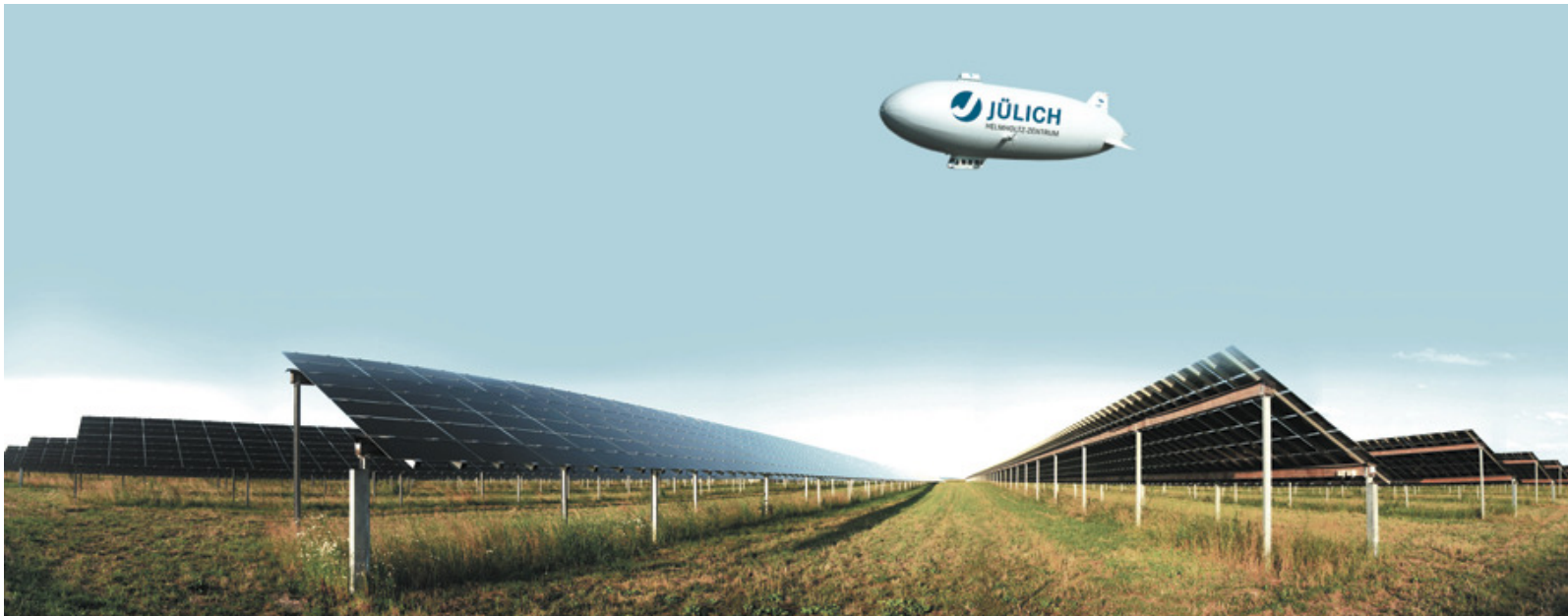


$T_{\text{Sink}} = 1200\text{ °C}$
 $T_{\text{Source}} = 1400\text{ °C}$
 $V = 0,0285\text{ dm}^3$
 $n(\text{CaI}_2) = 0,0008\text{ mol}$

Summary

- Corrosion- and rearrangement – effects of the wall material limit the life time of High-Energy-Discharge-Lamps
- Cooperative Transport Model was programmed with SimuSage
- Simulations of the corrosion speed of lamp relevant salt mixtures
- Comparison of the experiments and simulations
- Next simulation step are ternary salt systems

Have you any questions?



Thanks for your attention.